

# MOSAIC TELESCOPES TECHNOLOGY AND SCIENCE

FROM TINY REFLECTING TILES  
TO LARGE ASTRONOMICAL MIRRORS  
IN HONOR OF GUIDO HORN D'ARTURO



26 | 27 AULA PRODI  
SAN GIOVANNI IN MONTE, 2  
JAN 2026 BOLOGNA - ITALY

---

# An Excursus of Large Telescopes with Segmented Mirrors

Tom Herbst, MPIA Heidelberg

Mosaic Telescopes Technology and Science  
Bologna, 26 January 2026



---

# An Excursus of Large Telescopes with Segmented Mirrors

Tom Herbst, MPIA Heidelberg



Mosaic Telescopes Technology and Science  
Bologna, 26 January 2026

OED: *excursus* (*noun*): A detailed discussion of a point or question...

---

# An **Excursus** of Large Telescopes with Segmented Mirrors

Tom Herbst, MPIA Heidelberg



Mosaic Telescopes Technology and Science  
Bologna, 26 January 2026



OED: *excursus (noun)*: A detailed discussion of a point or question...

Wikipedia: Often, excurses have nothing to do with the matter being discussed...  
and are used to lighten the atmosphere...

---

## An **Excursus** of Large Telescopes with Segmented Mirrors

Tom Herbst, MPIA Heidelberg



Mosaic Telescopes Technology and Science  
Bologna, 26 January 2026

---

# An Excursus of Large Telescopes with Segmented Mirrors

Tom Herbst, MPIA Heidelberg



Mosaic Telescopes Technology and Science  
Bologna, 26 January 2026



---

# An Excursus of Large Telescopes with Segmented Mirrors

Tom Herbst, MPIA Heidelberg



Mosaic Telescopes Technology and Science  
Bologna, 26 January 2026

# What is a Segmented Mirror / Mosaic Telescope?

---



# What is a Segmented Mirror / Mosaic Telescope?

---

“A telescope whose optics, usually the primary mirror, comprise multiple, smaller elements working together”

(usually to simplify manufacture)

# What is a Segmented Mirror / Mosaic Telescope?

---

“A telescope whose optics, usually the primary mirror, comprise multiple, smaller elements working together”

(usually to simplify manufacture)

- Including:
- Independent Telescope Arrays
  - Independent Telescopes on a Common Mount
  - Random Subapertures on a Common Primary
  - Dense Segmentation of a Common Primary



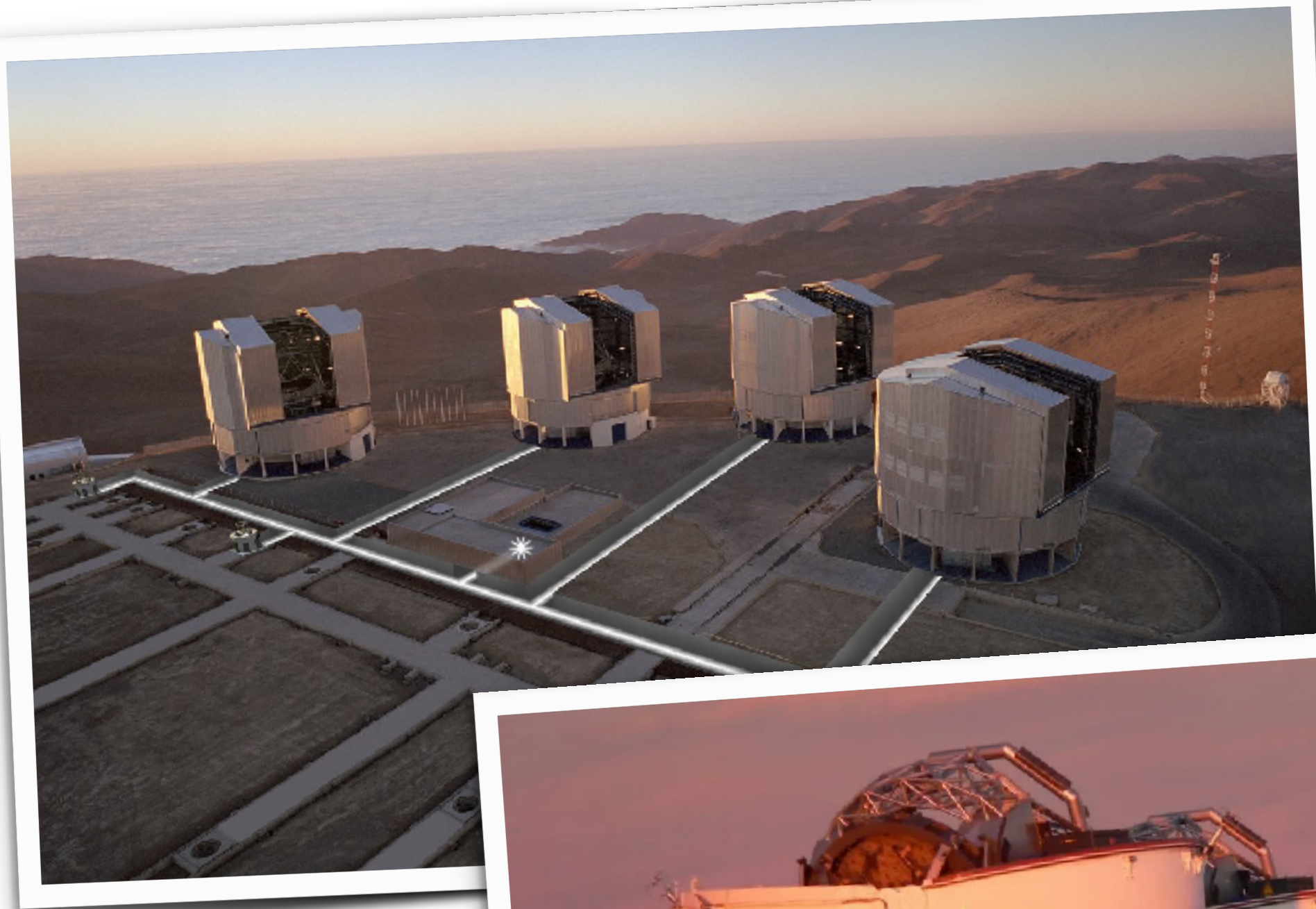
# Independent Telescope Arrays

Independent Telescopes on a Common Mount

Random Subapertures on a Common Primary

Dense Segmentation of a Common Primary

# Independent Telescope Arrays



Independent Telescopes on a Common Mount  
Random Subapertures on a Common Primary  
Dense Segmentation of a Common Primary



# Independent Telescope Arrays



Independent Telescopes on a Common Mount  
Random Subapertures on a Common Primary  
Dense Segmentation of a Common Primary



Independent Telescopes on a Common Mount

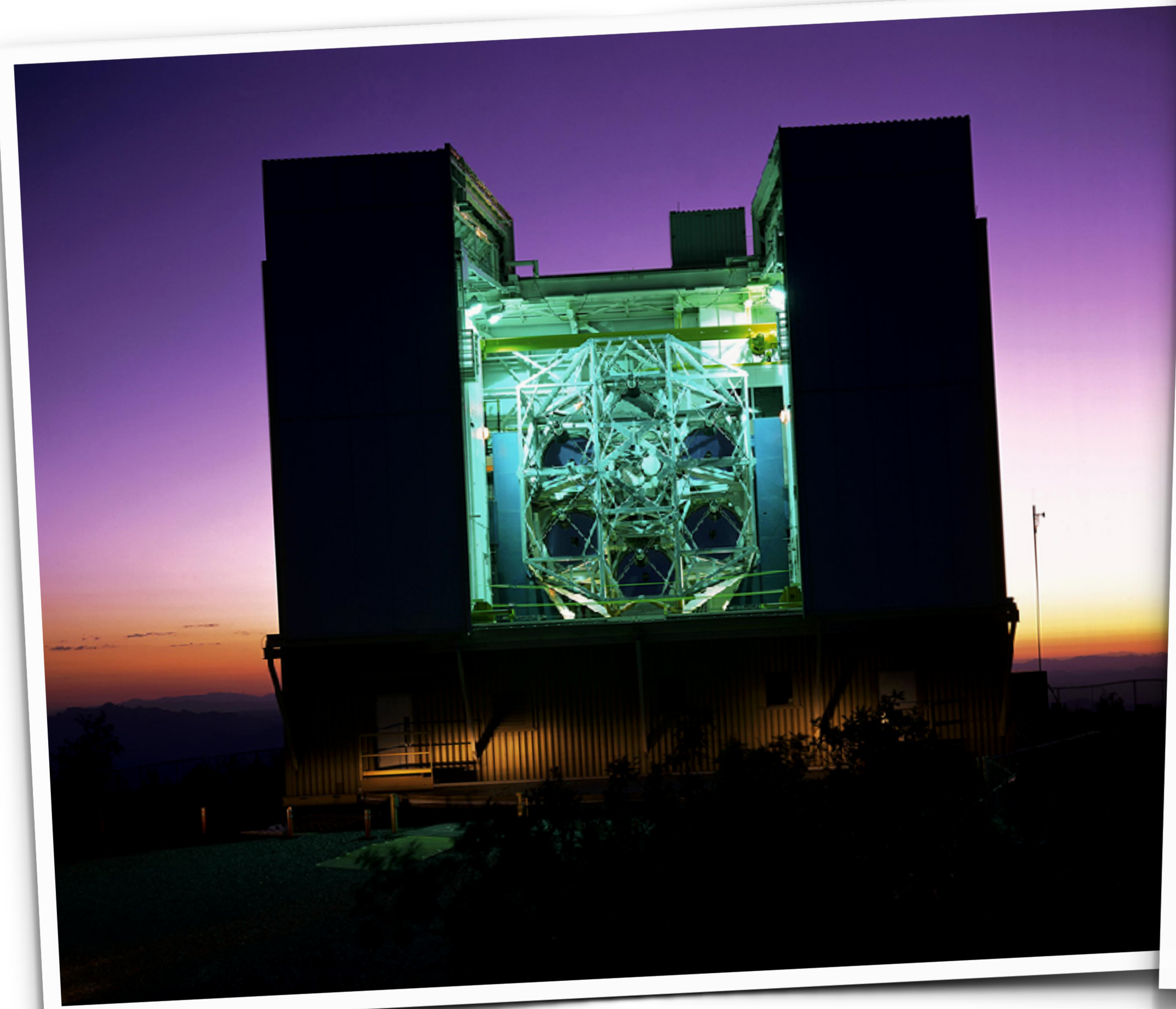
Independent Telescope Arrays

Random Subapertures on a Common Primary

Dense Segmentation of a Common Primary



# Independent Telescopes on a Common Mount



Independent Telescope Arrays

Random Subapertures on a Common Primary

Dense Segmentation of a Common Primary

Random Subapertures on a Common Primary

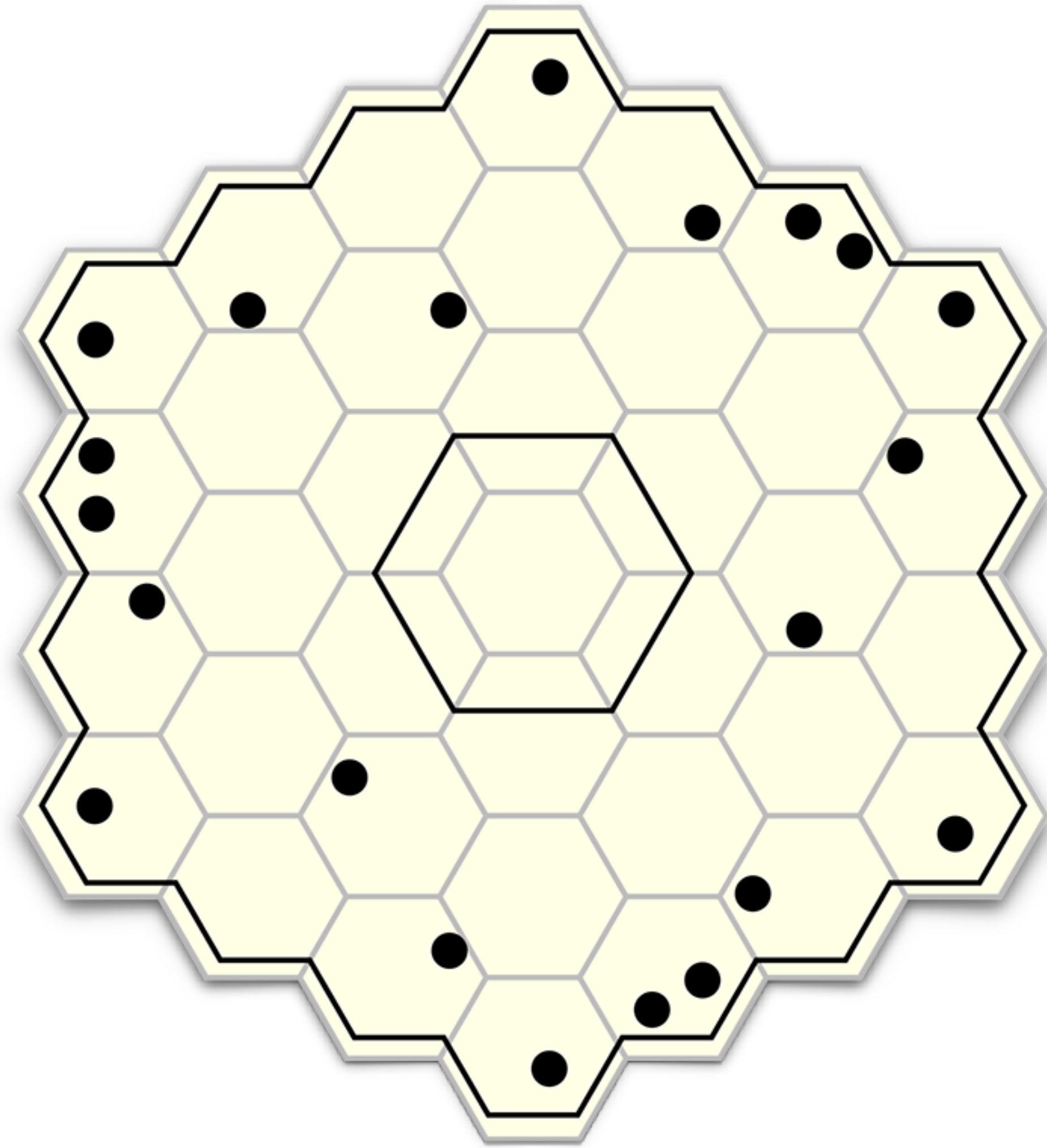
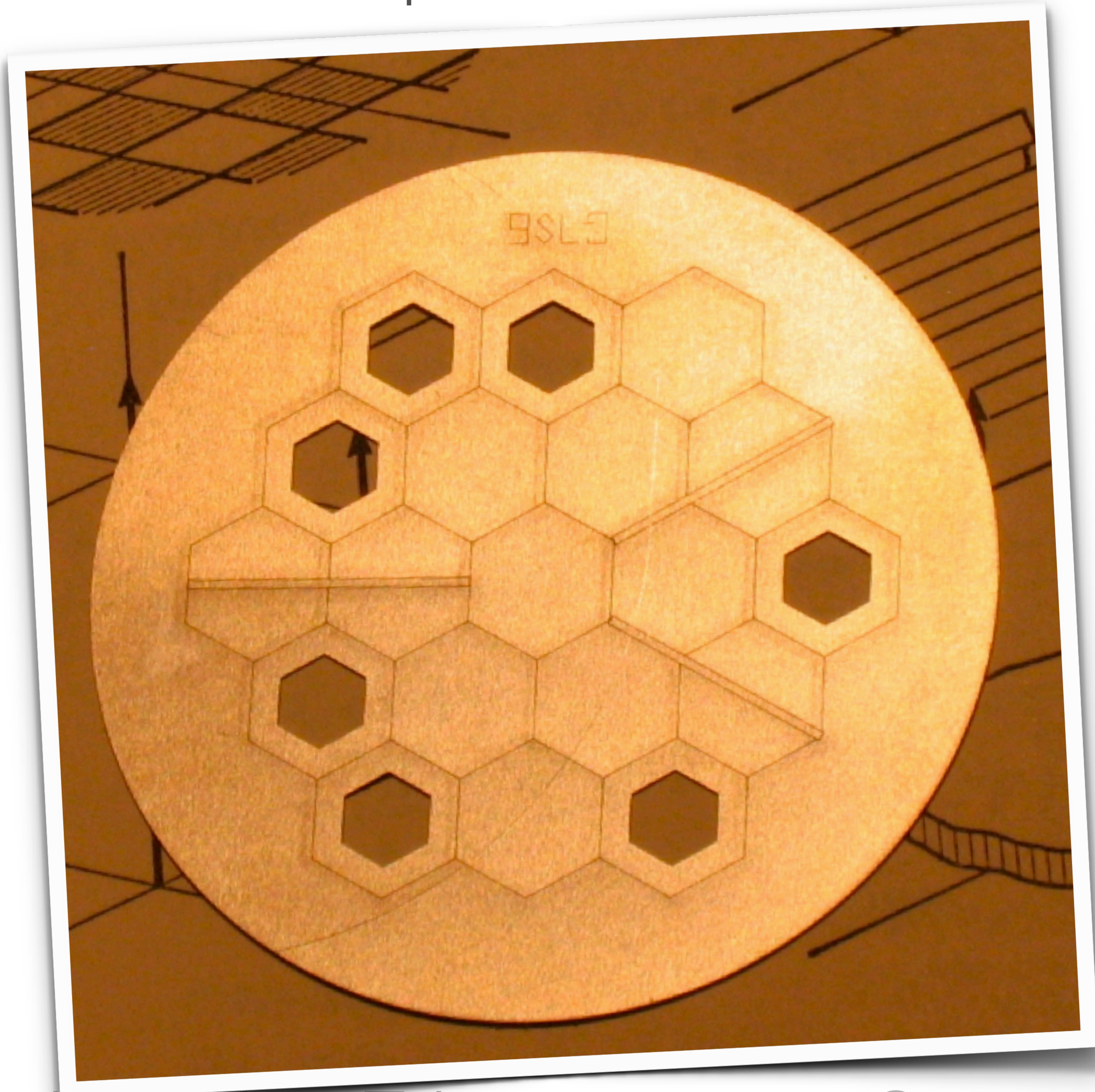
Independent Telescopes on a Common Mount

Independent Telescope Arrays

Dense Segmentation of a Common Primary



# Random Subapertures on a Common Primary



Independent Telescopes on a Common Mount

Independent Telescope Arrays

Dense Segmentation of a Common Primary



# Dense Segmentation of a Common Primary

Random Subapertures on a Common Primary  
Independent Telescopes on a Common Mount  
Independent Telescope Arrays

# Dense Segmentation of a Common Primary

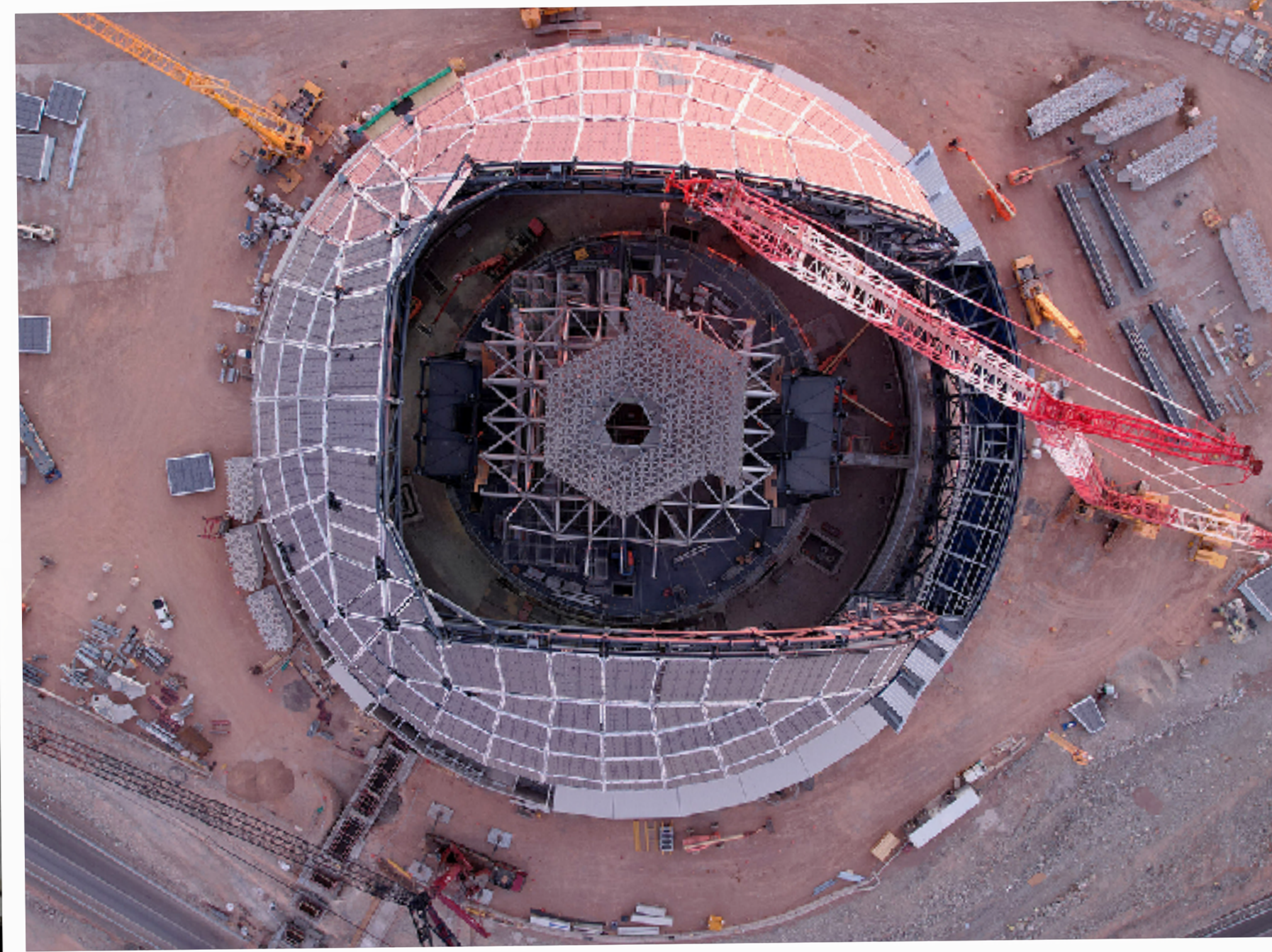
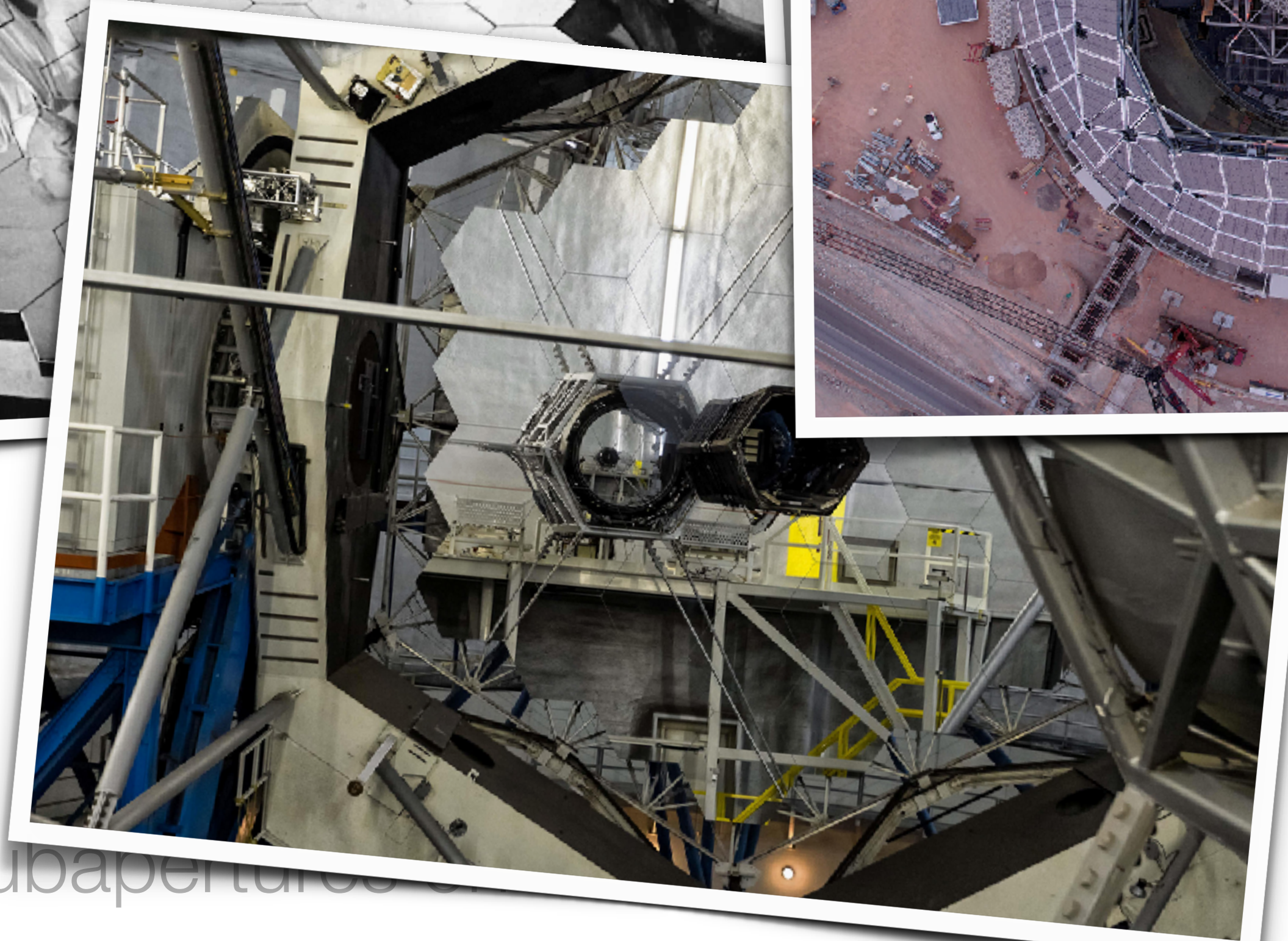


Random Subapertures on a Common Primary  
Independent Telescopes on a Common Mount  
Independent Telescope Arrays



# Dense Segmentation of a Common Primary

...and many more

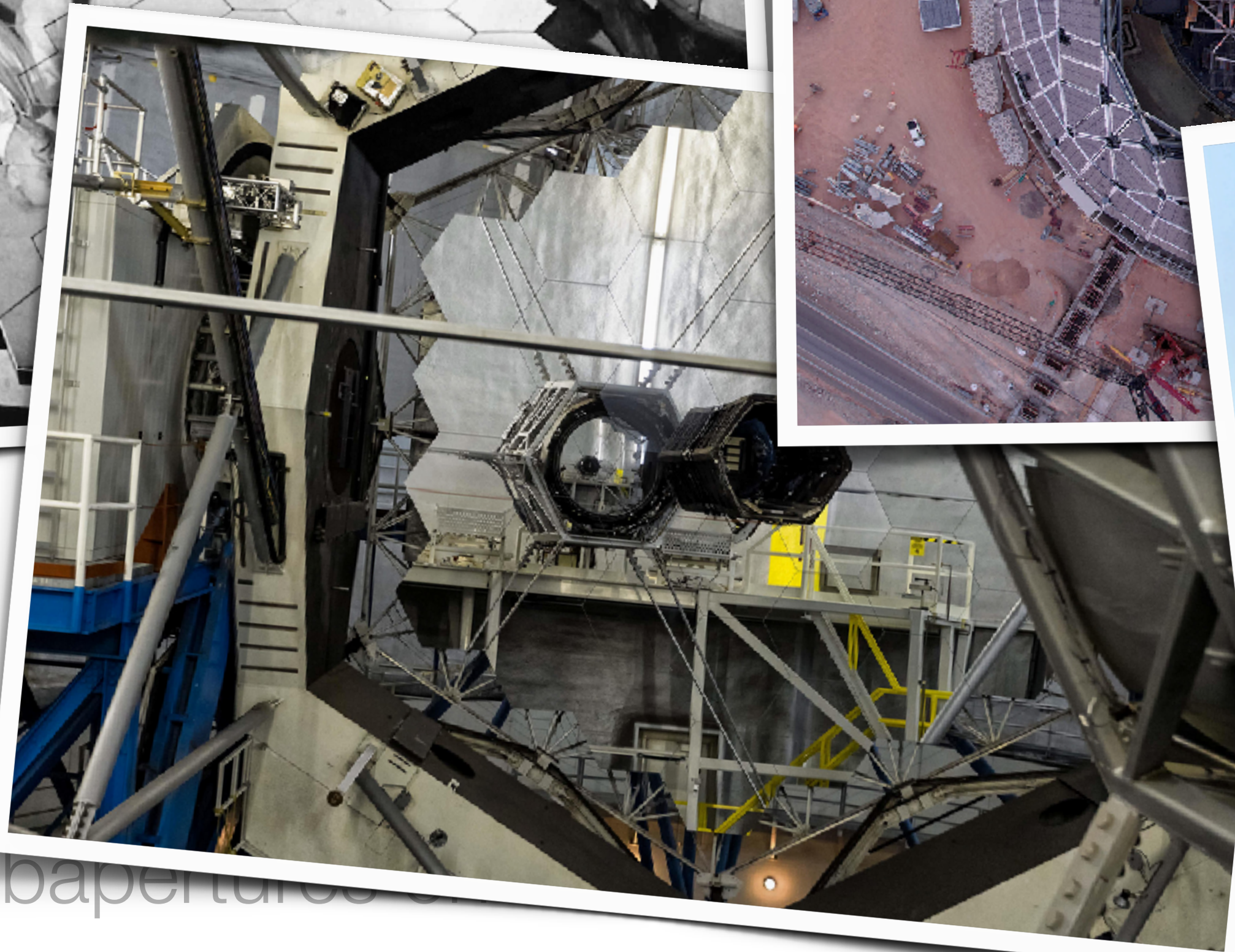
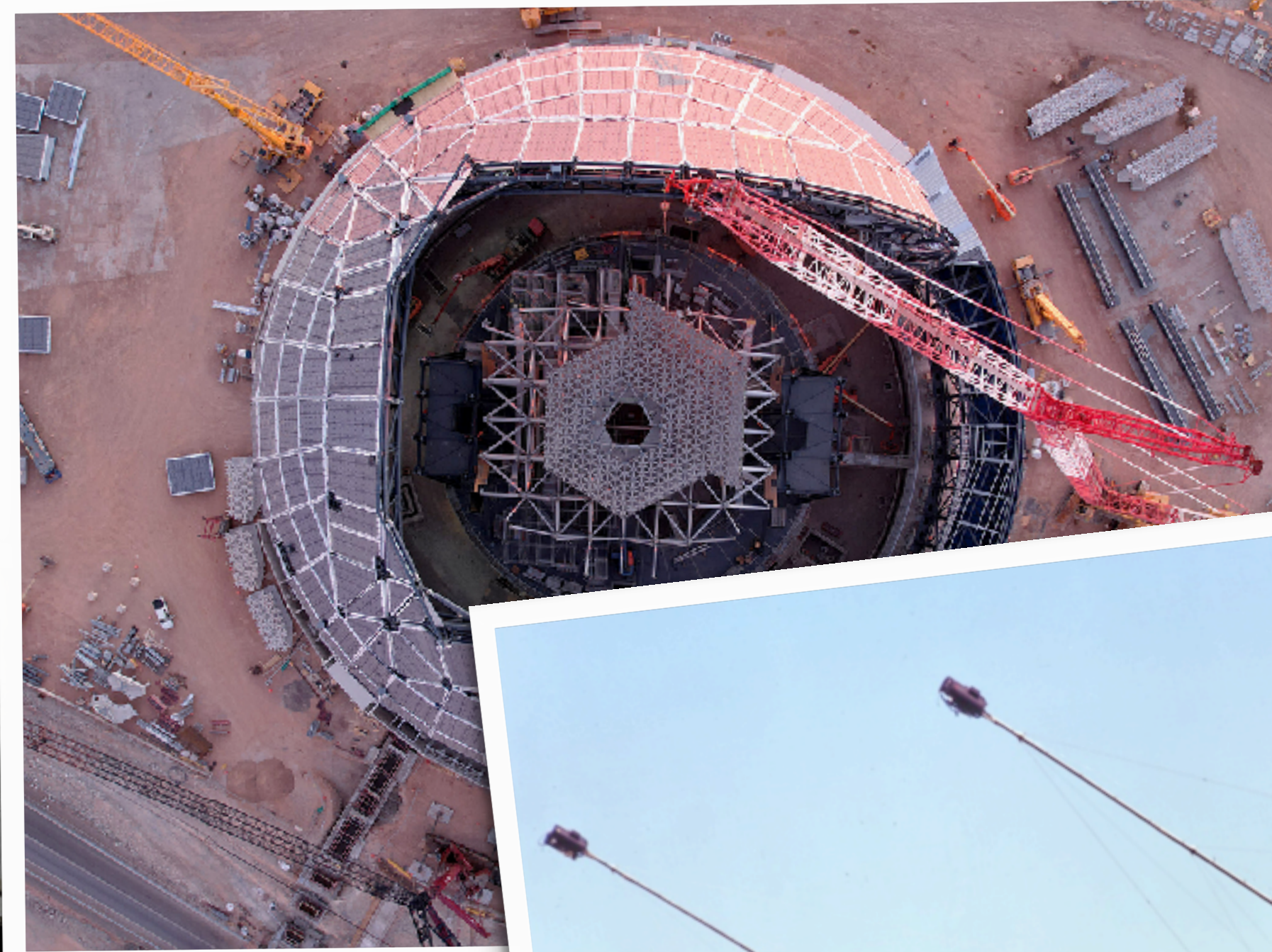


Random Subapertures  
Independent Telescopes on a Common Mount  
Independent Telescope Arrays



# Dense Segmentation of a Common Primary

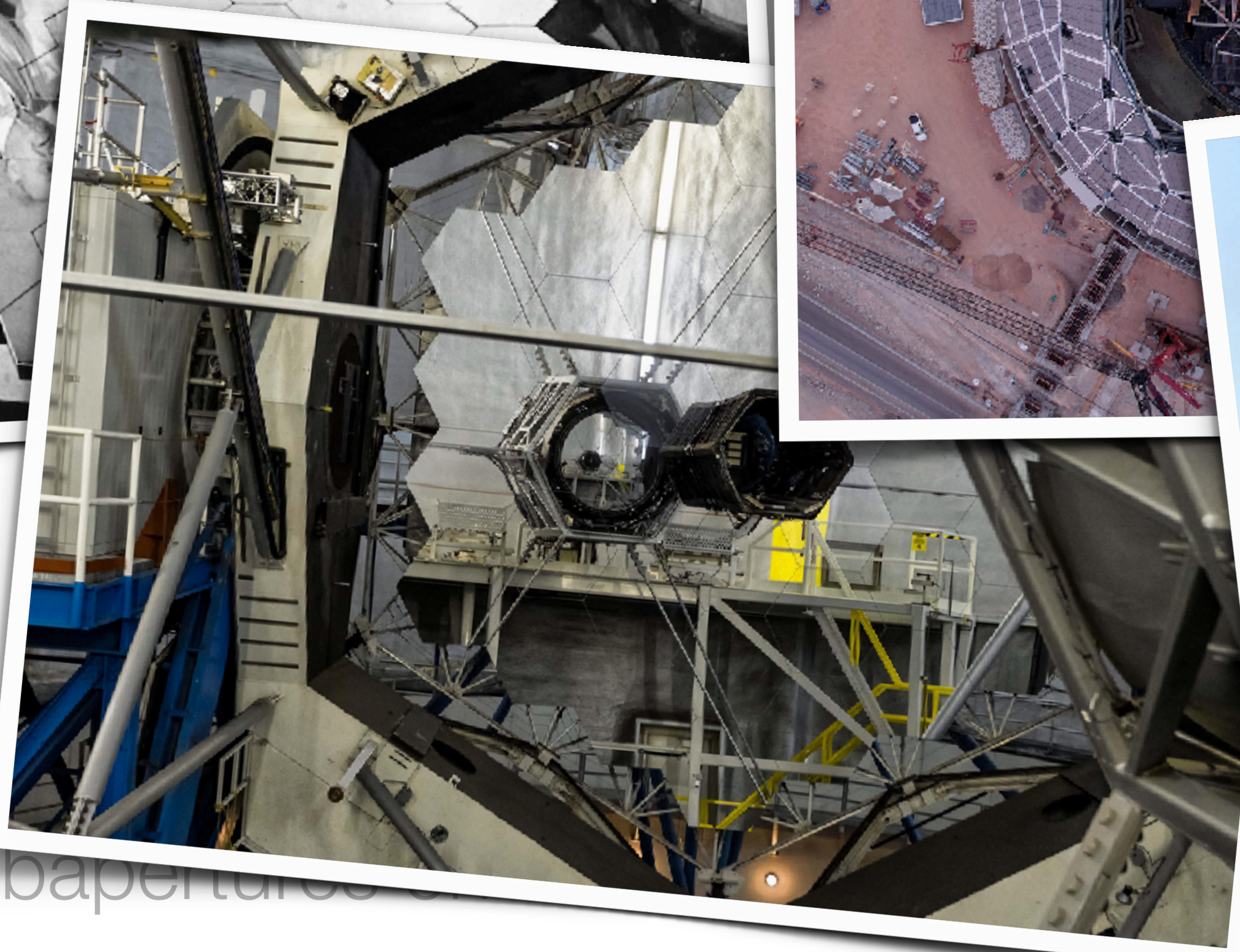
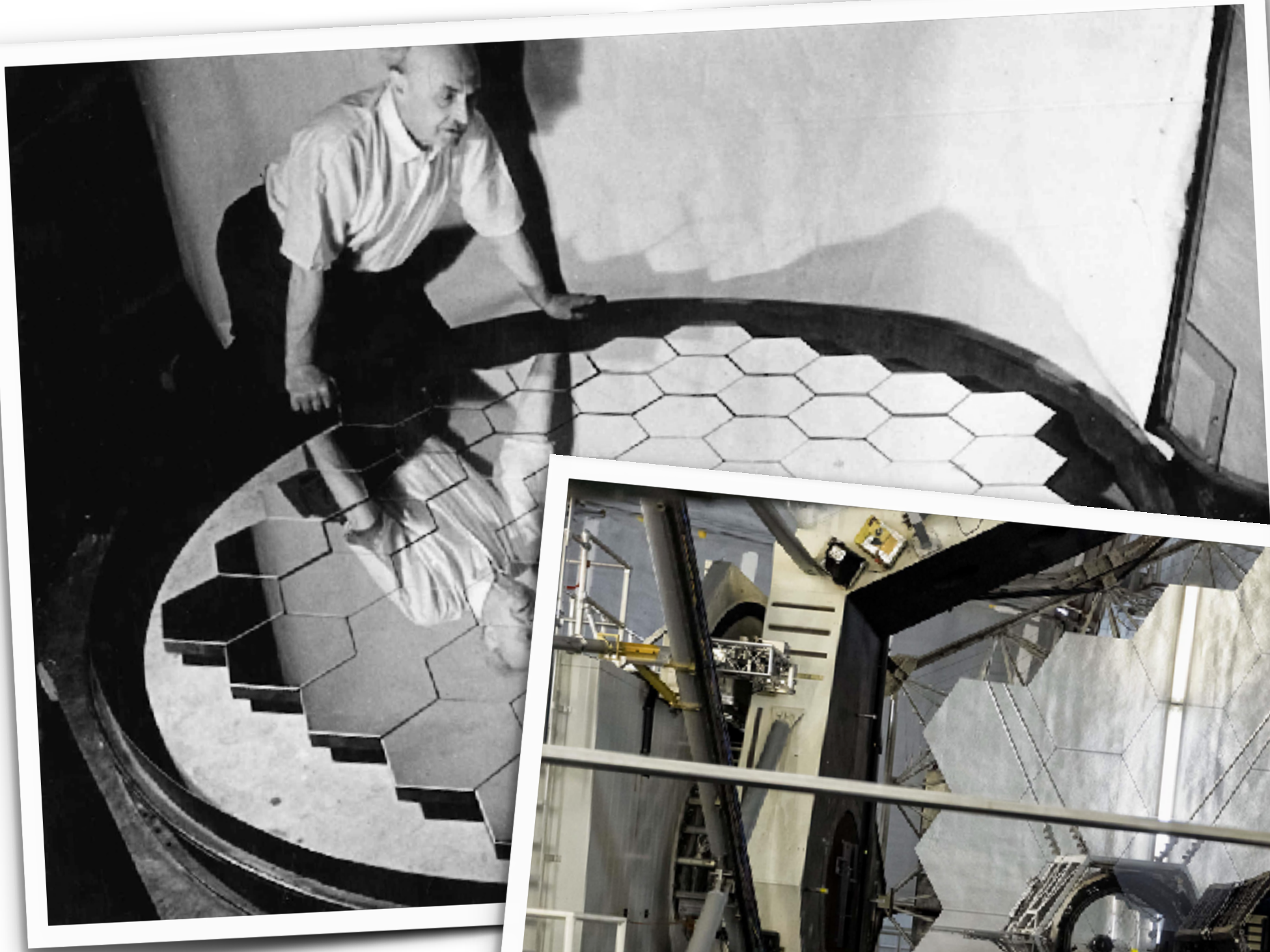
...and many more



Random Subapertures  
Independent Telescopes on a Common Mount  
Independent Telescope Arrays



# Dense Segmentation of a Common Primary



Random Subapertures  
Independent Telescopes on a Common Mount  
Independent Telescope Arrays



# Why Dense Segmentation ?

---

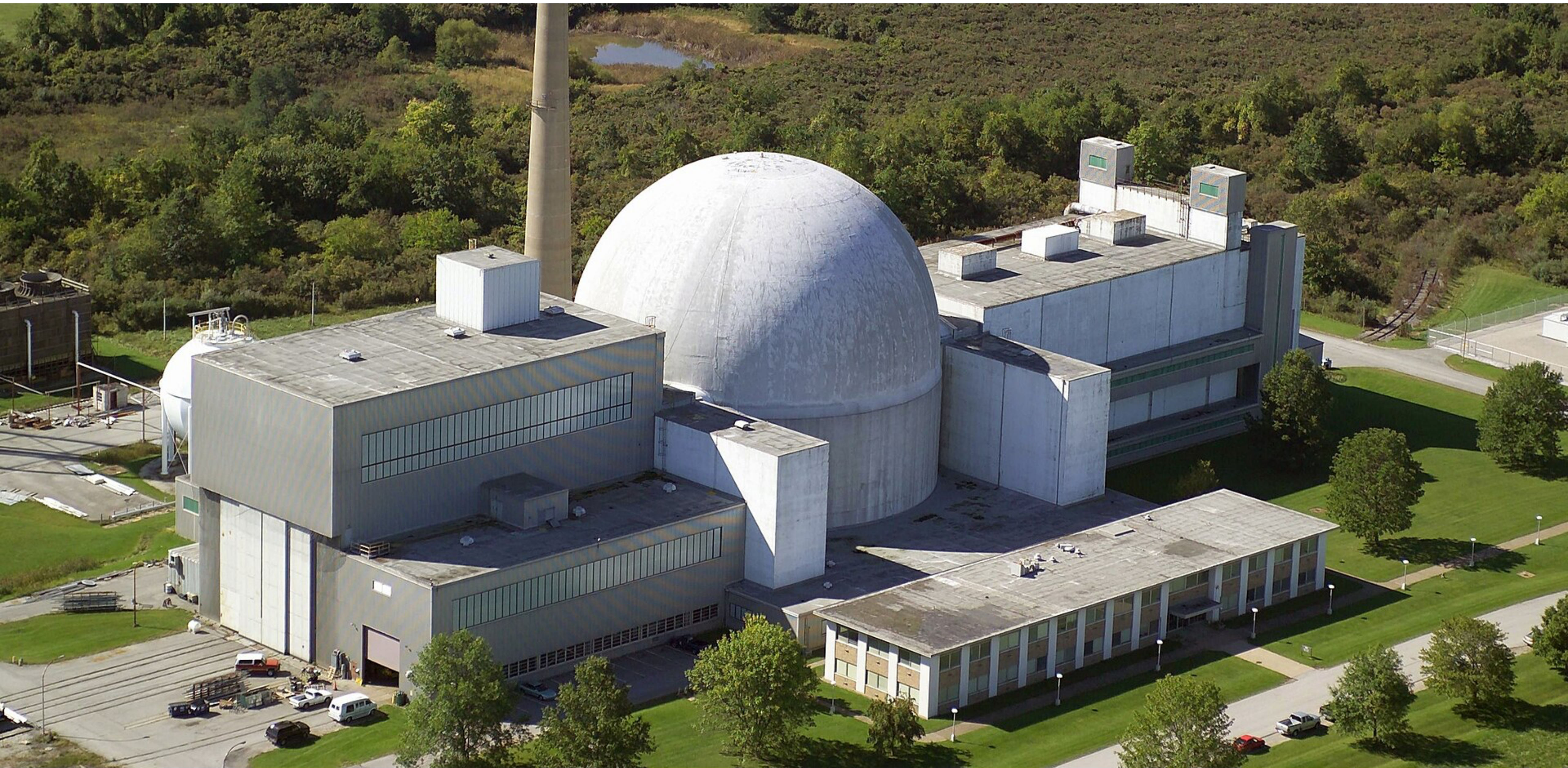
# Why Dense Segmentation ?

---

- Monoliths:
- Availability, cost of blanks
  - Breakage cost enormous
  - Larger gravity, thermal distortions
  - Cost, logistics of aluminization facilities...



# Why Dense Segmentation ?





# Why Dense Segmentation ?

---

- Monoliths:
- Availability, cost of blanks
  - Breakage cost enormous
  - Larger gravity, thermal distortions
  - Cost, logistics of aluminization facilities...
  - Cost, size of fabrication, handling tools
  - Transport...



# Why Dense Segmentation ?

---





# Why Dense Segmentation ?

---

- Monoliths:
- Availability, cost of blanks
  - Breakage cost enormous
  - Larger gravity, thermal distortions
  - Cost, logistics of aluminization facilities...
  - Cost, size of fabrication, handling tools
  - Transport...

# Why Dense Segmentation ?

---

- Monoliths:
- Availability, cost of blanks
  - Breakage cost enormous
  - Larger gravity, thermal distortions
  - Cost, logistics of aluminization facilities...
  - Cost, size of fabrication, handling tools
  - Transport...

# Why Dense Segmentation ?

---

- Monoliths:
- Availability, cost of blanks
  - Breakage cost enormous
  - Larger gravity, thermal distortions
  - Cost, logistics of aluminization facilities...
  - Cost, size of fabrication, handling tools
  - Transport...

- But:
- Many more components
  - Off-axis polishing
  - Alignment and active control
  - Diffraction, thermal effects of edges
  - No shutdown period

# Why Dense Segmentation ?

---

- Monoliths:
- Availability, cost of blanks
  - Breakage cost enormous
  - Larger gravity, thermal distortions
  - Cost, logistics of aluminization facilities...
  - Cost, size of fabrication, handling tools
  - Transport...

- But:
- Many more components
  - Off-axis polishing
  - Alignment and active control
  - Diffraction, thermal effects of edges
  - No shutdown period

(more later...)

# A Brief History of Segmented Mirrors

---



# A Brief History of Segmented Mirrors

---

Guido Horn d'Arturo  
1879-1967





# A Brief History of Segmented Mirrors

---

Guido Horn d'Arturo  
1879-1967



Jerry Nelson  
1944-2017





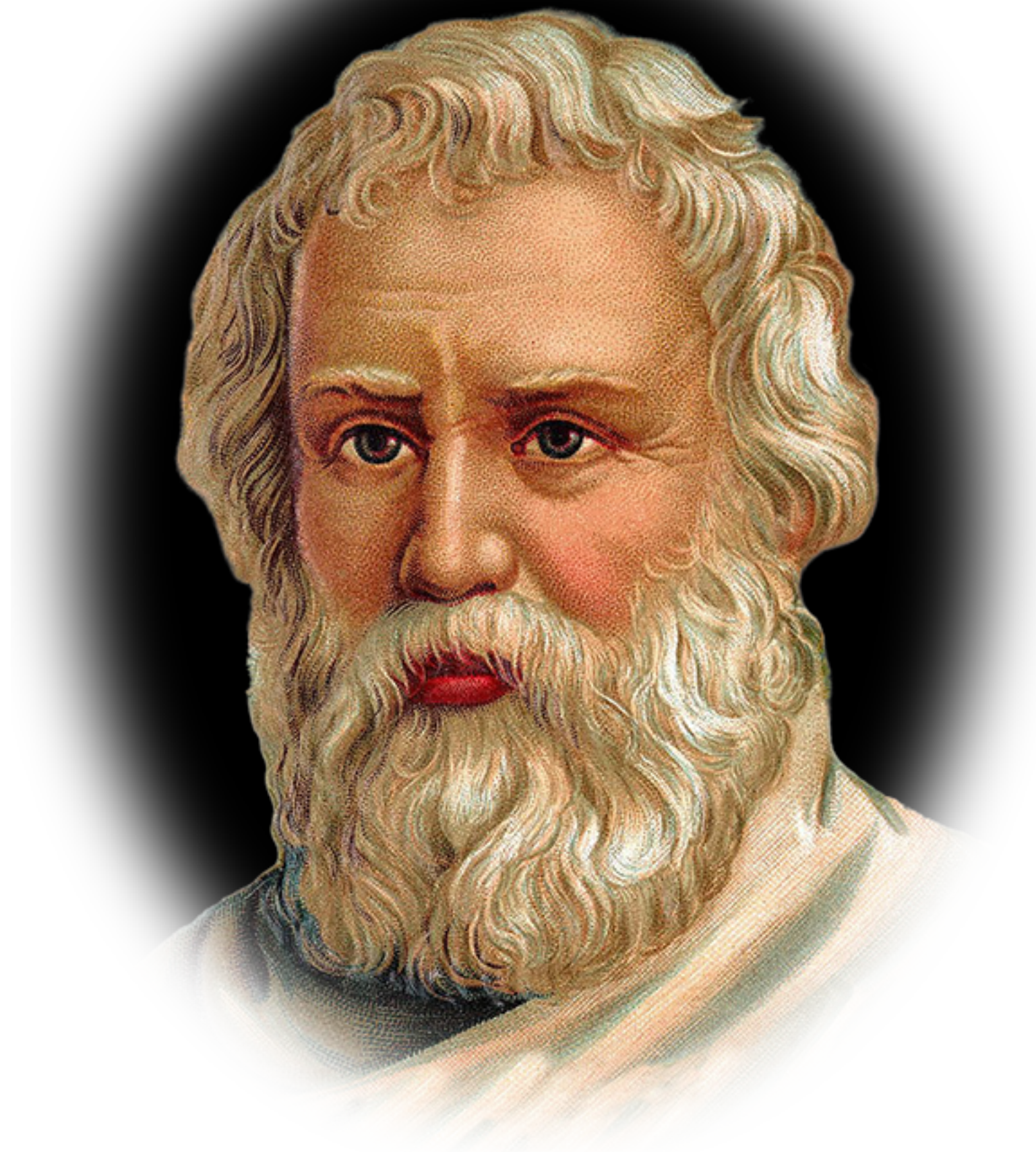
# A Brief History of Segmented Mirrors

---

Guido Horn d'Arturo  
1879-1967



Jerry Nelson  
1944-2017



Archimedes of Syracuse  
287-212 BCE



# Archimedes “Death Ray” 212 BC

---



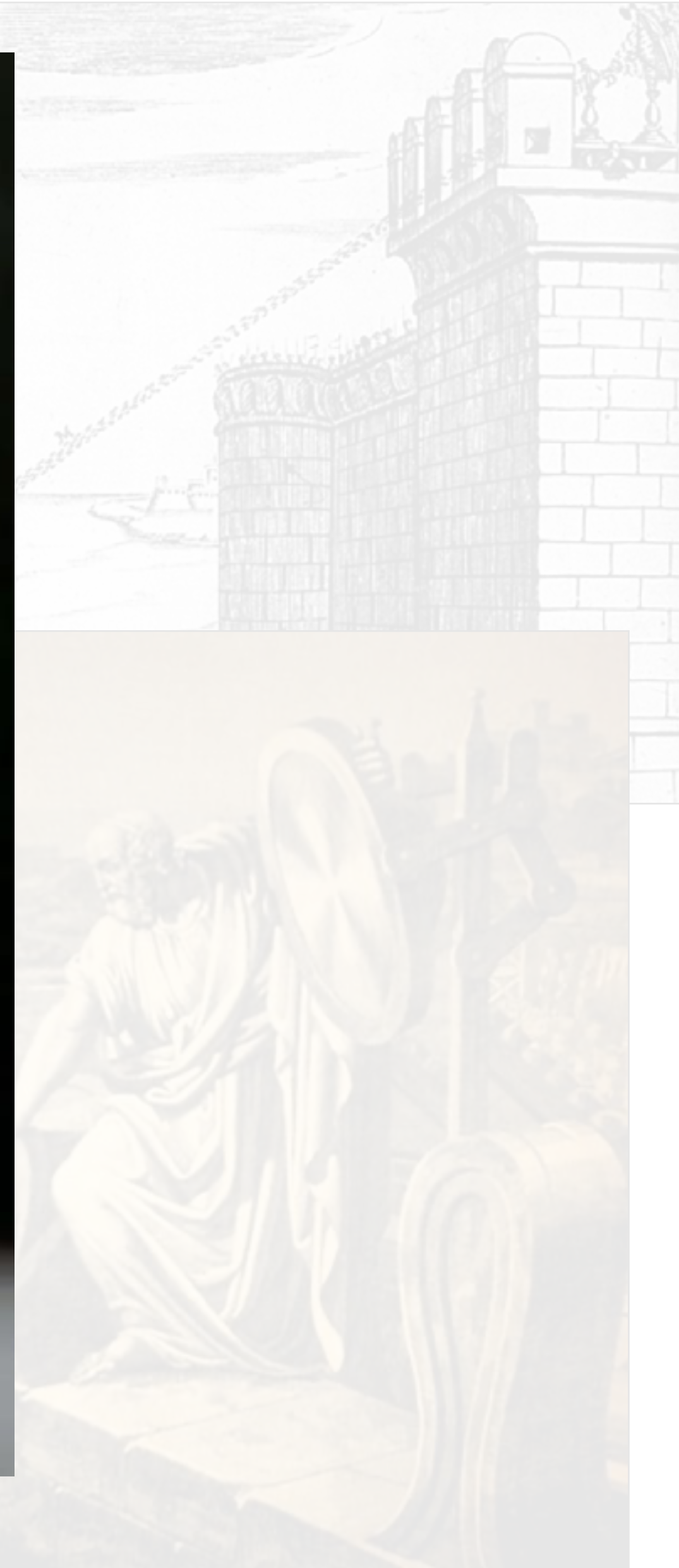
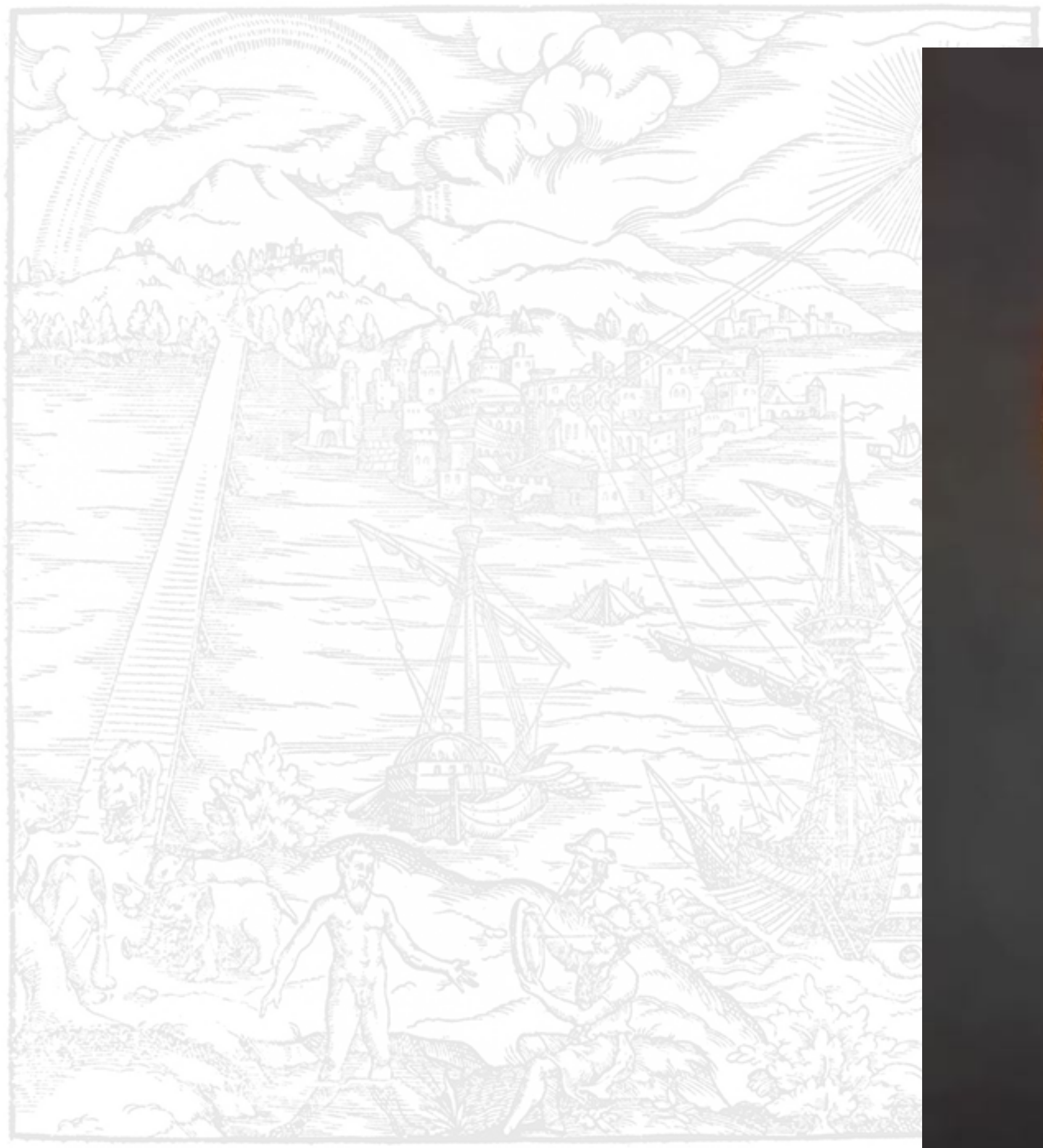


# Archimedes "Death Ray" 212 BC





# Archimedes “Death Ray” 212 BC





# Archimedes "Death Ray" 212 BC



*Myth Busters, 2006*



# Guido Horn d'Arturo

---



Guido Horn d'Arturo  
1879-1967



# Guido Horn d'Arturo



Guido Horn d'Arturo  
1879-1967



# Guido Horn d'Arturo



Guido Horn d'Arturo  
1879-1967





# Contemporaries

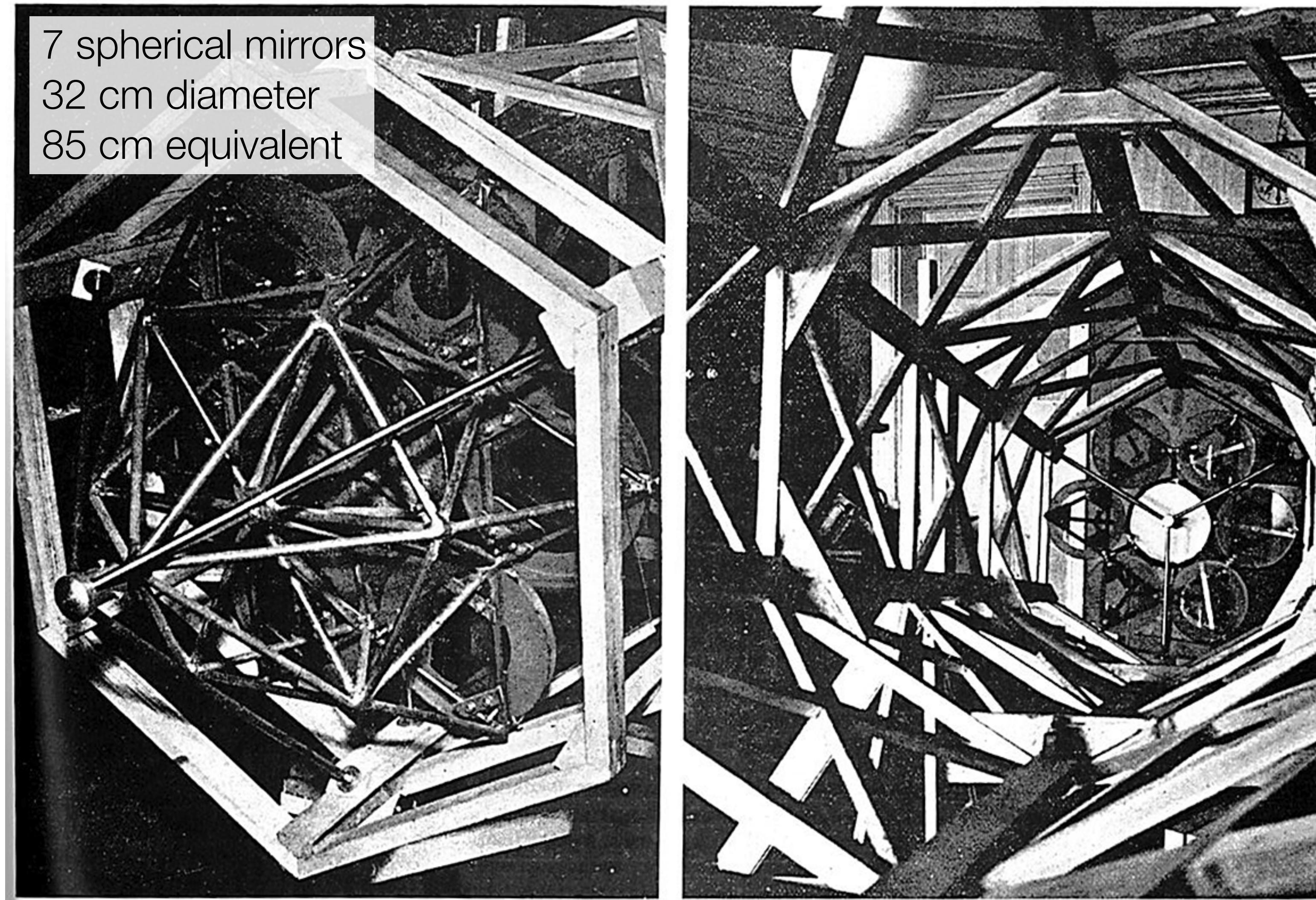
---



Yrjö Väisälä  
1891-1971



# Contemporaries



Yrjö Väisälä  
1891-1971

“In the spring of 1949, I began to build a trial telescope,  
a miniature model for immense telescopes...”



# Contemporaries

---



Pierre Connes  
1928-2019

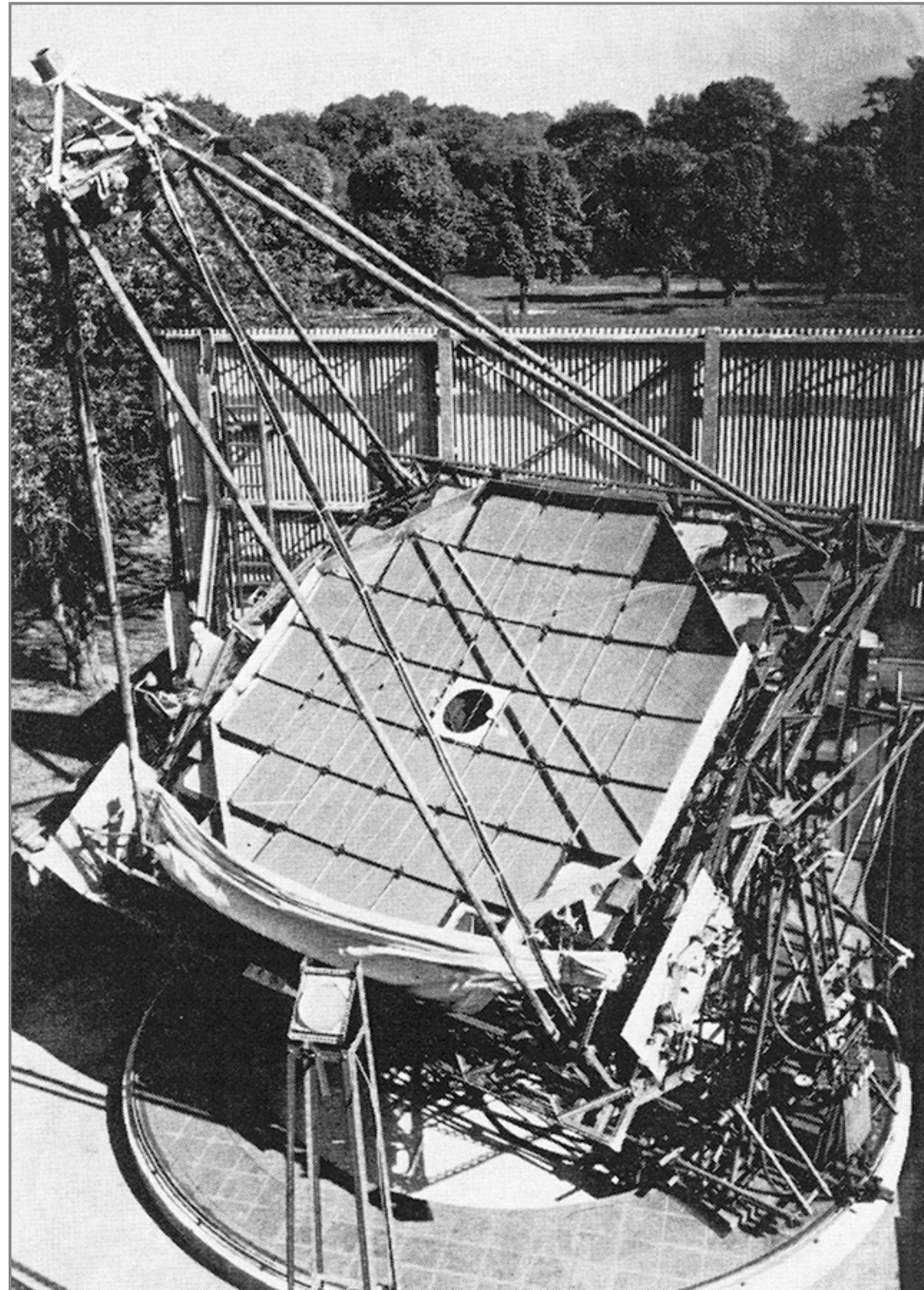


# Contemporaries

## Near Infrared Astronomical Light Collector (1974)

Observatoire de Paris

- 36 identical square segments
- 60 x 60 cm 4.2 m equivalent
- Polished to common sphere



Pierre Connes  
1928-2019



# Less Well Known...

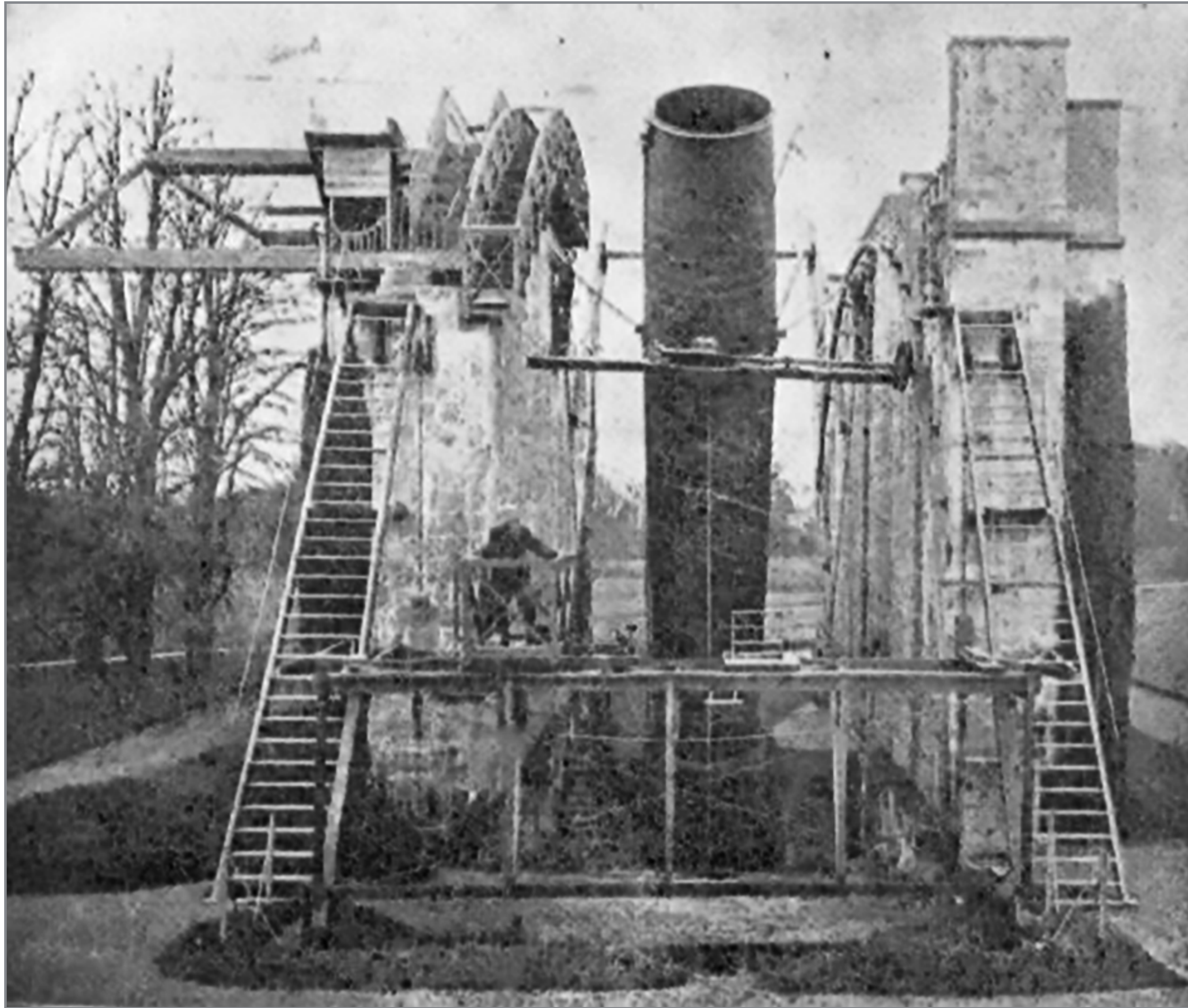
---



William Parsons  
3rd Earl of Rosse  
1800-1867



# Less Well Known...



“Leviathan of Parsonstown” 1.83 m Diameter (1845)

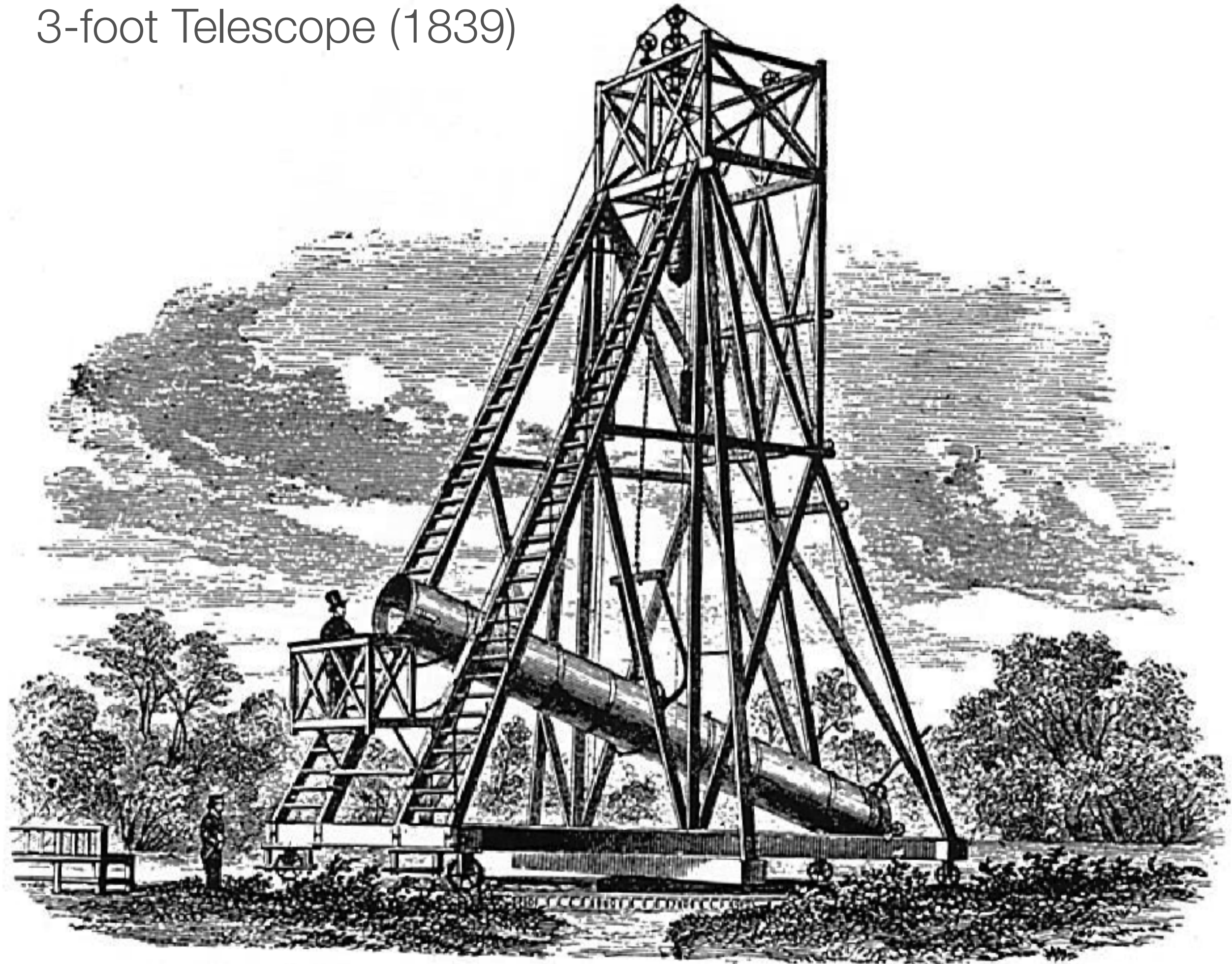


William Parsons  
3rd Earl of Rosse  
1800-1867



# Less Well Known...

3-foot Telescope (1839)

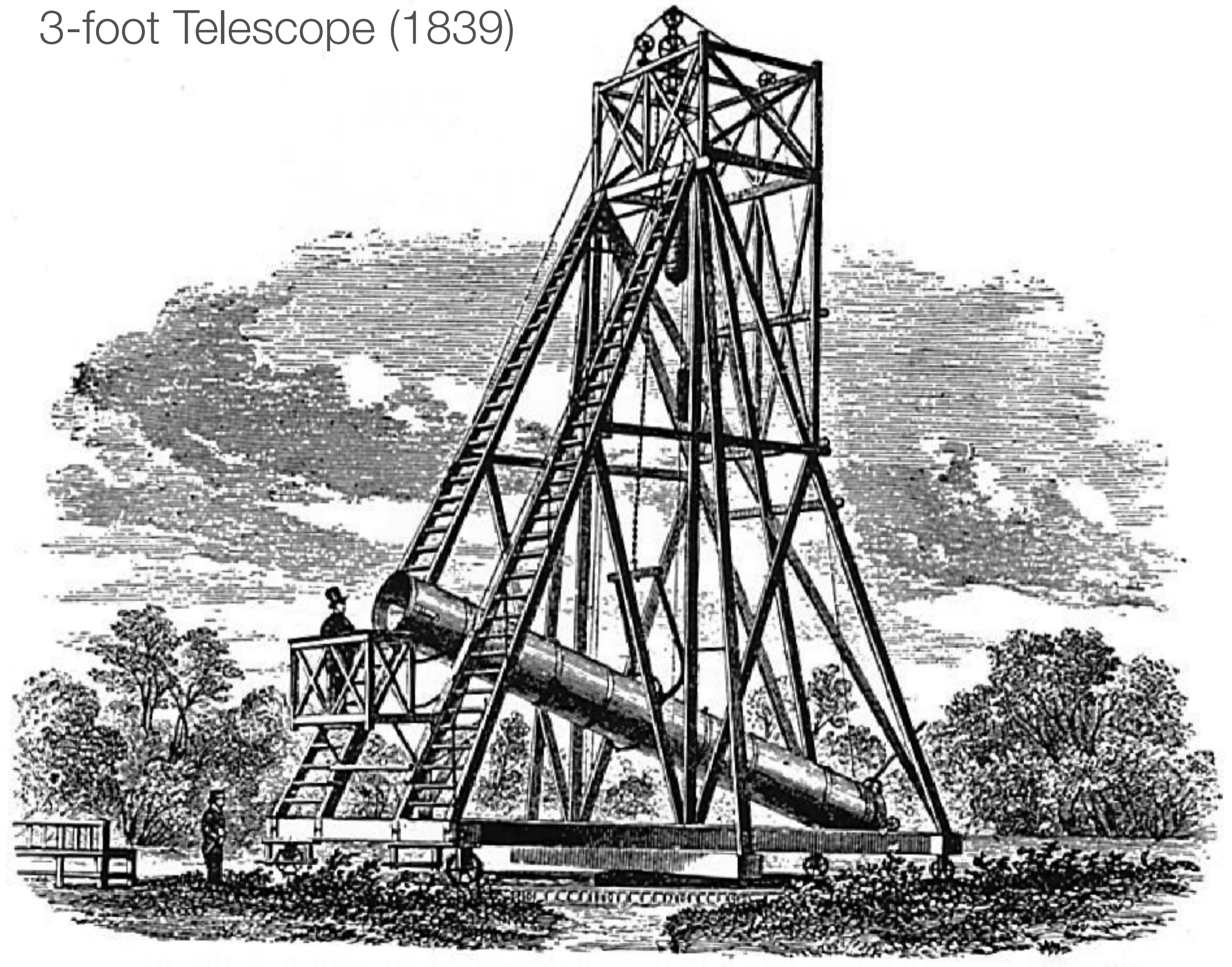


William Parsons  
3rd Earl of Rosse  
1800-1867



# Less Well Known...

3-foot Telescope (1839)



William Parsons  
3rd Earl of Rosse  
1800-1867

*“Six pieces of the highest speculum metal were then prepared one quarter of an inch thick, and fitted so as to make, when put together, a complete circular disc...”*

*Edinburgh Journal of Science, 1830*

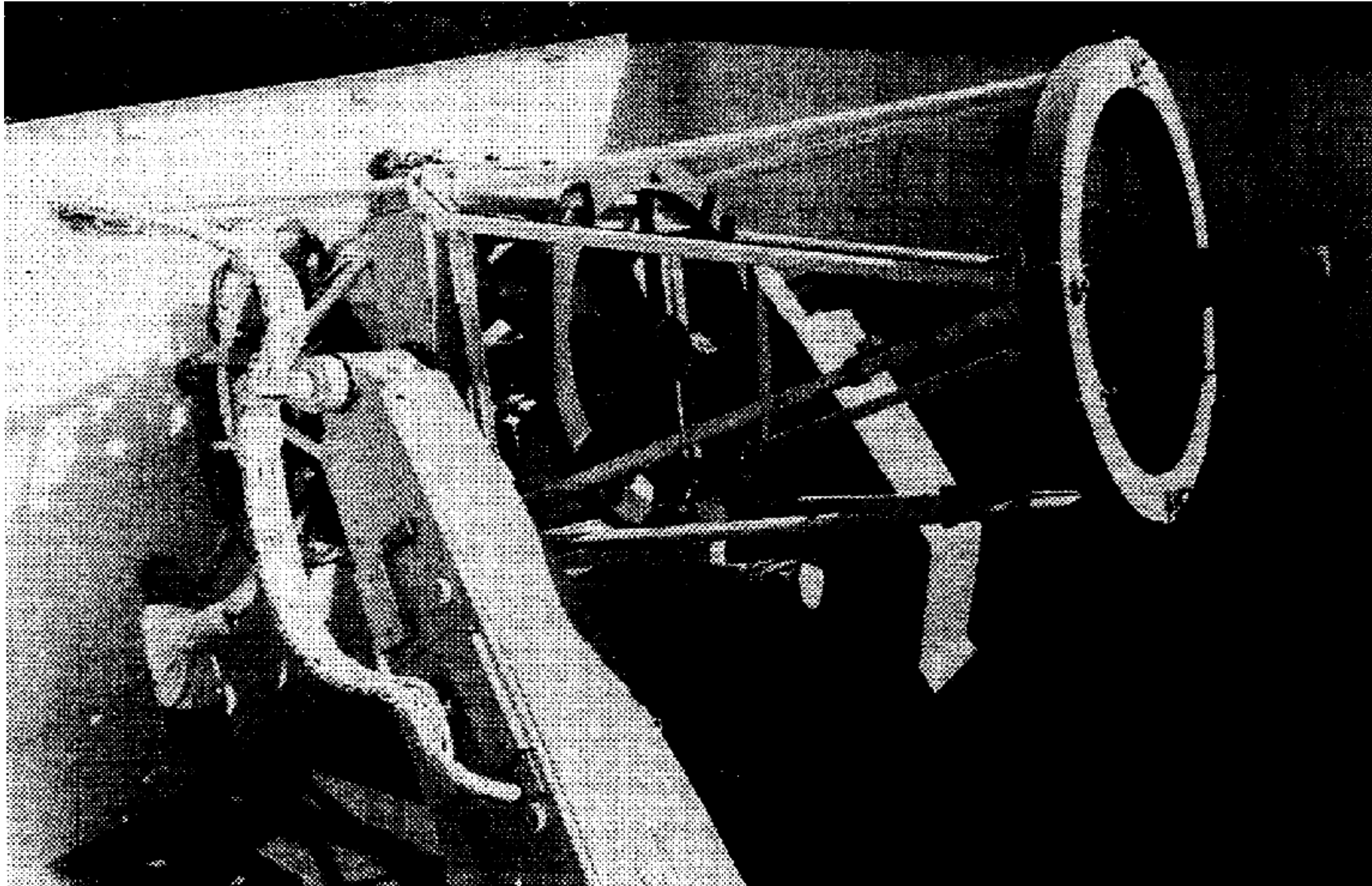


# Less Well Known...

---



# Less Well Known...



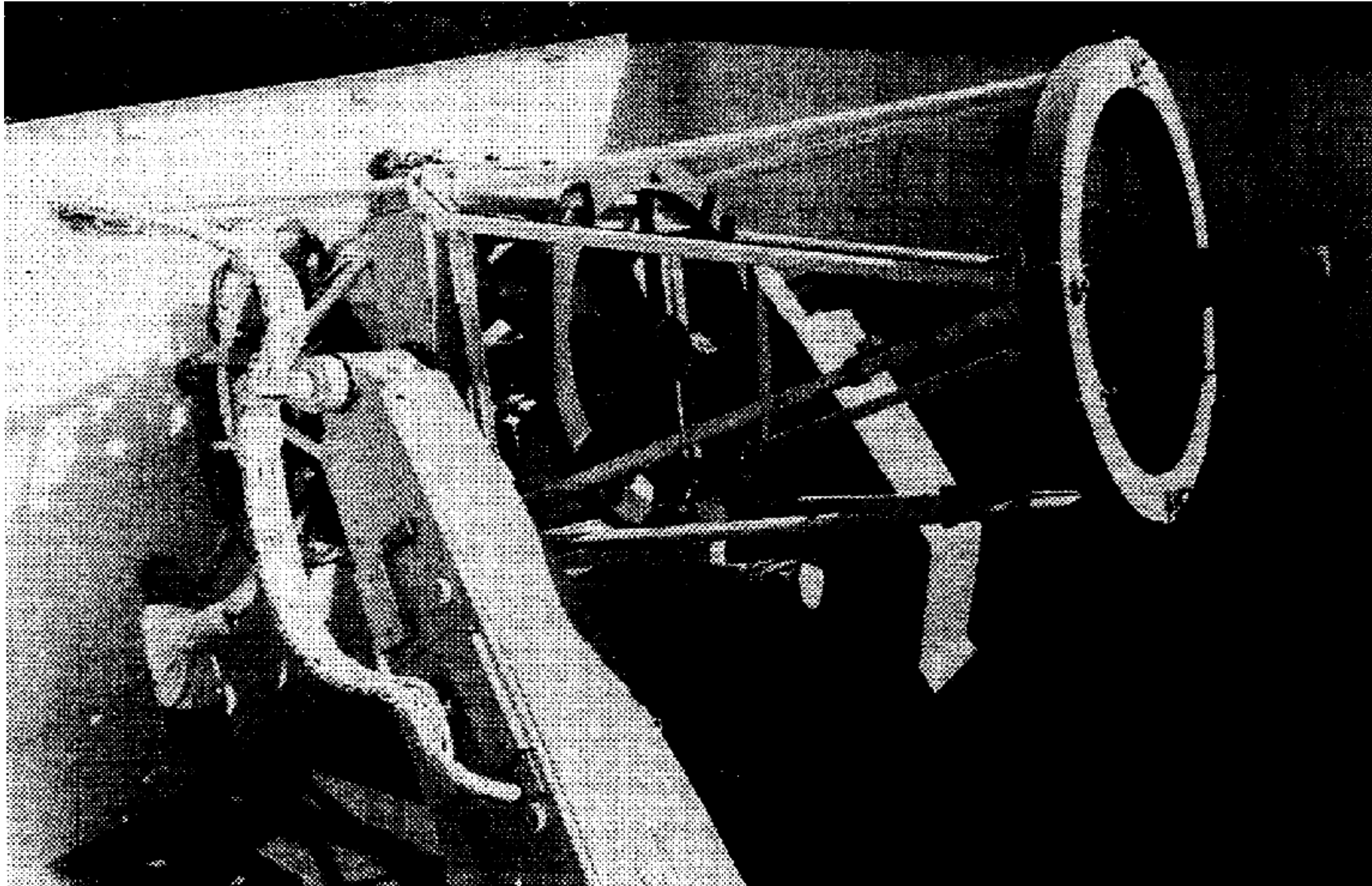
AST-1200 (1978)

Crimean Astrophysical Observatory

- 7 hexagonal segments
- 45 cm point-point,
- 1.2 m equivalent
- not phased...



# Less Well Known...



AST-1200 (1978)

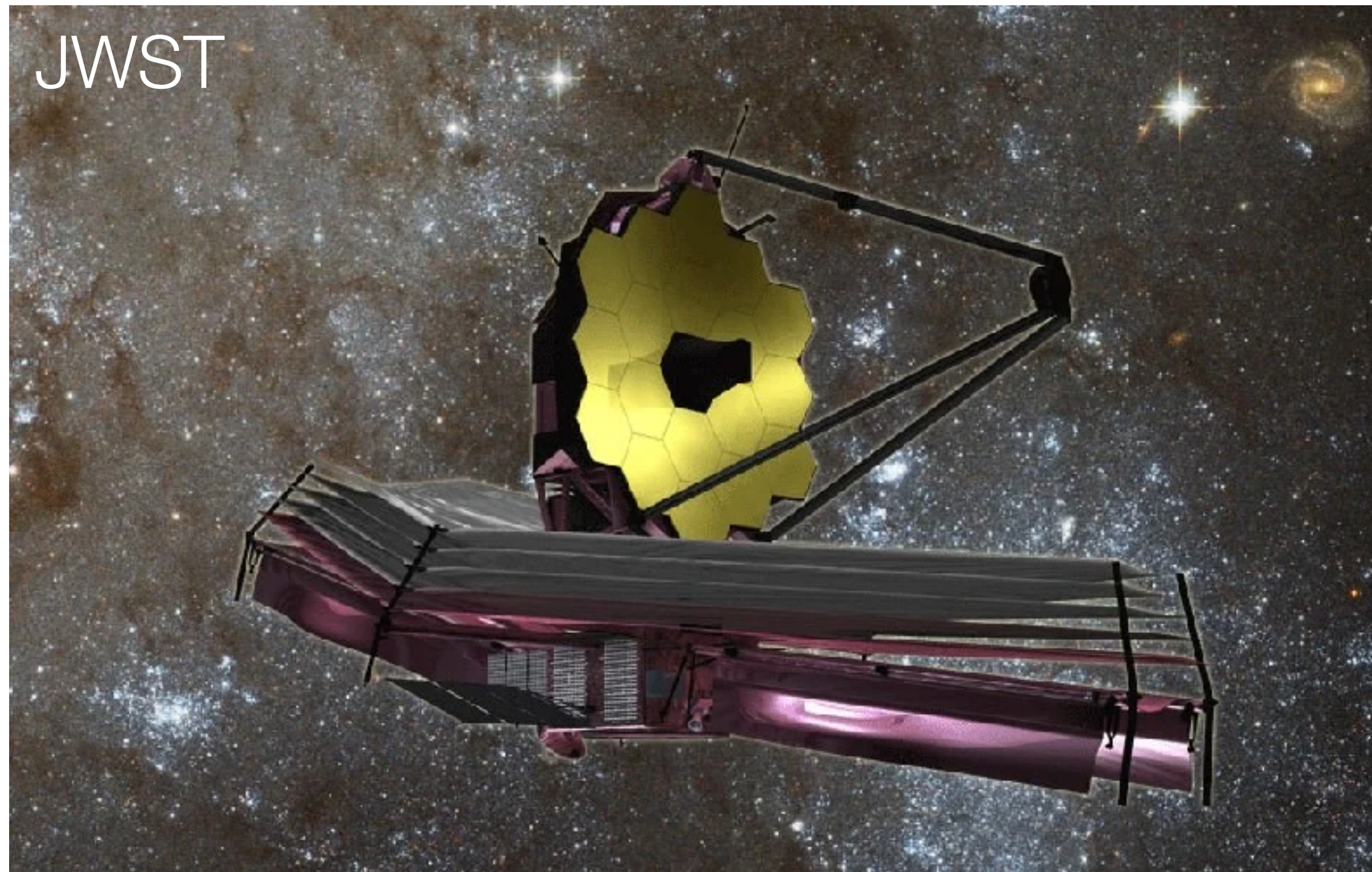
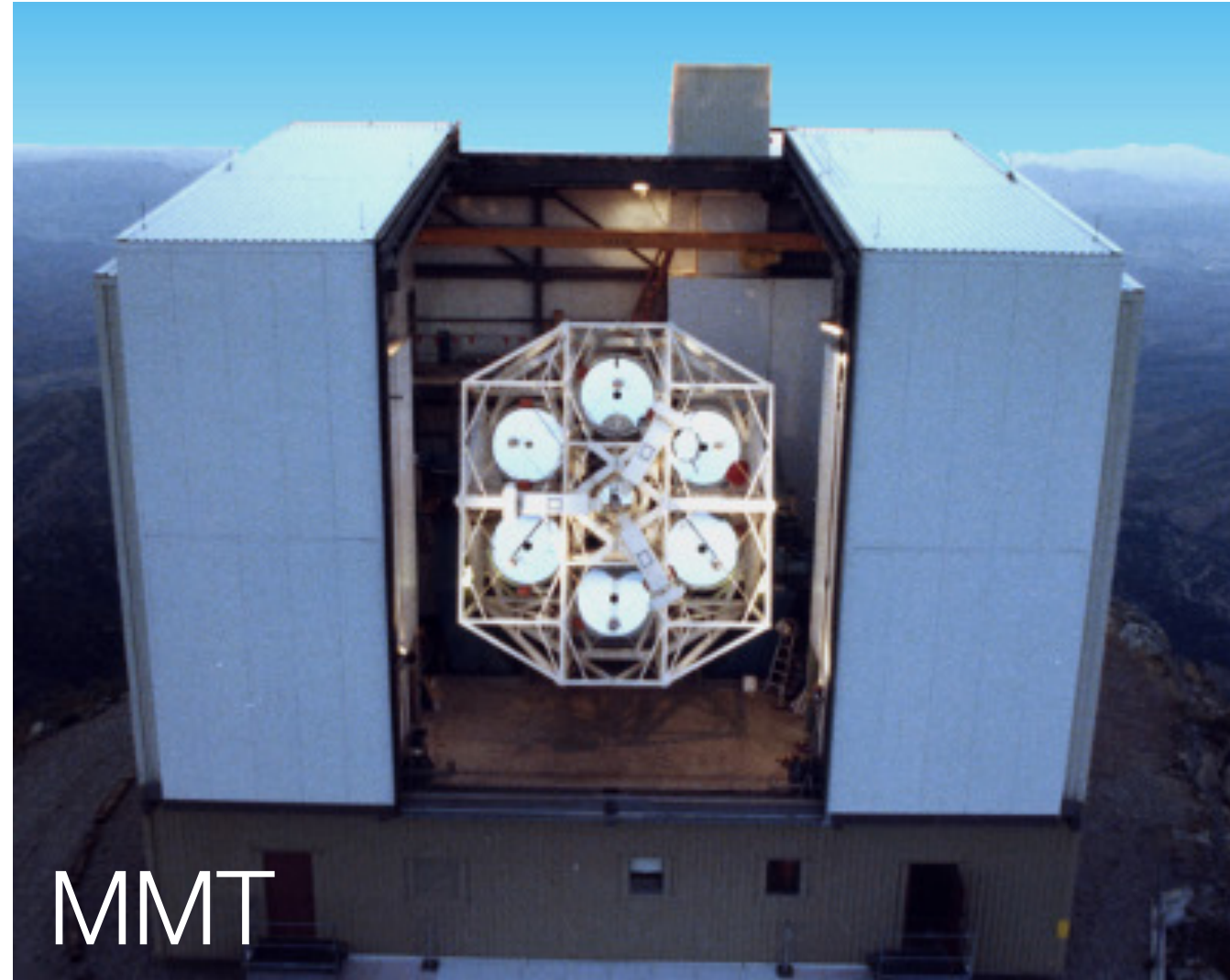
Crimean Astrophysical Observatory

- 7 hexagonal segments
- 45 cm point-point,
- 1.2 m equivalent
- not phased...

and since?



# Legacy





# Legacy – Telescopes with Segmented Mirrors





# Legacy – Telescopes with Segmented Mirrors

Guido Horn d'Arturo  
1932, 1955





# Legacy – Telescopes with Segmented Mirrors





# Legacy – Telescopes with Segmented Mirrors





# Legacy – Telescopes with Segmented Mirrors





# Legacy – Telescopes with Segmented Mirrors





# Legacy – Telescopes with Segmented Mirrors



## Other / Concepts

- JWST 2021
- NTT 1980's
- CELT, VLOT, GSMT late 1990's
- Euro50 late 1990's
- OWL late 1990's



# Legacy – Telescopes with Segmented Mirrors





# Legacy – Telescopes with Segmented Mirrors





# Legacy – Telescopes with Segmented Mirrors



notice anything weird?



# Curiosities

📍 Gemini North 1999

📍 Gemini South 2000





# Curiosities



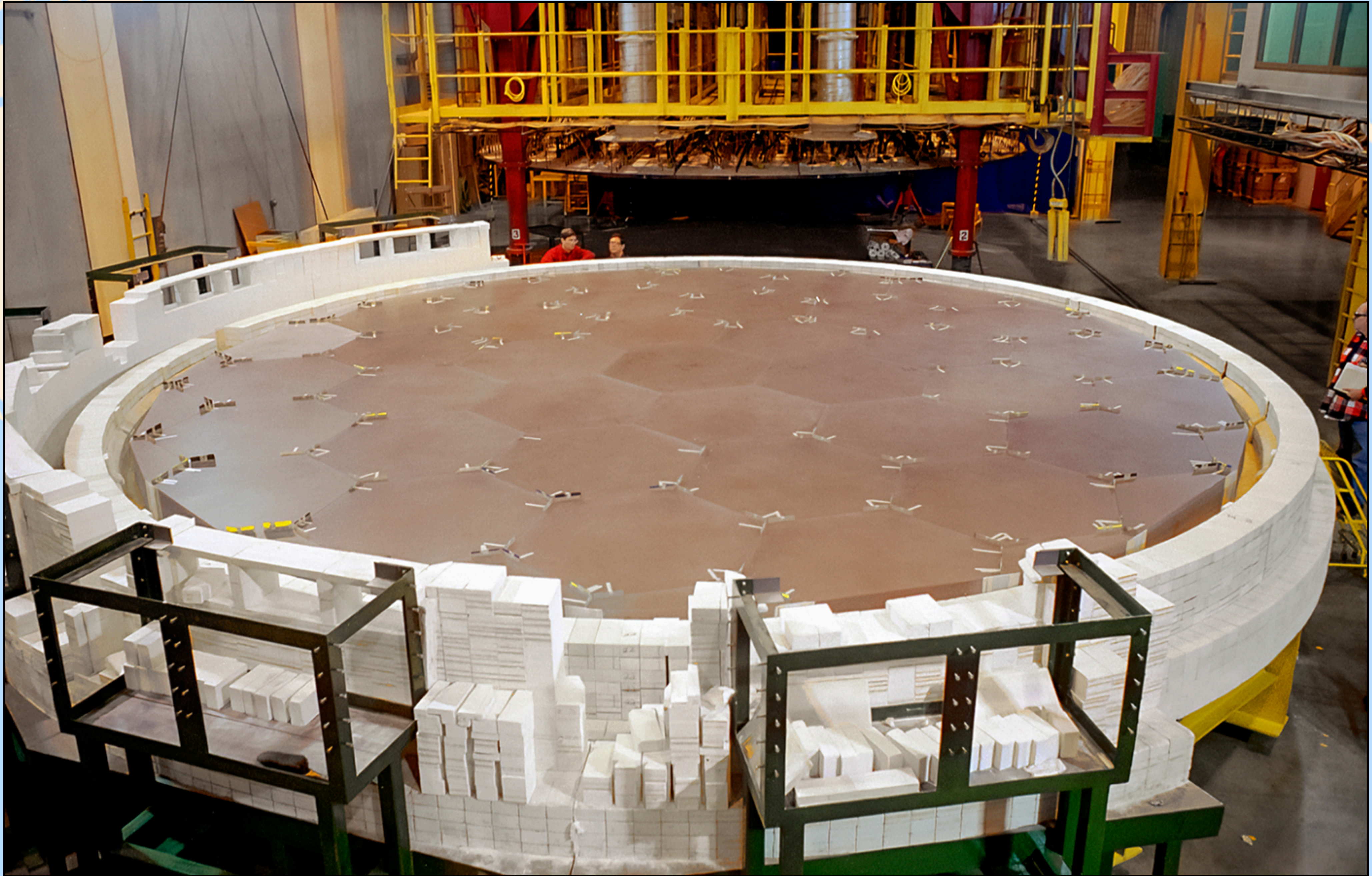
 Gemini North 1999

 Gemini South 2000



# Curiosities

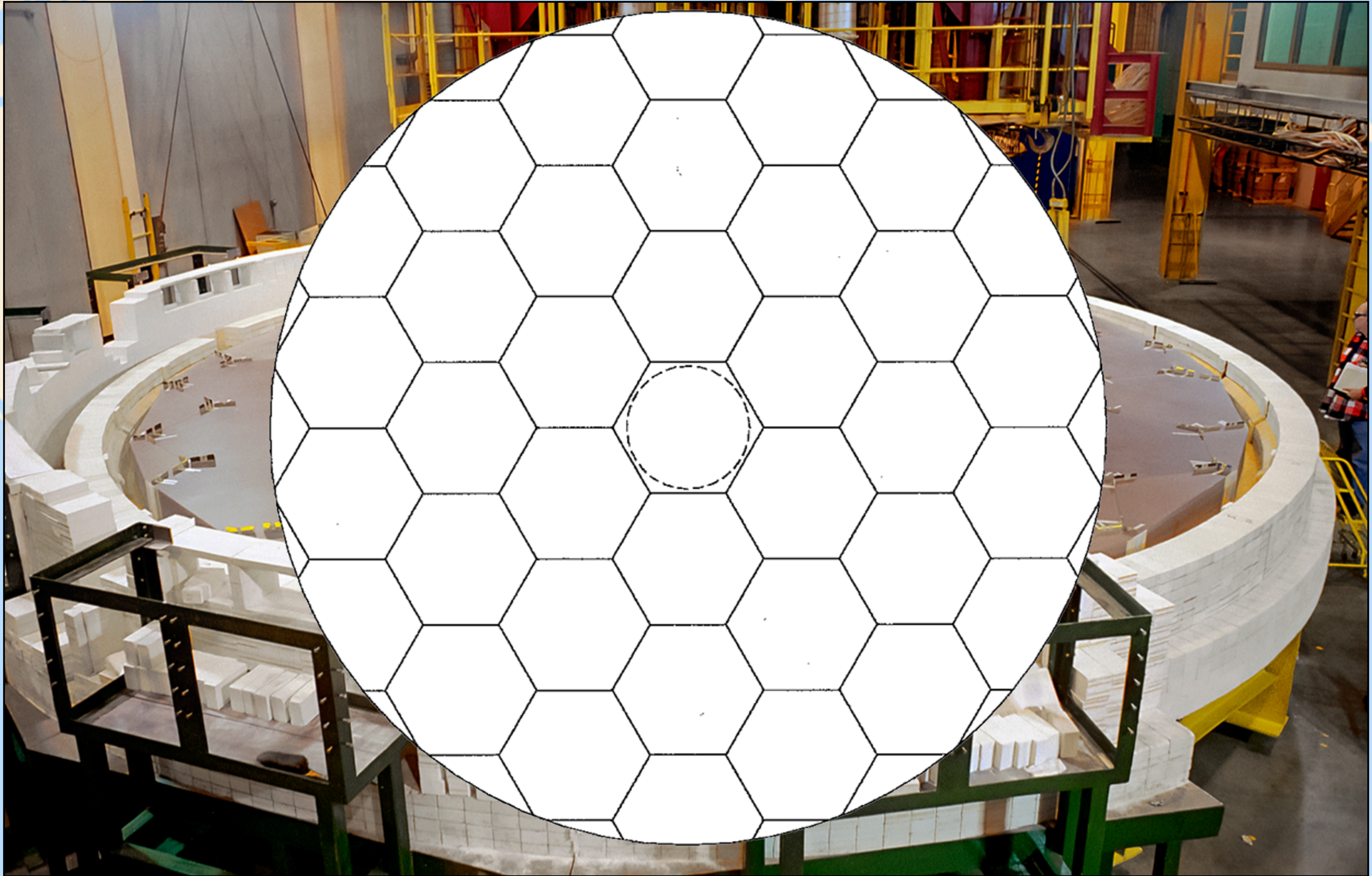
◉ Gemini North 1999





# Curiosities

 Gemini North 1999





# Curiosities





# Curiosities





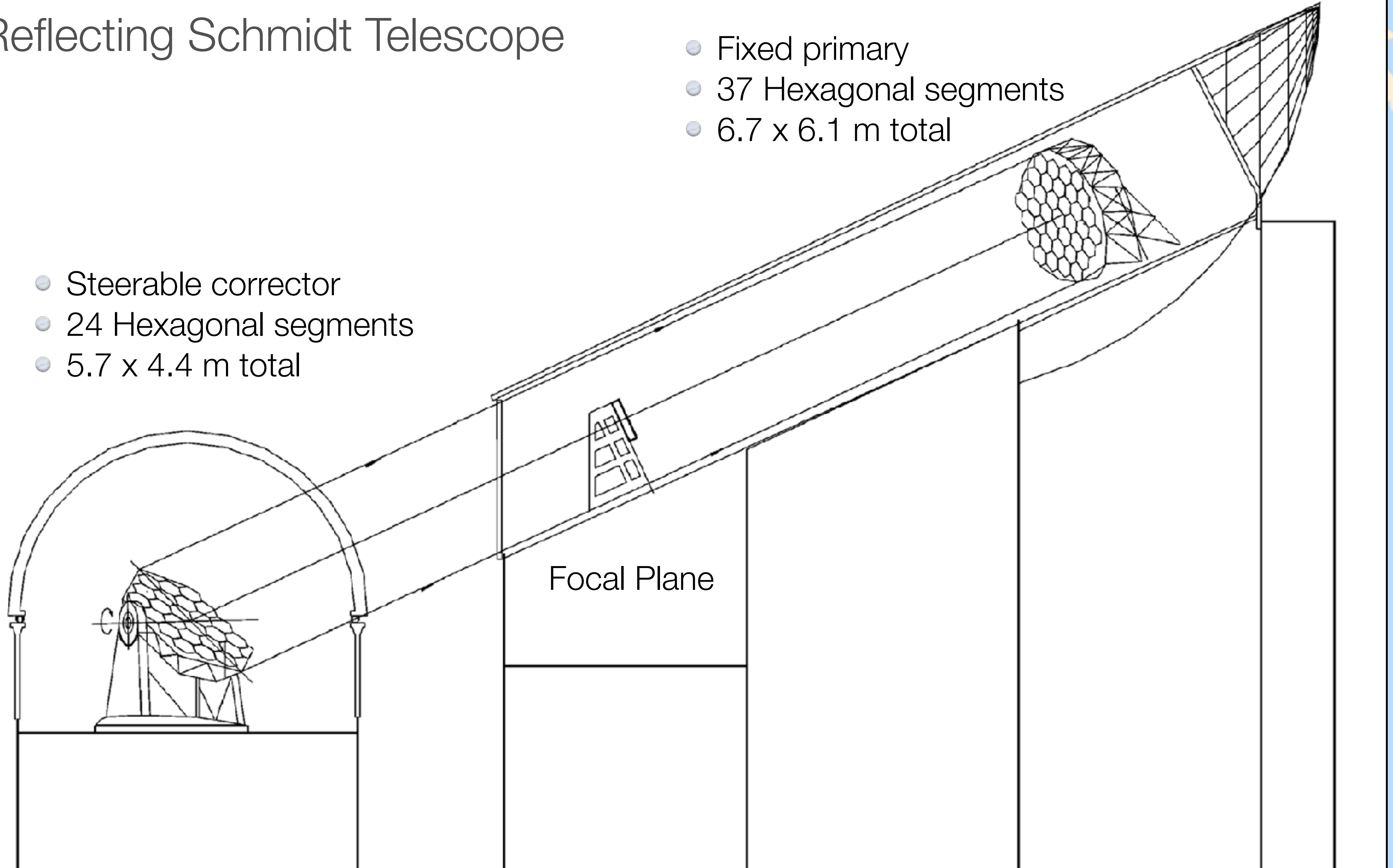
# Curiosities





# Curiosities

## Reflecting Schmidt Telescope





# Curiosities





# Curiosities



📍 Rubin 2025

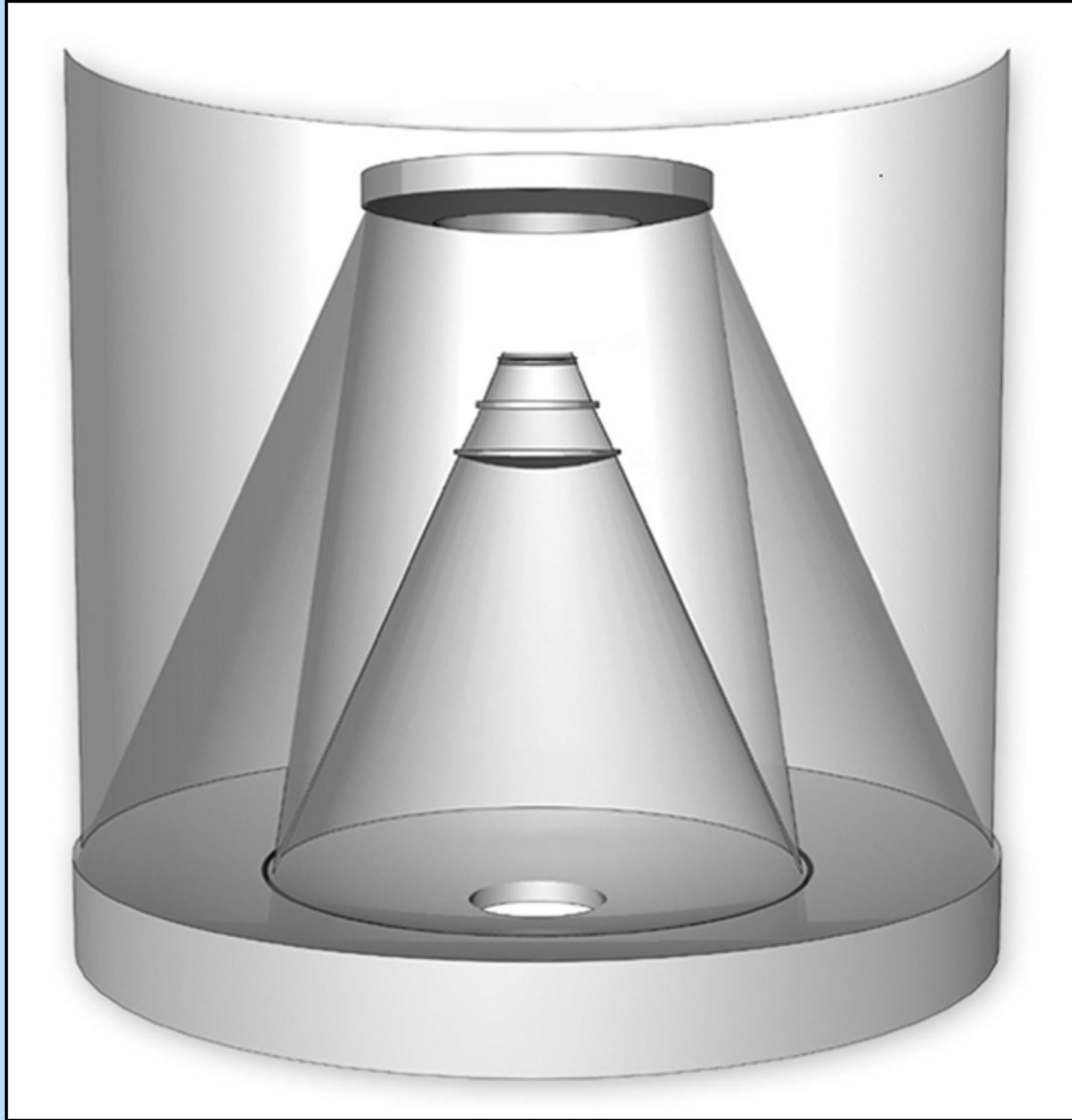


# Curiosities





# Curiosities





# Curiosities





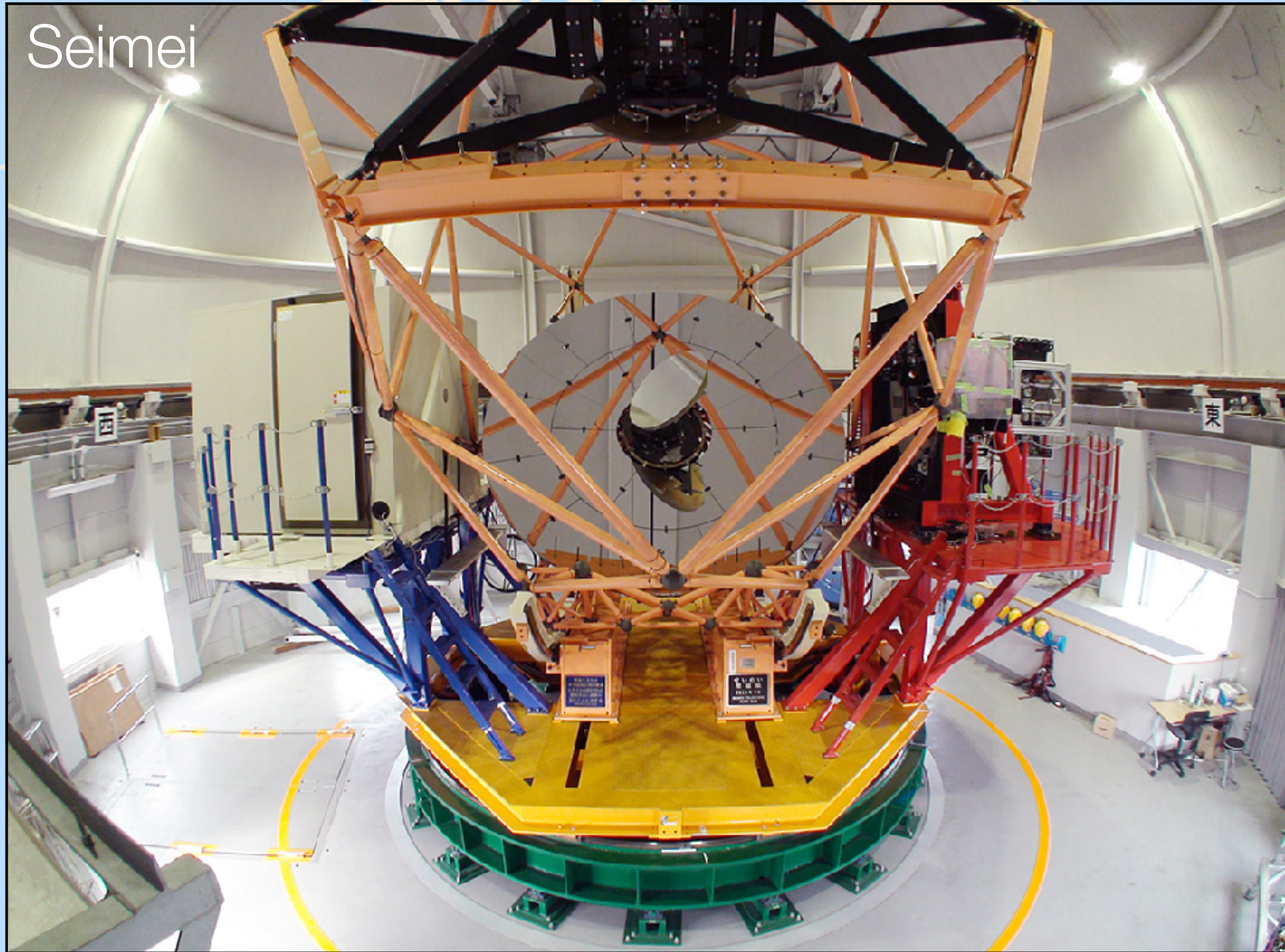
# Curiosities



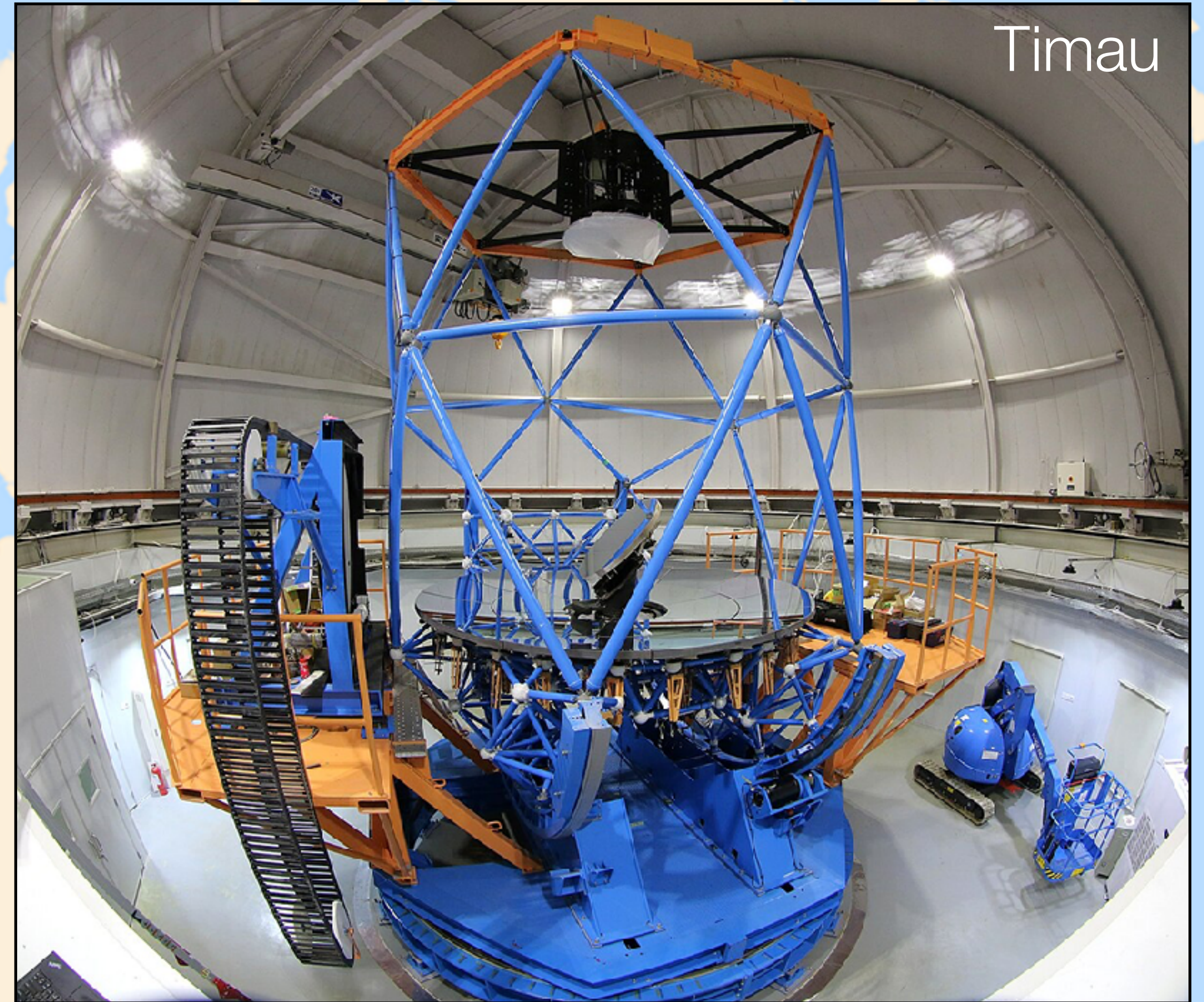


# Curiosities

Seimei



Timau

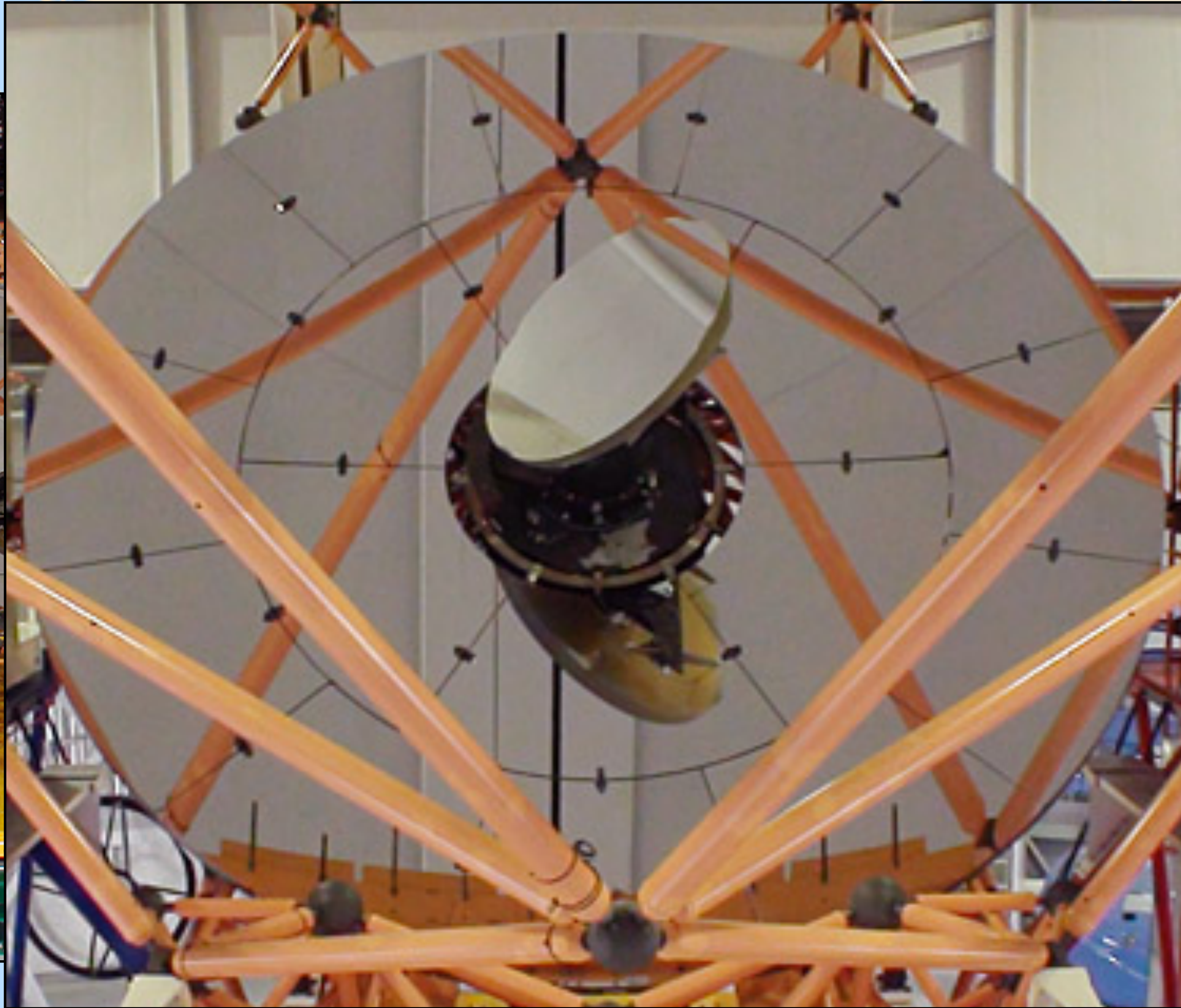
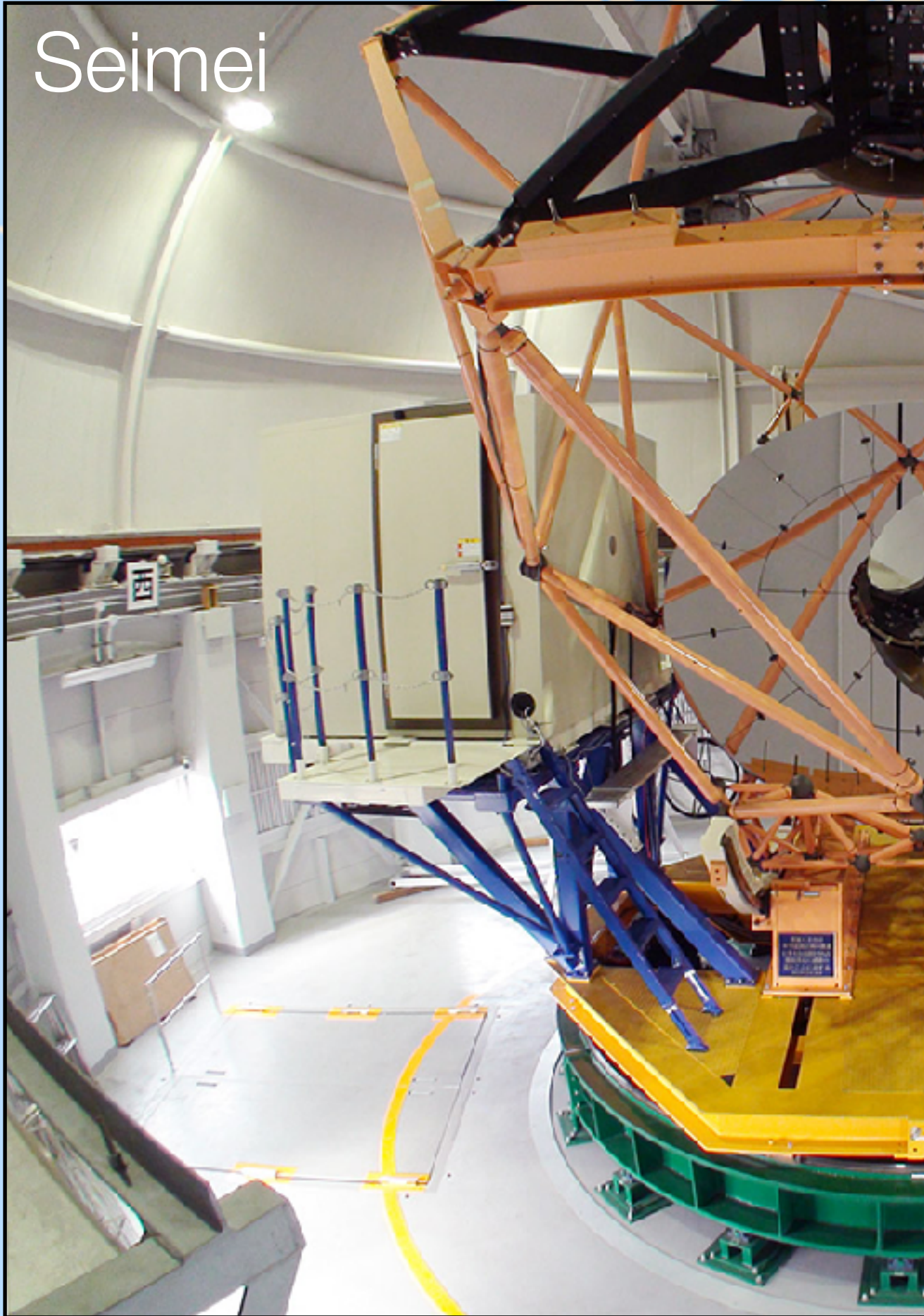


- Primary Mirror:
- 3.8 m Aperture
  - 18 Segments
  - Annular segmentation

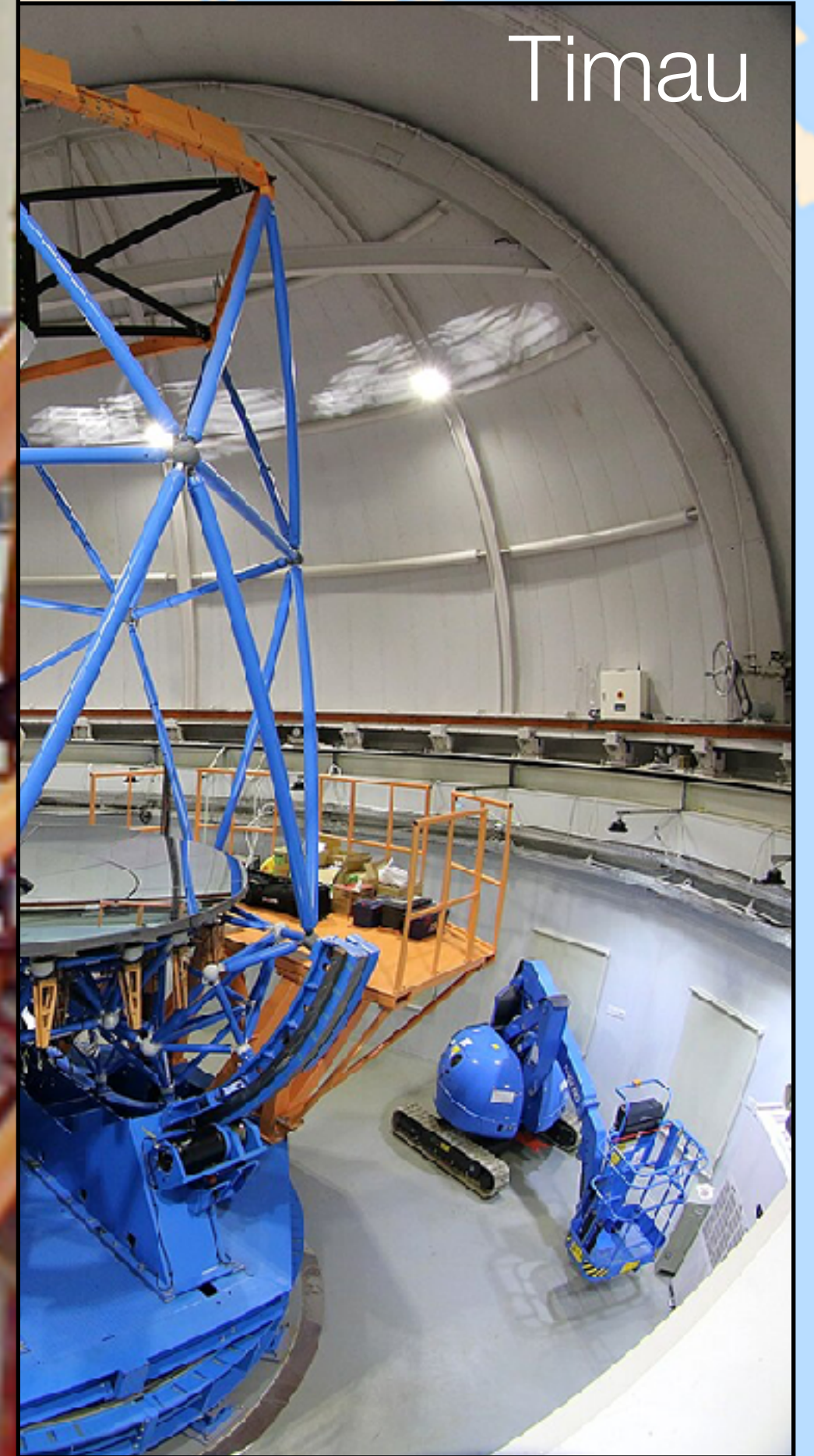


# Curiosities

Seimei



Timau



- Primary Mirror:
- 3.8 m Aperture
  - 18 Segments
  - Annular segmentation



# Legacy – Telescopes with Segmented Mirrors



MMT 1982  
HET 1997

Keck 1993, 1996  
Gemini North 1999  
TMT 2035?

## Other / Concepts

- JWST 2021
- NNTT 1980's
- CELT, VLOT, GSMT late 1990's
- Euro50 late 1990's
- OWL late 1990's
- Large Petal Telescope
- High Dynamic Range Telescope
- Maunakea Spectroscopic Explorer
- Wide-field Spectroscopic Telescope

GTC 2007  
TMT 2035?

ELT 2030  
GMT 2033?  
Gemini South 2000  
Rubin 2025

Väisälä 1949

Parsontown 1830

Meudon 1977

AST-1200 1978

Archimedes 212 BCE

JUST 2026

LAMOST 2008

Seimei 2019

Timau 2026

SALT 2005



# Legacy – Telescopes with Segmented Mirrors









Let's design a (densely) segmented mirror telescope...



# Tessellation...

---



# Tessellation...

---

Assumption: All (or many) segments should have the same general size and shape



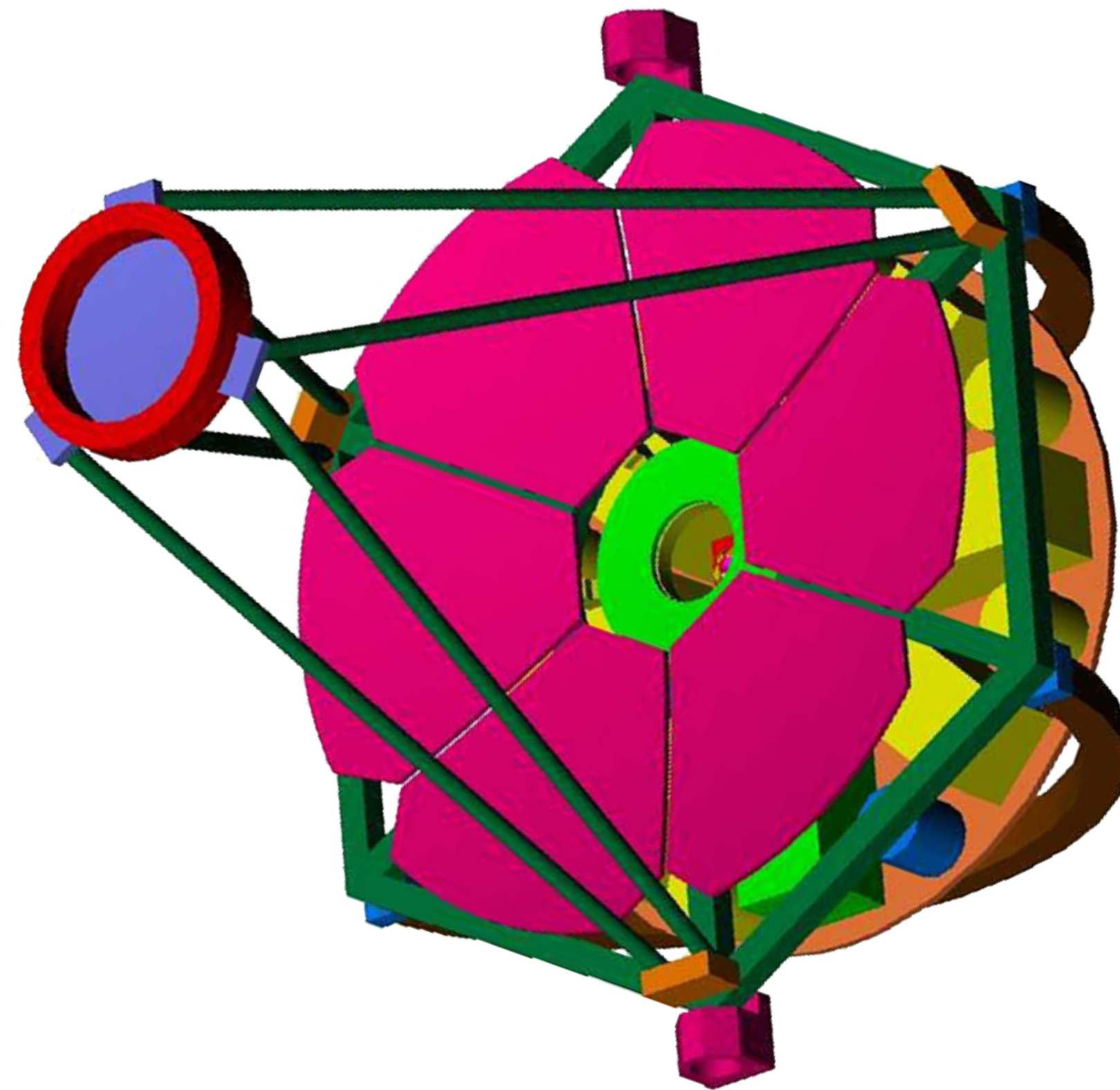
# Tessellation...

---

Assumption: All (or many) segments should have the same general size and shape

Options: • Petals

Large Petal Telescope





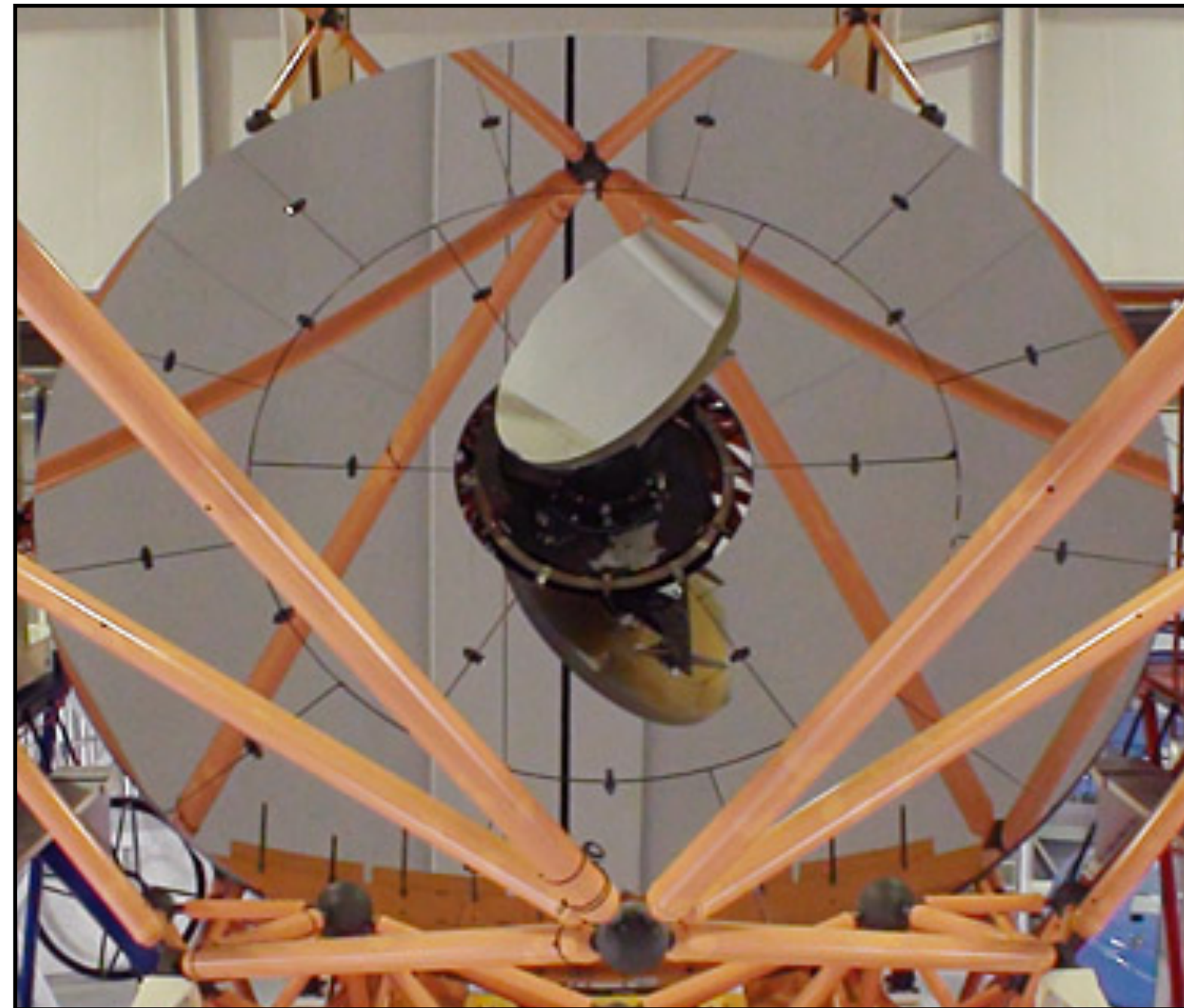
# Tessellation...

---

Assumption: All (or many) segments should have the same general size and shape

- Options:
- ~~Petals~~
  - Annuli

Seimei





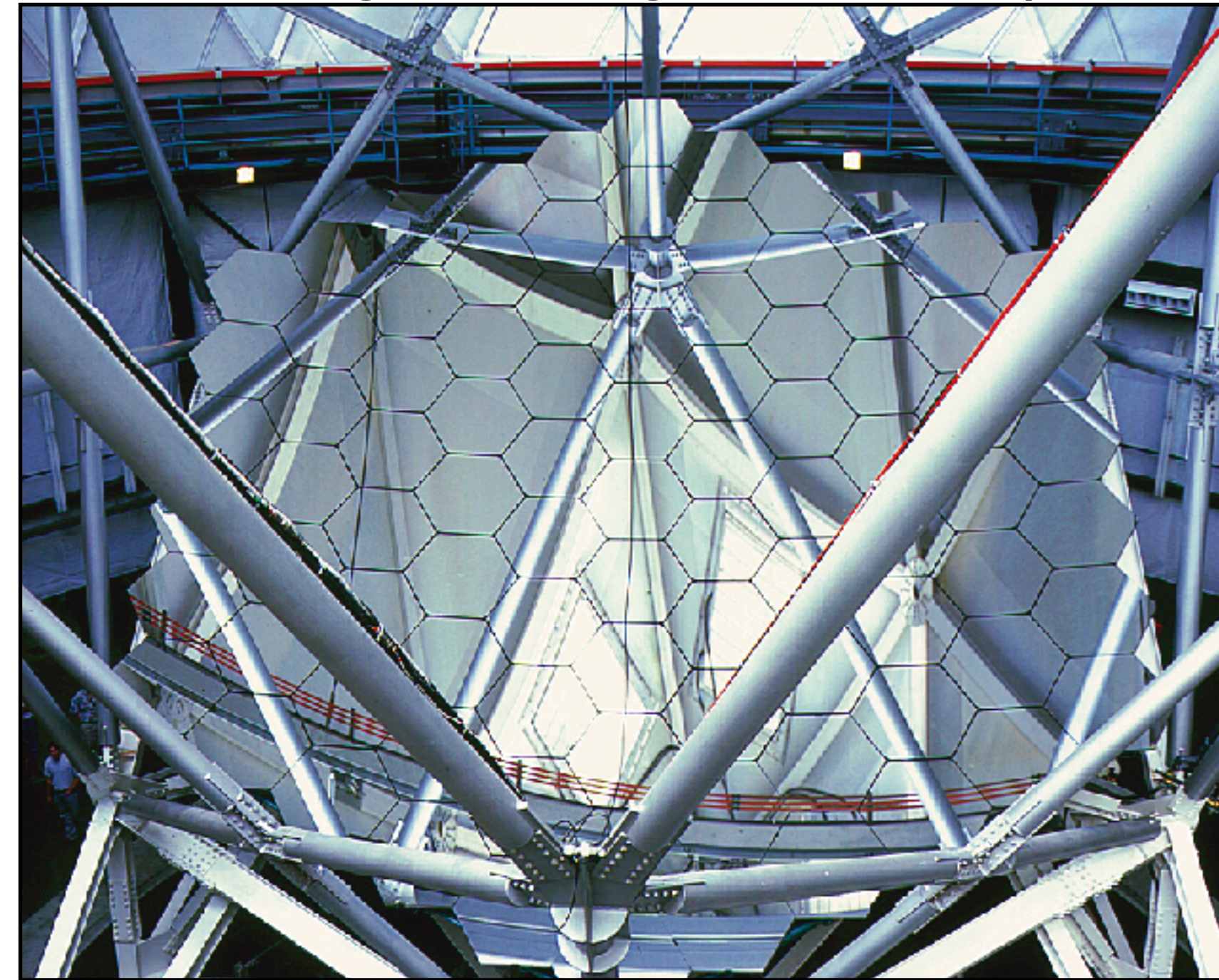
# Tessellation...

---

Assumption: All (or many) segments should have the same general size and shape

- Options:
- ~~Petals~~
  - Annuli
  - Polygons

Hobby-Eberly Telescope





# Tessellation...

---

Assumption: All (or many) segments should have the same general size and shape

- Options:
- ~~Petals~~
  - Annuli
  - Polygons



# Tessellation...

---

Assumption: All (or many) segments should have the same general size and shape

- Options:
- ~~Petals~~
  - Annuli
  - Polygons



# Tessellation...

---

Assumption: All (or many) segments should have the same general size and shape

- Options:
- ~~Petals~~
  - Annuli
  - Polygons



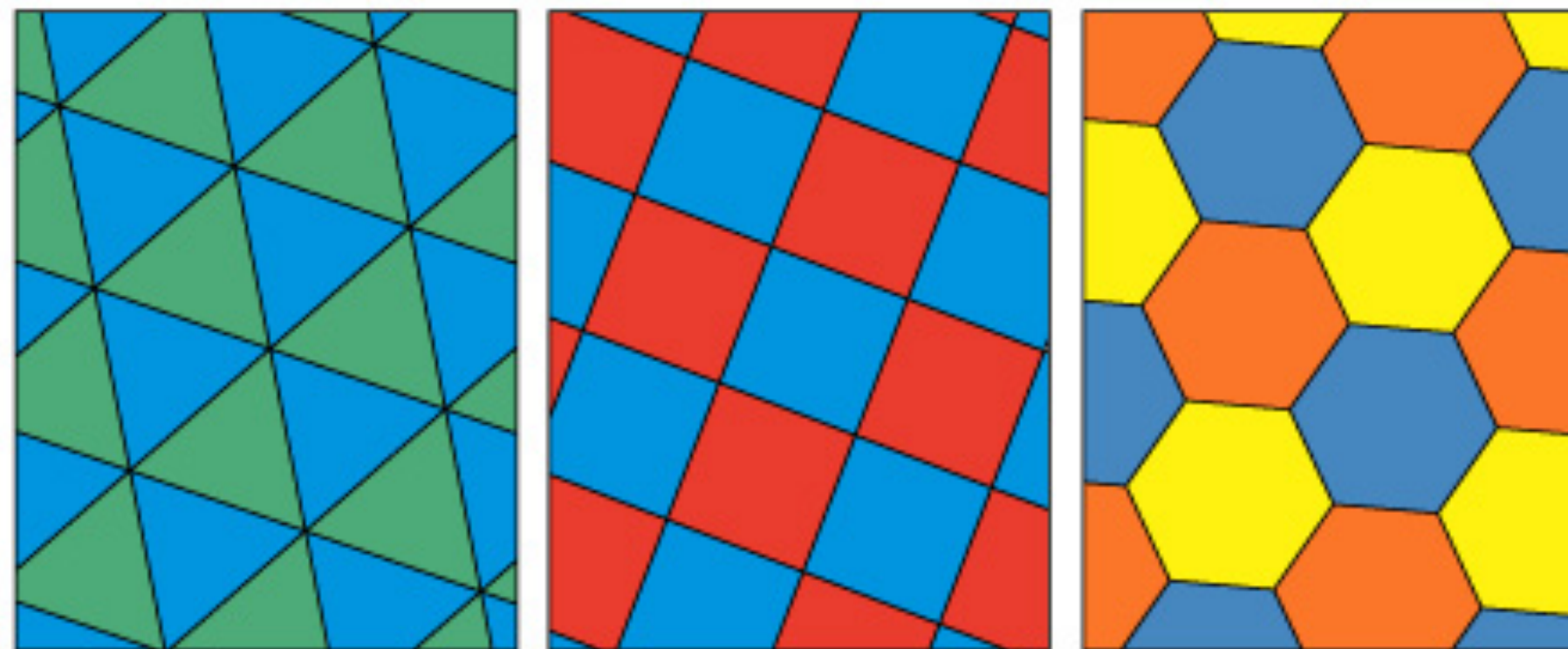
# Tessellation...

---

Assumption: All (or many) segments should have the same general size and shape

- Options:
- ~~Petals~~
  - Annuli
  - Polygons

*“The only regular polygons that can tessellate the plane are the equilateral triangle, the square, and the hexagon”*



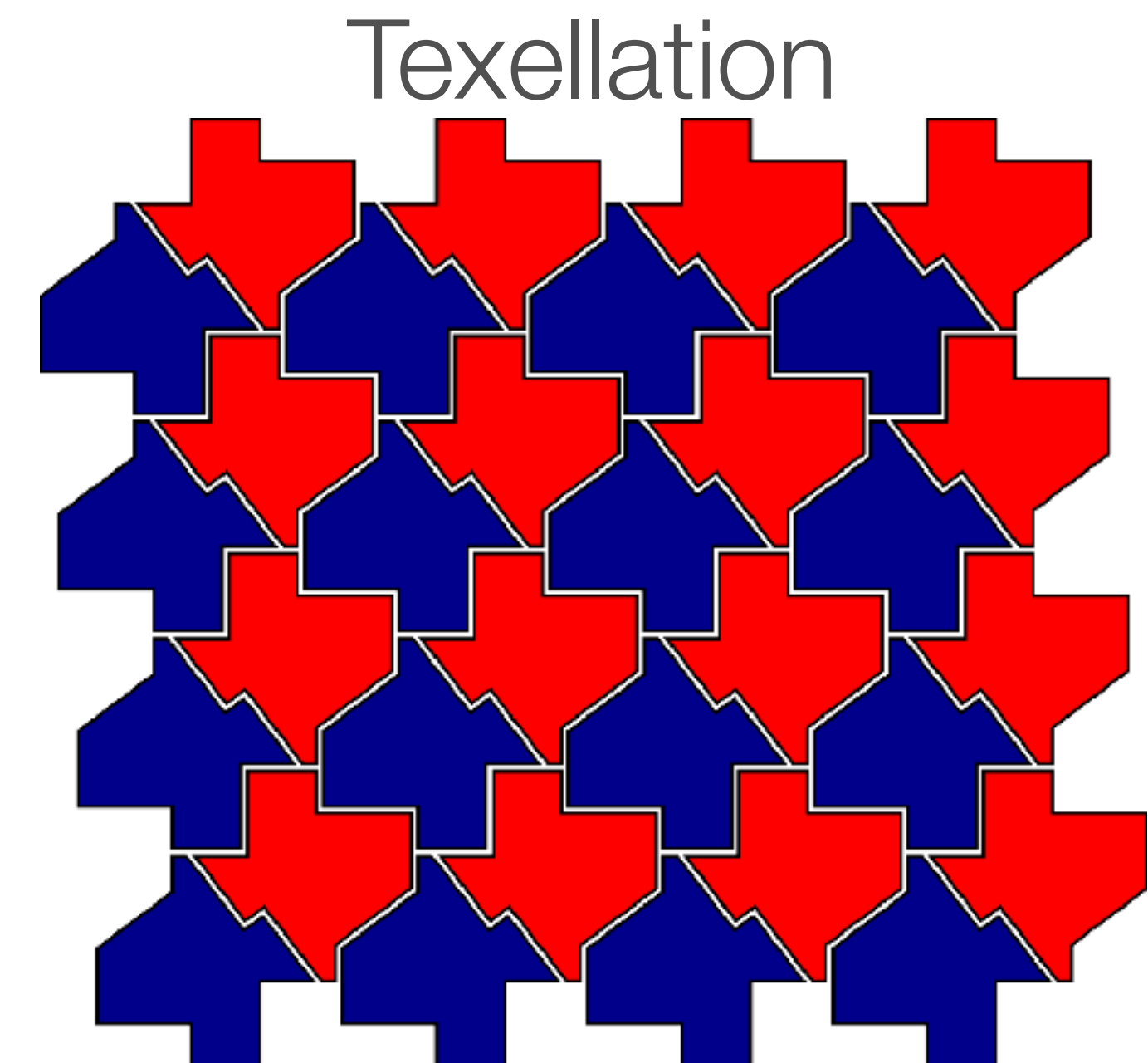
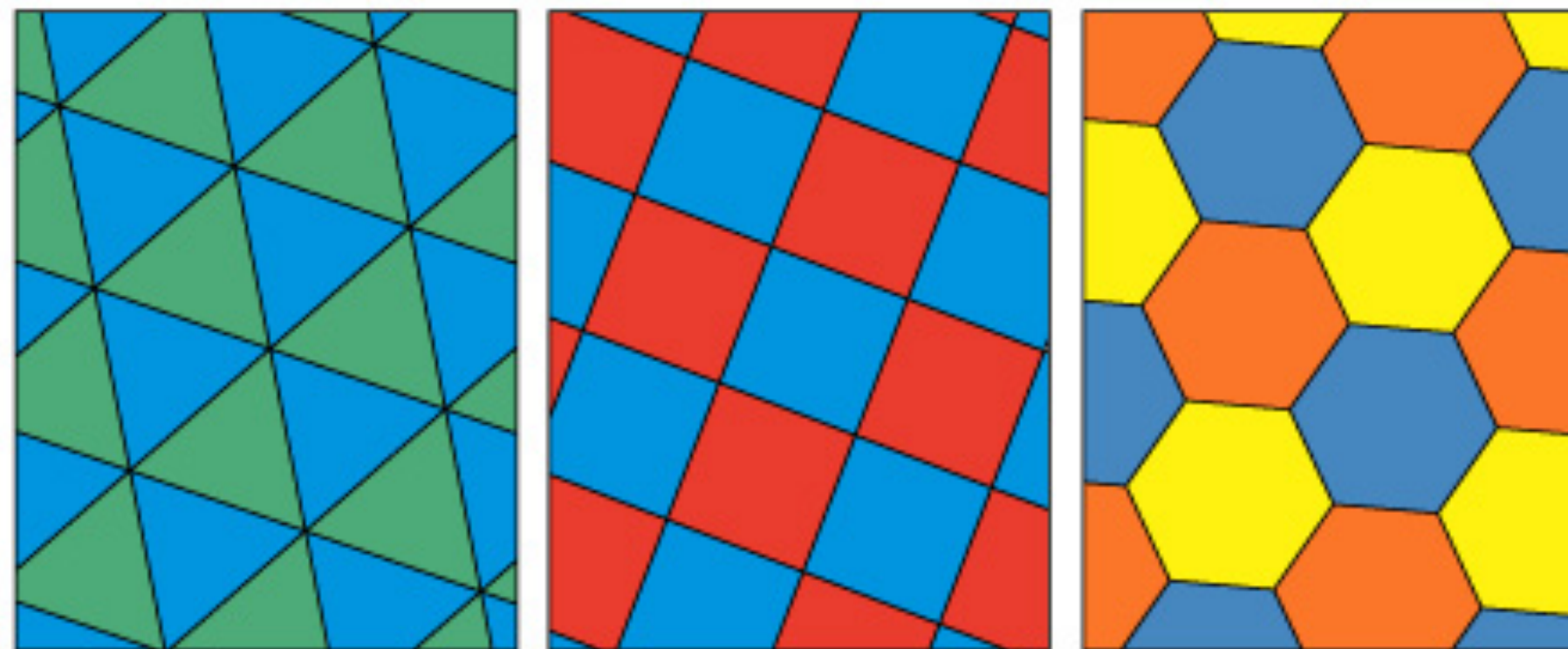


# Tessellation...

Assumption: All (or many) segments should have the same general size and shape

- Options:
- ~~Petals~~
  - Annuli
  - Polygons

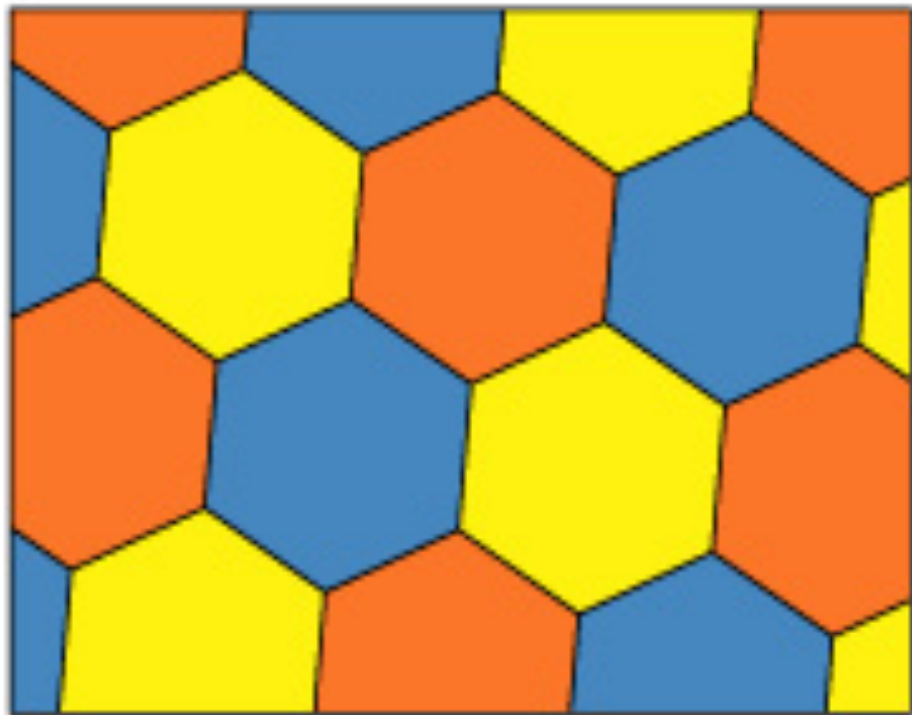
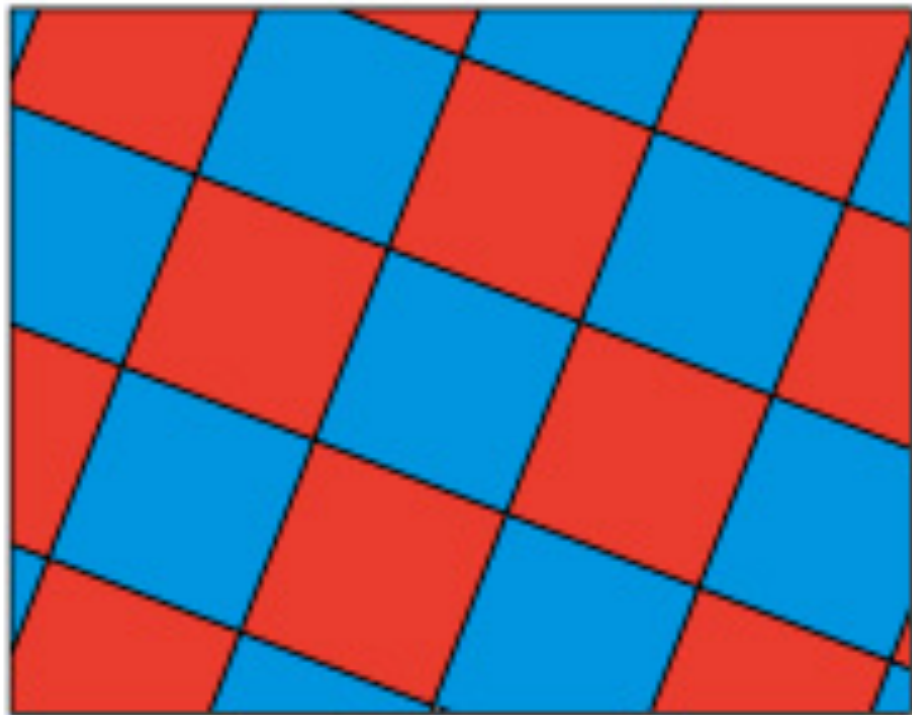
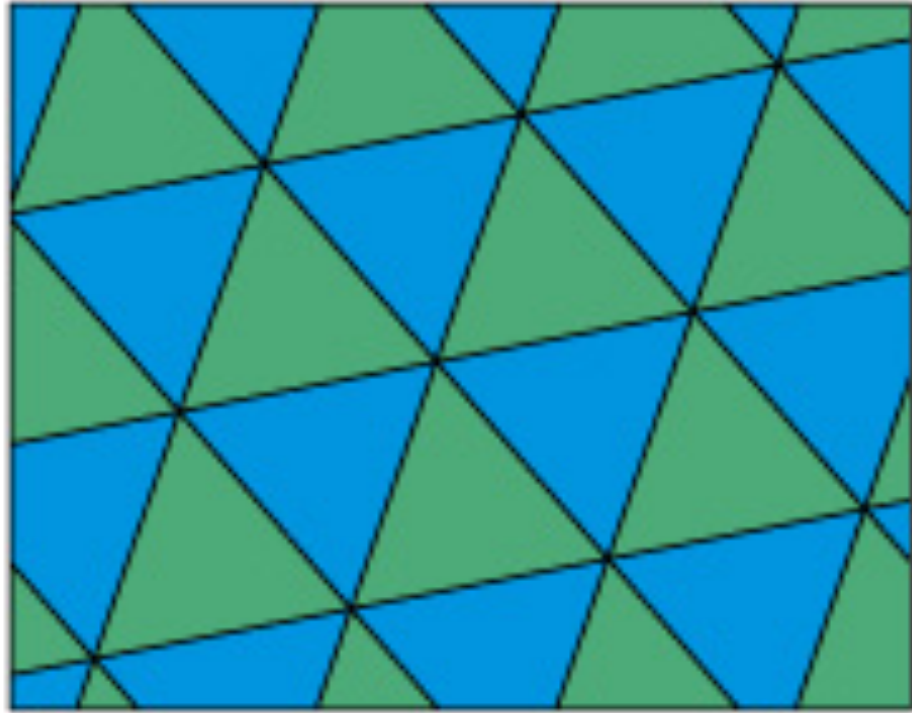
*“The only regular polygons that can tessellate the plane are the equilateral triangle, the square, and the hexagon”*





# Which (Regular) Polygonal Tessellation?

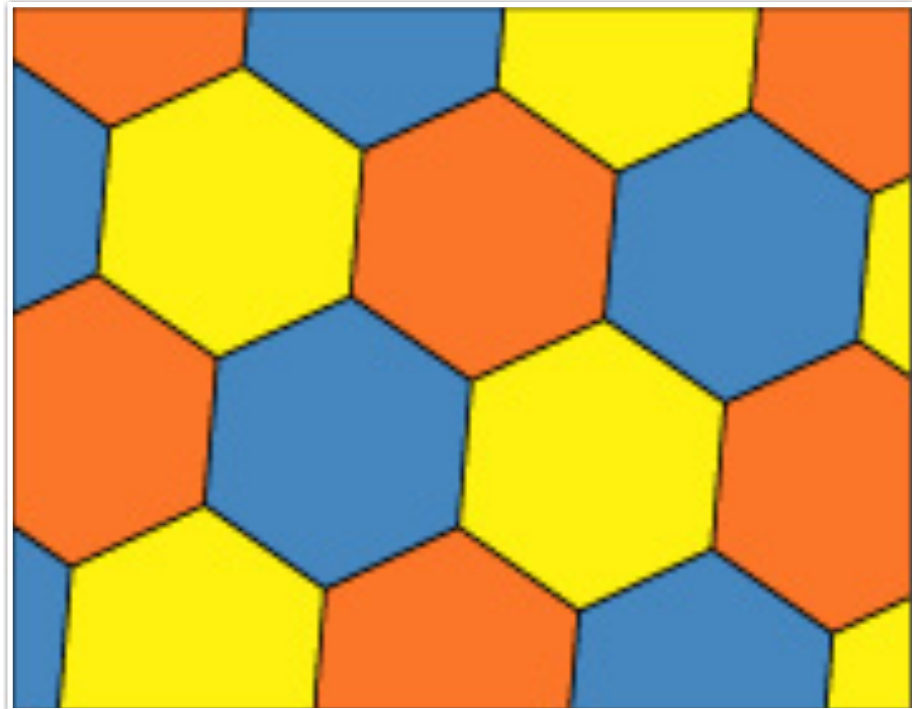
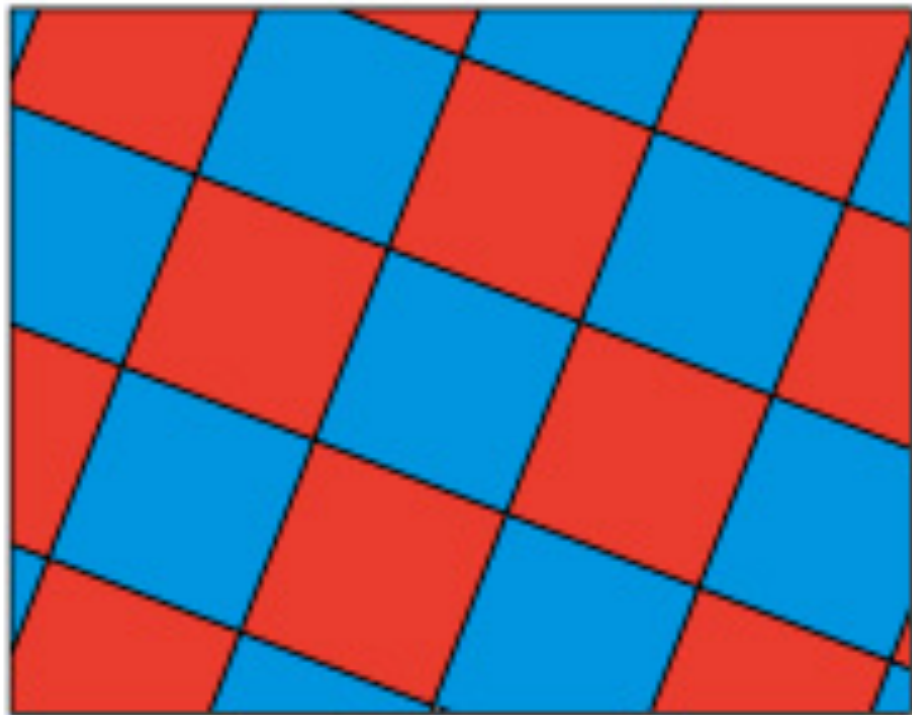
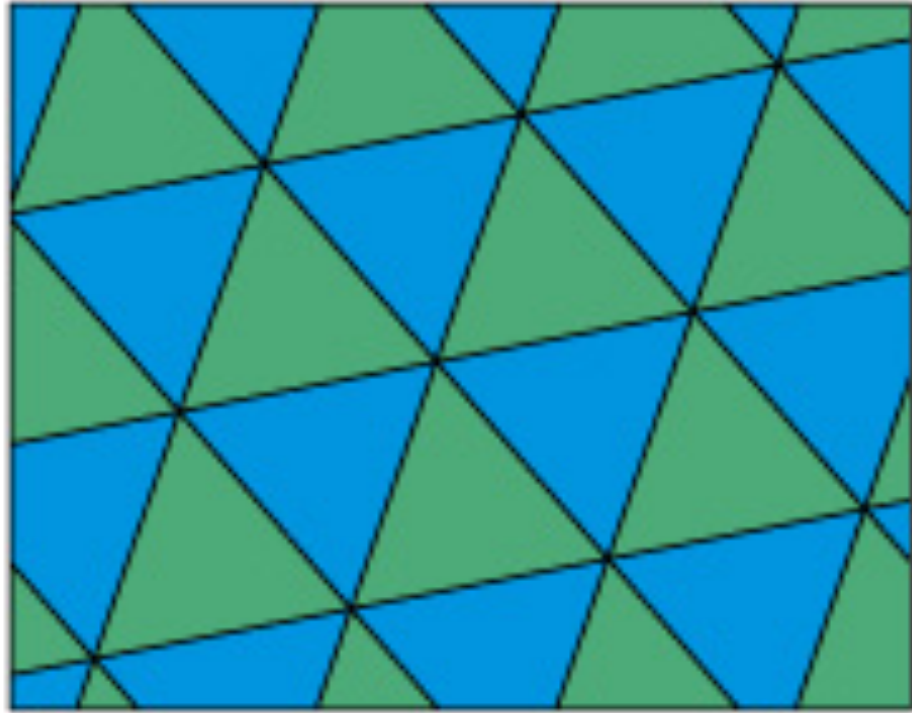
---





# Which (Regular) Polygonal Tessellation?

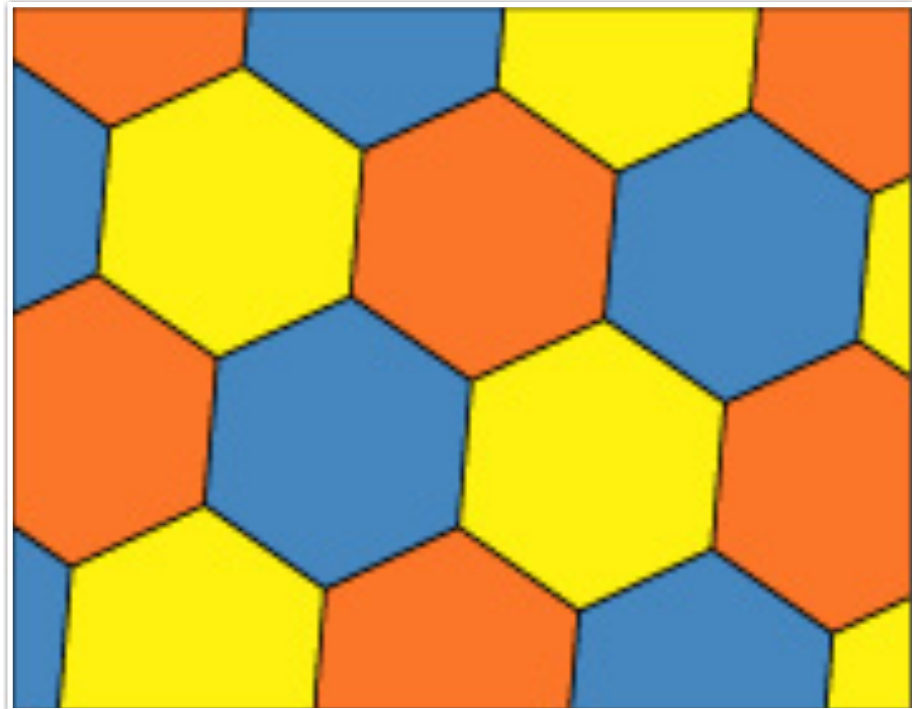
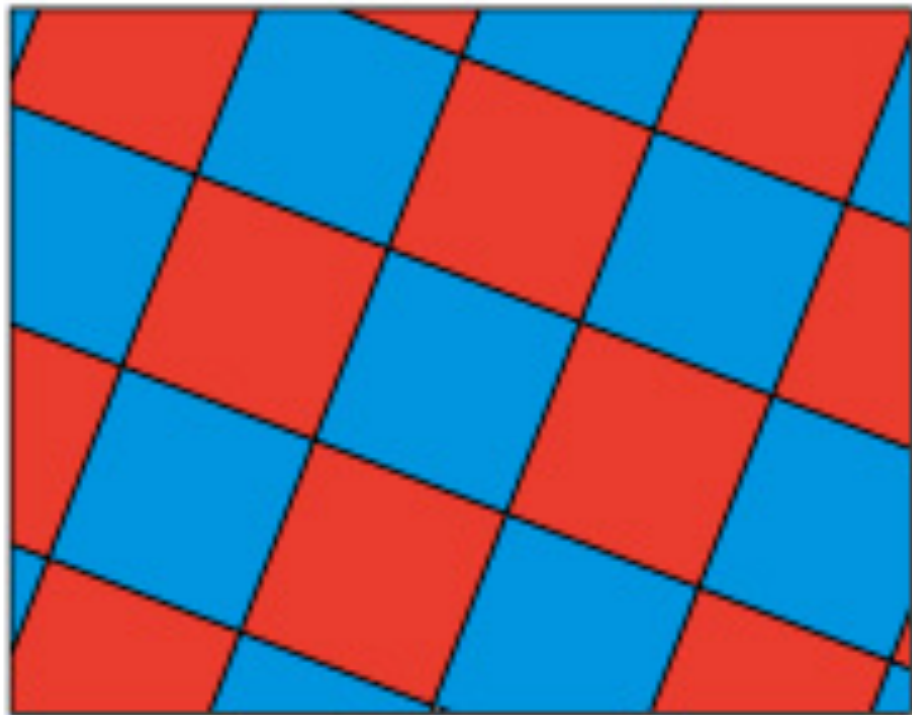
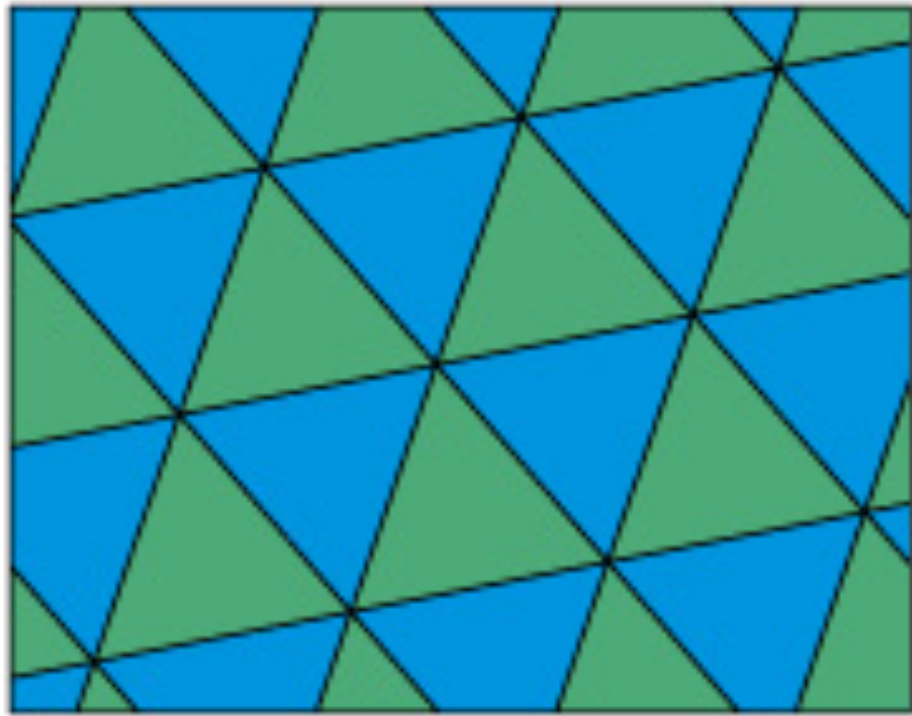
---



- Short answer: Hexagons
- fewest edges per unit area
  - smallest perimeter per unit area
  - no sharp corners
  - manageable diffraction
  - closest to (circular) blank



# Which (Regular) Polygonal Tessellation?

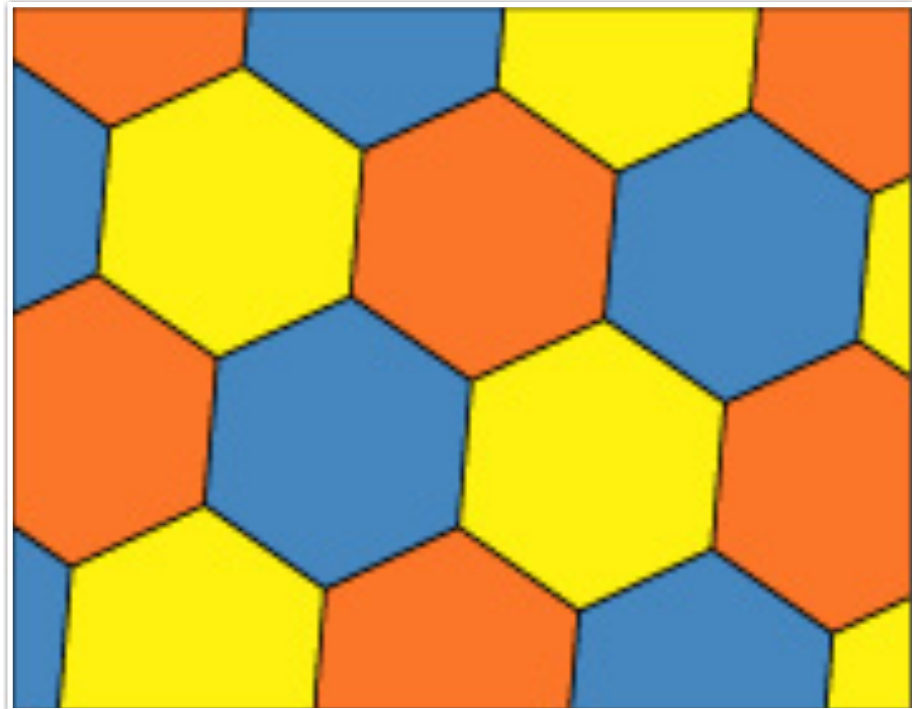
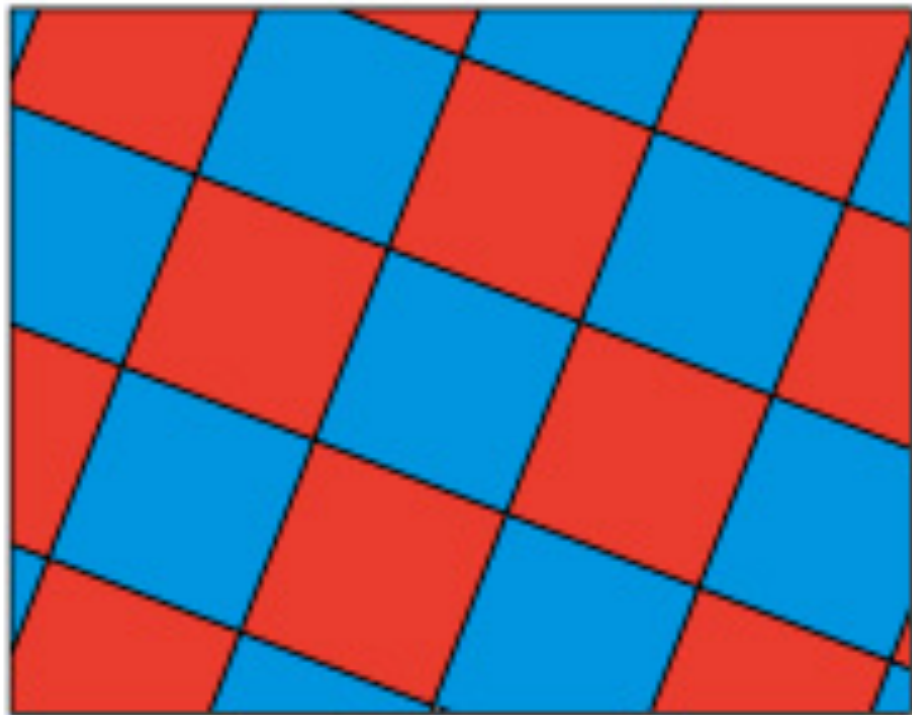
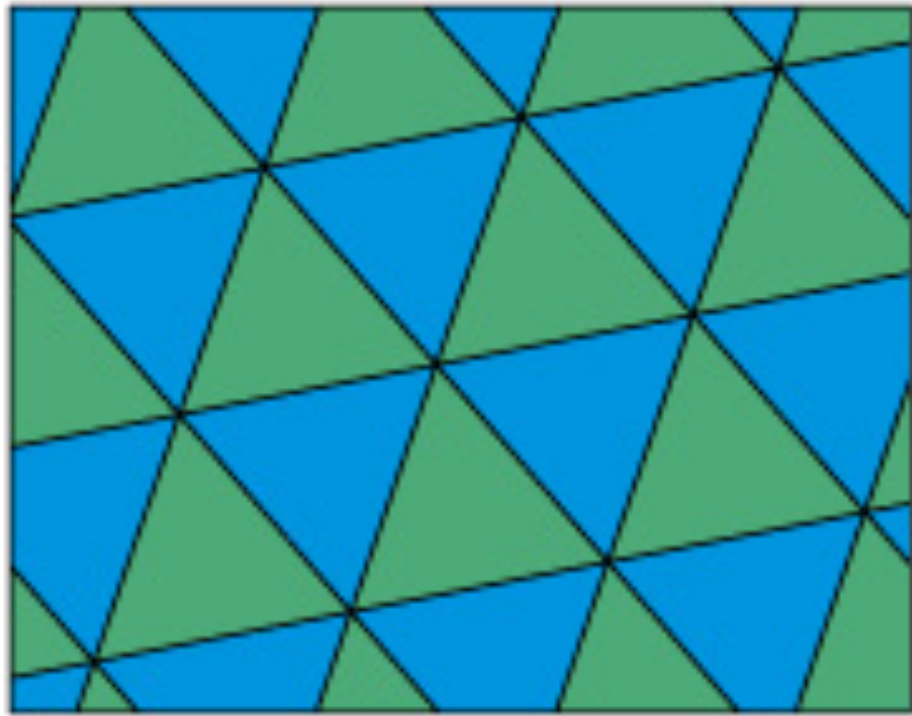


- Short answer: Hexagons
- fewest edges per unit area
  - smallest perimeter per unit area
  - no sharp corners
  - manageable diffraction
  - closest to (circular) blank

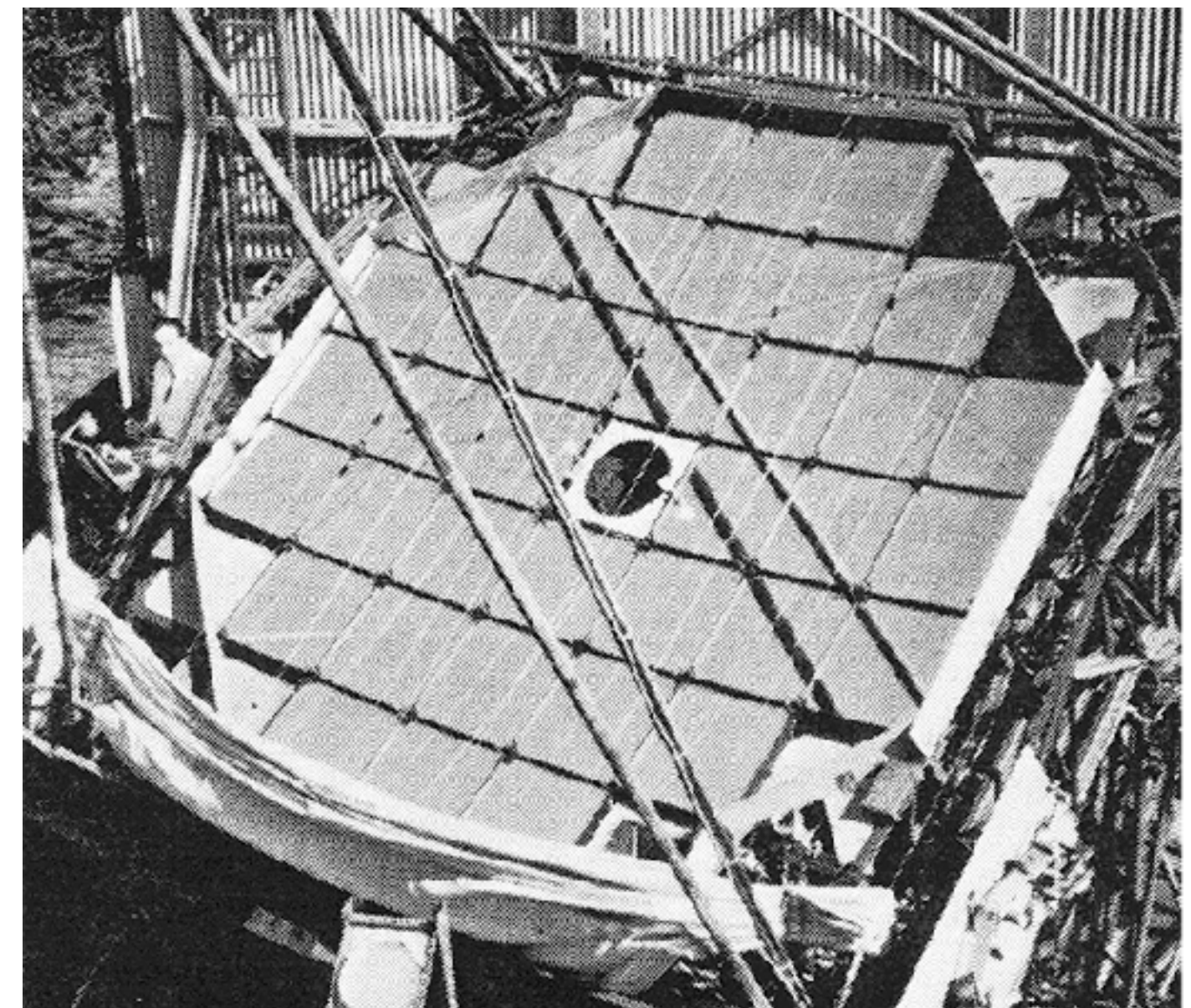




# Which (Regular) Polygonal Tessellation?

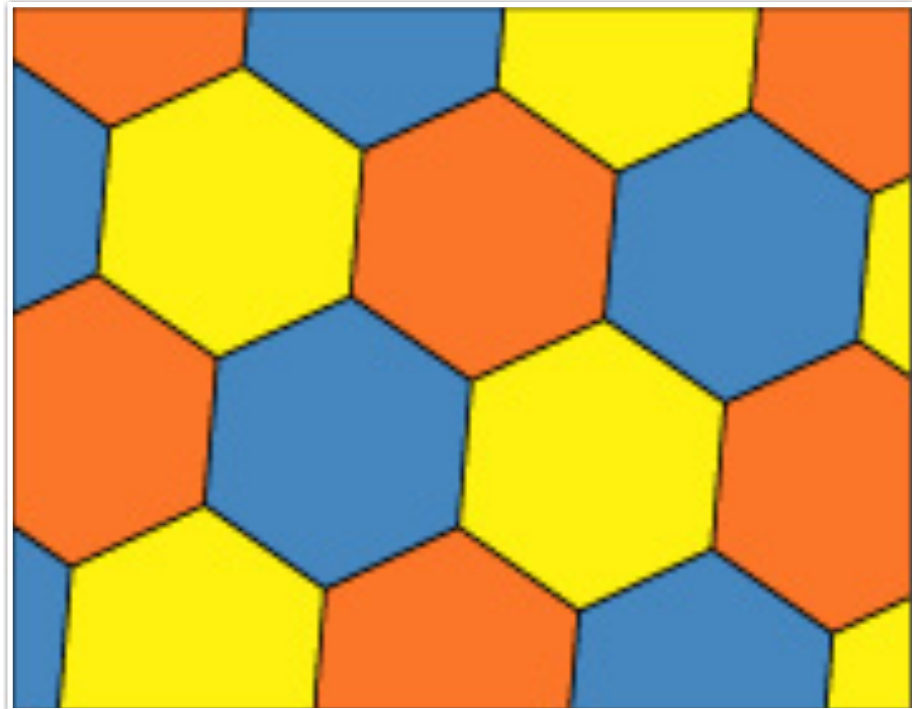
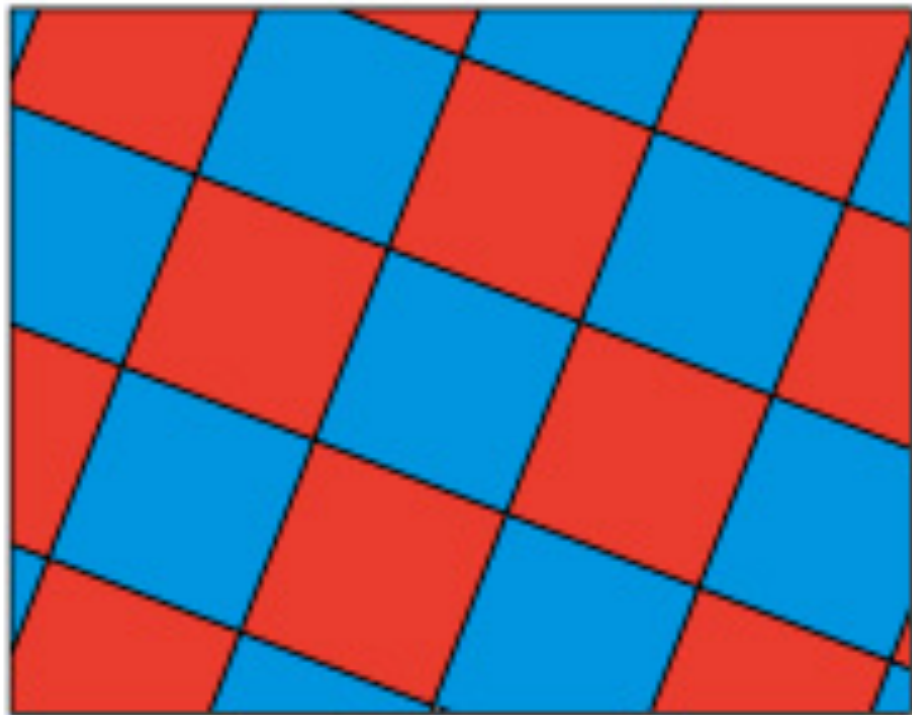
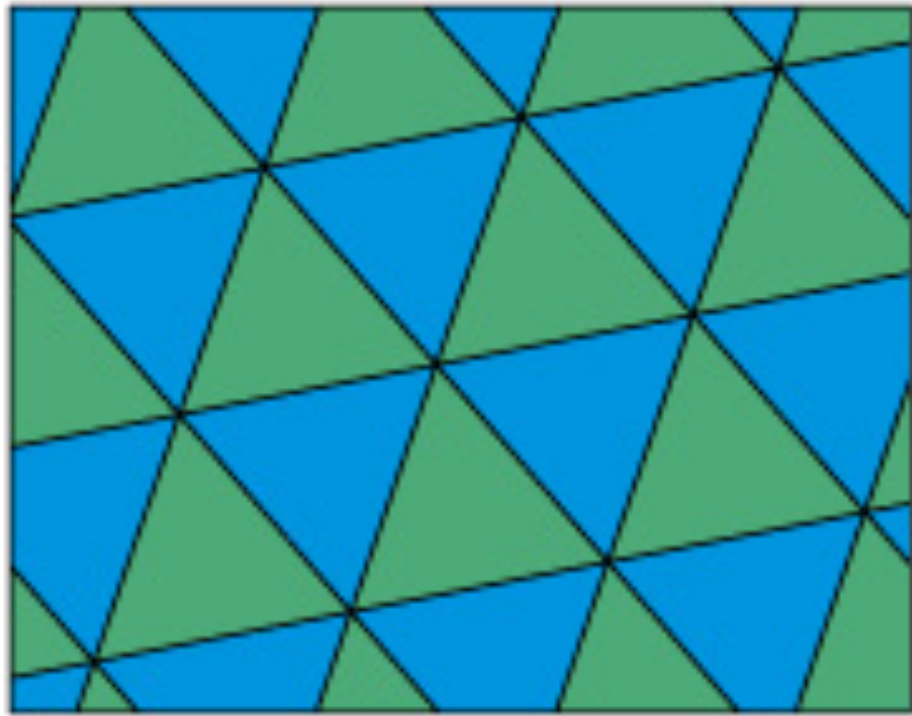


- Short answer: Hexagons
- fewest edges per unit area
  - smallest perimeter per unit area
  - no sharp corners
  - manageable diffraction
  - closest to (circular) blank

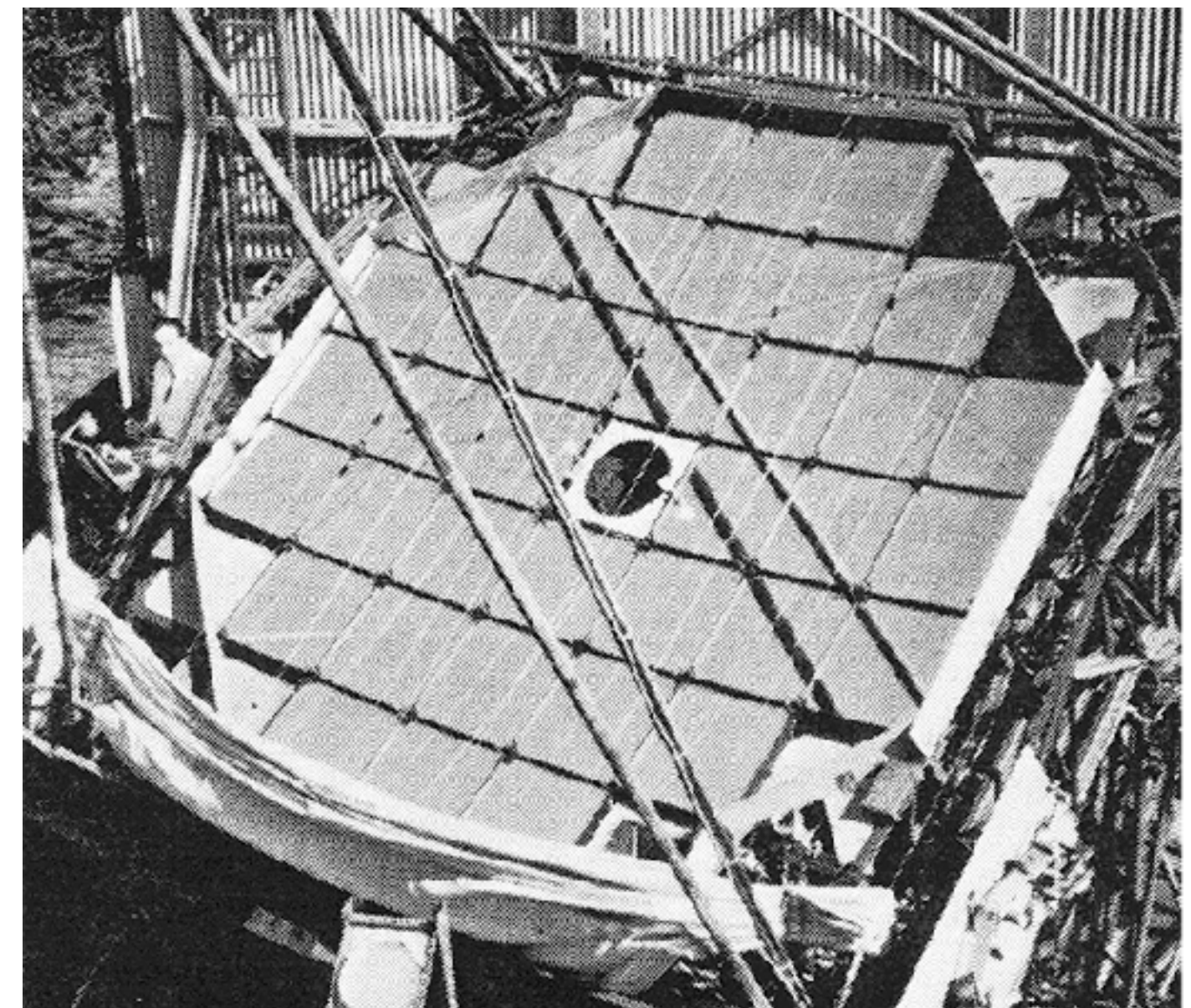




# Which (Regular) Polygonal Tessellation?



- Short answer: Hexagons
- fewest edges per unit area
  - smallest perimeter per unit area
  - no sharp corners
  - manageable diffraction
  - closest to (circular) blank



but...











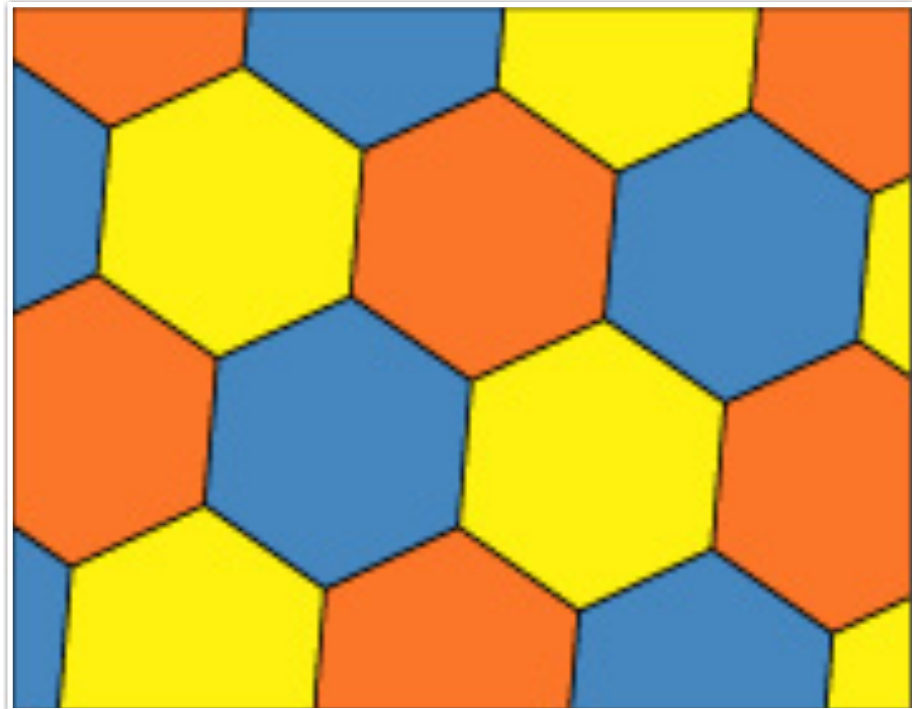
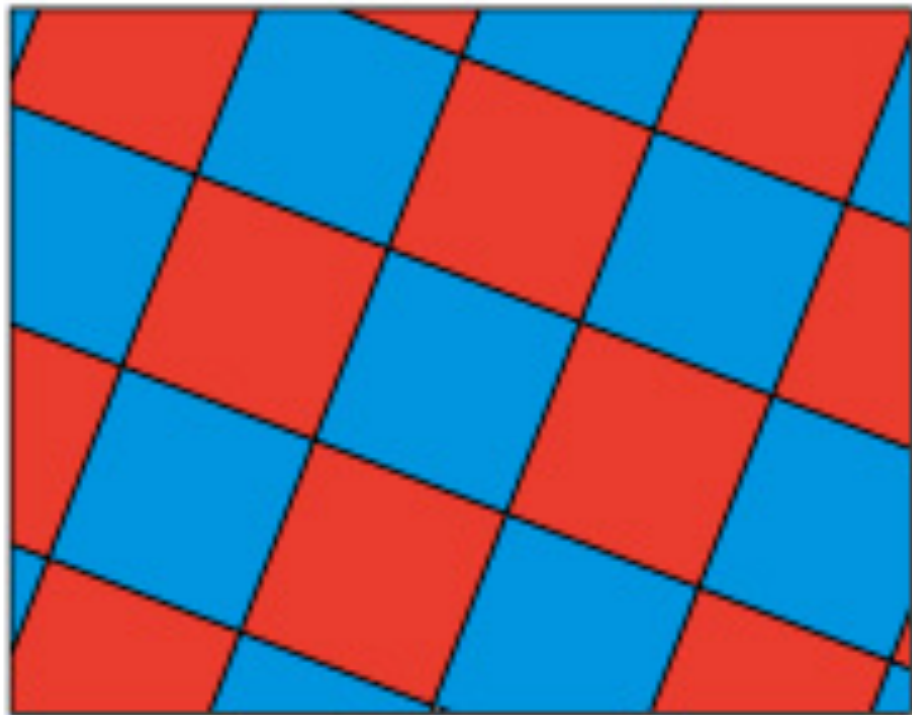
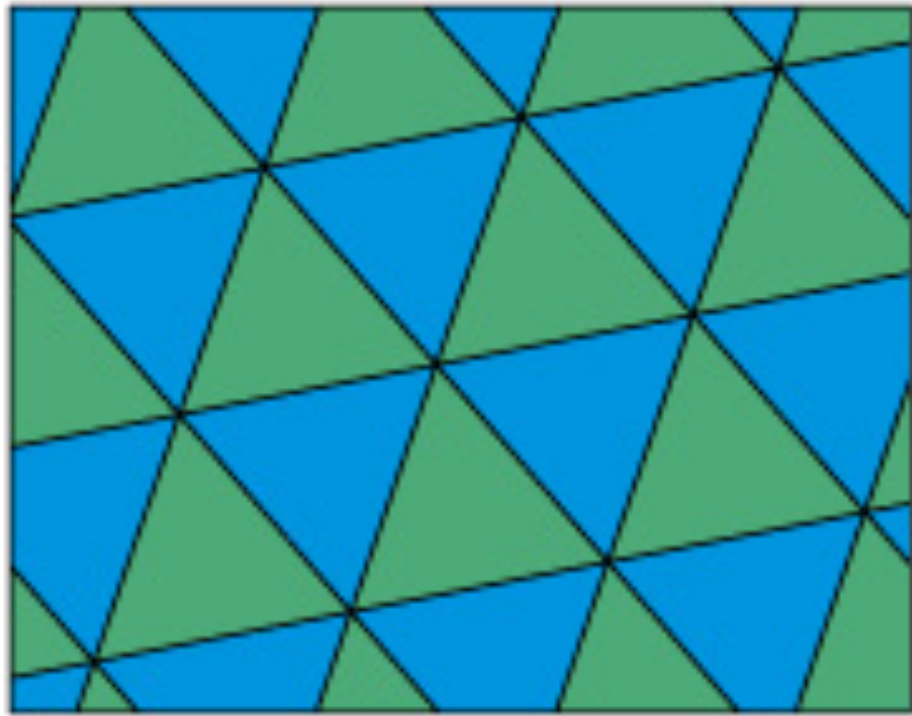




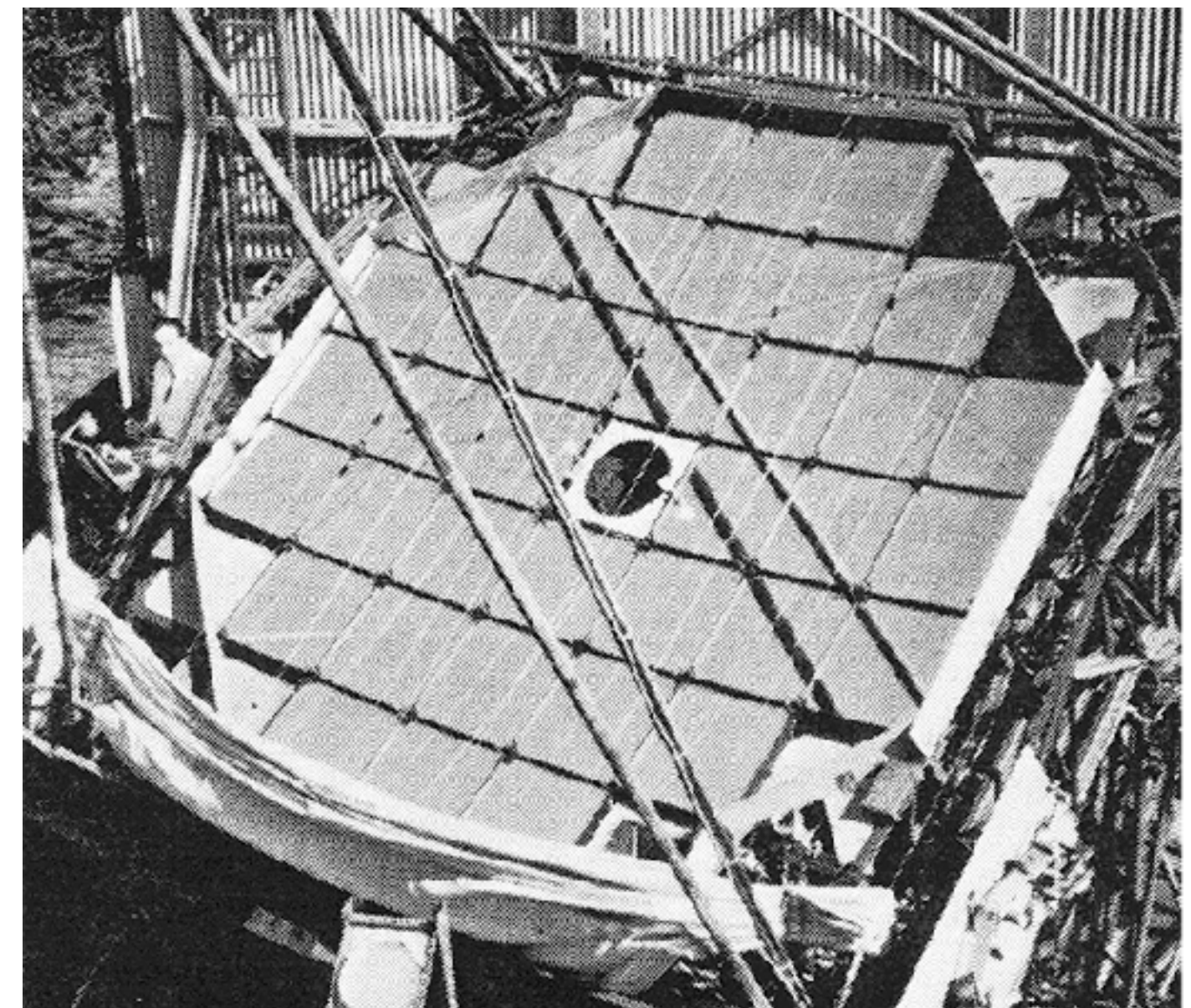




# Which (Regular) Polygonal Tessellation?



- Short answer: Hexagons
- fewest edges per unit area
  - smallest perimeter per unit area
  - no sharp corners
  - manageable diffraction
  - closest to (circular) blank



but...



# How Many Segments?

---



# How Big Should the Segments Be?

---

Good question... it's complicated...



# How Big Should the Segments Be?

---

Good question... it's complicated...

- Smaller segments:
- easier to fabricate
  - easier to support, less deformation
  - simplifies transport, aluminization



# How Big Should the Segments Be?

---

Good question... it's complicated...

Smaller segments:

- easier to fabricate
- easier to support, less deformation
- simplifies transport, aluminization

but...

- need more of them
- complicates alignment and control
- more edges / gaps



# How Big Should the Segments Be?

---

Good question... it's complicated...

Smaller segments:

- easier to fabricate
- easier to support, less deformation
- simplifies transport, aluminization

but...

- need more of them
- complicates alignment and control
- more edges / gaps

Keck: 1.8 m (point to point)



# How Big Should the Segments Be?

---

Good question... it's complicated...

Smaller segments:

- easier to fabricate
- easier to support, less deformation
- simplifies transport, aluminization

but...

- need more of them
- complicates alignment and control
- more edges / gaps

Keck: 1.8 m (point to point)

(Almost) all since: ~1.5 m (point to point)



# Annular Rings or Hexagonal? Let's Experiment...

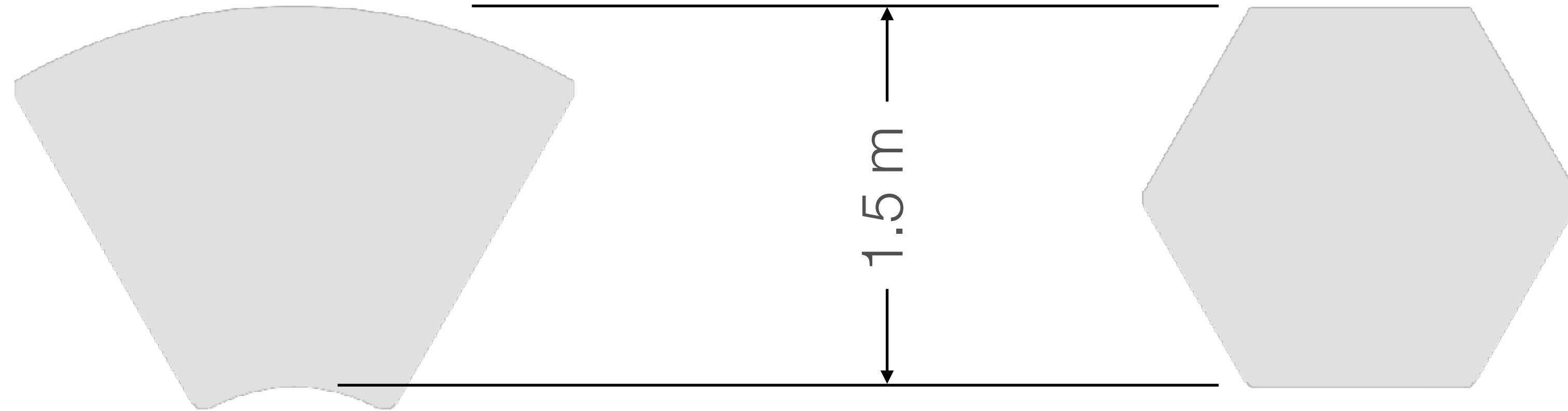
---



# Annular Rings or Hexagonal? Let's Experiment...

---

Assumption: Individual segments are 1.5 meters “across”

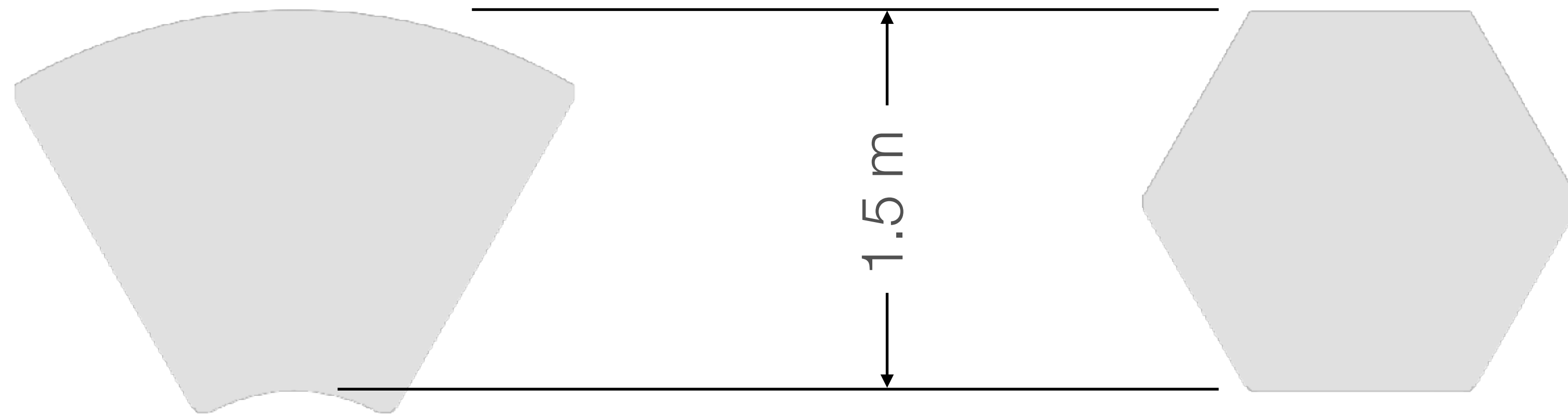




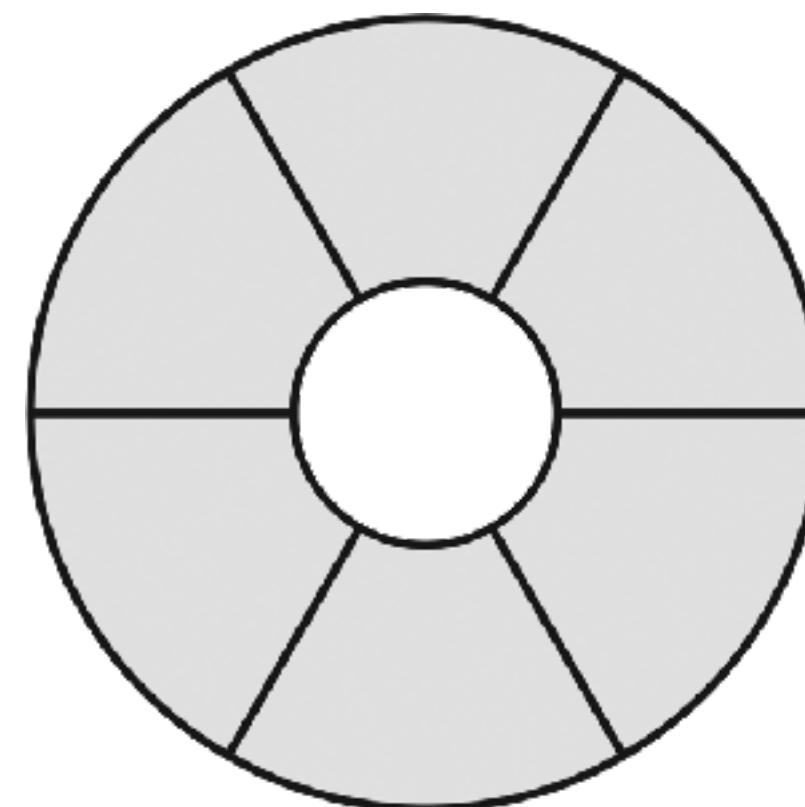
# Annular Rings or Hexagonal? Let's Experiment...

---

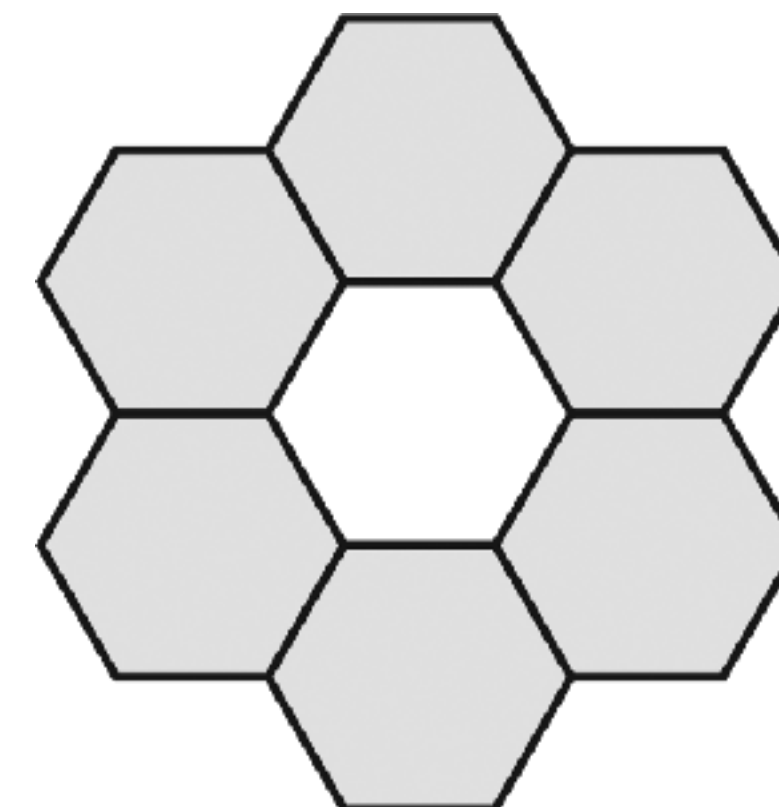
Assumption: Individual segments are 1.5 meters “across”



...and we count rings:



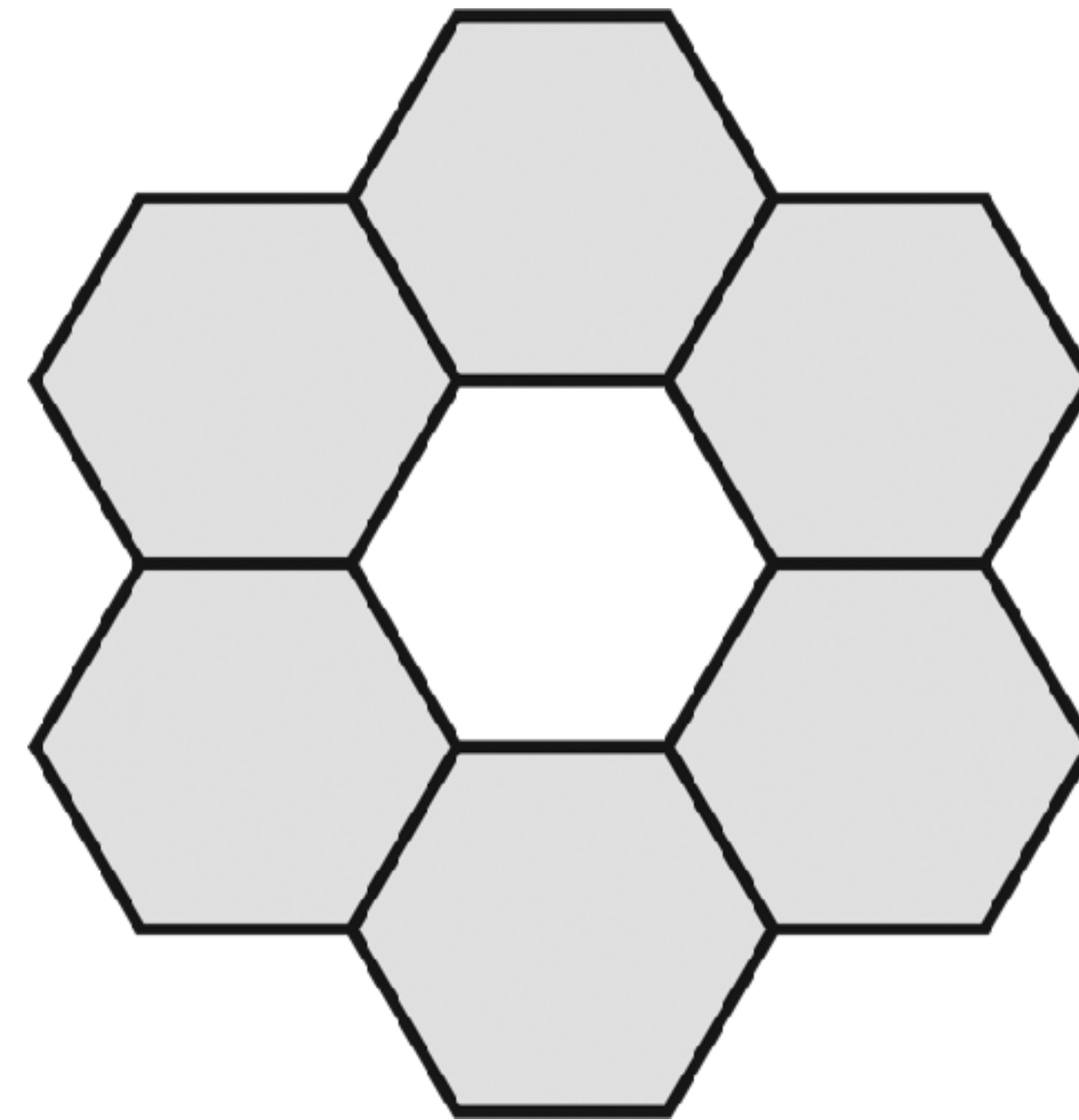
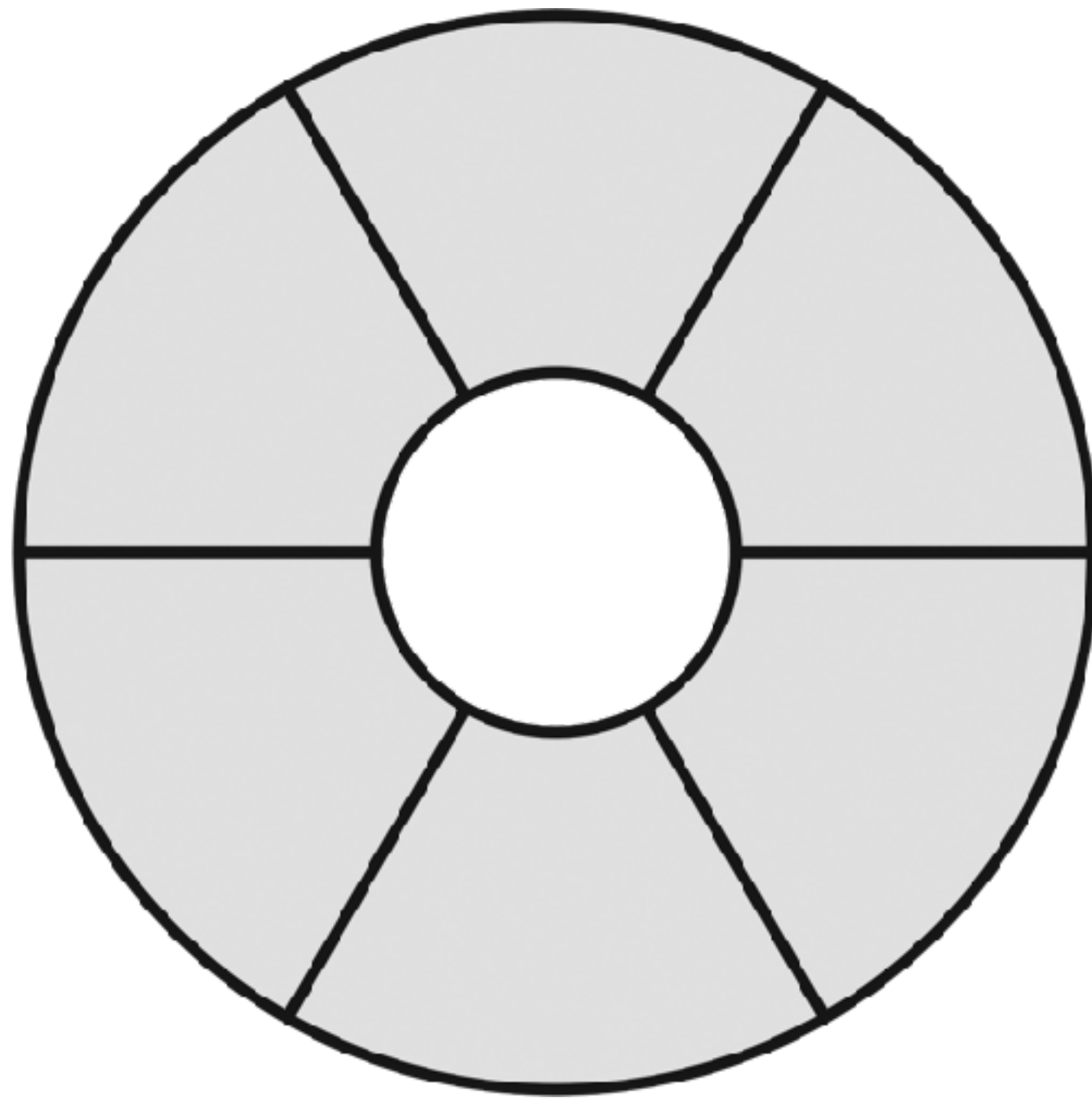
N=2





# Annular vs Hexagonal $N=2$

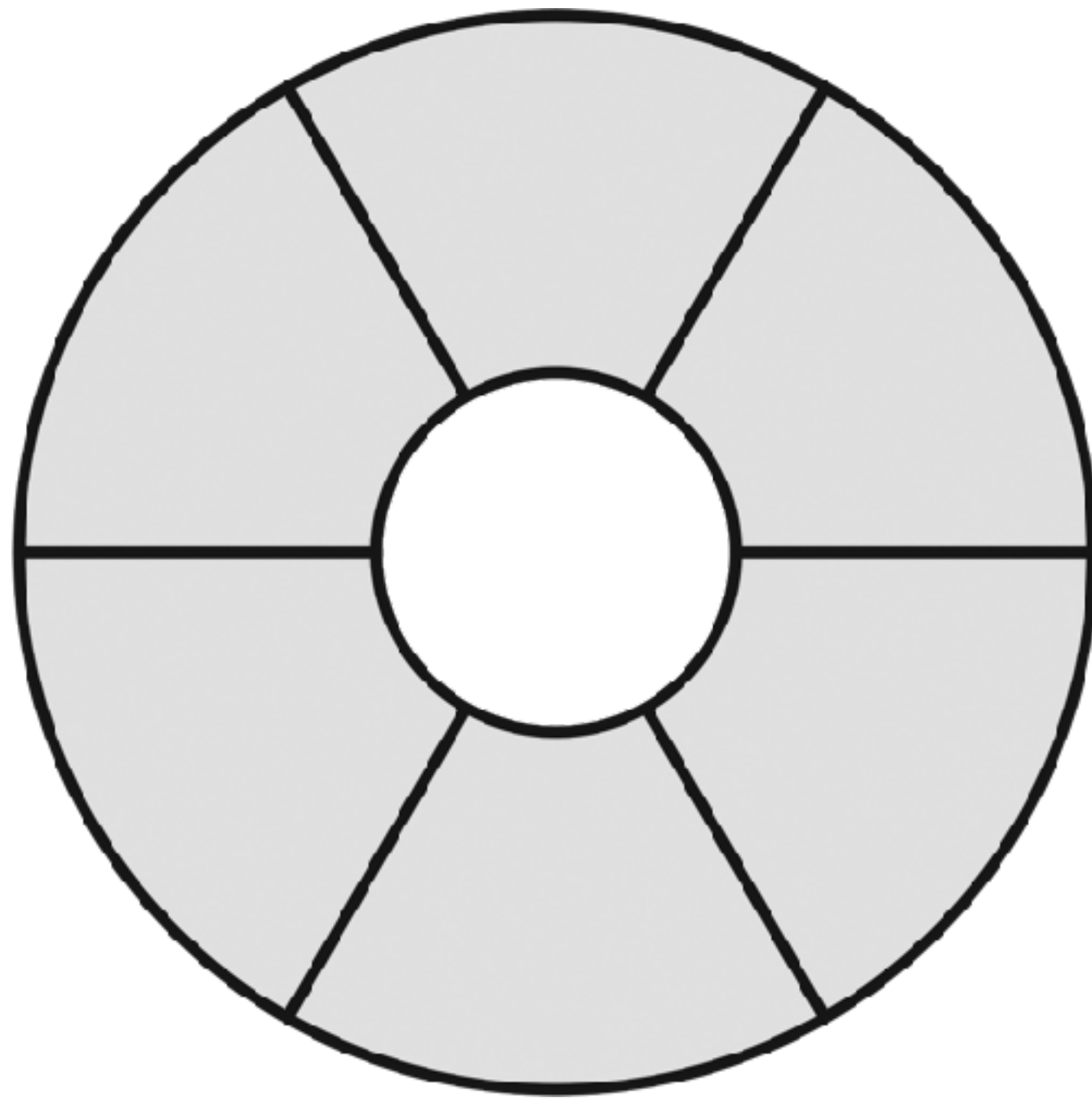
---



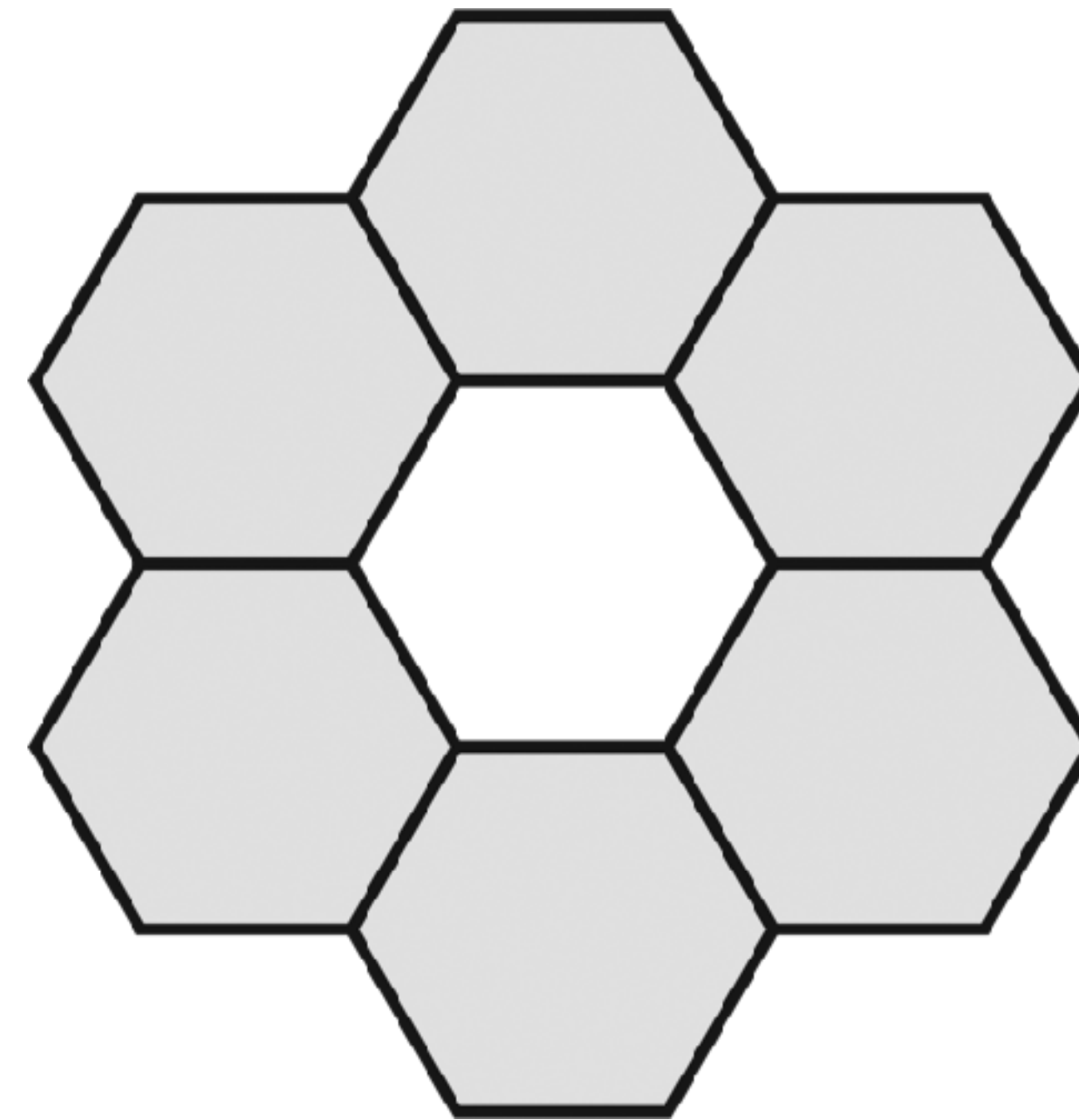


# Annular vs Hexagonal N=2

---



6 Segments  
Diameter: 4.5 m  
Area: 14.1 m<sup>2</sup>  
6 Edges  
1 Spare required

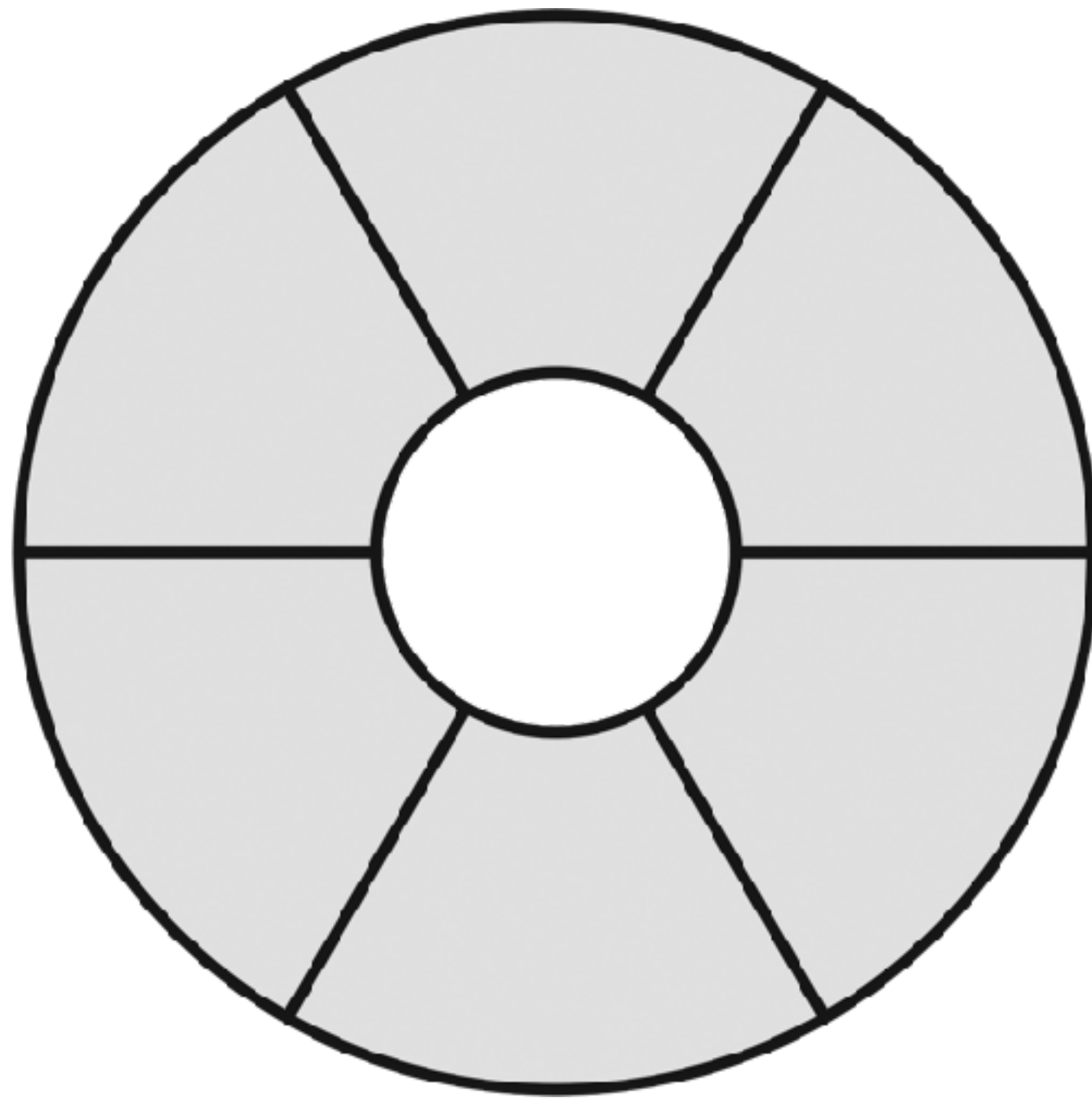


6 Segments  
Diameter: 4.5 m  
Area: 11.7 m<sup>2</sup> (1.2 segments less)  
6 Edges  
1 Spare required

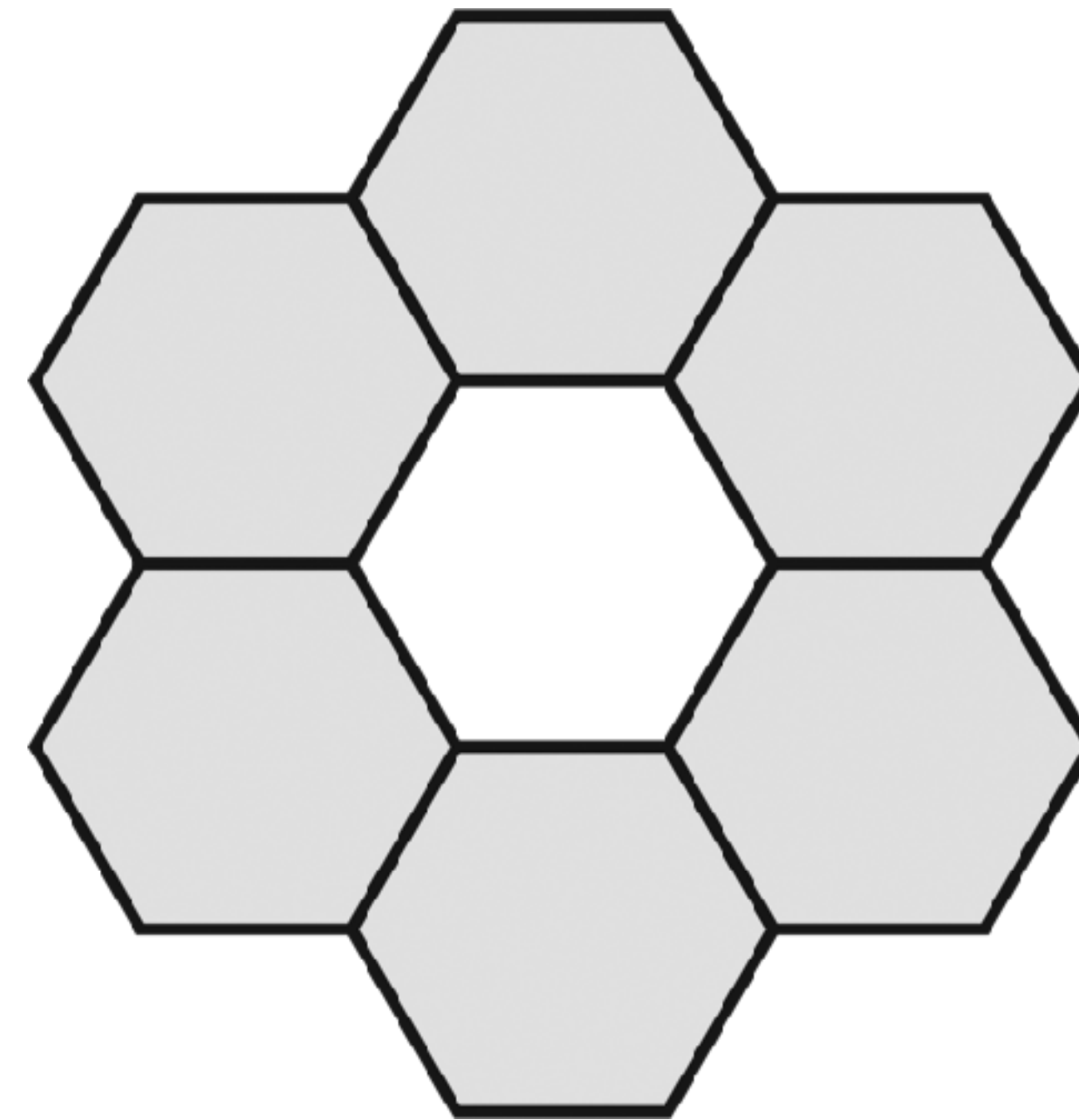


# Annular vs Hexagonal

---



6 Segments  
Diameter: 4.5 m  
Area: 14.1 m<sup>2</sup>  
6 Edges  
1 Spare required



6 Segments  
Diameter: 4.5 m  
Area: 11.7 m<sup>2</sup> (1.2 segments less)  
6 Edges  
1 Spare required



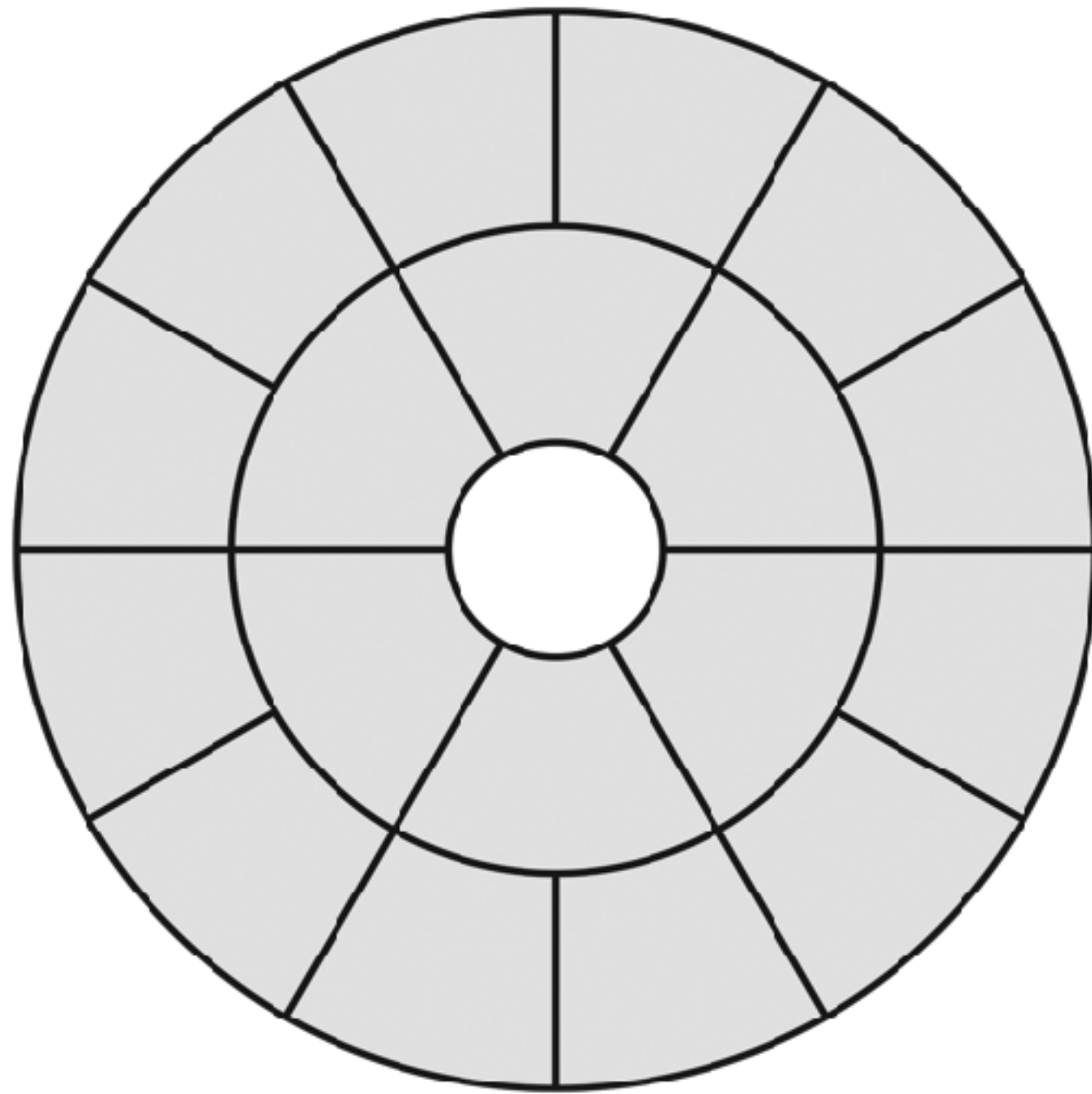
# Annular vs Hexagonal $N=3$

---

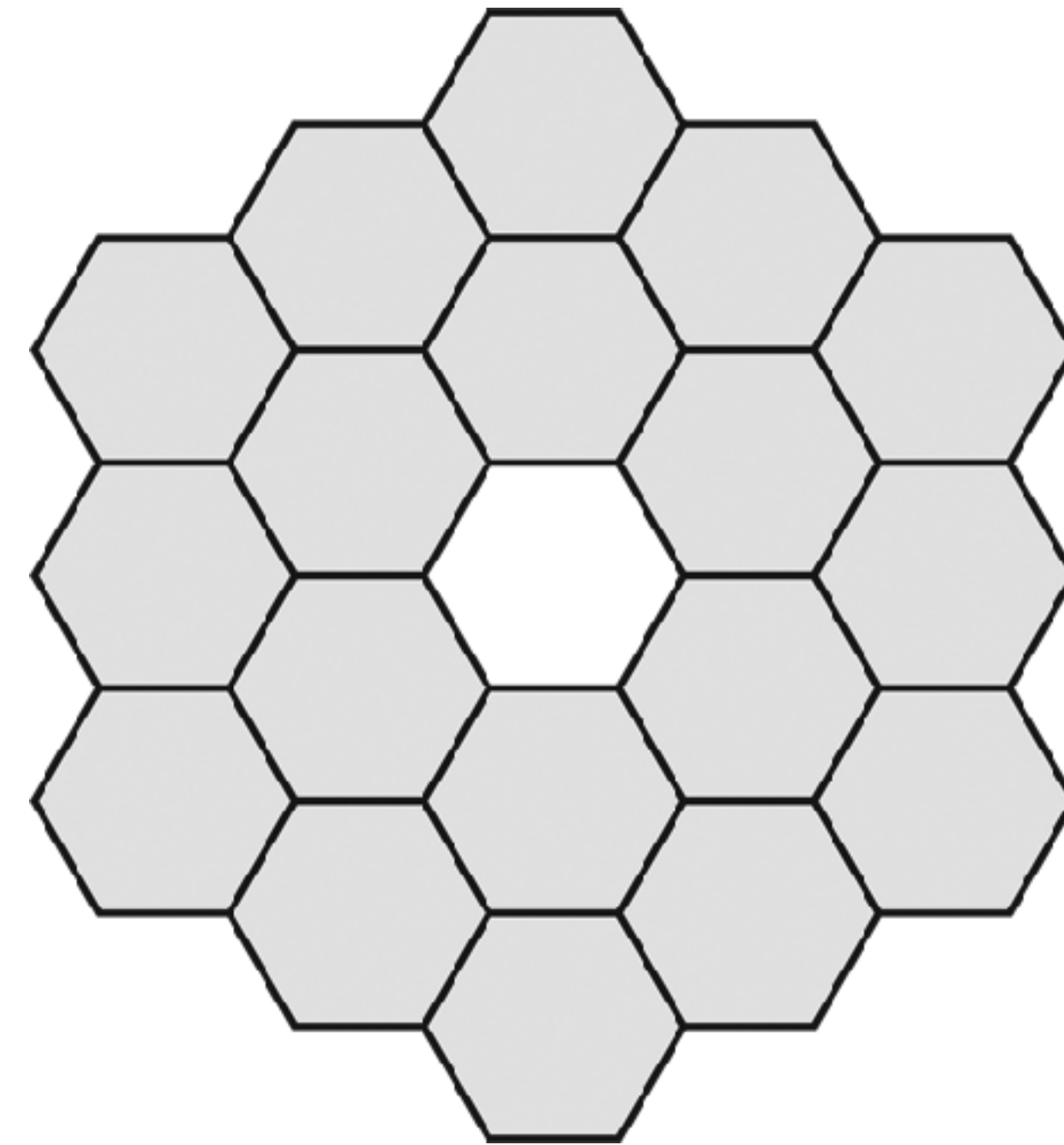


# Annular vs Hexagonal N=3

---



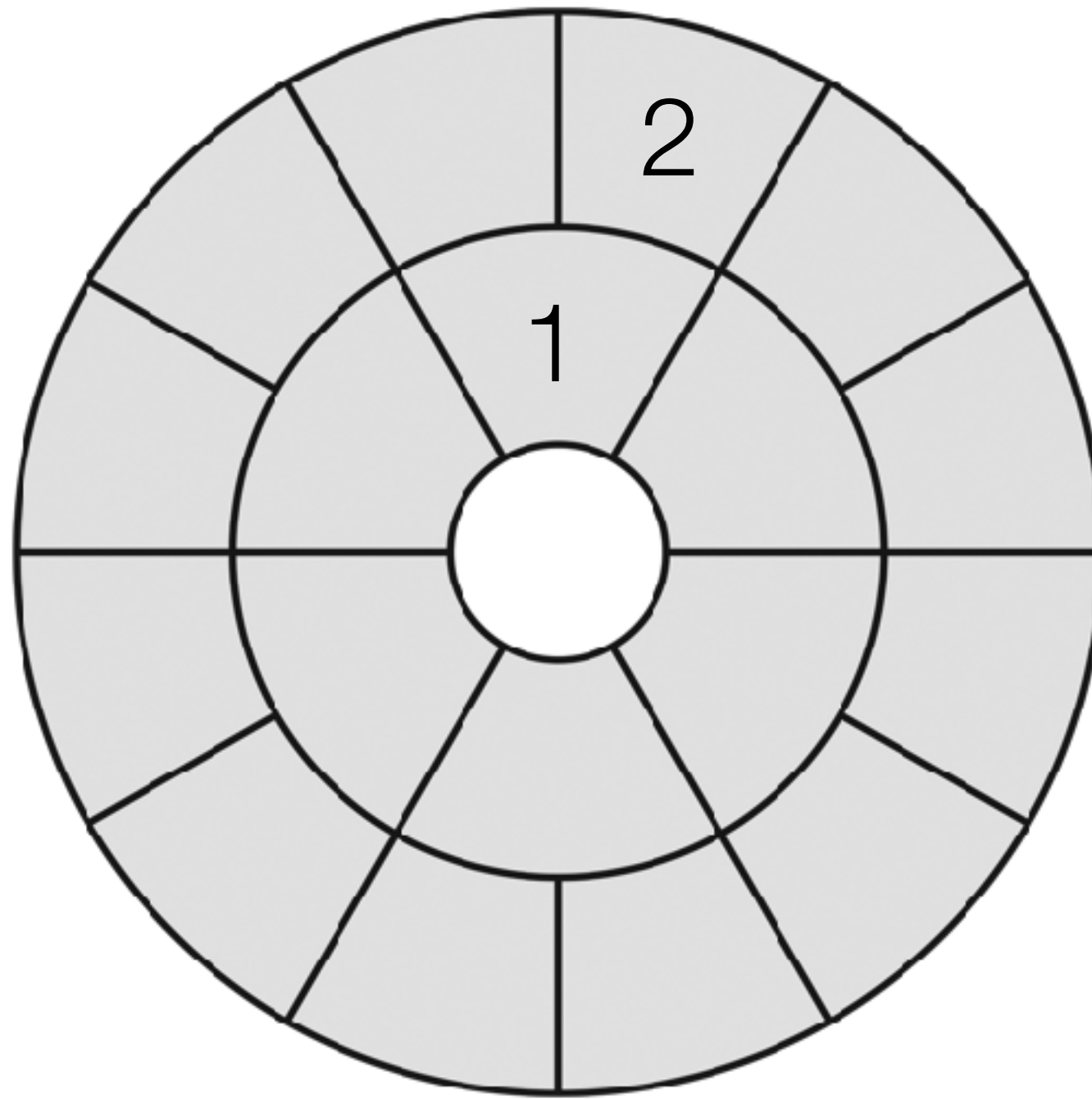
18 Segments  
Diameter: 7.5 m  
Area: 42.4 m<sup>2</sup>  
30 Edges  
2 Spares required



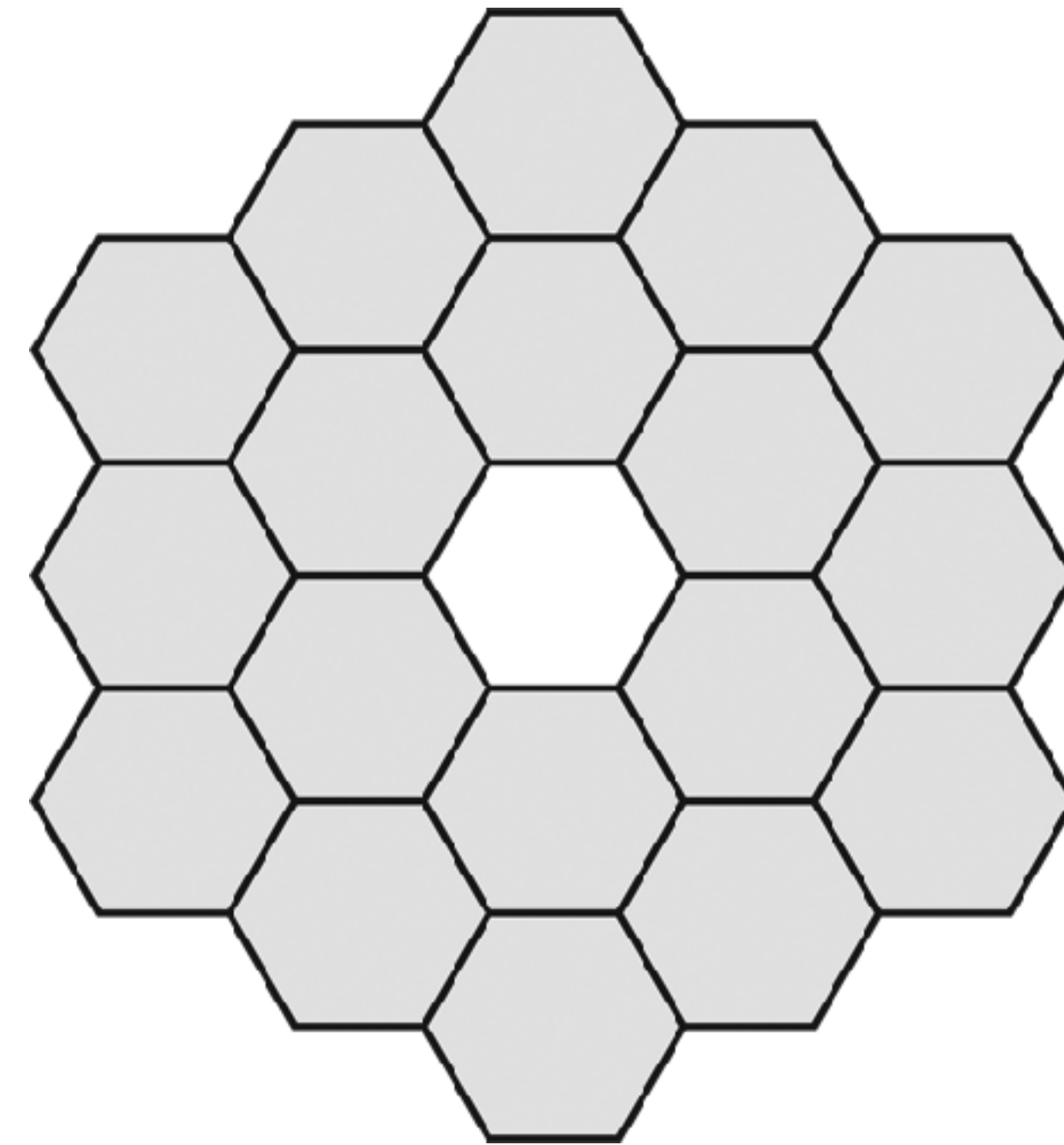
18 Segments  
Diameter: 7.5 m  
Area: 35.1 m<sup>2</sup> (4 segments less)  
36 Edges  
3 Spares required



# Annular vs Hexagonal N=3



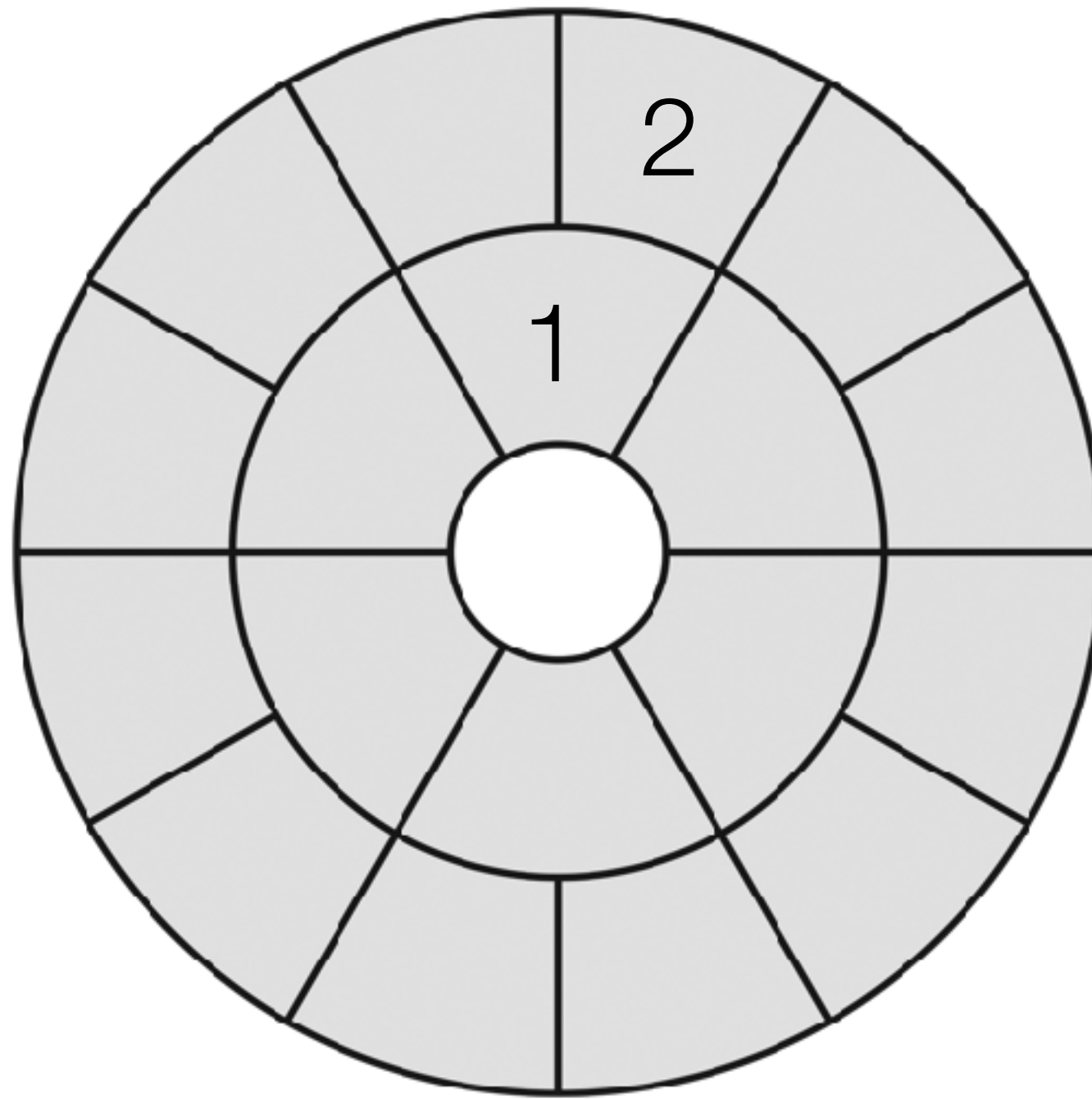
18 Segments  
Diameter: 7.5 m  
Area: 42.4 m<sup>2</sup>  
30 Edges  
2 Spares required



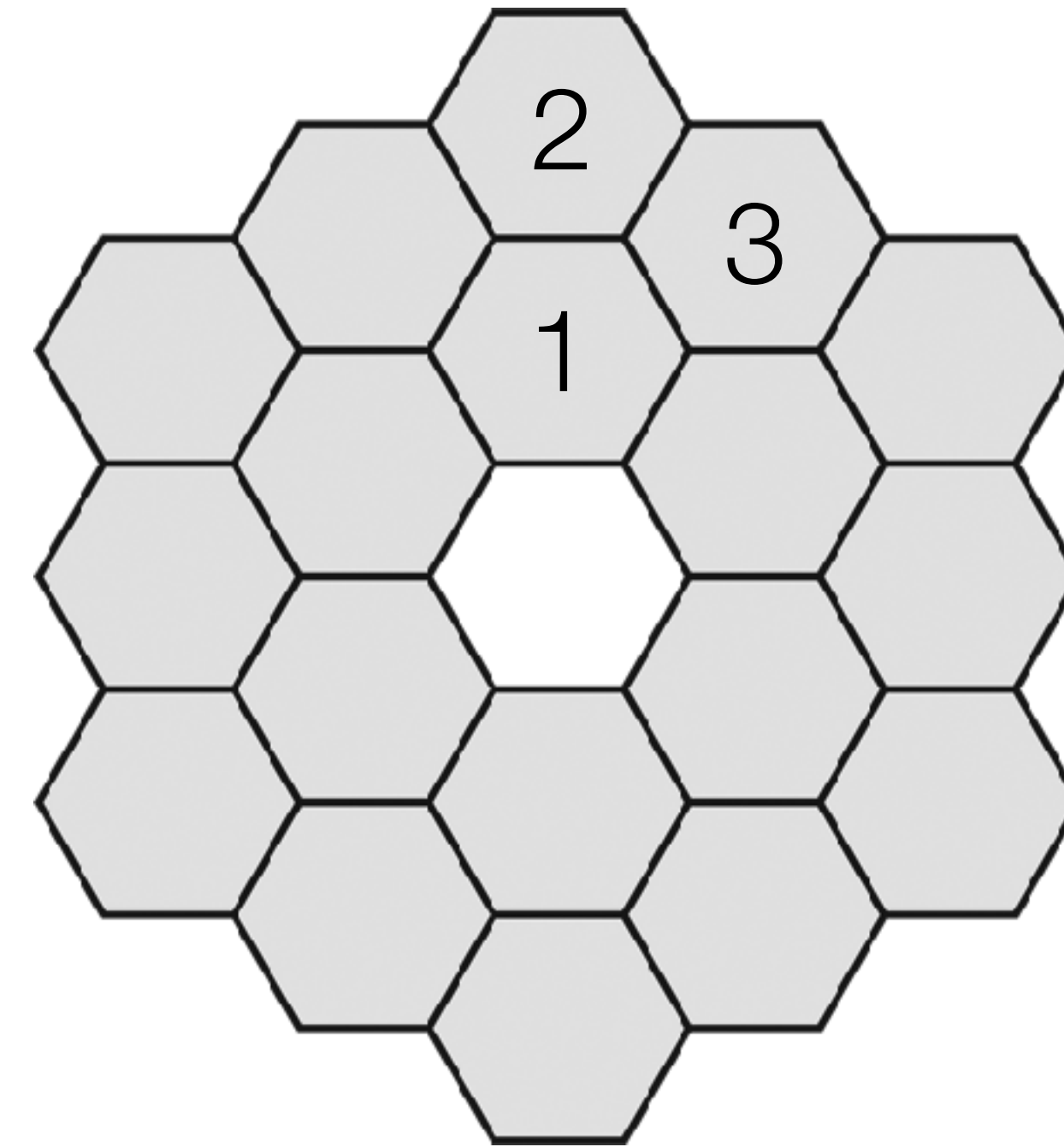
18 Segments  
Diameter: 7.5 m  
Area: 35.1 m<sup>2</sup> (4 segments less)  
36 Edges  
3 Spares required



# Annular vs Hexagonal N=3



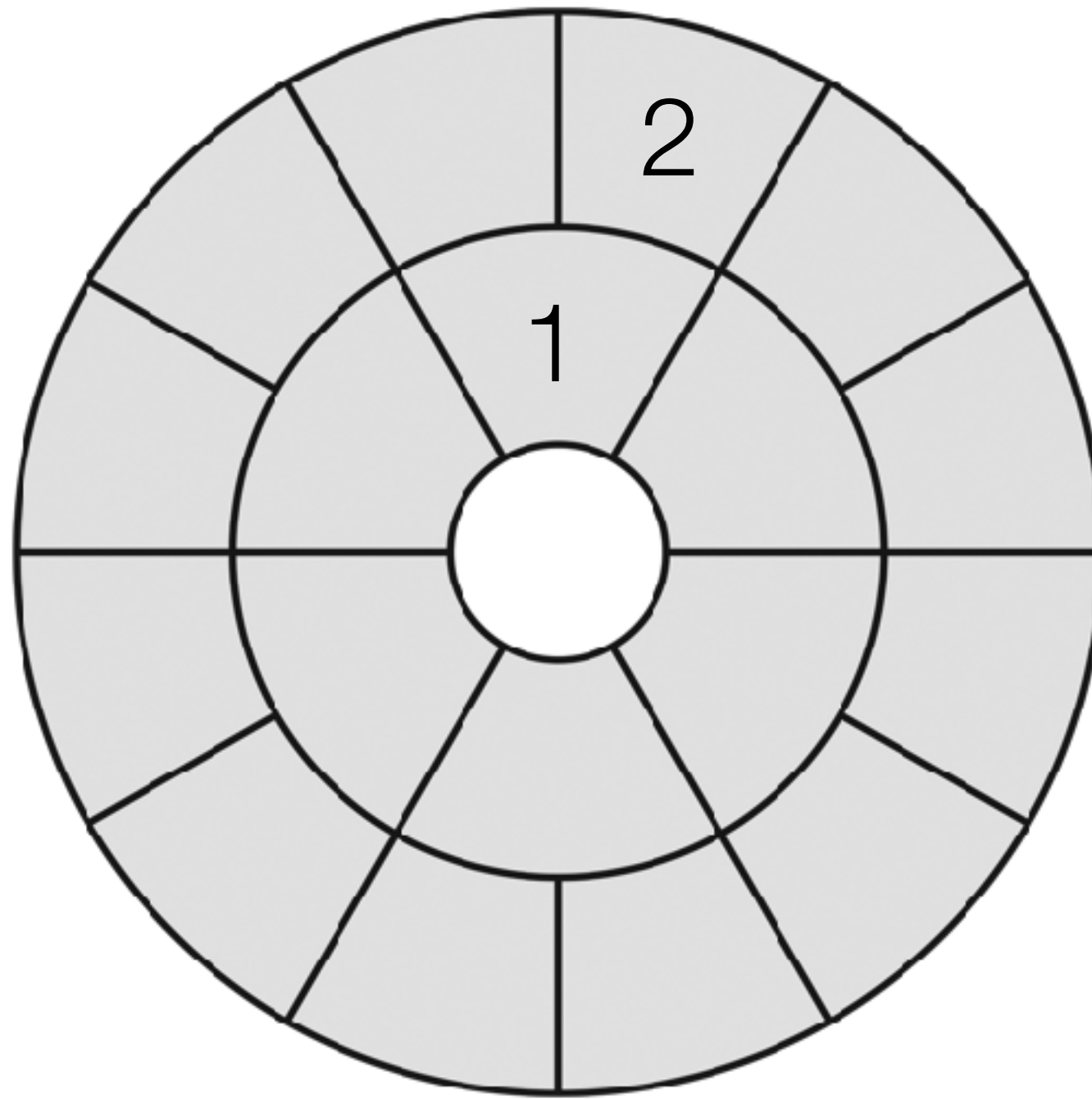
18 Segments  
Diameter: 7.5 m  
Area: 42.4 m<sup>2</sup>  
30 Edges  
2 Spares required



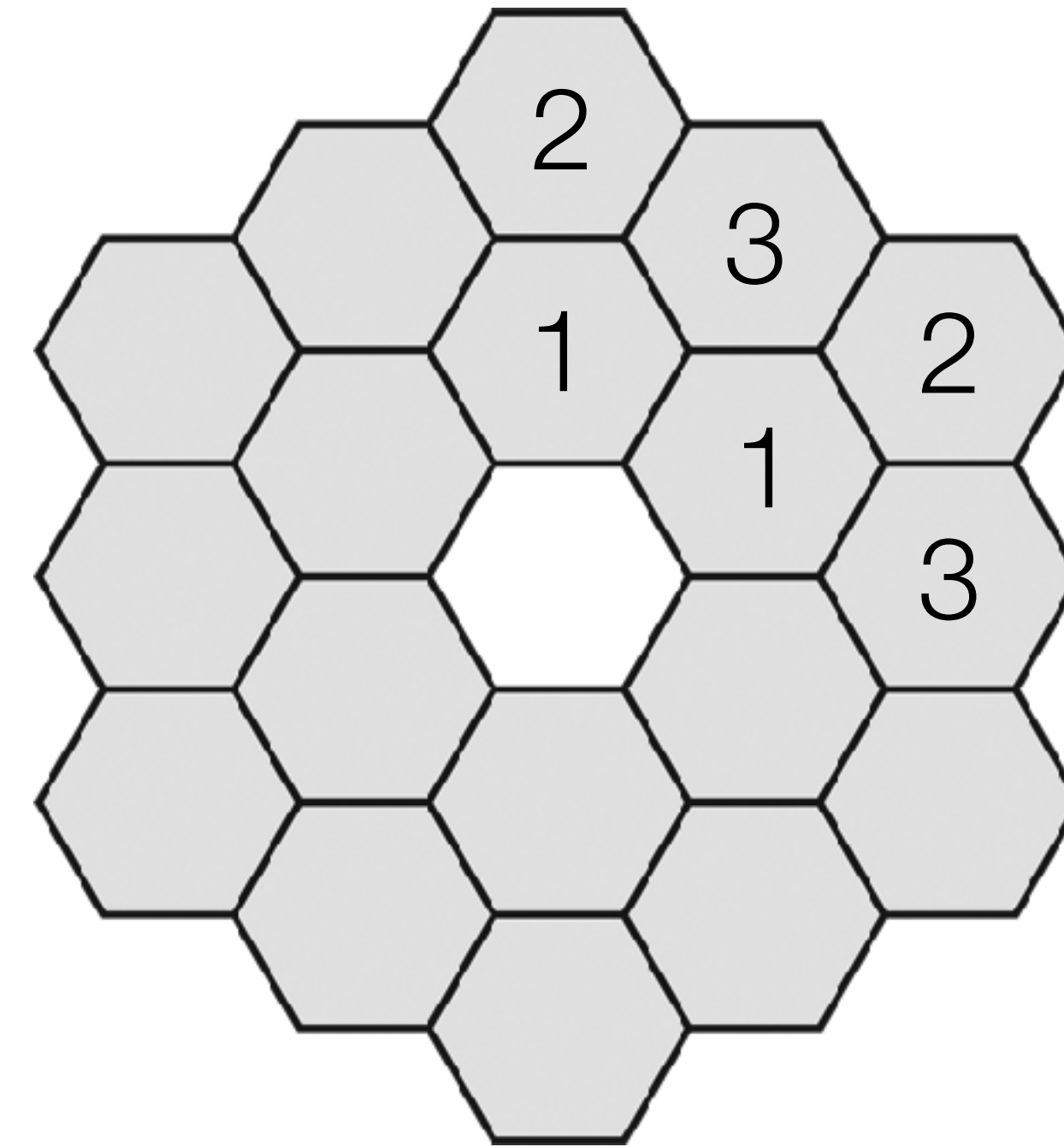
18 Segments  
Diameter: 7.5 m  
Area: 35.1 m<sup>2</sup> (4 segments less)  
36 Edges  
3 Spares required



# Annular vs Hexagonal N=3



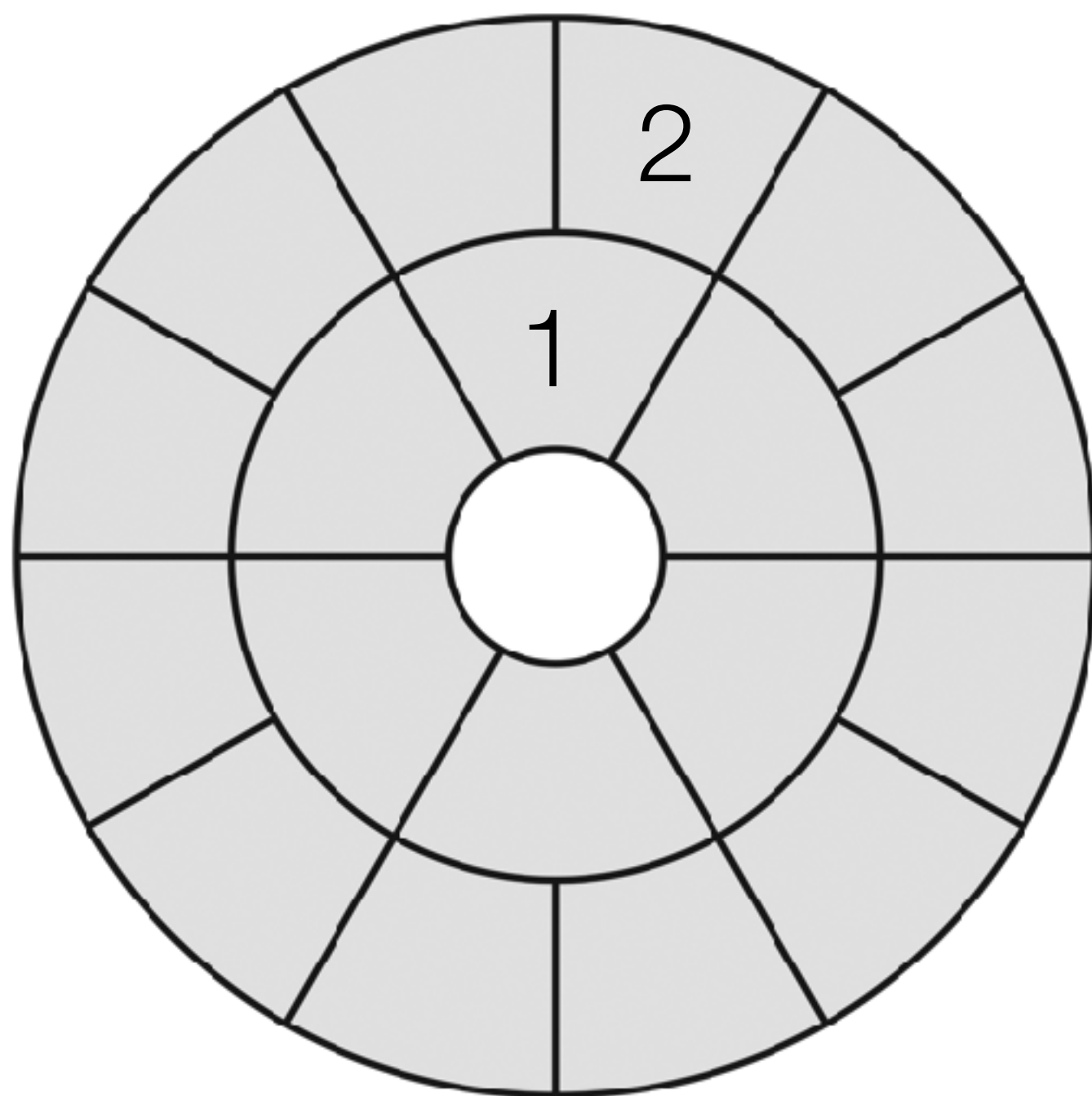
18 Segments  
Diameter: 7.5 m  
Area: 42.4 m<sup>2</sup>  
30 Edges  
2 Spares required



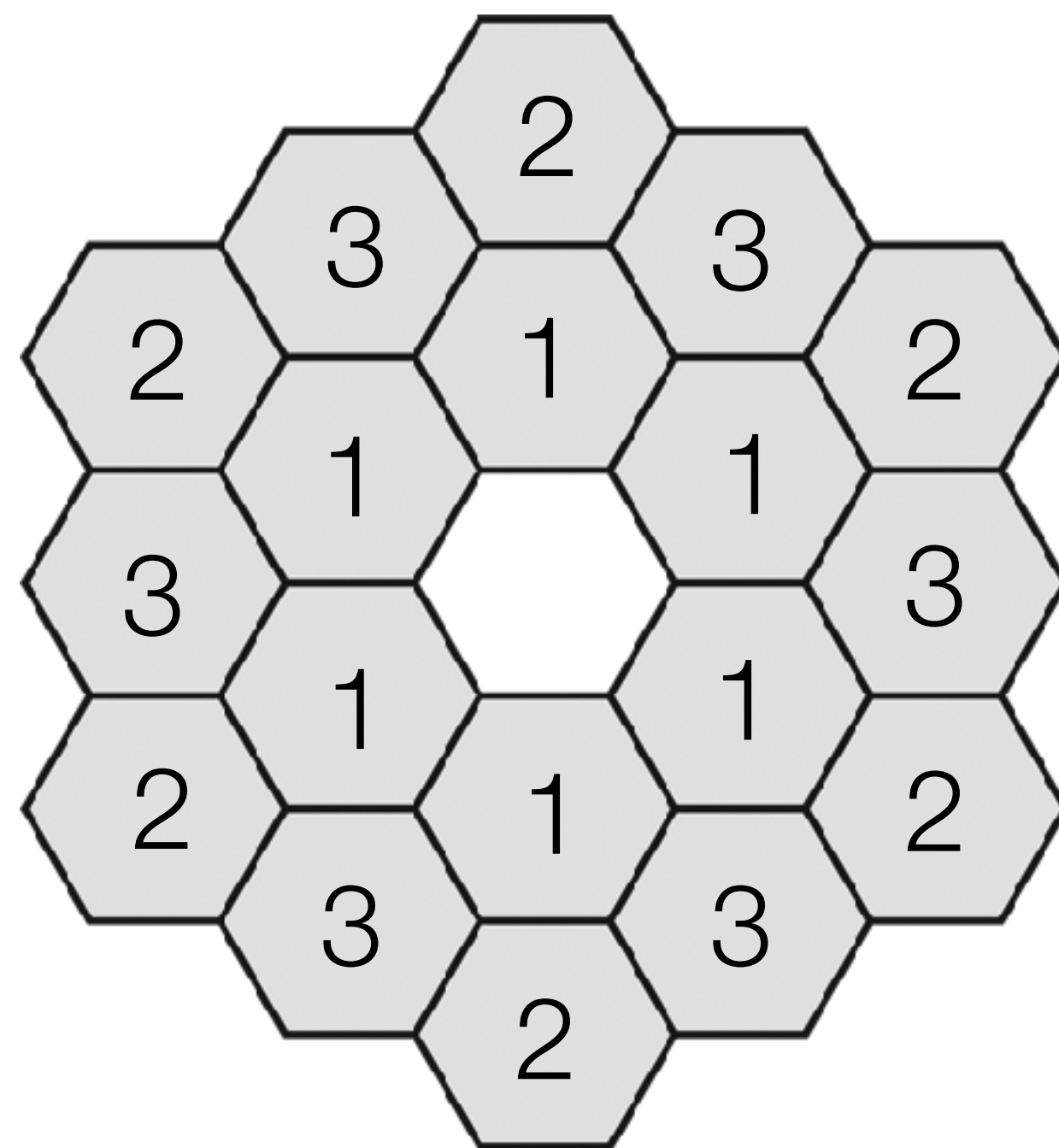
18 Segments  
Diameter: 7.5 m  
Area: 35.1 m<sup>2</sup> (4 segments less)  
36 Edges  
3 Spares required



# Annular vs Hexagonal N=3



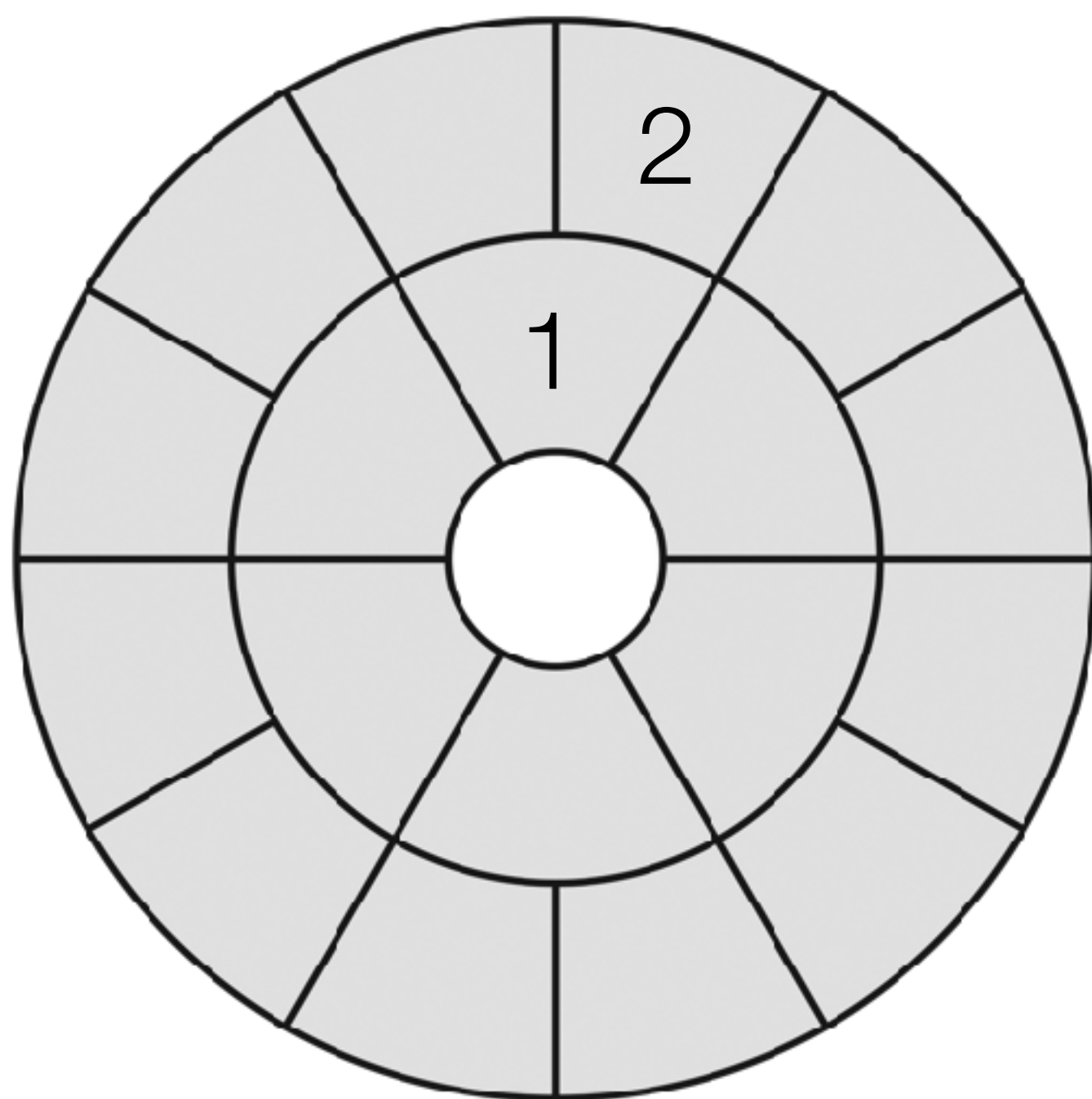
18 Segments  
Diameter: 7.5 m  
Area: 42.4 m<sup>2</sup>  
30 Edges  
2 Spares required



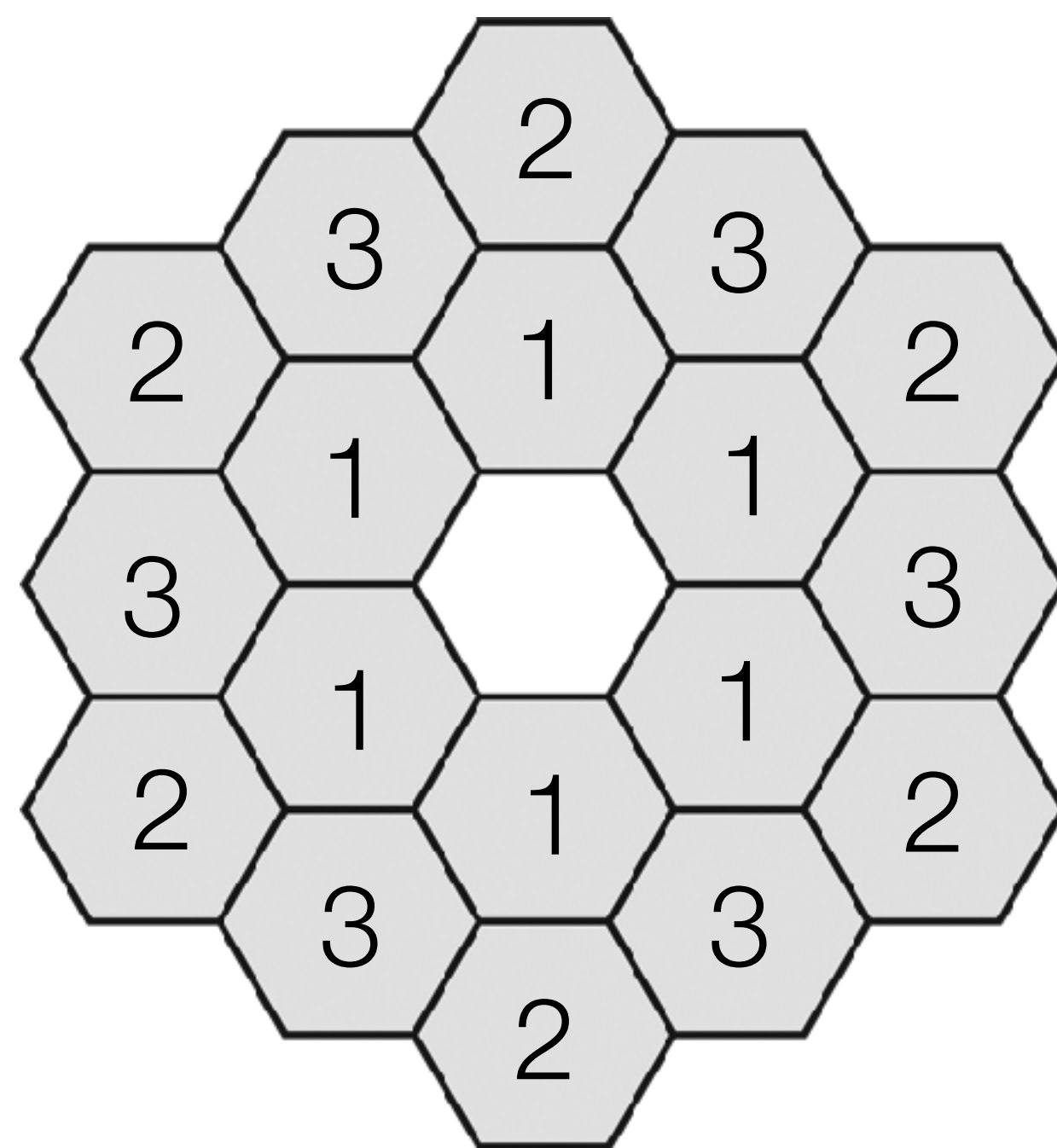
18 Segments  
Diameter: 7.5 m  
Area: 35.1 m<sup>2</sup> (4 segments less)  
36 Edges  
3 Spares required



# Annular vs Hexagonal



18 Segments  
Diameter: 7.5 m  
Area: 42.4 m<sup>2</sup>  
30 Edges  
2 Spares required



18 Segments  
Diameter: 7.5 m  
Area: 35.1 m<sup>2</sup> (4 segments less)  
36 Edges  
3 Spares required

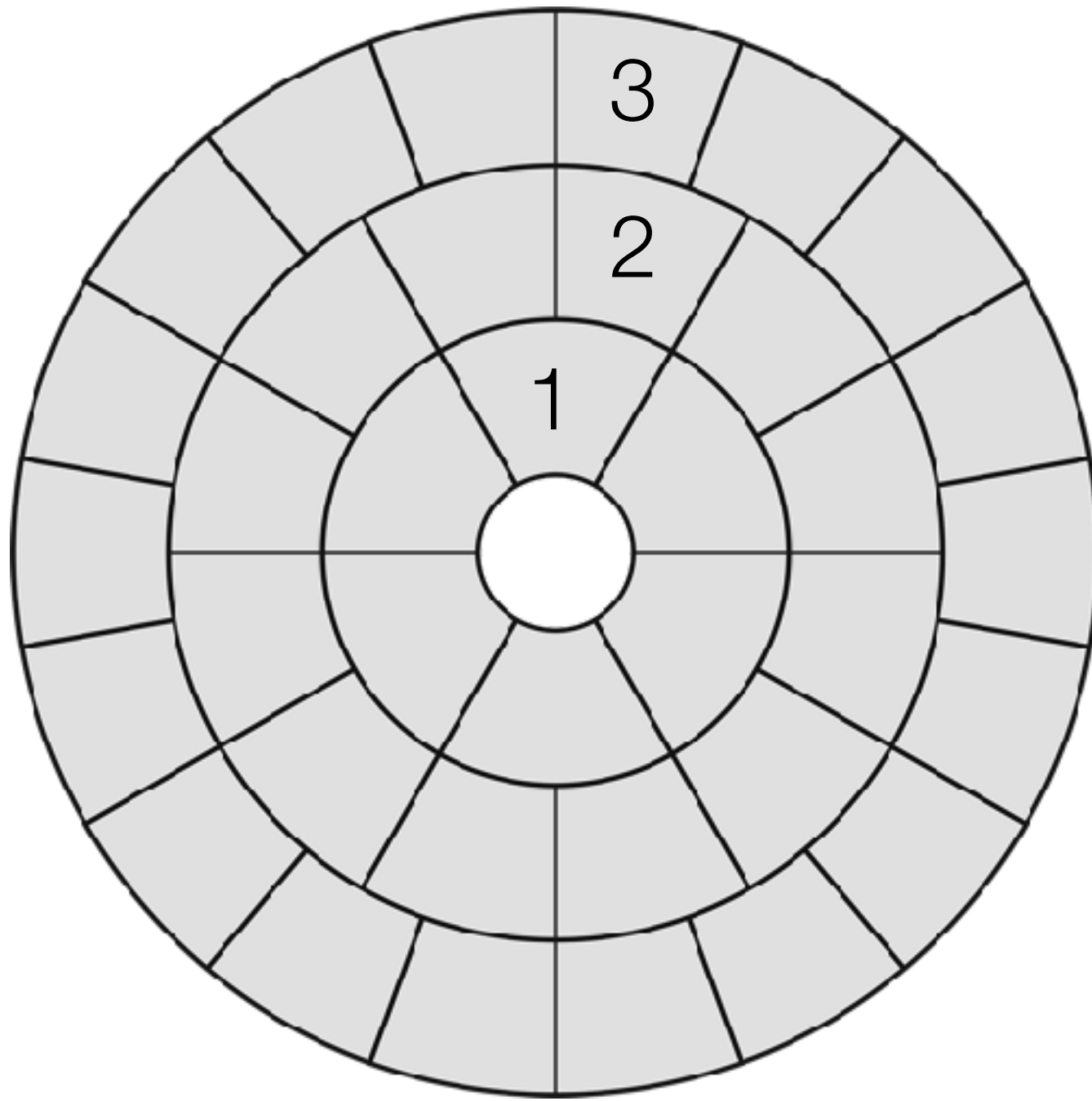


# Annular vs Hexagonal $N=4$

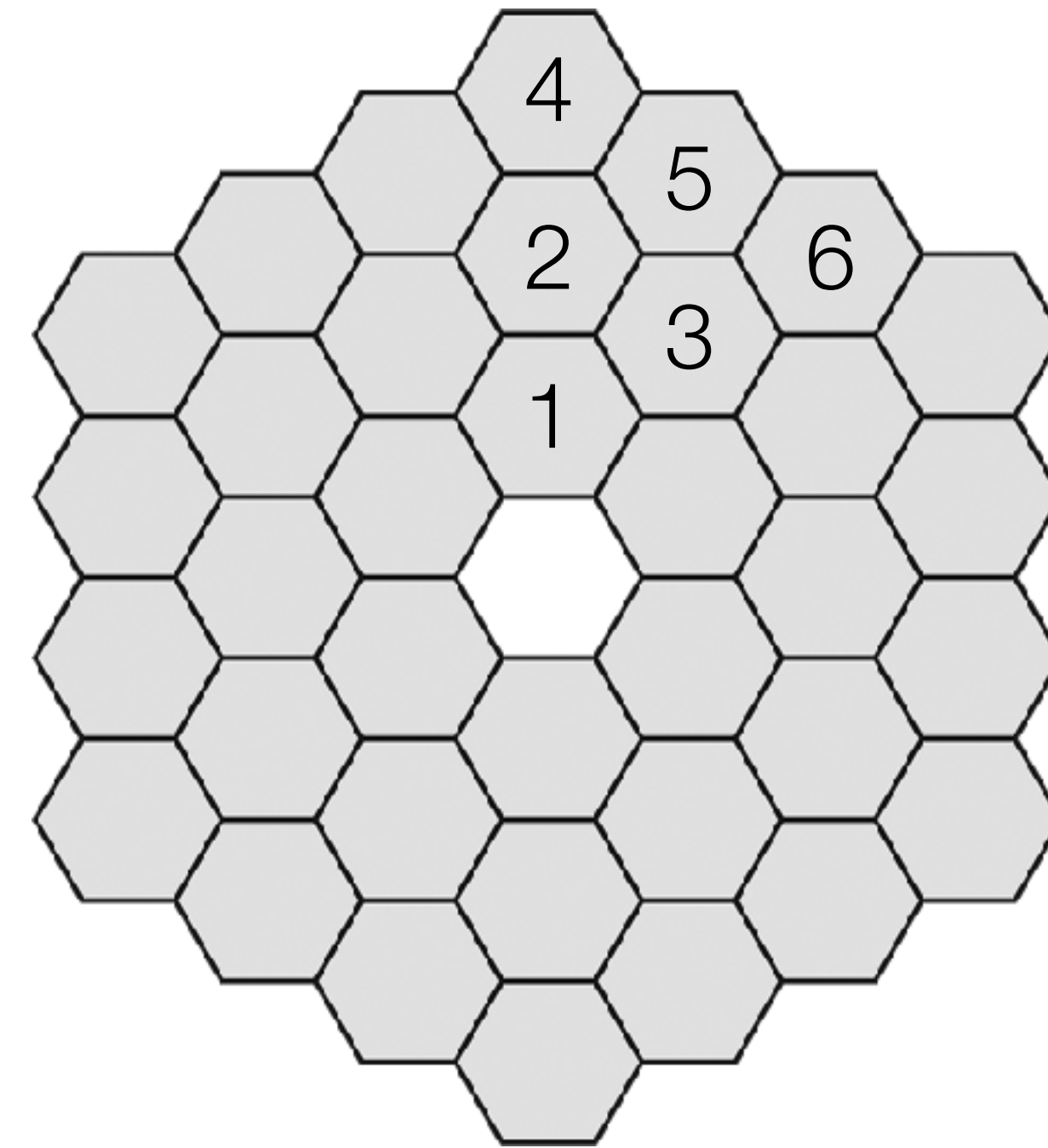
---



# Annular vs Hexagonal N=4



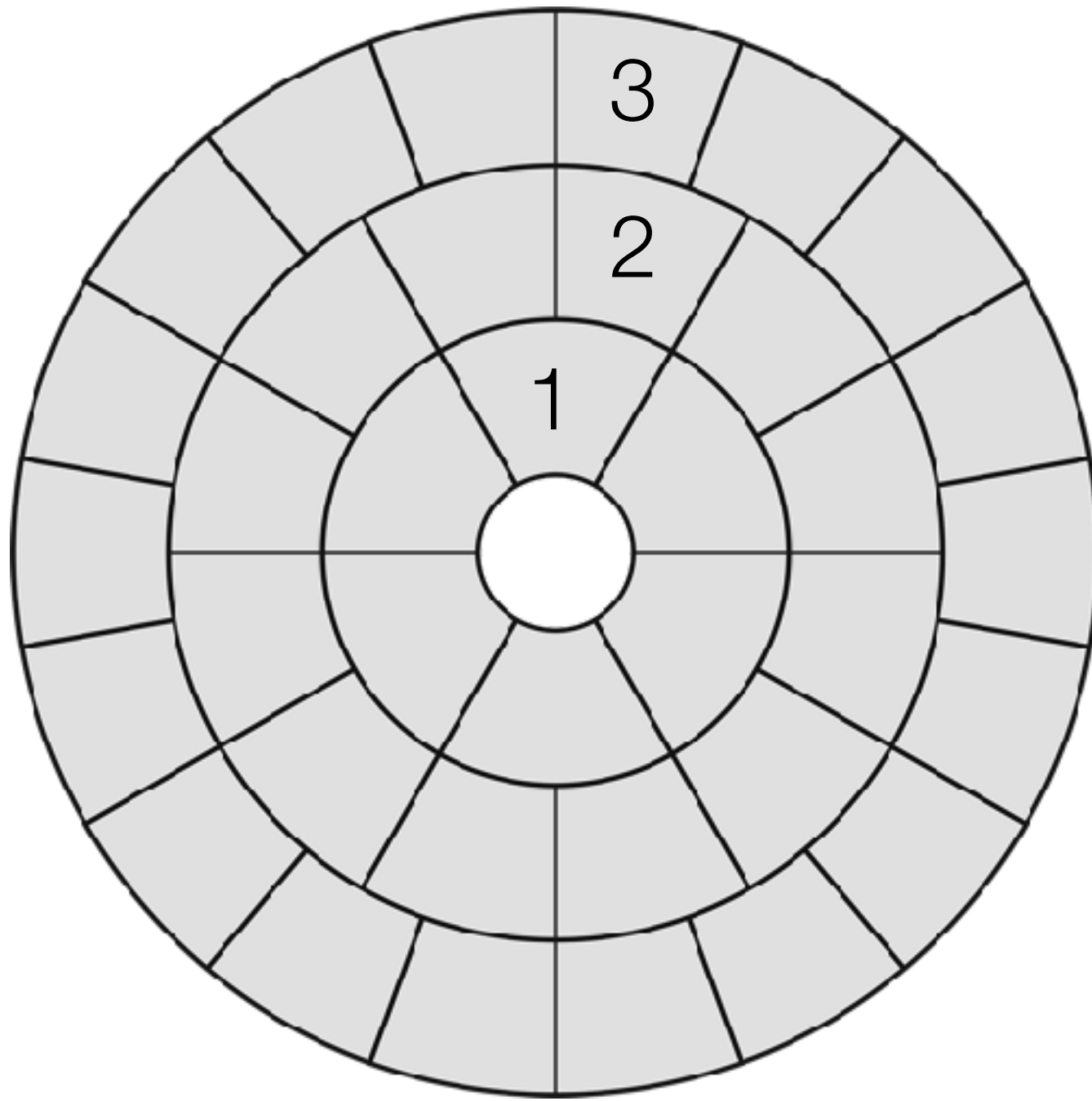
36 Segments  
Diameter: 10.5 m  
Area: 84.8 m<sup>2</sup>  
72 Edges  
3 Spares required



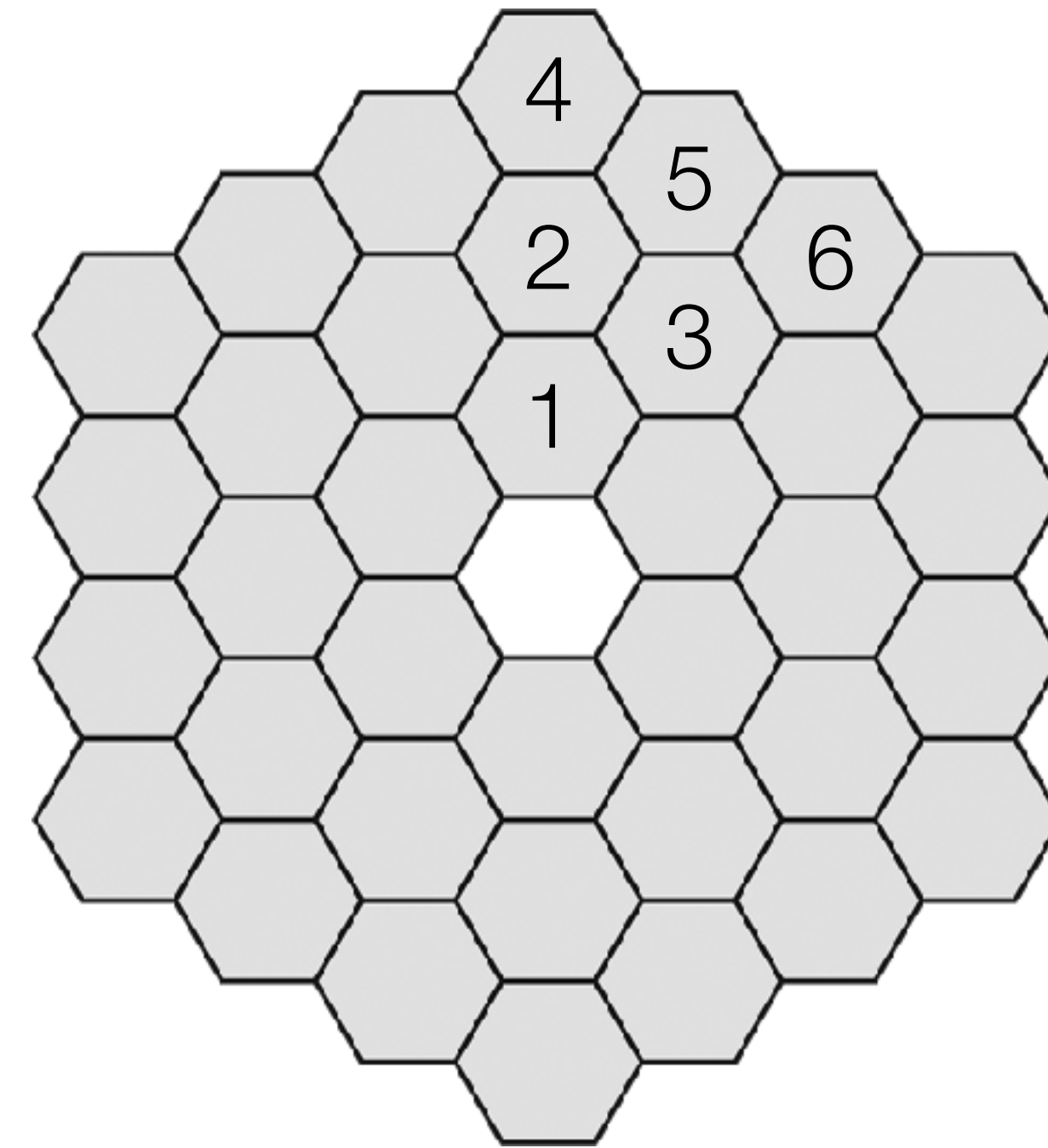
36 Segments  
Diameter: 10.5 m  
Area: 70.1 m<sup>2</sup> (8 segments less)  
84 Edges  
6 Spares required



# Annular vs Hexagonal N=4



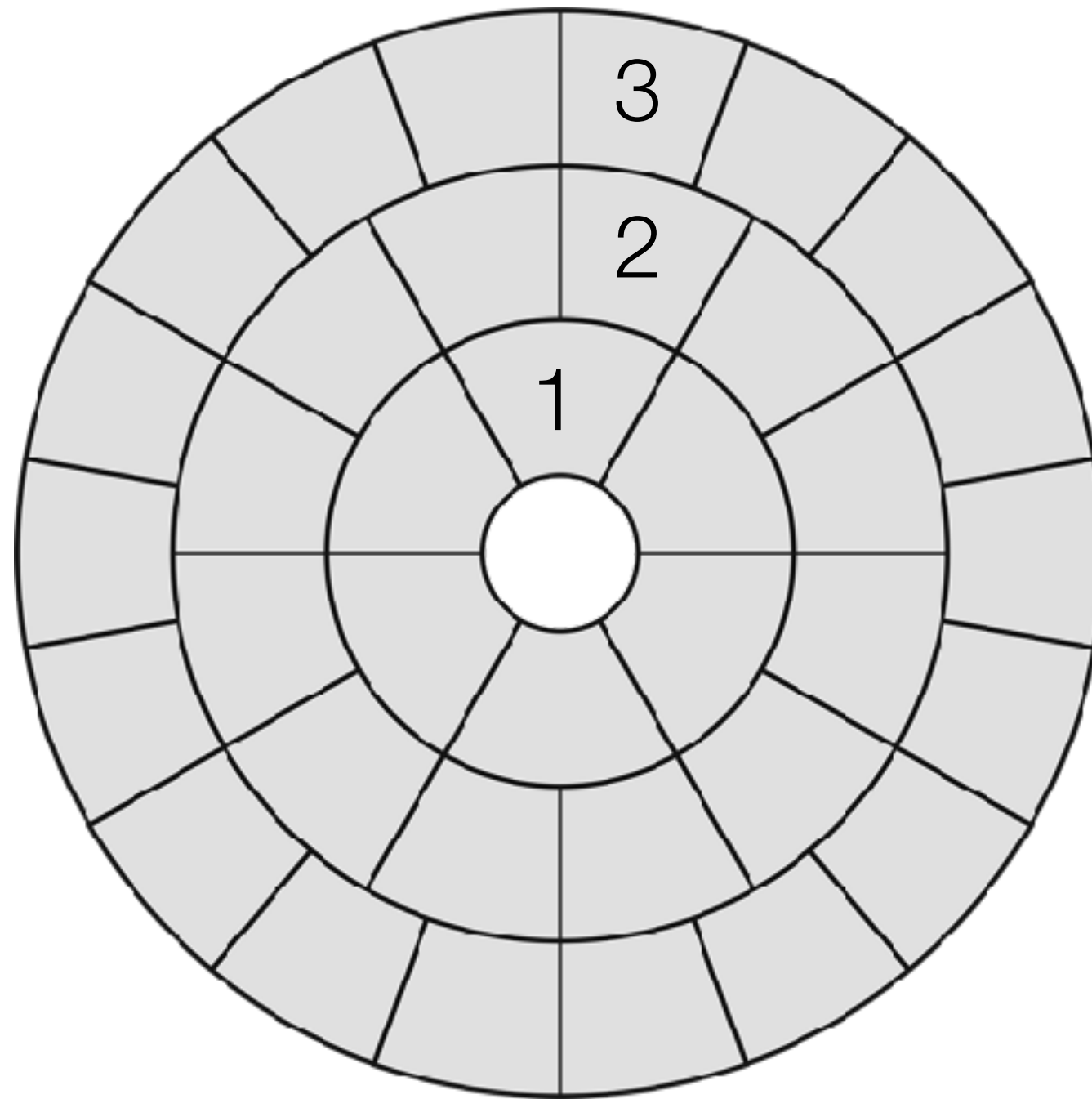
36 Segments  
Diameter: 10.5 m  
Area: 84.8 m<sup>2</sup>  
72 Edges  
3 Spares required



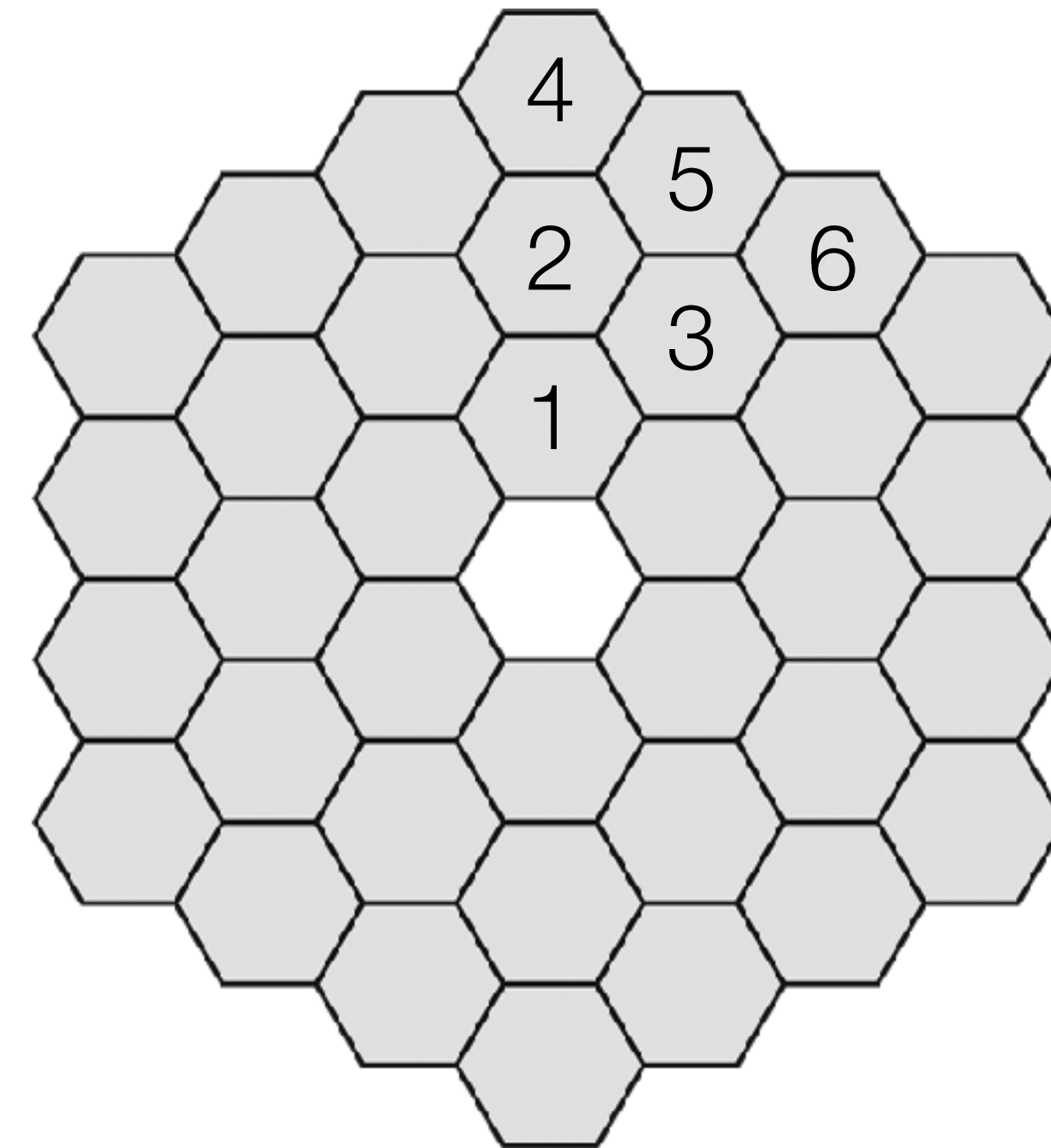
36 Segments  
Diameter: 10.5 m  
Area: 70.1 m<sup>2</sup> (8 segments less)  
84 Edges  
6 Spares required



# Annular vs Hexagonal



36 Segments  
Diameter: 10.5 m  
Area: 84.8 m<sup>2</sup>  
72 Edges  
3 Spares required



36 Segments  
Diameter: 10.5 m  
Area: 70.1 m<sup>2</sup> (8 segments less)  
84 Edges  
6 Spares required



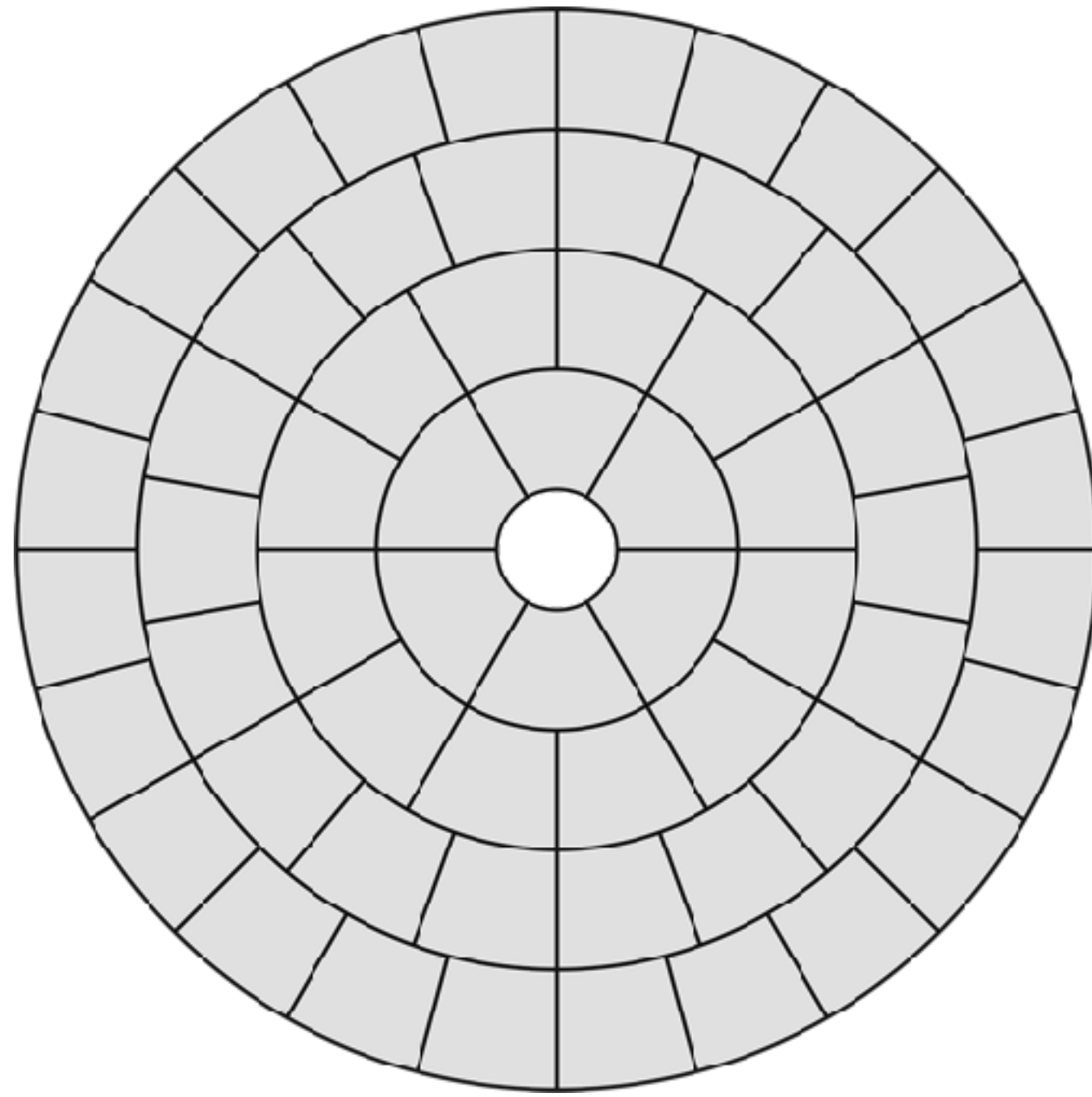
# Annular vs Hexagonal $N=5$

---

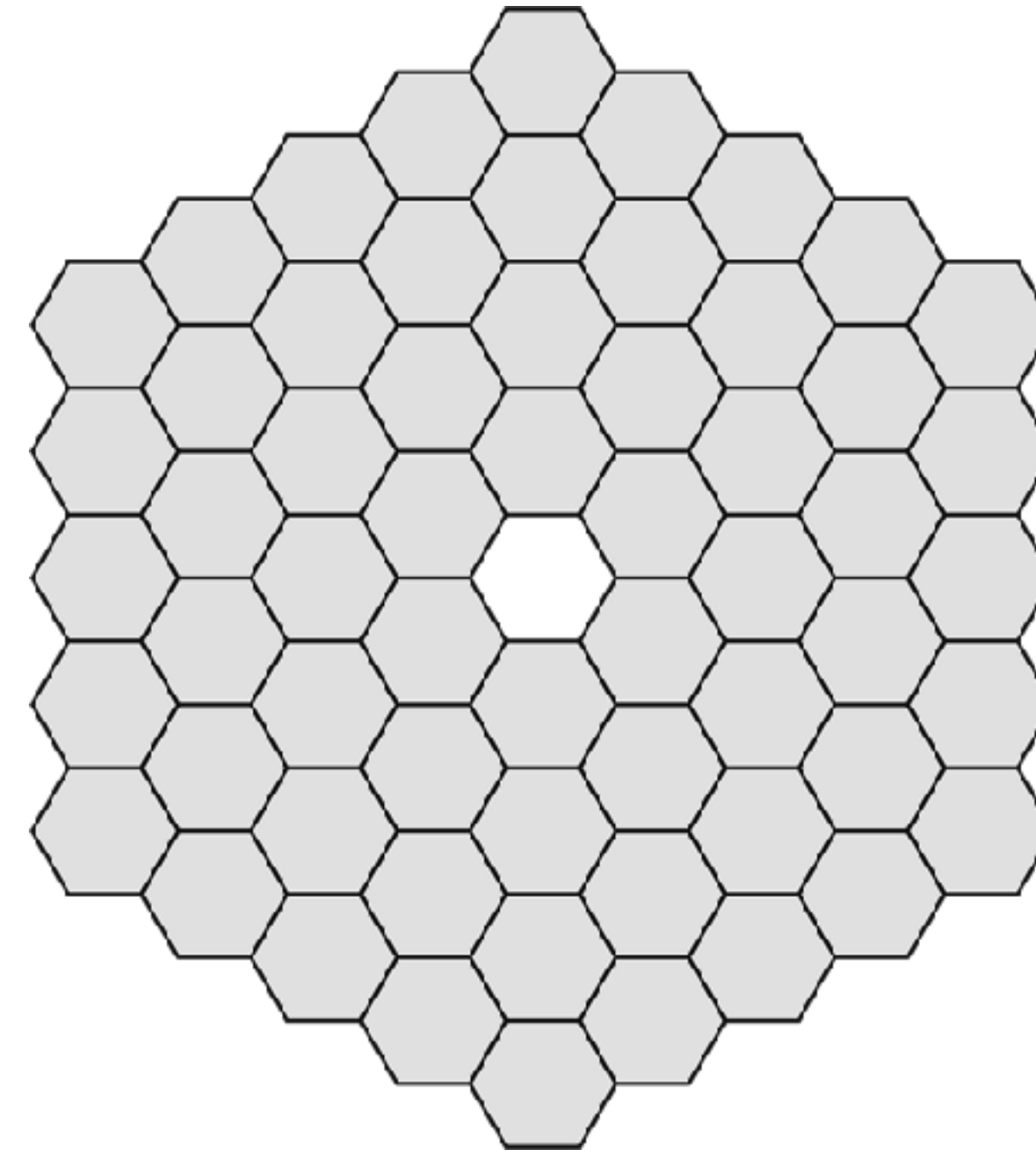


# Annular vs Hexagonal N=5

---



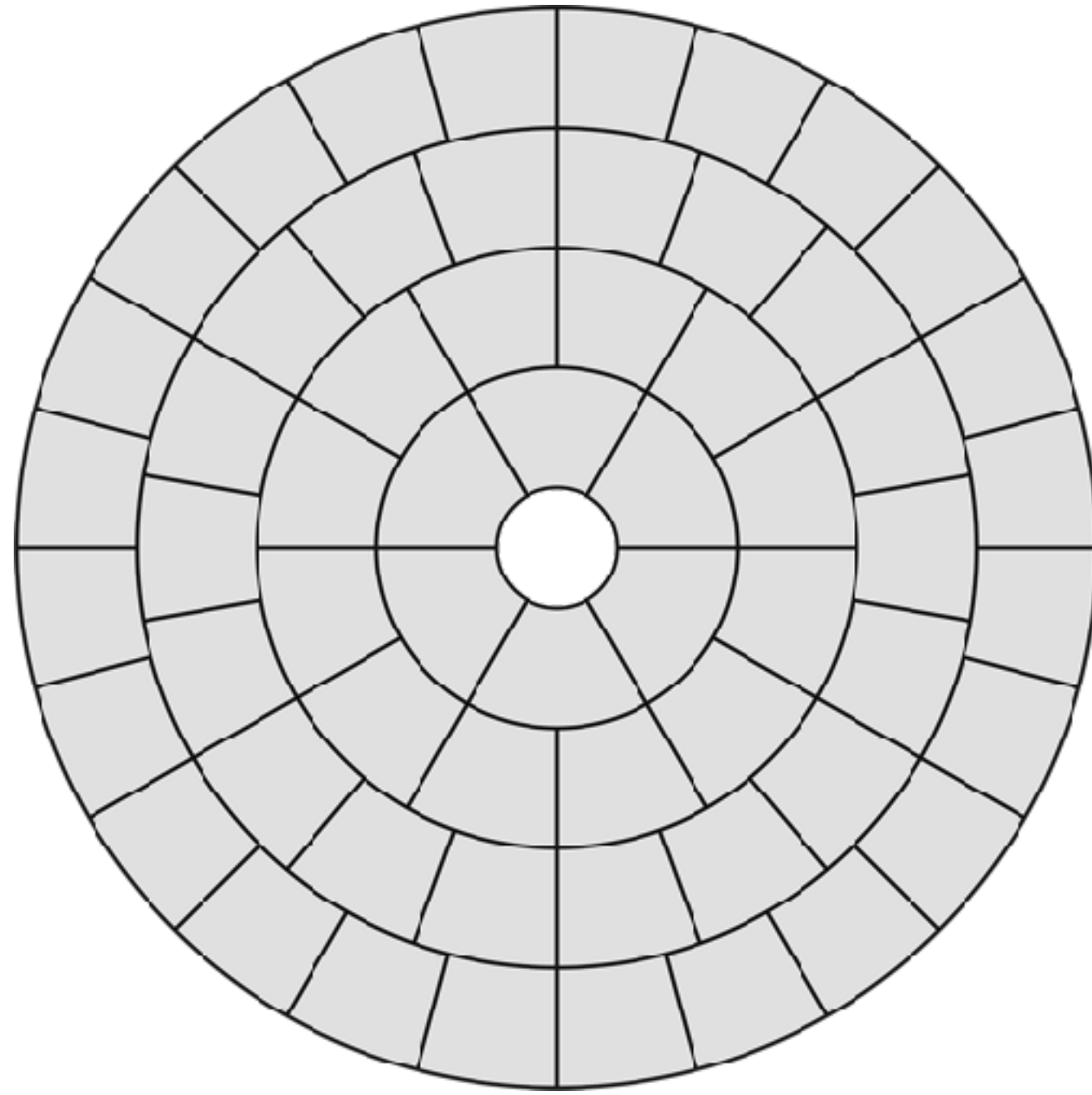
60 Segments  
Diameter: 13.5 m  
Area: 141.4 m<sup>2</sup>  
132 Edges  
4 Spares required



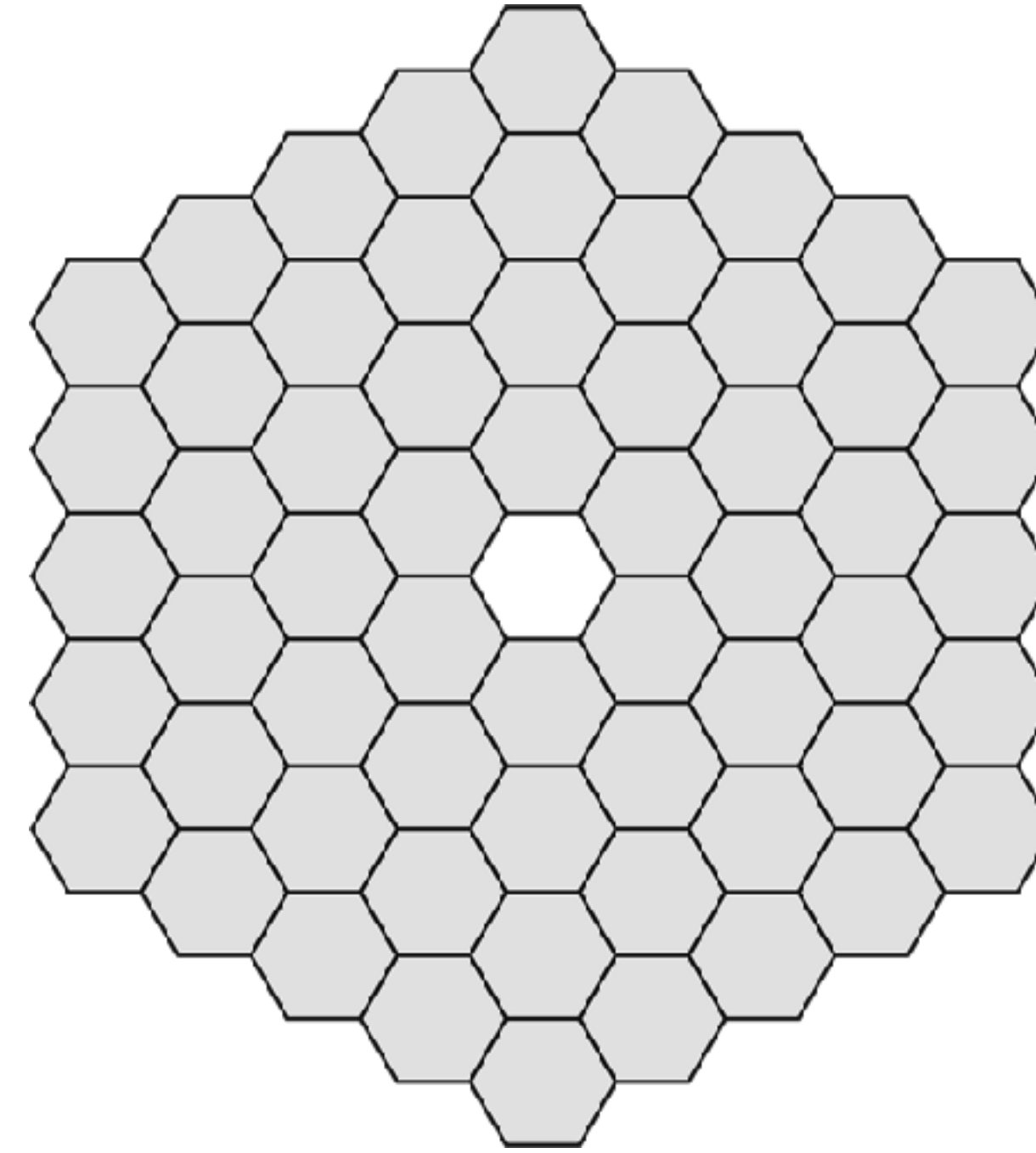
60 Segments  
Diameter: 13.5 m  
Area: 116.9 m<sup>2</sup> (13 segments less)  
150 Edges  
10 Spares required



# Annular vs Hexagonal N=5



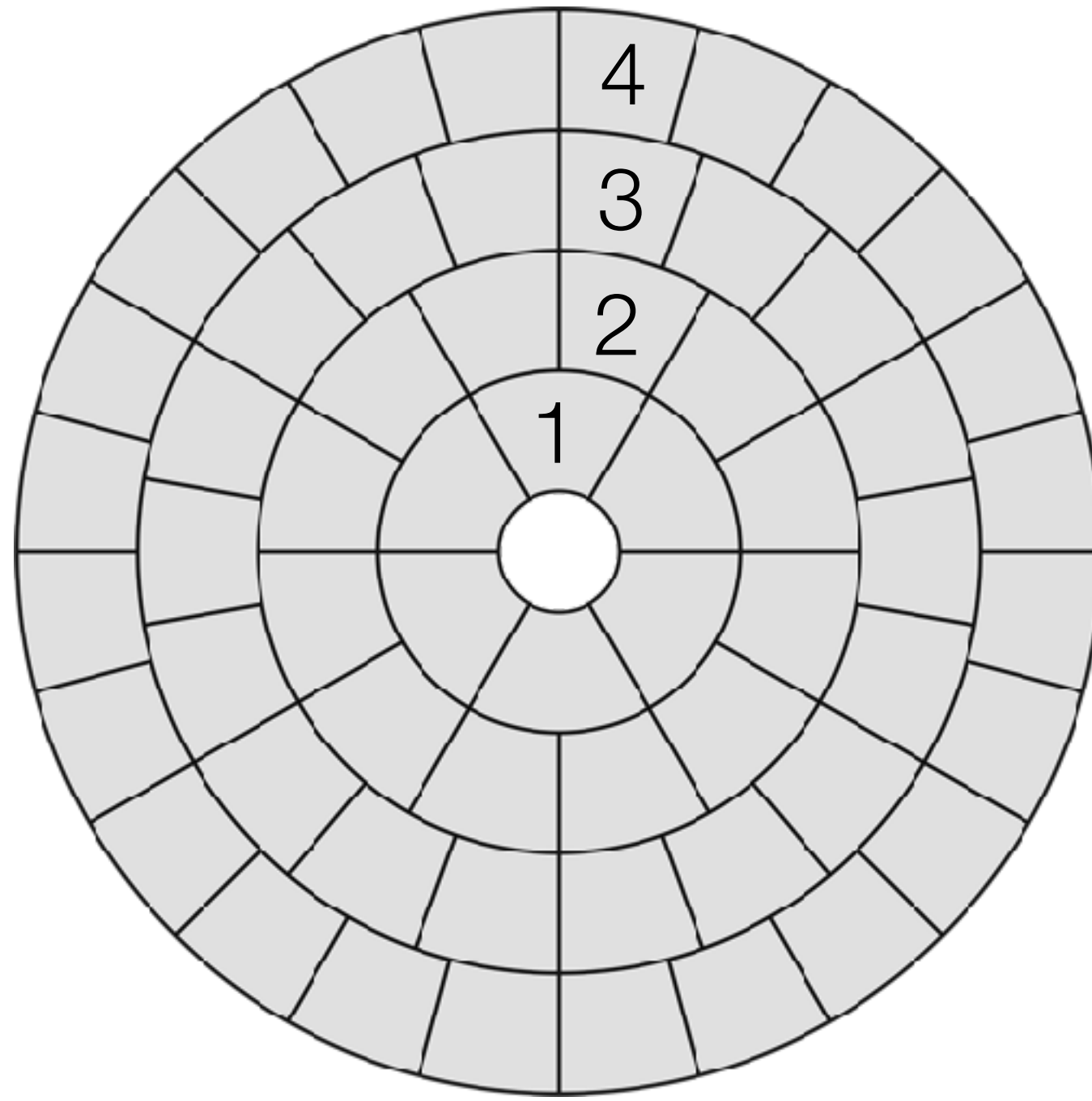
60 Segments  
Diameter: 13.5 m  
Area: 141.4 m<sup>2</sup>  
132 Edges  
4 Spares required



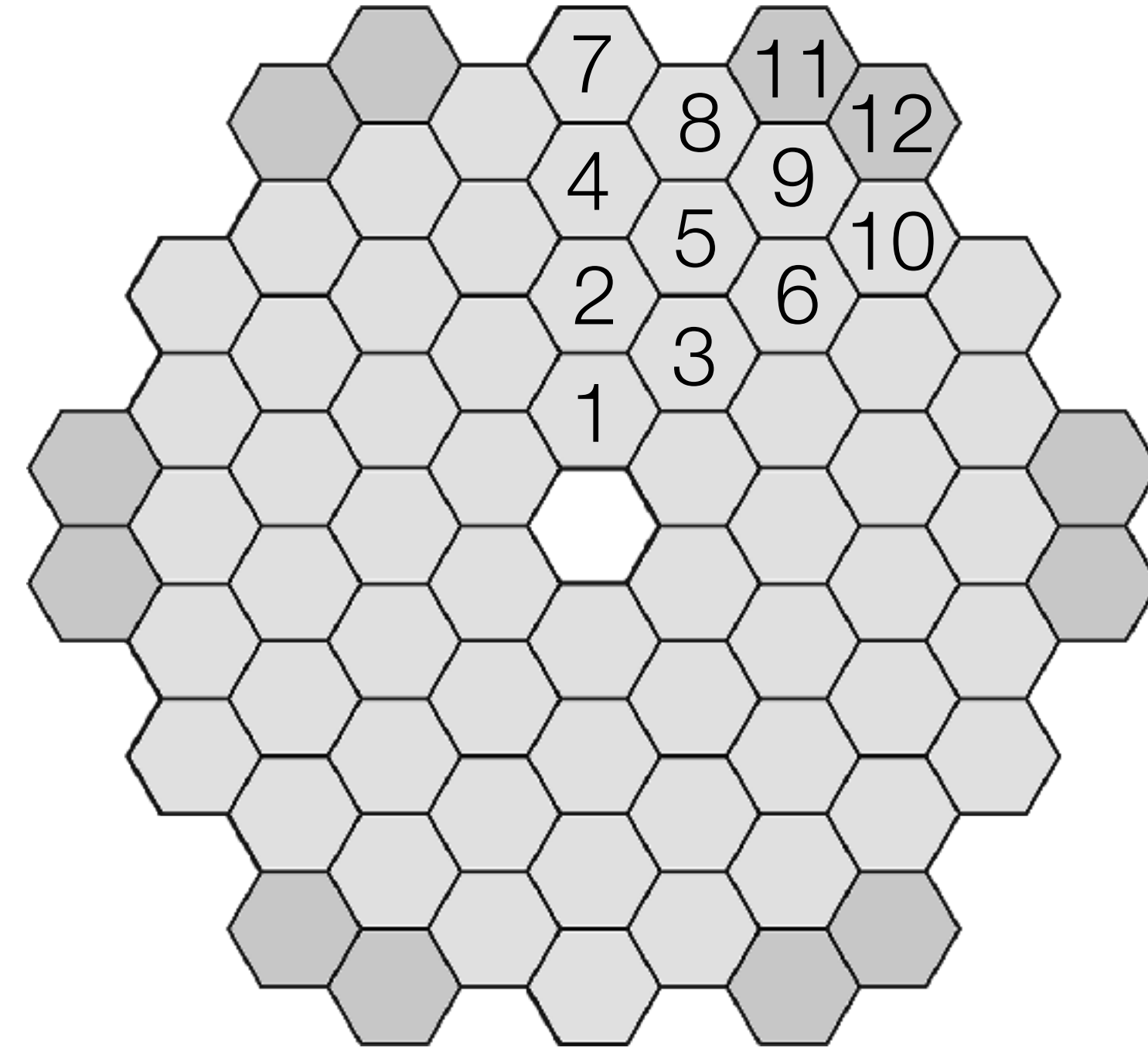
60 Segments  
Diameter: 13.5 m  
Area: 116.9 m<sup>2</sup> (13 segments less)  
150 Edges  
10 Spares required



# Annular vs Hexagonal N=5



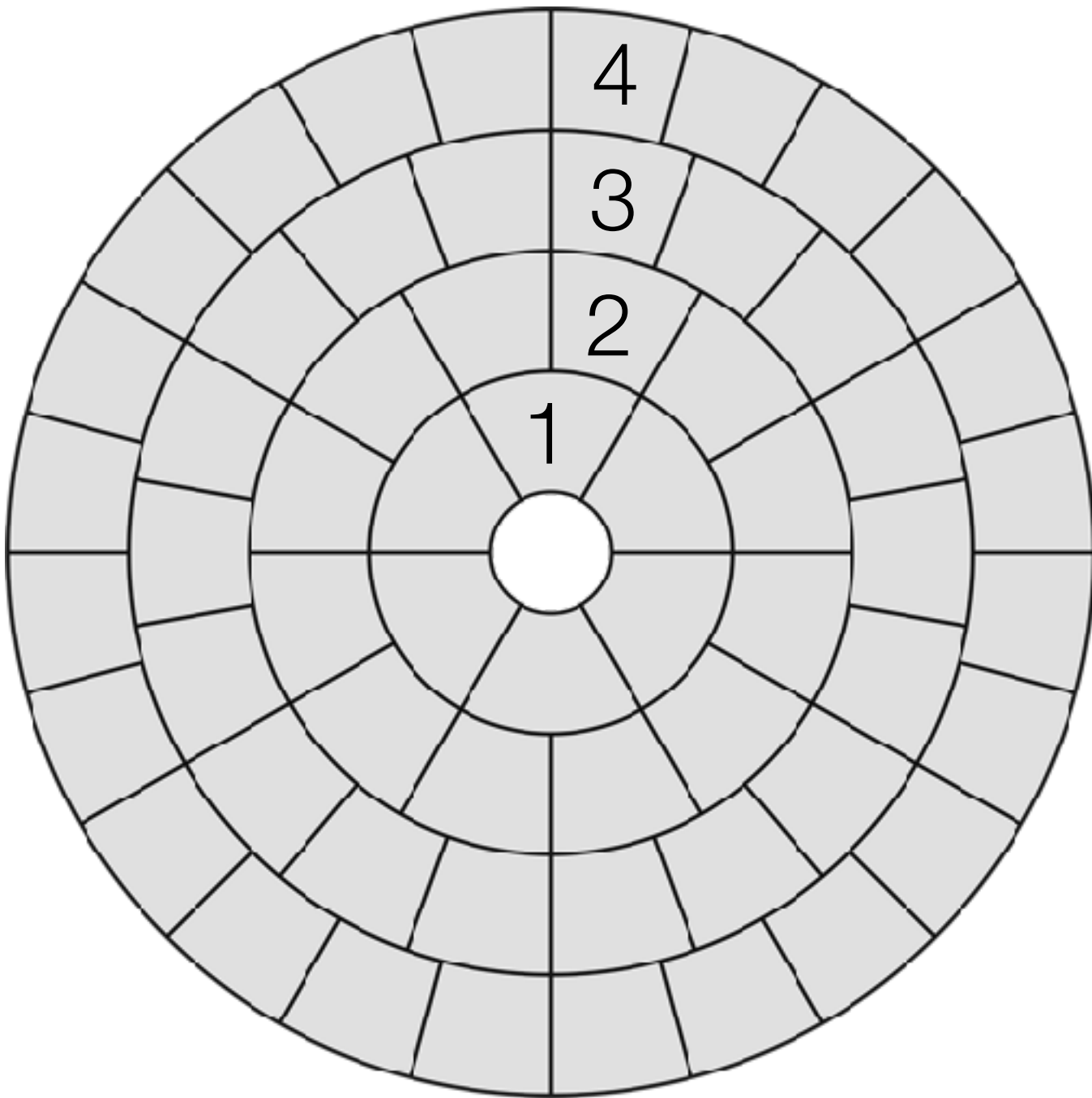
60 Segments  
Diameter: 13.5 m  
Area: 141.4 m<sup>2</sup>  
132 Edges  
4 Spares required



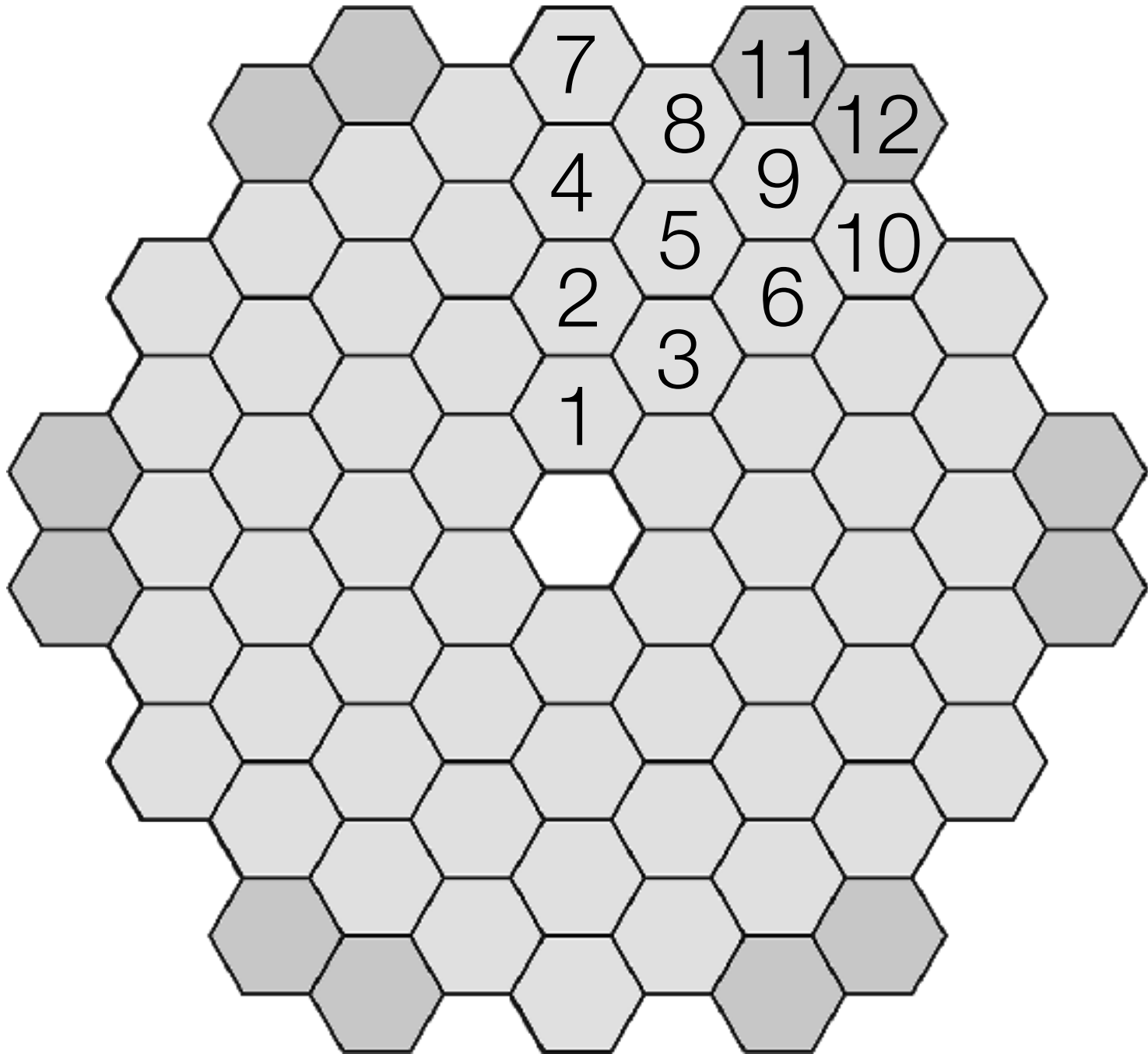
72 Segments  
Diameter: 14.8 m  
Area: 140.3 m<sup>2</sup>  
180 Edges  
12 Spares required



# Annular vs Hexagonal N=5



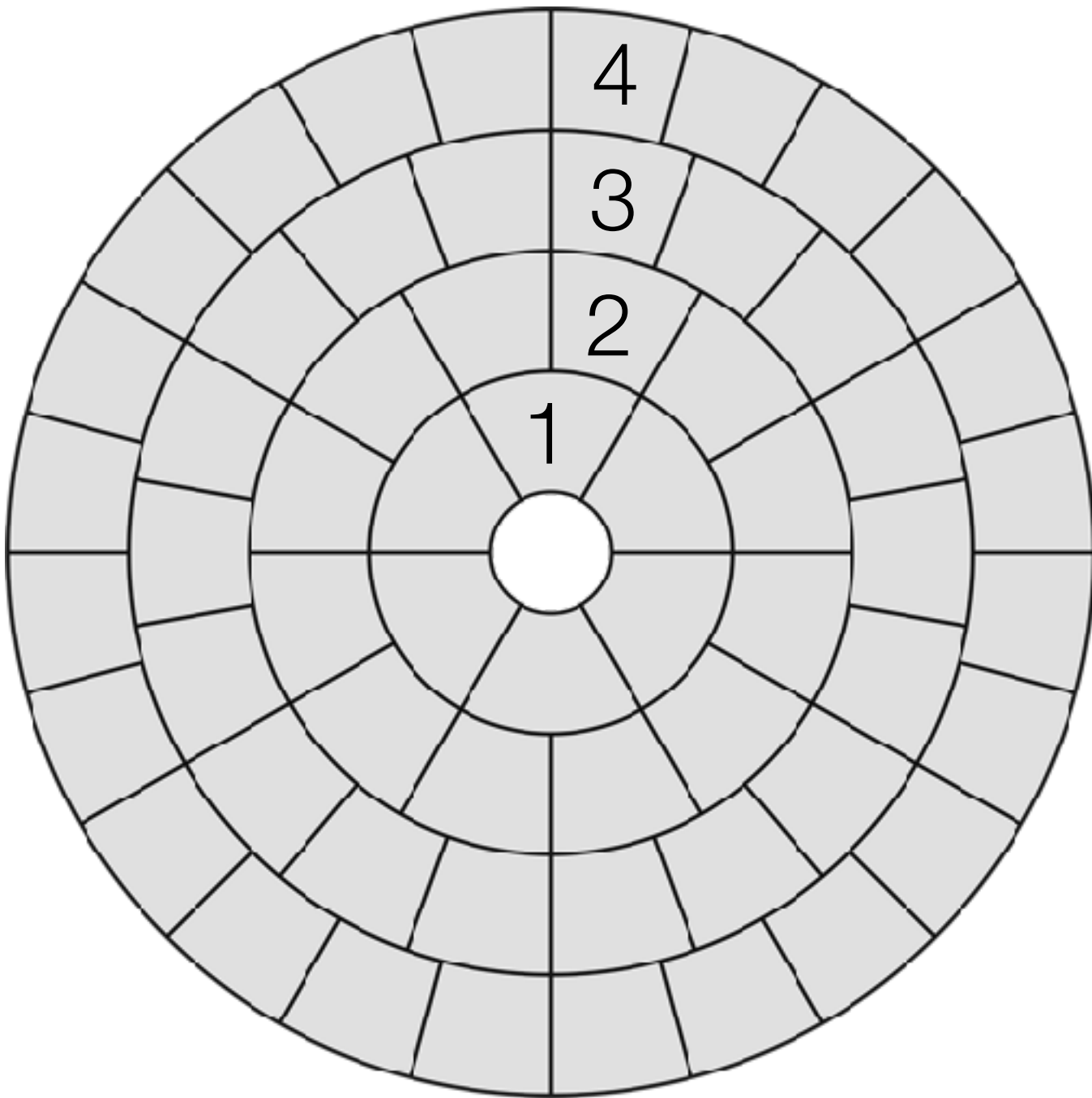
60 Segments  
Diameter: 13.5 m  
Area: 141.4 m<sup>2</sup>  
132 Edges  
4 Spares required



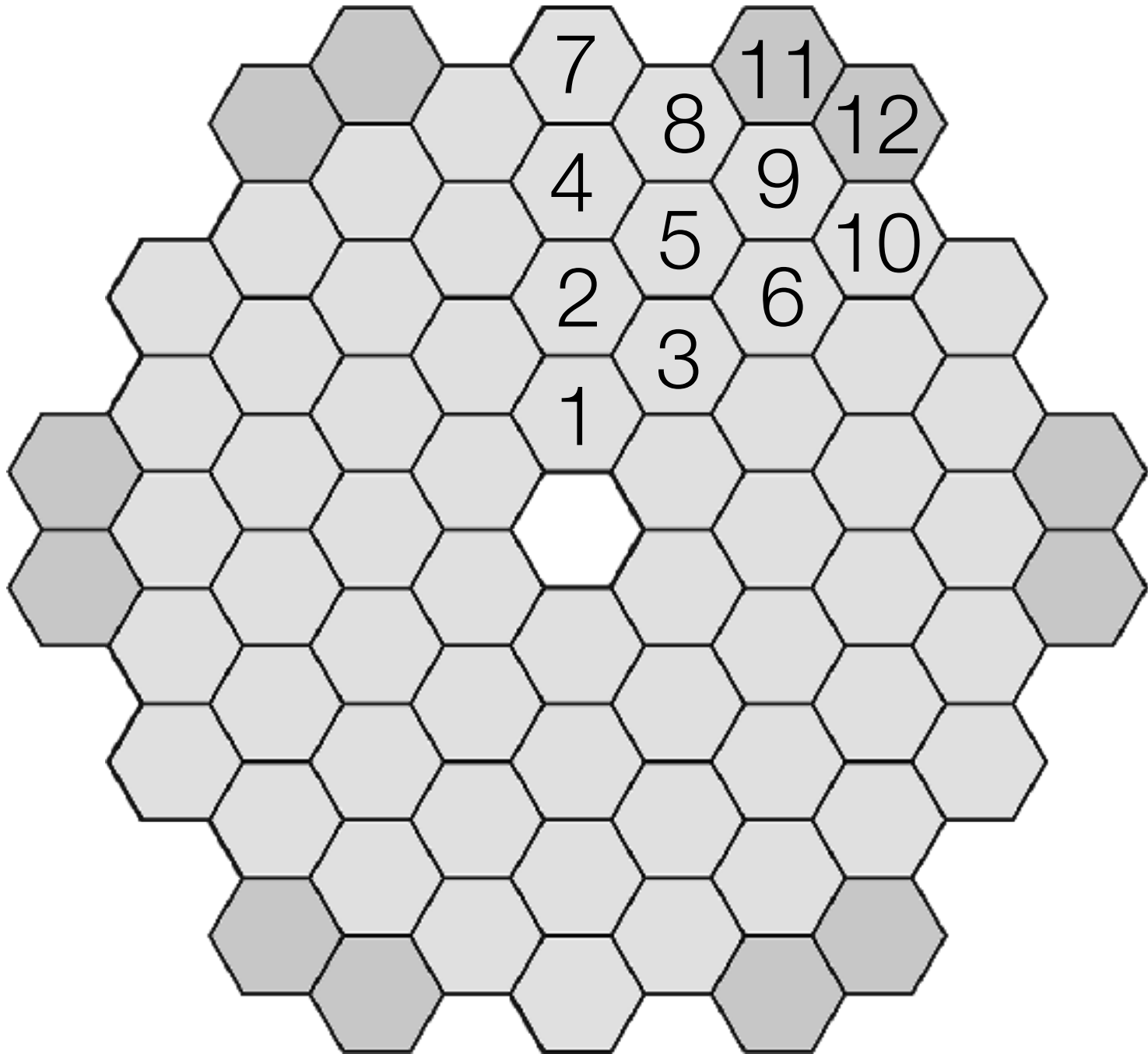
72 Segments  
Diameter: 14.8 m  
Area: 140.3 m<sup>2</sup>  
180 Edges  
12 Spares required



# Annular vs Hexagonal



60 Segments  
Diameter: 13.5 m  
Area: 141.4 m<sup>2</sup>  
132 Edges  
4 Spares required



72 Segments  
Diameter: 14.8 m  
Area: 140.3 m<sup>2</sup>  
180 Edges  
12 Spares required



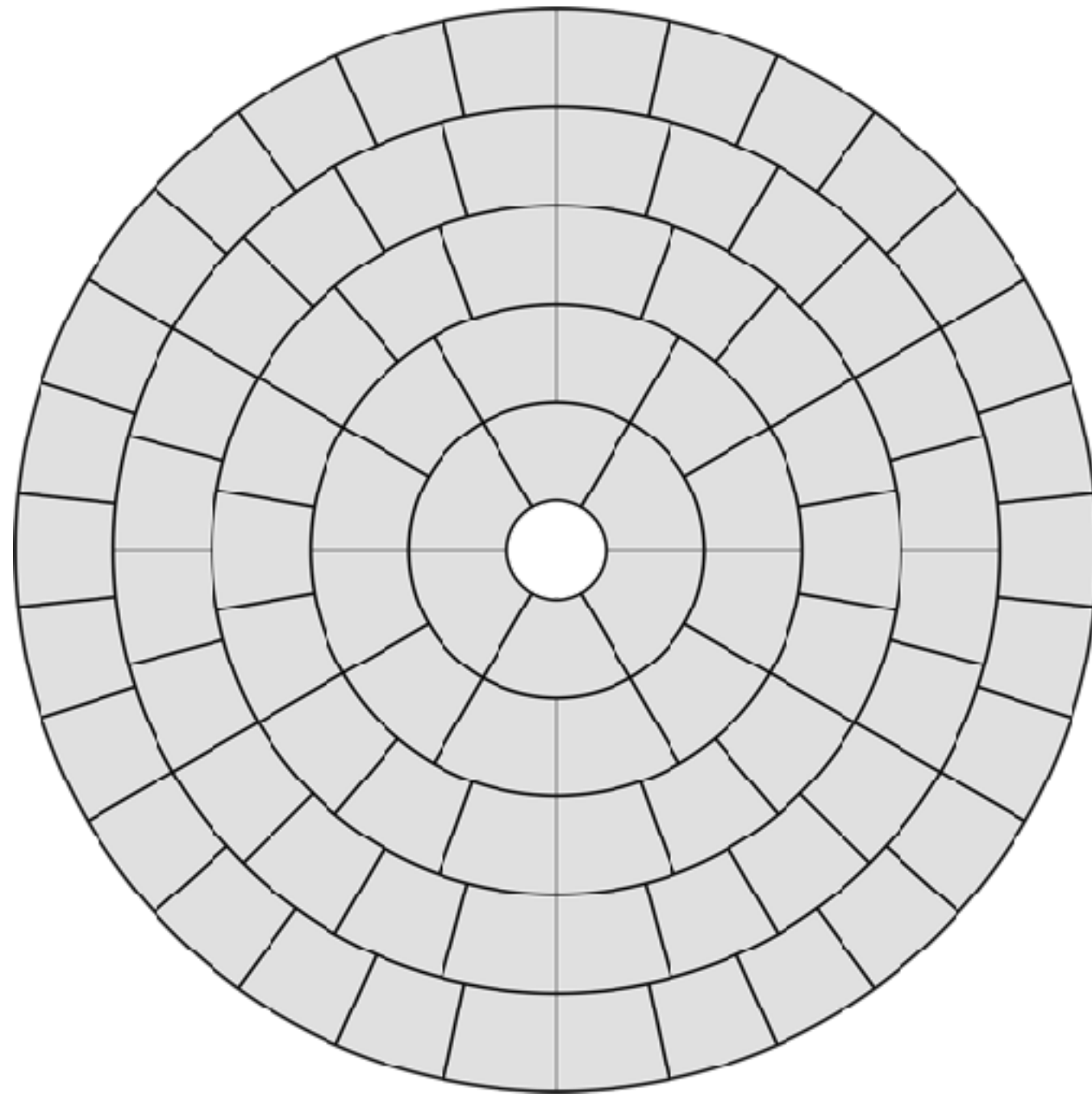
# Annular vs Hexagonal $N=6$

---

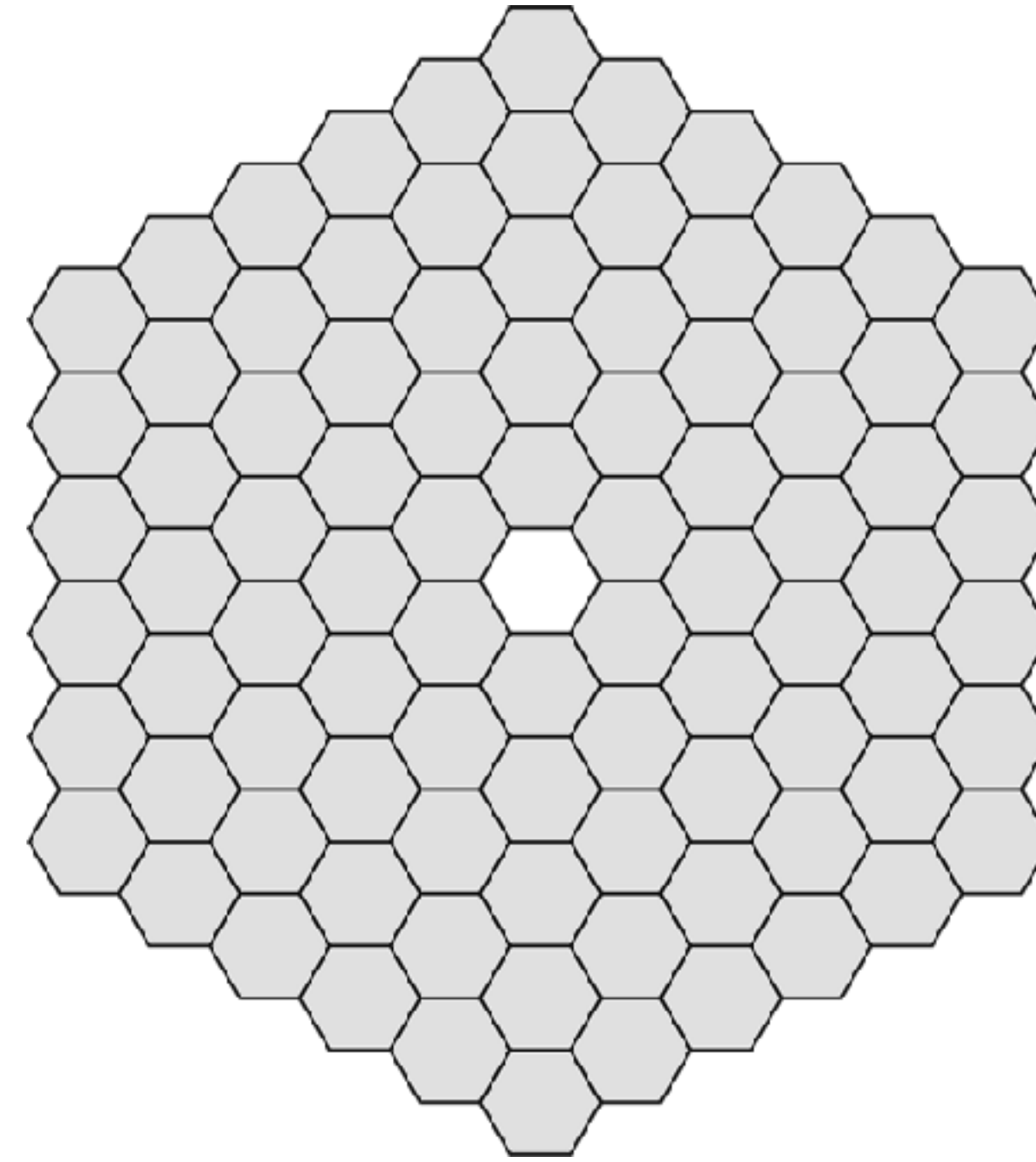


# Annular vs Hexagonal N=6

---



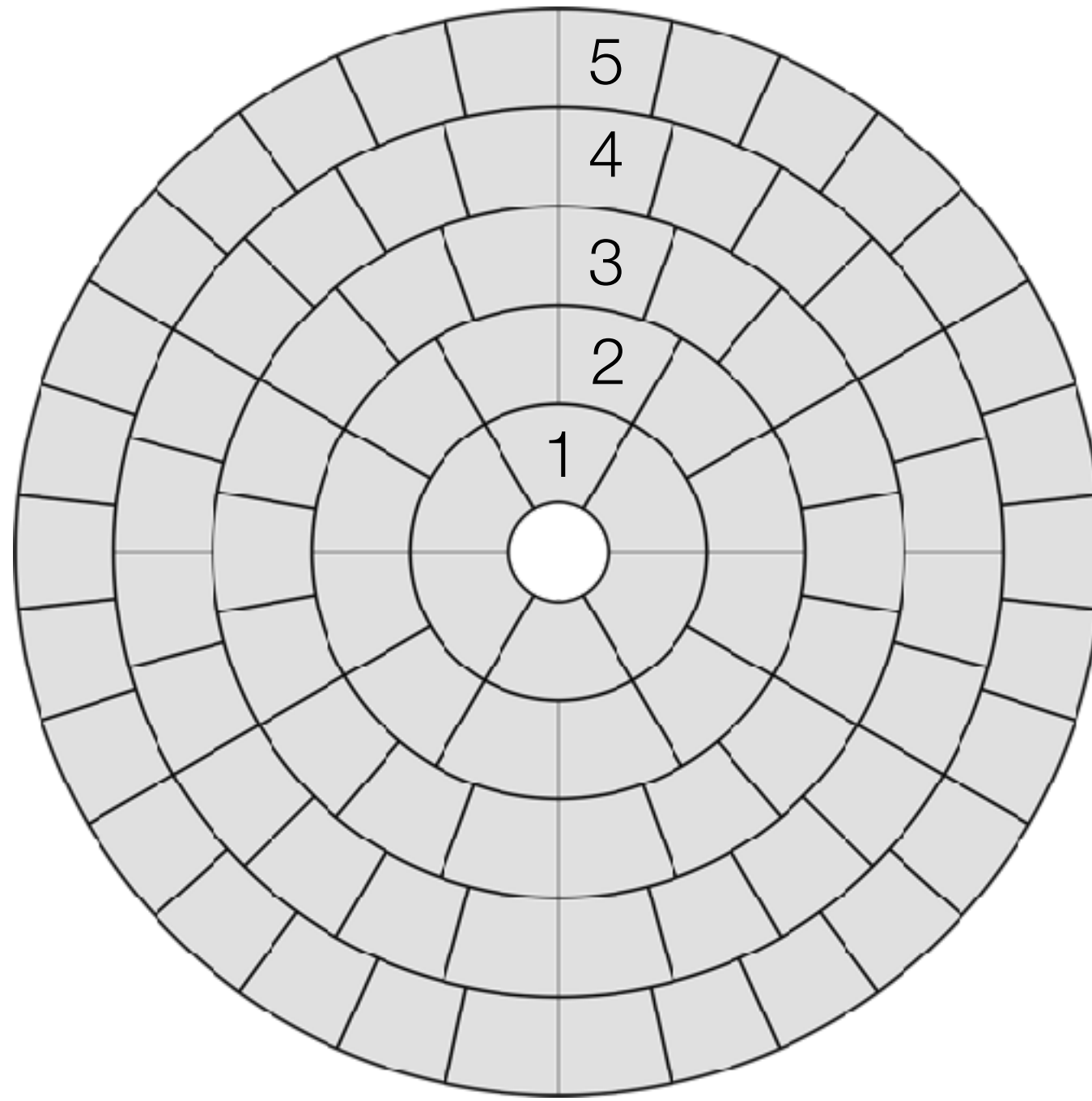
90 Segments  
Diameter: 16.5 m  
Area: 212 m<sup>2</sup>  
210 Edges  
5 Spares required



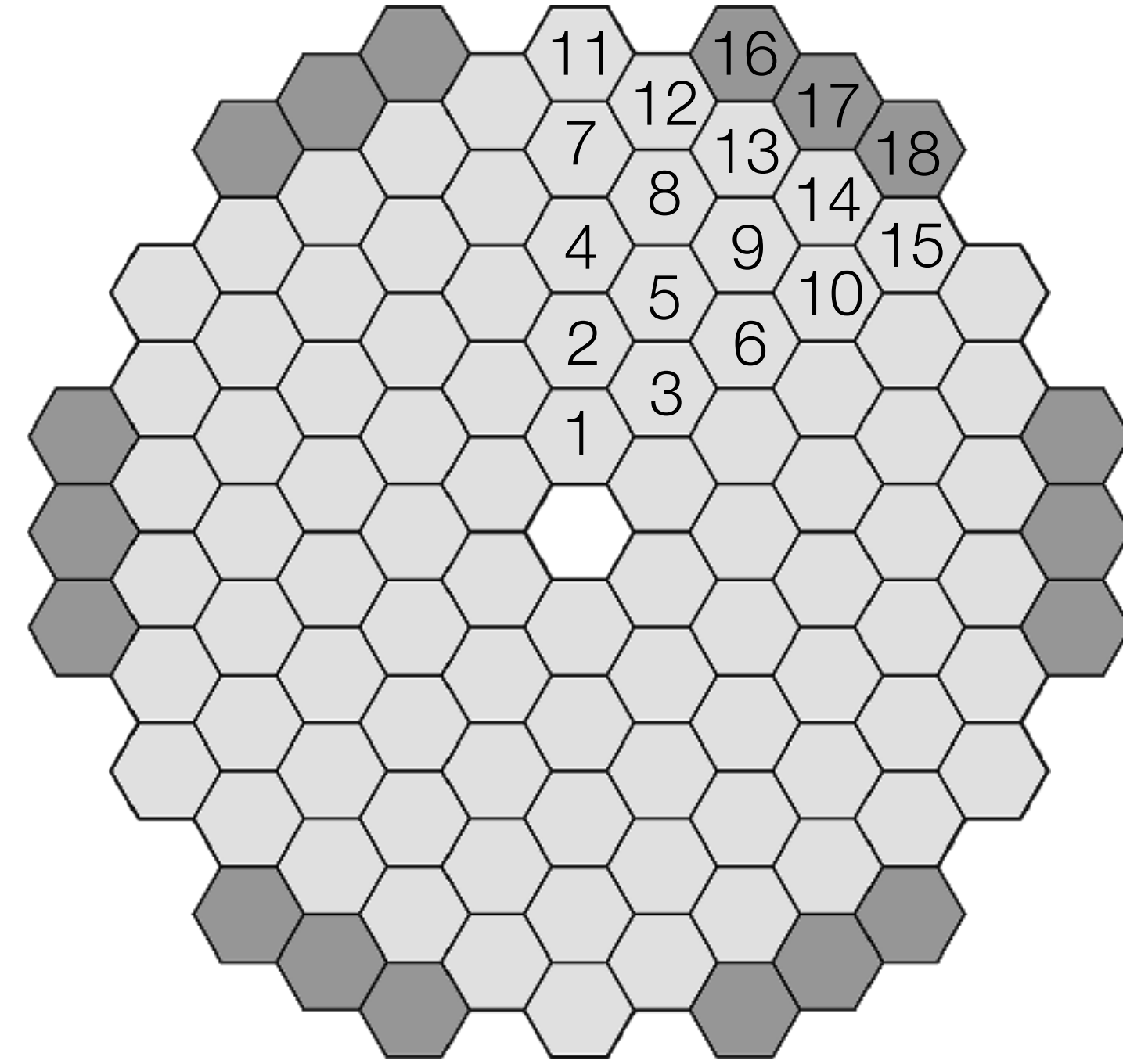
90 Segments  
Diameter: 16.5 m  
Area: 175 m<sup>2</sup> (19 segments less)  
234 Edges  
15 Spares required



# Annular vs Hexagonal N=6



90 Segments  
Diameter: 16.5 m  
Area: 212 m<sup>2</sup>  
210 Edges  
5 Spares required



108 Segments  
Diameter: 17.6 m  
Area: 210 m<sup>2</sup>  
282 Edges  
18 Spares required

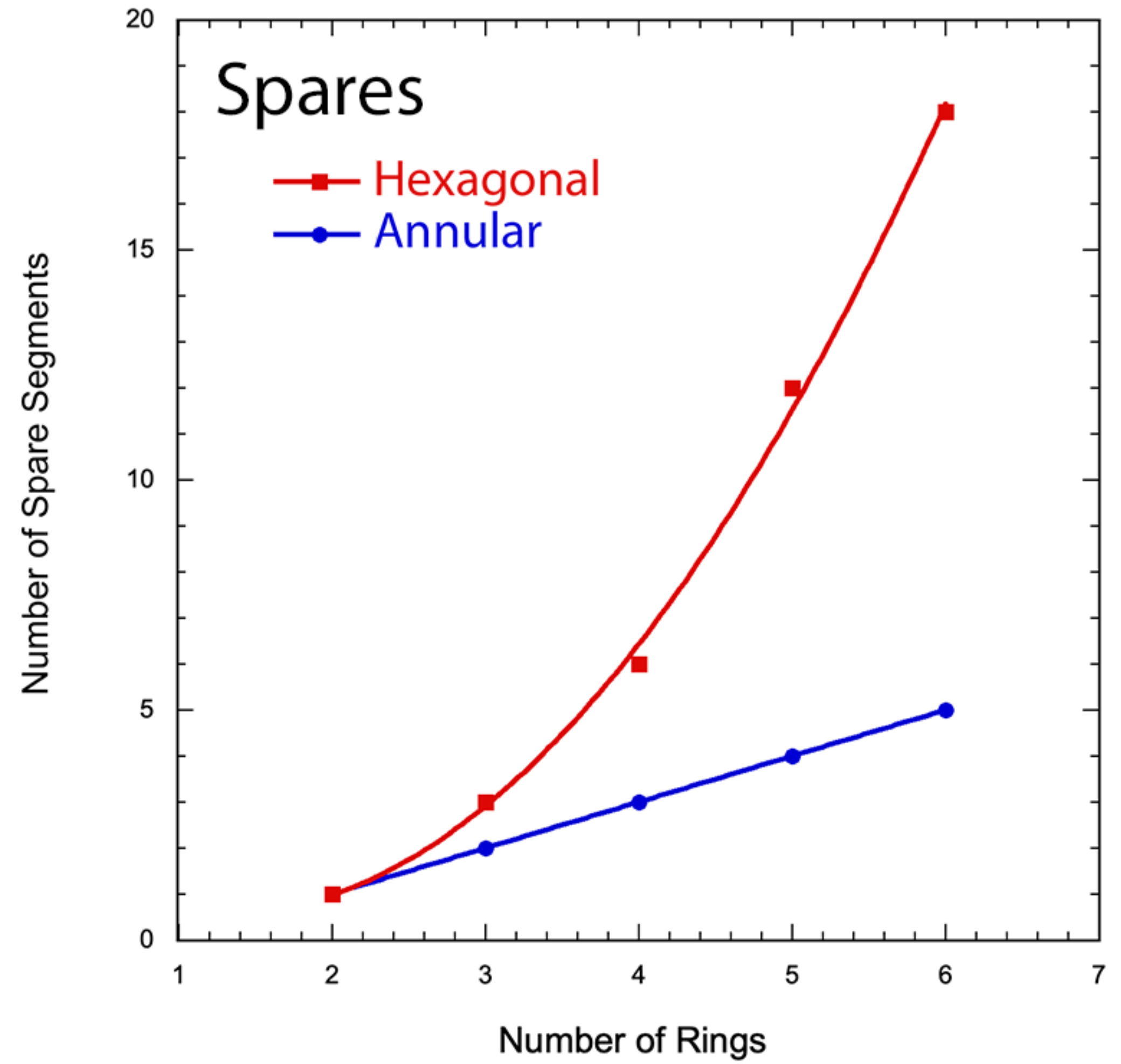
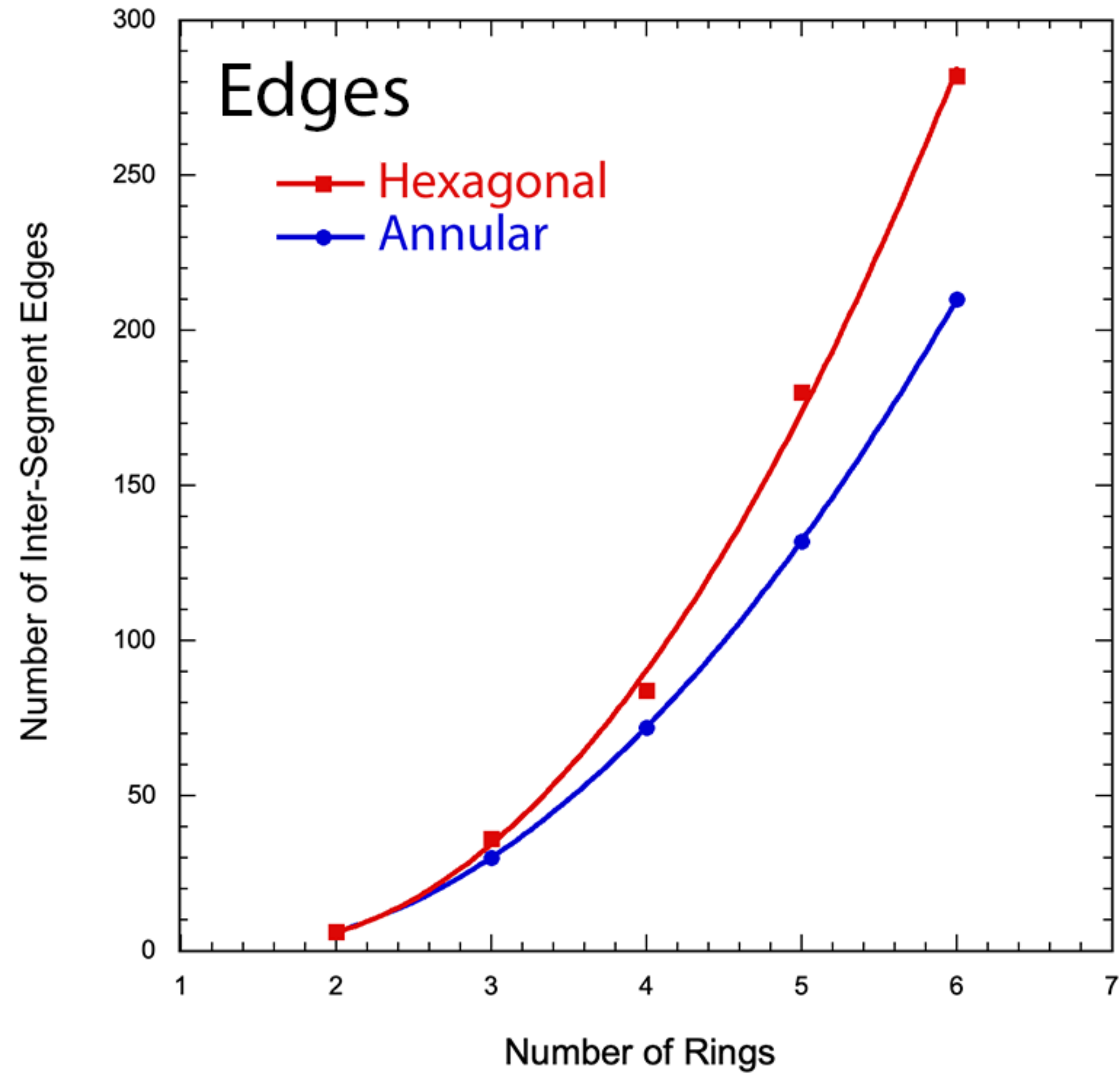


# Edges and Spares...

---

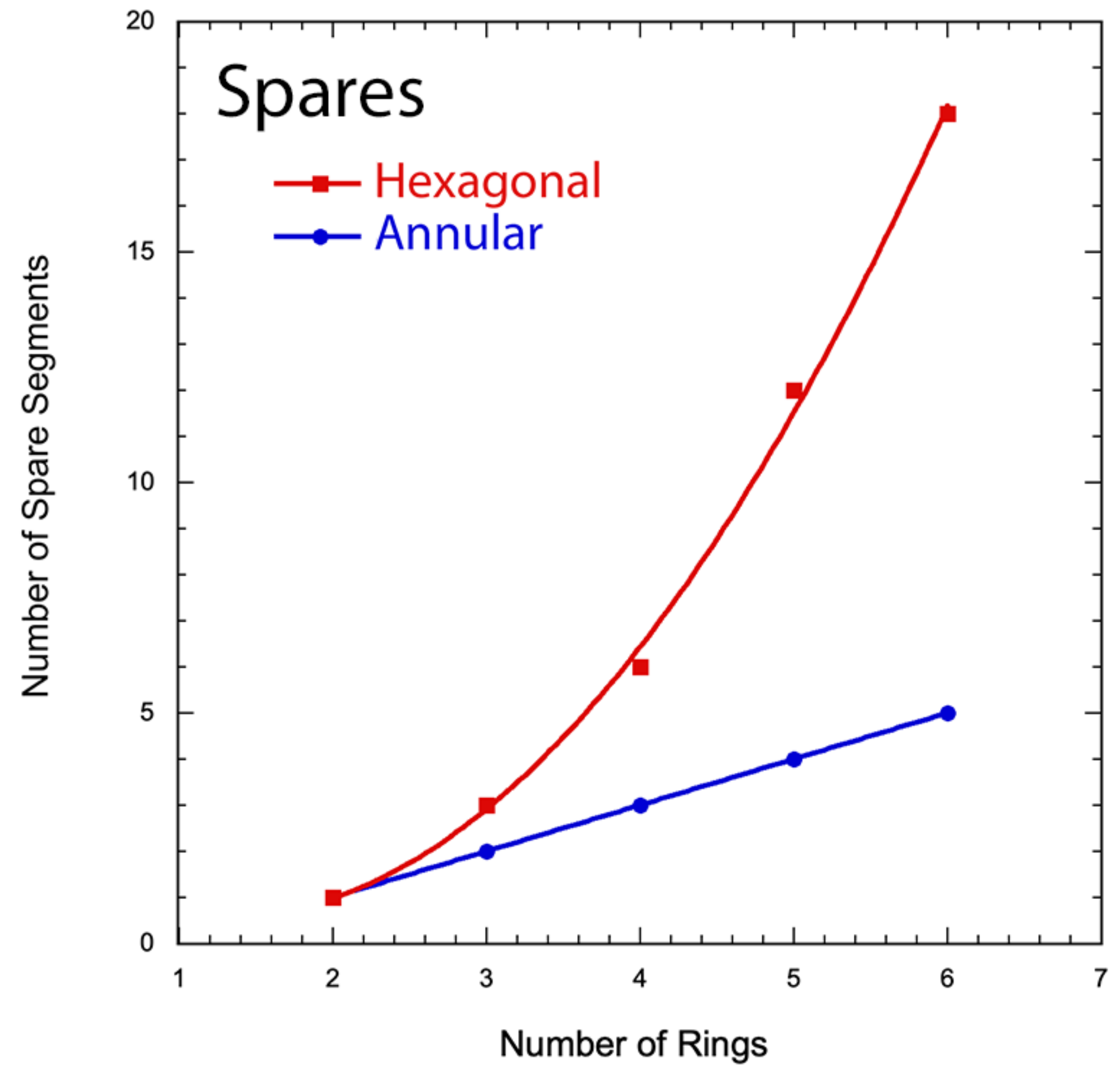
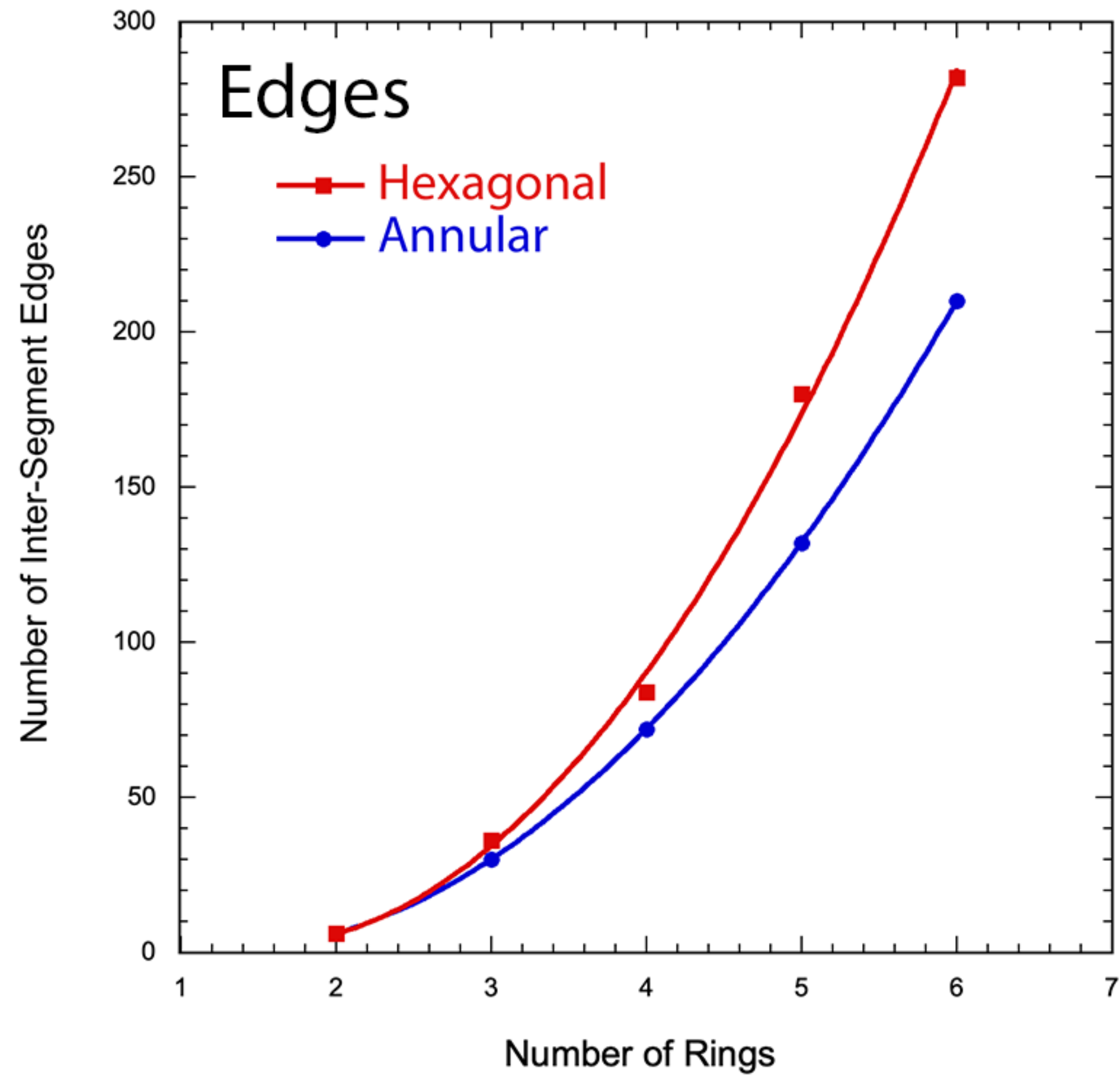


# Edges and Spares...





# Edges and Spares...

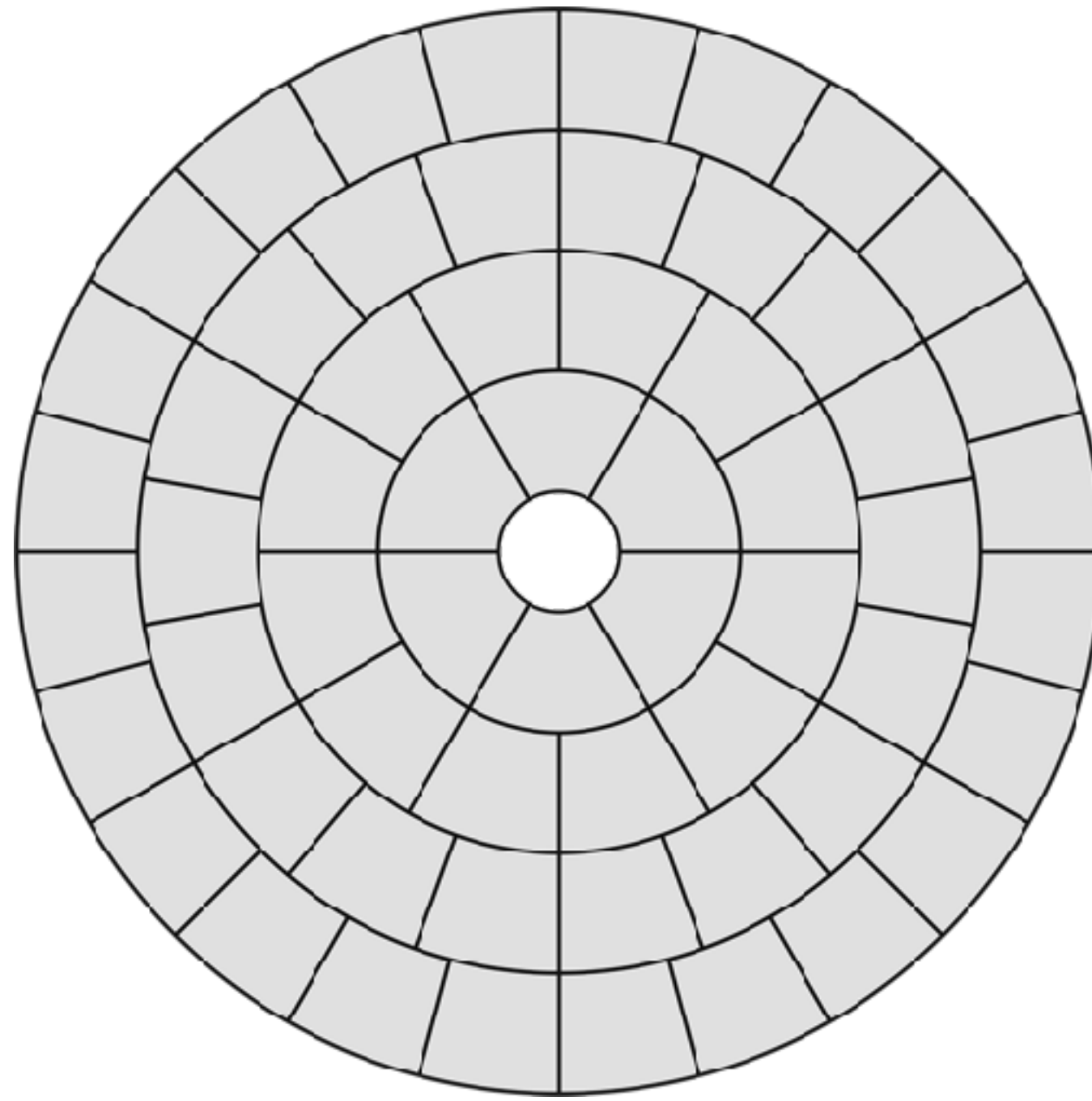


and ELT?

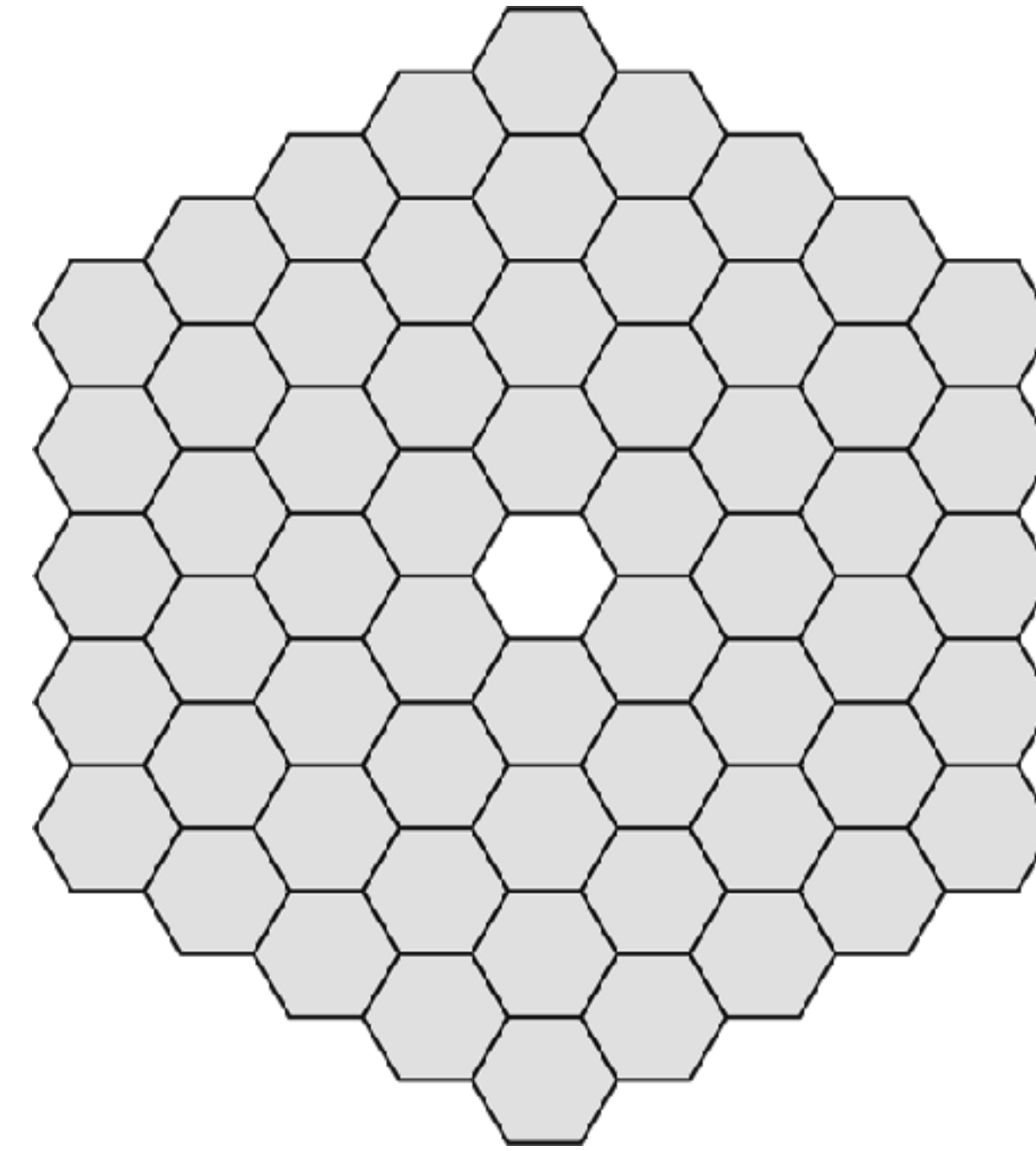


# Annular vs Hexagonal N=5

---



60 Segments  
Diameter: 13.5 m  
Area: 141.4 m<sup>2</sup>  
132 Edges  
4 Spares required

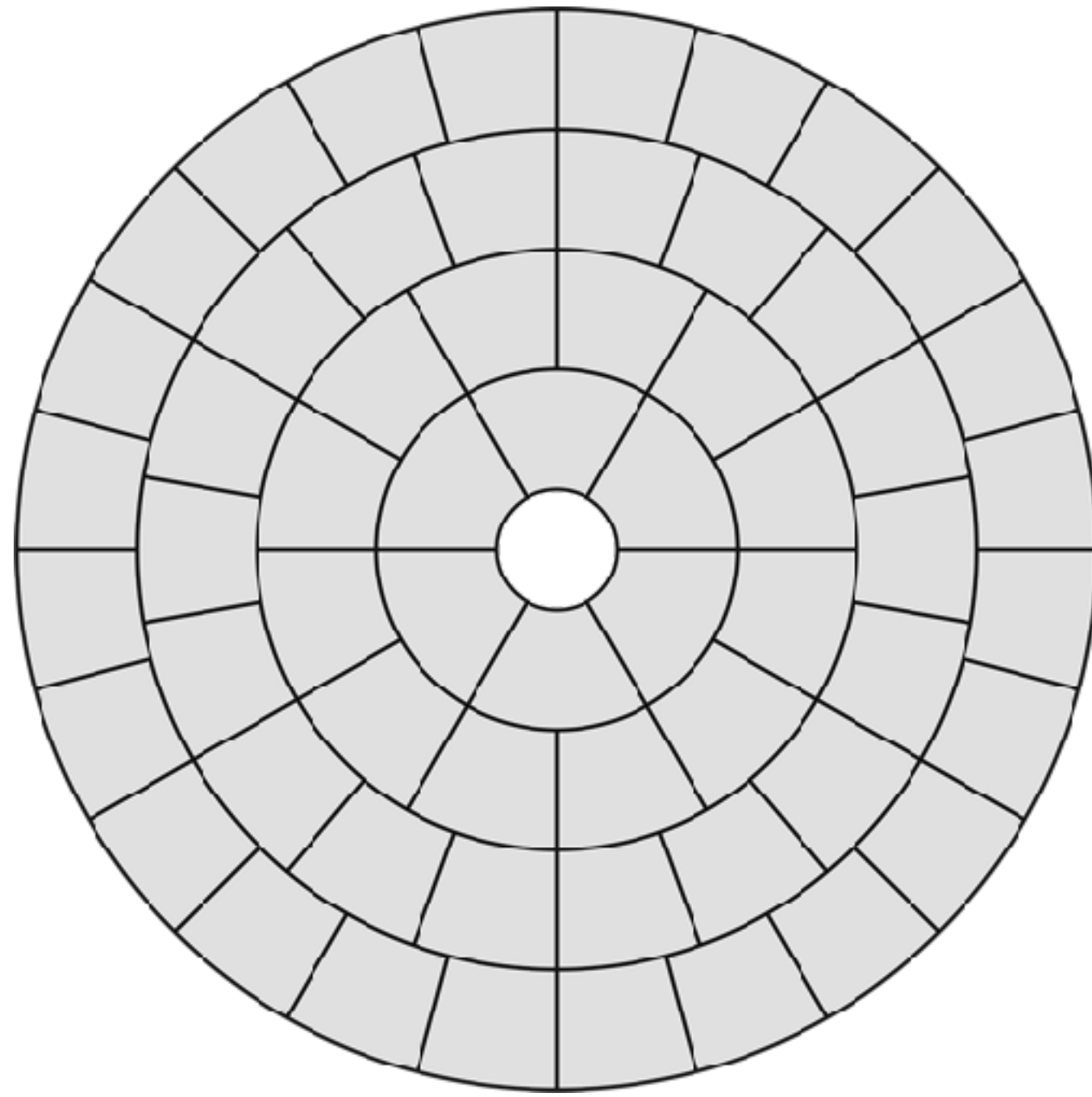


60 Segments  
Diameter: 13.5 m  
Area: 116.9 m<sup>2</sup>  
150 Edges  
10 Spares required

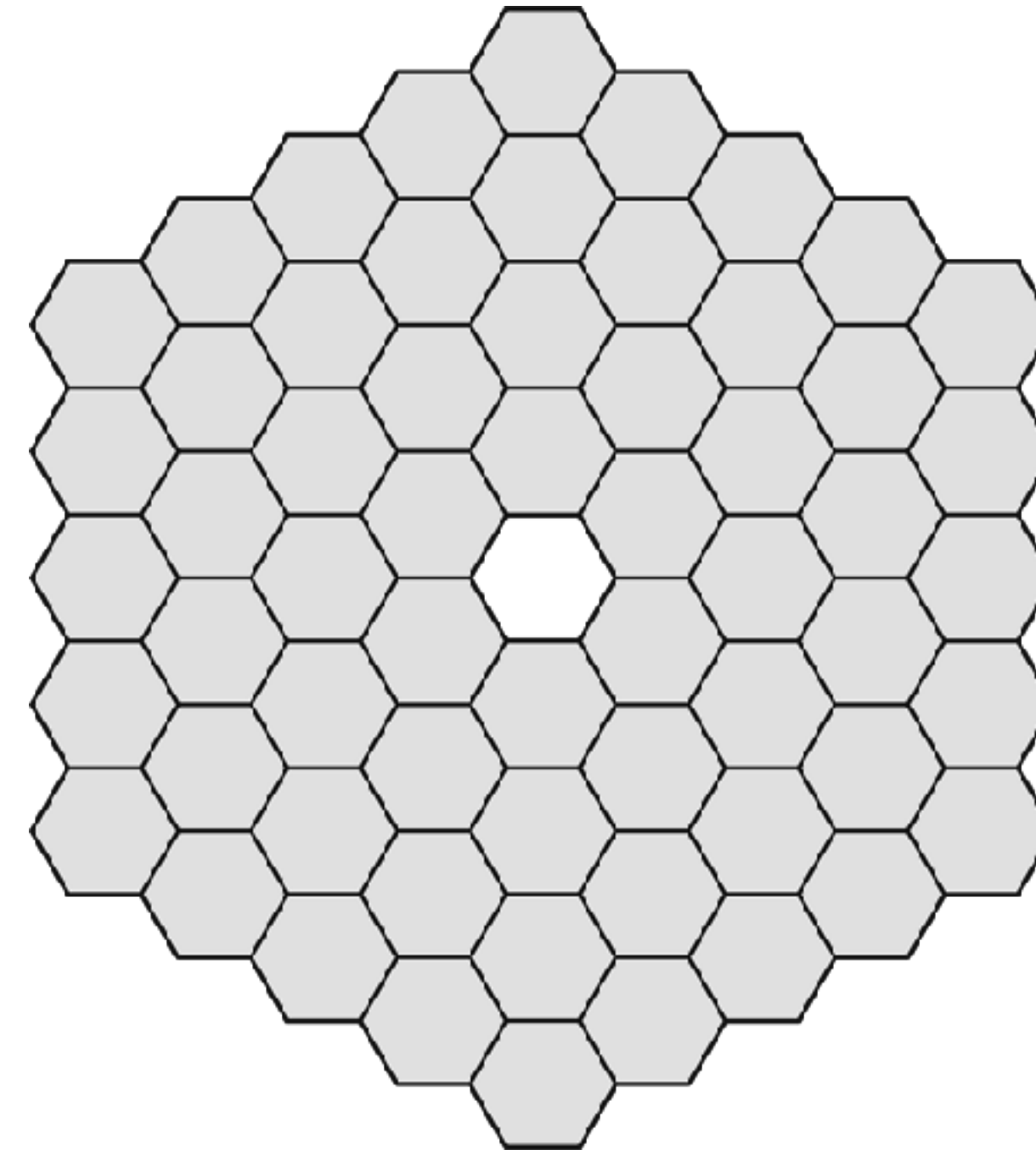


# Annular vs Hexagonal N=5

---



60 Segments  
Diameter: 13.5 m  
Area: 141.4 m<sup>2</sup>  
132 Edges  
4 Spares required

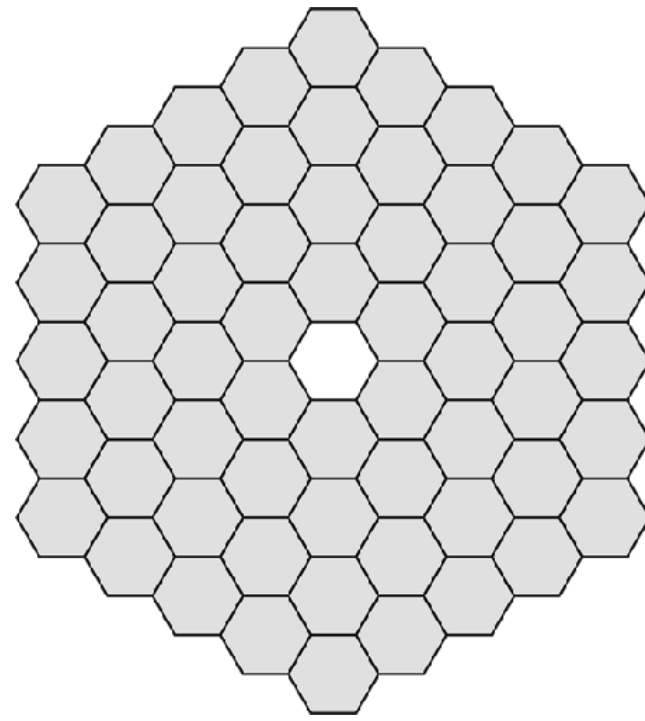


60 Segments  
Diameter: 13.5 m  
Area: 116.9 m<sup>2</sup>  
150 Edges  
10 Spares required



...and ELT...

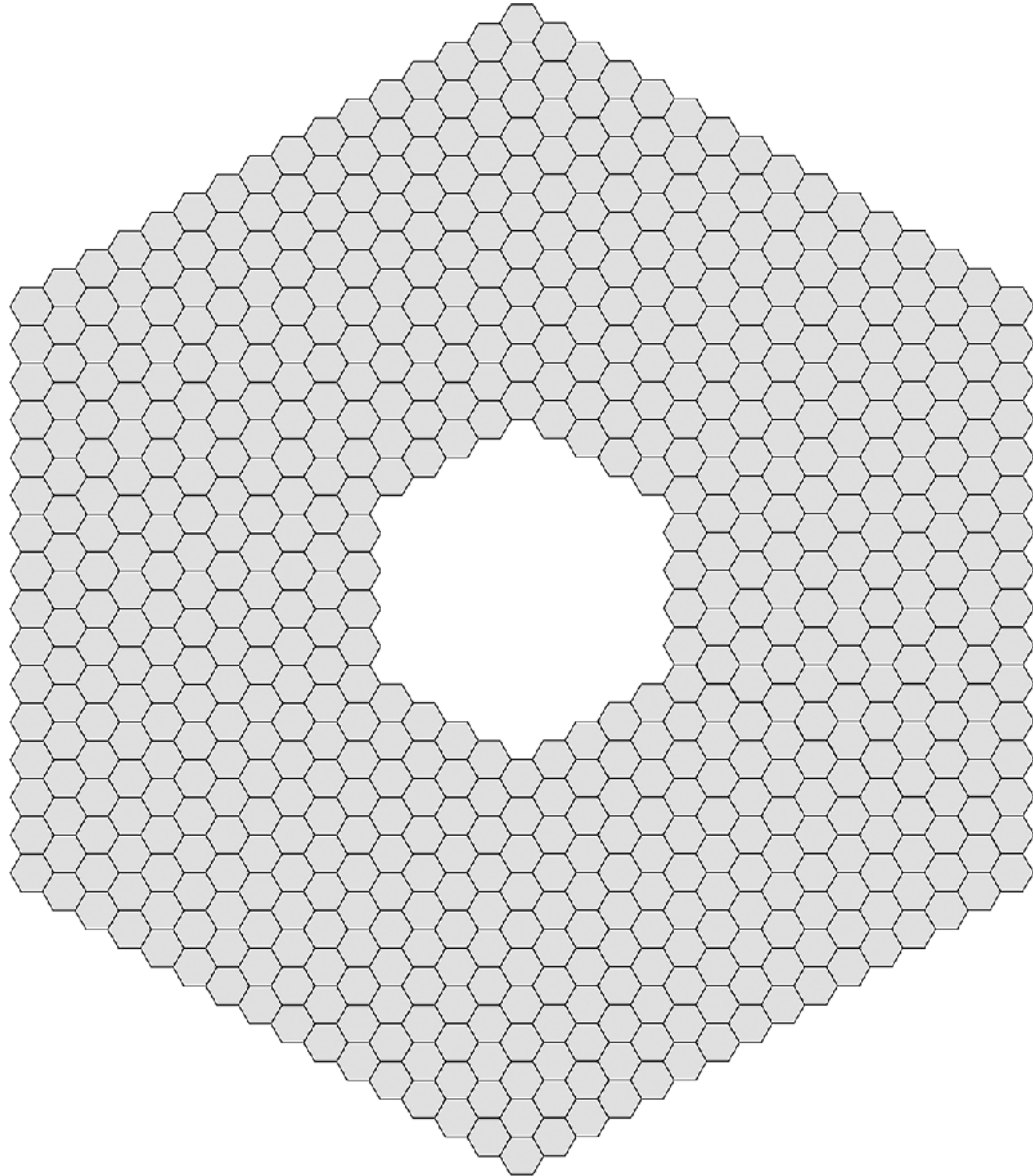
---





...and ELT...

---

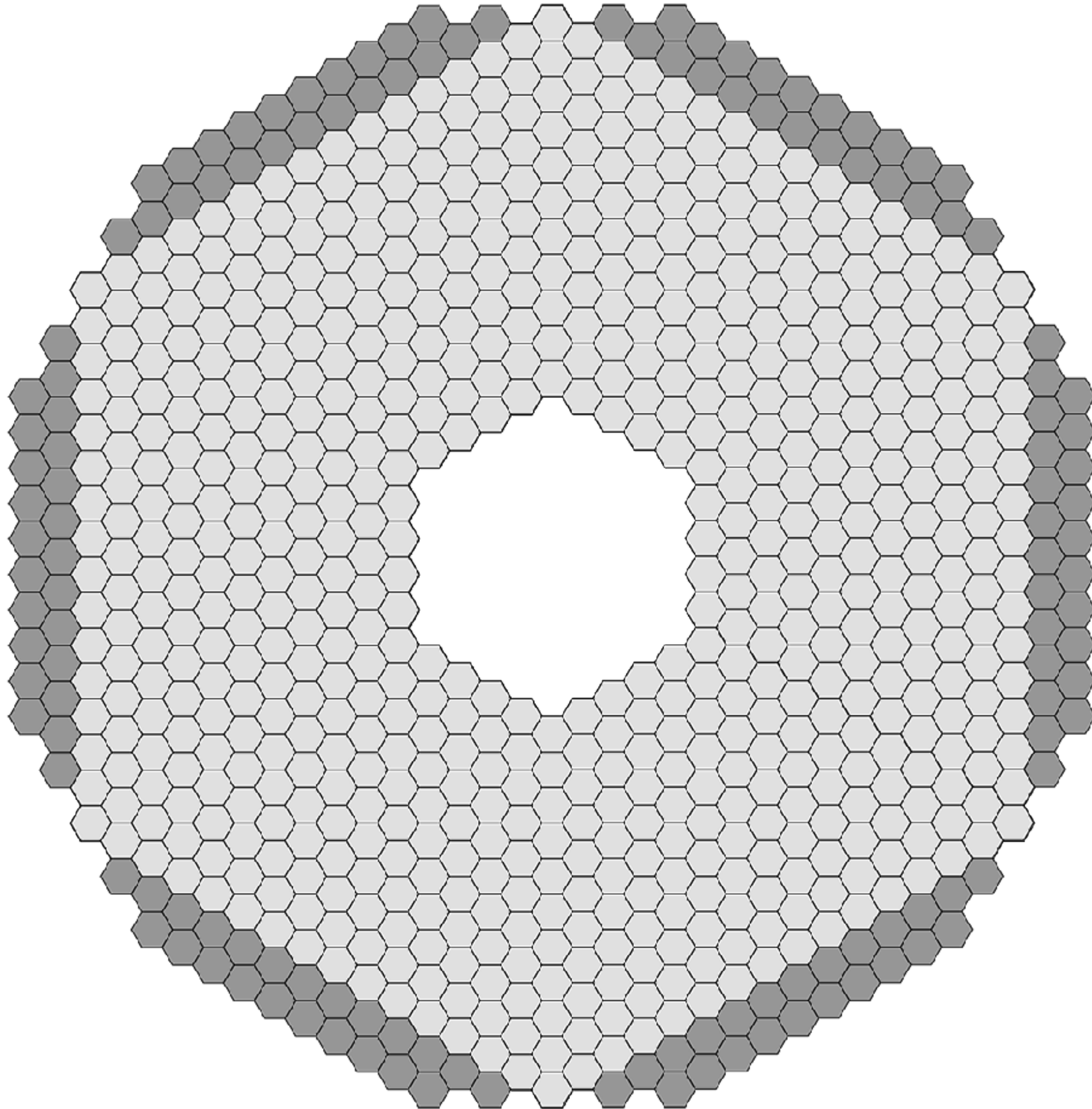


N=16



...and ELT...

---



N=16

798 Segments

Diameter: 39.3 m

Area: 978 m<sup>2</sup>

2304 Edges

133 Spares required



# So...Annular Rings or Hexagonal?

---



# So...Annular Rings or Hexagonal?

---

	Annular	Hexagonal
--	---------	-----------

Packing efficiency:		
---------------------	--	--

Number of spares:		
-------------------	--	--

Total number of edges:		
------------------------	--	--

Number of edges / segment:		
----------------------------	--	--

Regular neighbour geometry:		
-----------------------------	--	--

Shape close to mother blank:		
------------------------------	--	--

Circular mosaic:		
------------------	--	--

Manufacturing difficulty:		
---------------------------	--	--

Diffraction pattern / PSF:		
----------------------------	--	--

Big telescope heritage:		
-------------------------	--	--



# So...Annular Rings or Hexagonal?

---

	Annular	Hexagonal
Packing efficiency:	✓	✓
Number of spares:	✓	
Total number of edges:	✓	
Number of edges / segment:		✓
Regular neighbour geometry:		✓
Shape close to mother blank:		✓
Circular mosaic:	✓	
Manufacturing difficulty:		✓
Diffraction pattern / PSF:	✓	
Big telescope heritage:		✓



# So...Annular Rings or Hexagonal?

	Annular	Hexagonal
Packing efficiency:	✓	✓
Number of spares:	✓	
Total number of edges:	✓	
Number of edges / segment:		✓
Regular neighbour geometry:		✓
Shape close to mother blank:		✓
Circular mosaic:	✓	
Manufacturing difficulty:		✓
Diffraction pattern / PSF:	✓	
Big telescope heritage:		✓



# Edges and Segment Control

---



# Edges and Segment Control

---

More edges: more sensors, but greater “stiffness” and robustness to failure

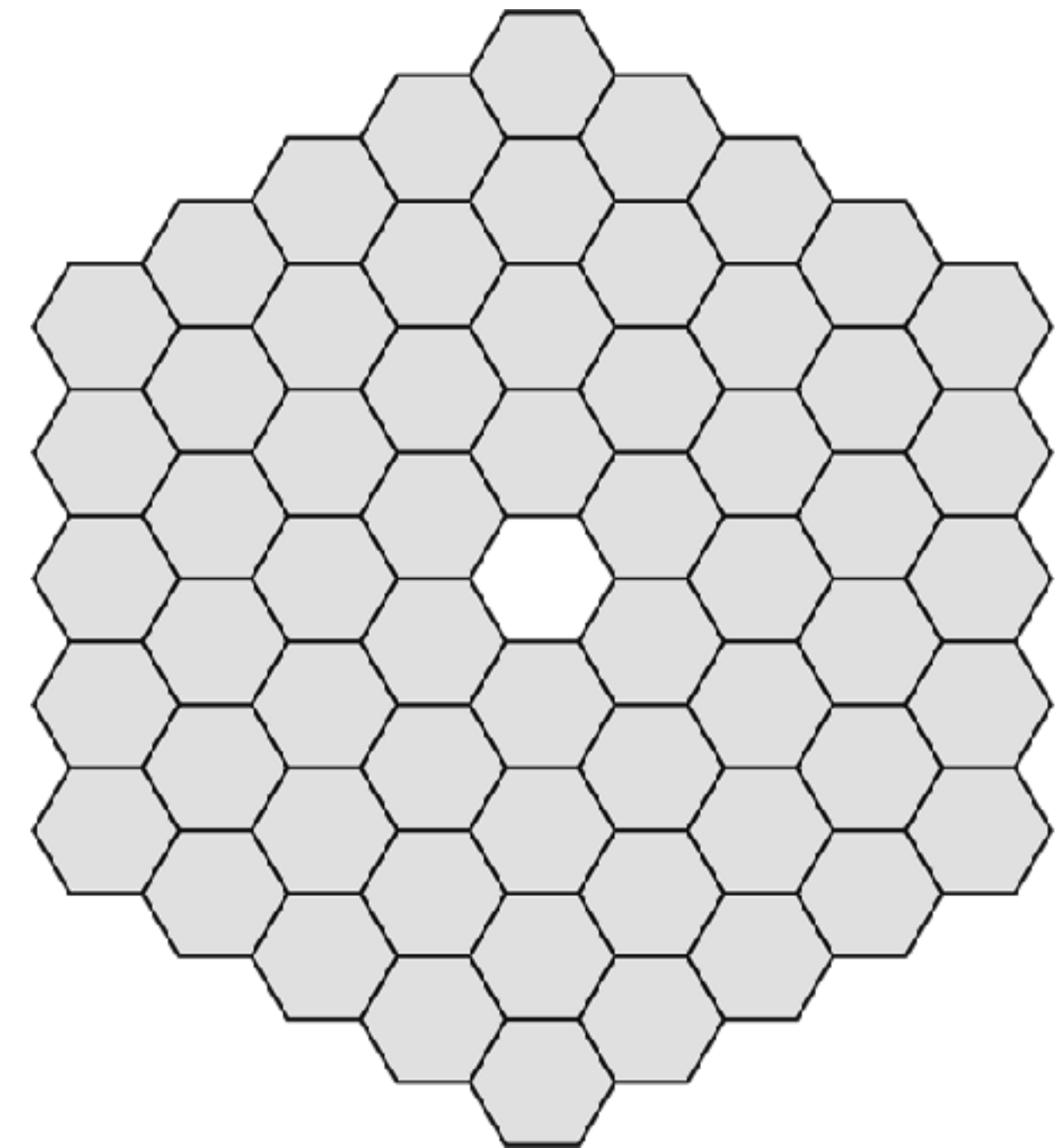
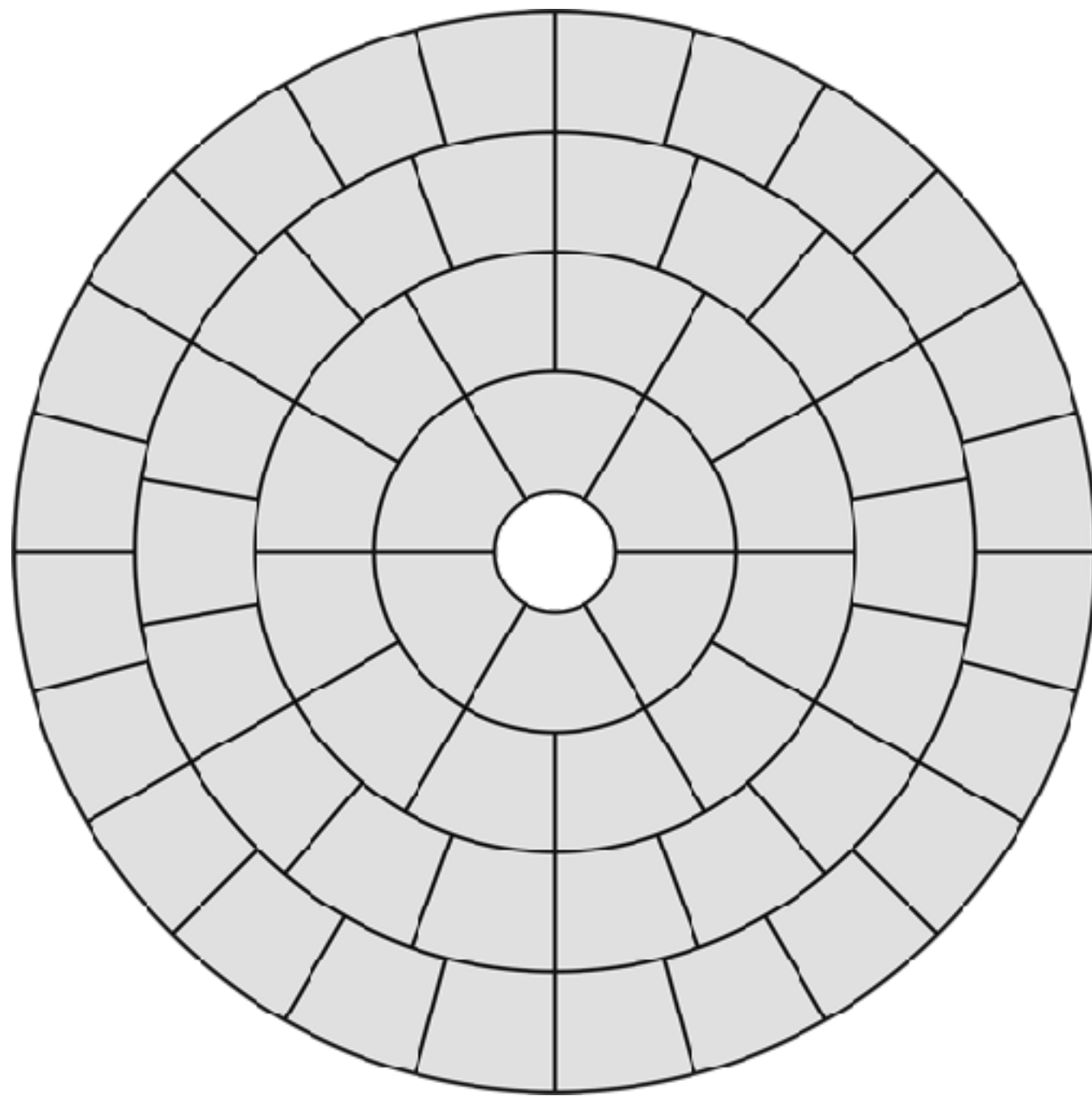


# Edges and Segment Control

---

More edges: more sensors, but greater “stiffness” and robustness to failure

Neighbour geometry:



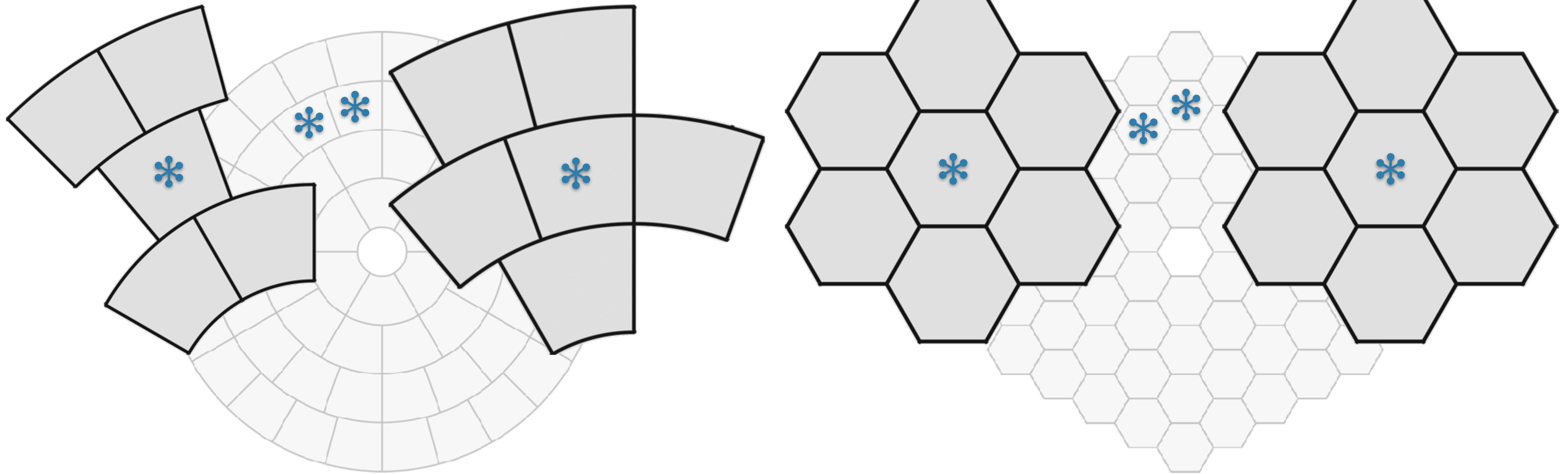


# Edges and Segment Control

---

More edges: more sensors, but greater “stiffness” and robustness to failure

Neighbour geometry:





# So...Annular Rings or Hexagonal?

---

	Annular	Hexagonal
Packing efficiency:	✓	✓
Number of spares:	✓	
Total number of edges:	✓	
Number of edges / segment:		✓
Regular neighbour geometry:		✓
Shape close to mother blank:		✓
Circular mosaic:	✓	
Manufacturing difficulty:		✓
Diffraction pattern / PSF:	✓	
Big telescope heritage:		✓



# So...Annular Rings or Hexagonal?

	Annular	Hexagonal
Packing efficiency:	✓	✓
Number of spares:	✓	
Total number of edges:	✓	
Number of edges / segment:		✓
Regular neighbour geometry:		✓
Shape close to mother blank:		✓
Circular mosaic:	✓	
Manufacturing difficulty:		✓
<div>Diffraction pattern / PSF:</div>	✓	
Big telescope heritage:		✓



# Edges and Diffraction...

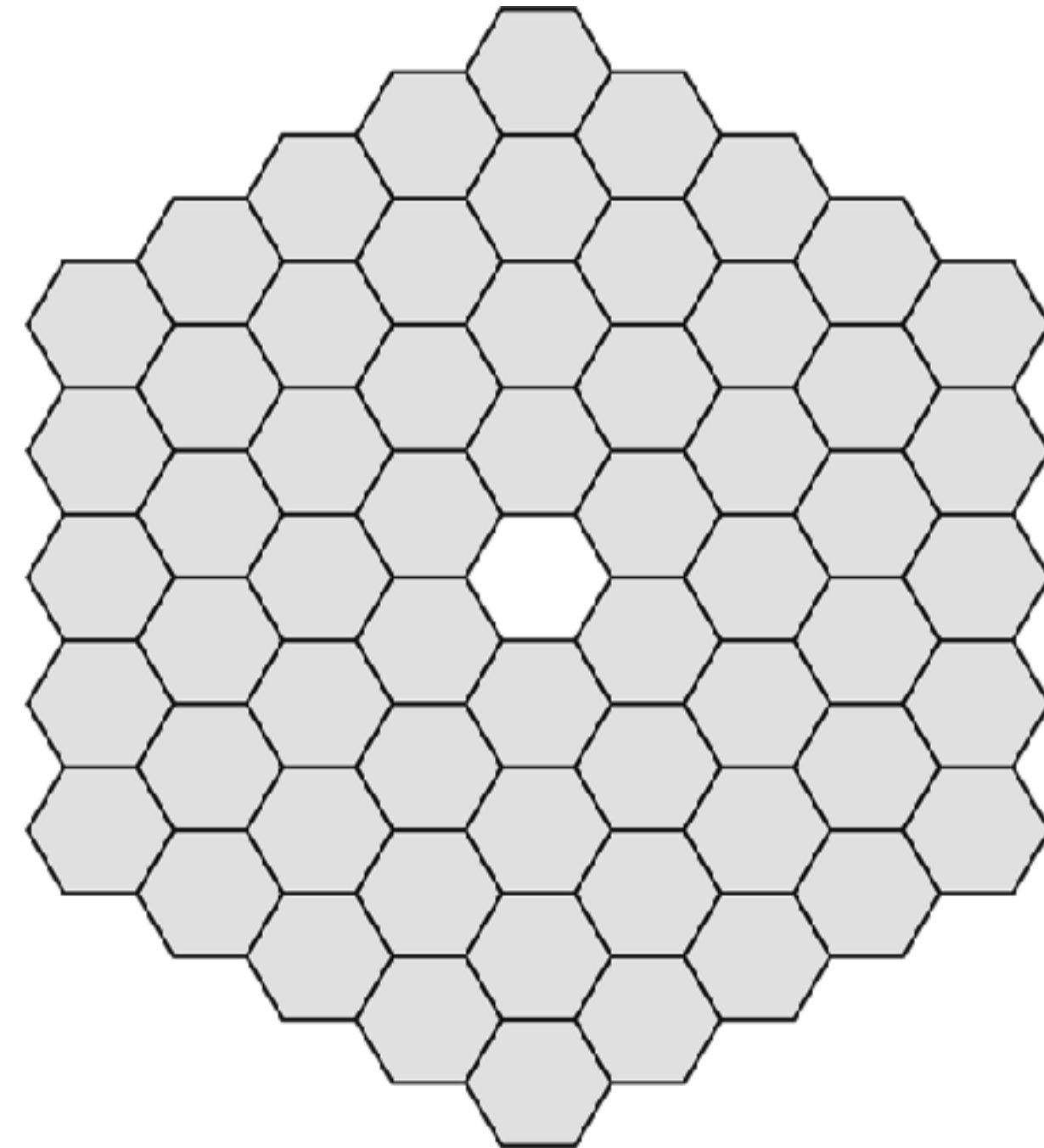
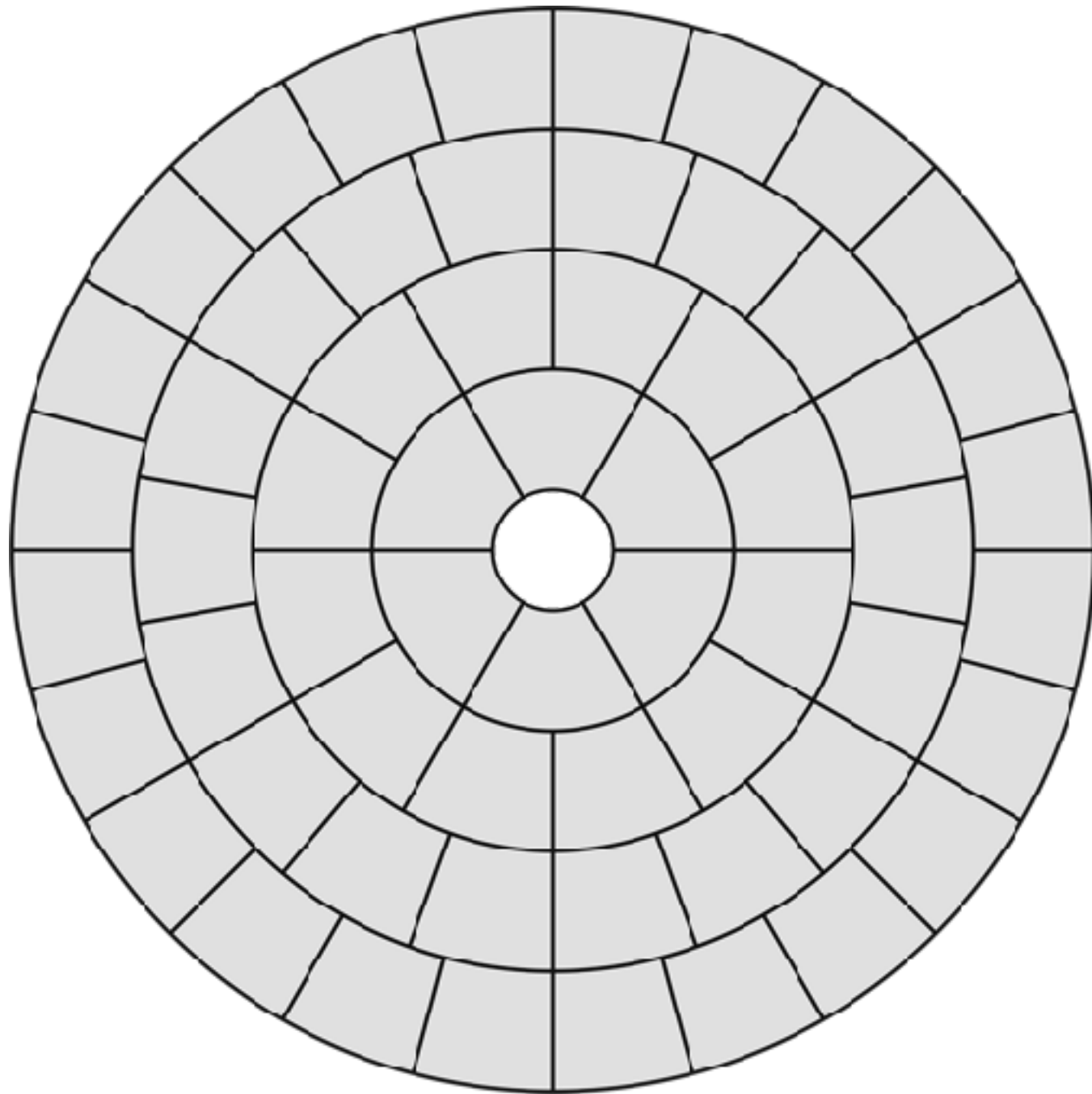
---



# Edges and Diffraction...

---

More (aligned) edges: more “spikes”

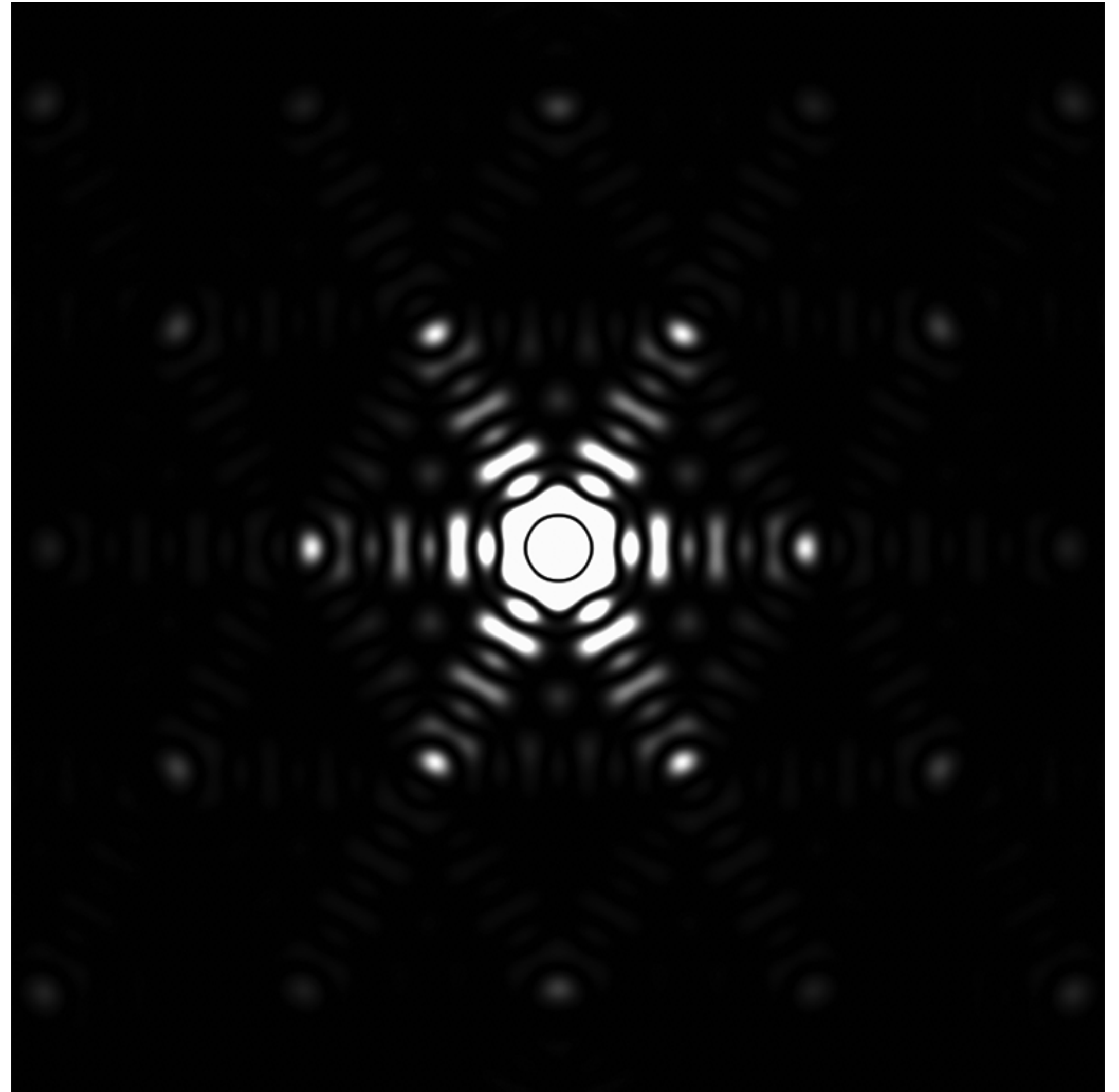
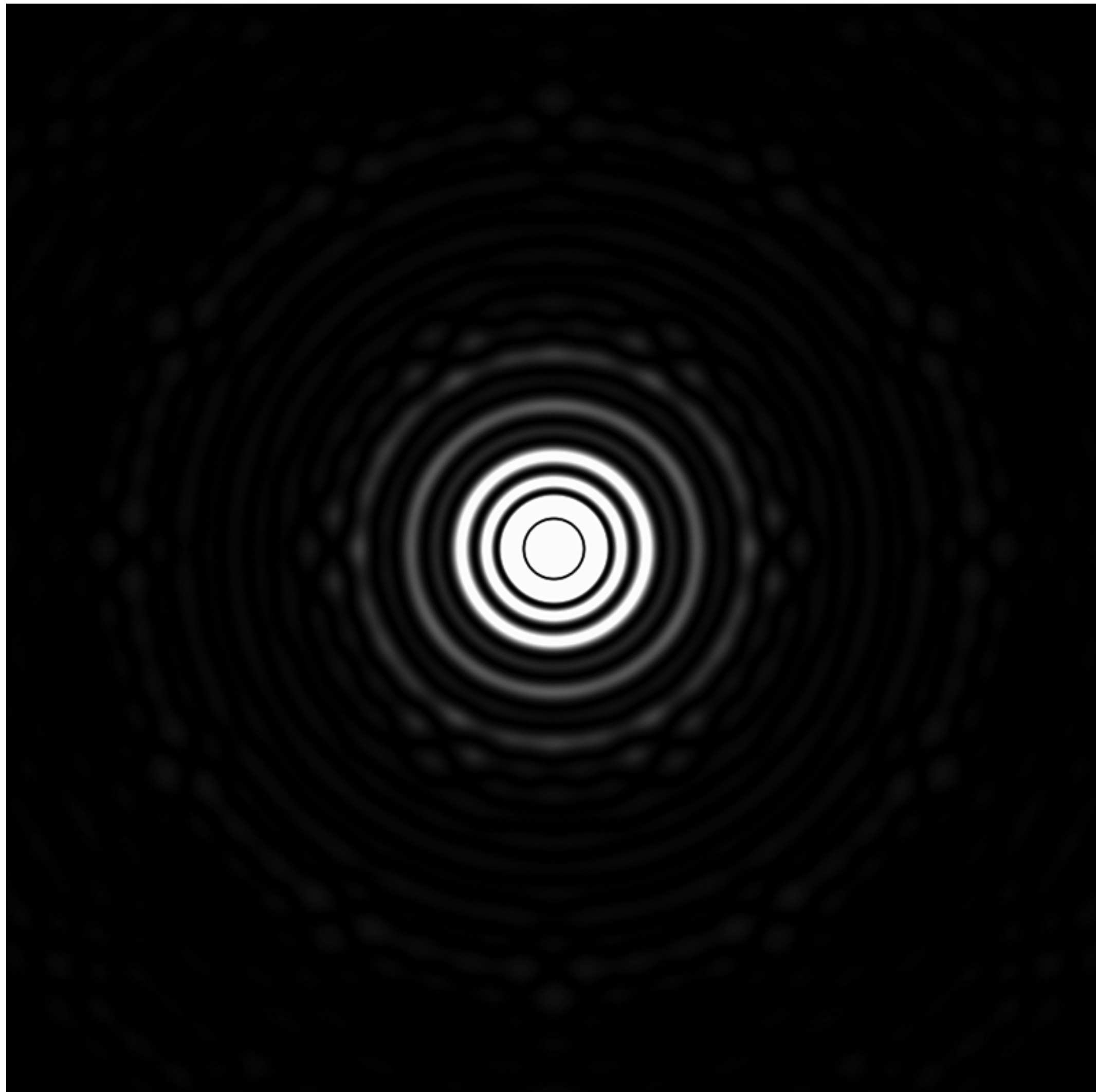




# Edges and Diffraction...

---

More (aligned) edges: more “spikes”





# So...Annular Rings or Hexagonal?

---

	Annular	Hexagonal
Packing efficiency:	✓	✓
Number of spares:	✓	
Total number of edges:	✓	
Number of edges / segment:		✓
Regular neighbour geometry:		✓
Shape close to mother blank:		✓
Circular mosaic:	✓	
Manufacturing difficulty:		✓
Diffraction pattern / PSF:	✓	
Big telescope heritage:		✓



# So...Annular Rings or Hexagonal?

	Annular	Hexagonal
Packing efficiency:	✓	✓
Number of spares:	✓	
Total number of edges:	✓	
Number of edges / segment:		✓
Regular neighbour geometry:		✓
Shape close to mother blank:		✓
Circular mosaic:	✓	
Manufacturing difficulty:		✓
Diffraction pattern / PSF:	✓	
Big telescope heritage:		✓

- Consensus...(?)
- Big: hexagonal
  - Small: annular



# There's More to Shape than Outline...

---

# There's More to Shape than Outline...

---

*“The primary mirror of every modern two-mirror telescope is either hyperbolic or parabolic...”*



# There's More to Shape than Outline...

---

*“The primary mirror of every modern two-mirror monolithic telescope is either hyperbolic or parabolic...”*

# There's More to Shape than Outline...

---

*“The primary mirror of every modern two-mirror monolithic telescope is either hyperbolic or parabolic...”*

But...

Aspheric segments are:

- difficult to fabricate
- difficult to test
- difficult to align
- (many) more spares



# There's More to Shape than Outline...

---

*“The primary mirror of every modern two-mirror monolithic telescope is either hyperbolic or parabolic...”*

But...

Aspheric segments are:

- difficult to fabricate
- difficult to test
- difficult to align
- (many) more spares

On the other hand... Aspheric segments:

- give excellent image quality
- simplify downstream optics
- are a proven technology

# There's More to Shape than Outline...

---

*“The primary mirror of every modern two-mirror monolithic telescope is either hyperbolic or parabolic...”*

But...

Aspheric segments are:

- difficult to fabricate
- difficult to test
- difficult to align
- (many) more spares

On the other hand... Aspheric segments:

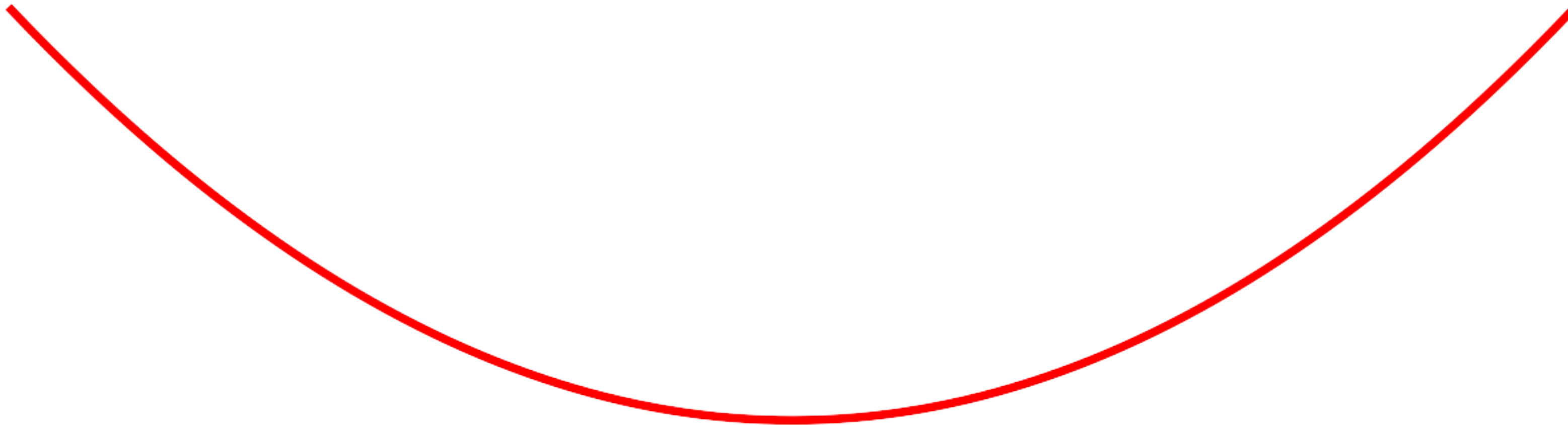
- give excellent image quality
- simplify downstream optics
- are a proven technology



# A Seidel Sidebar (and some history)

---

×

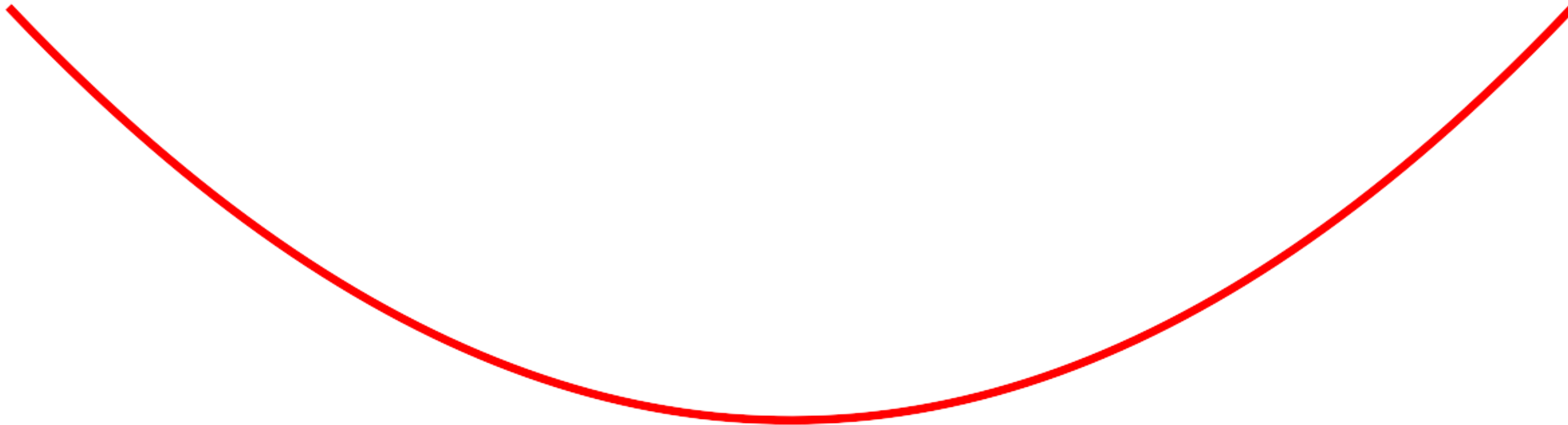


# A Seidel Sidebar (and some history)

---

×

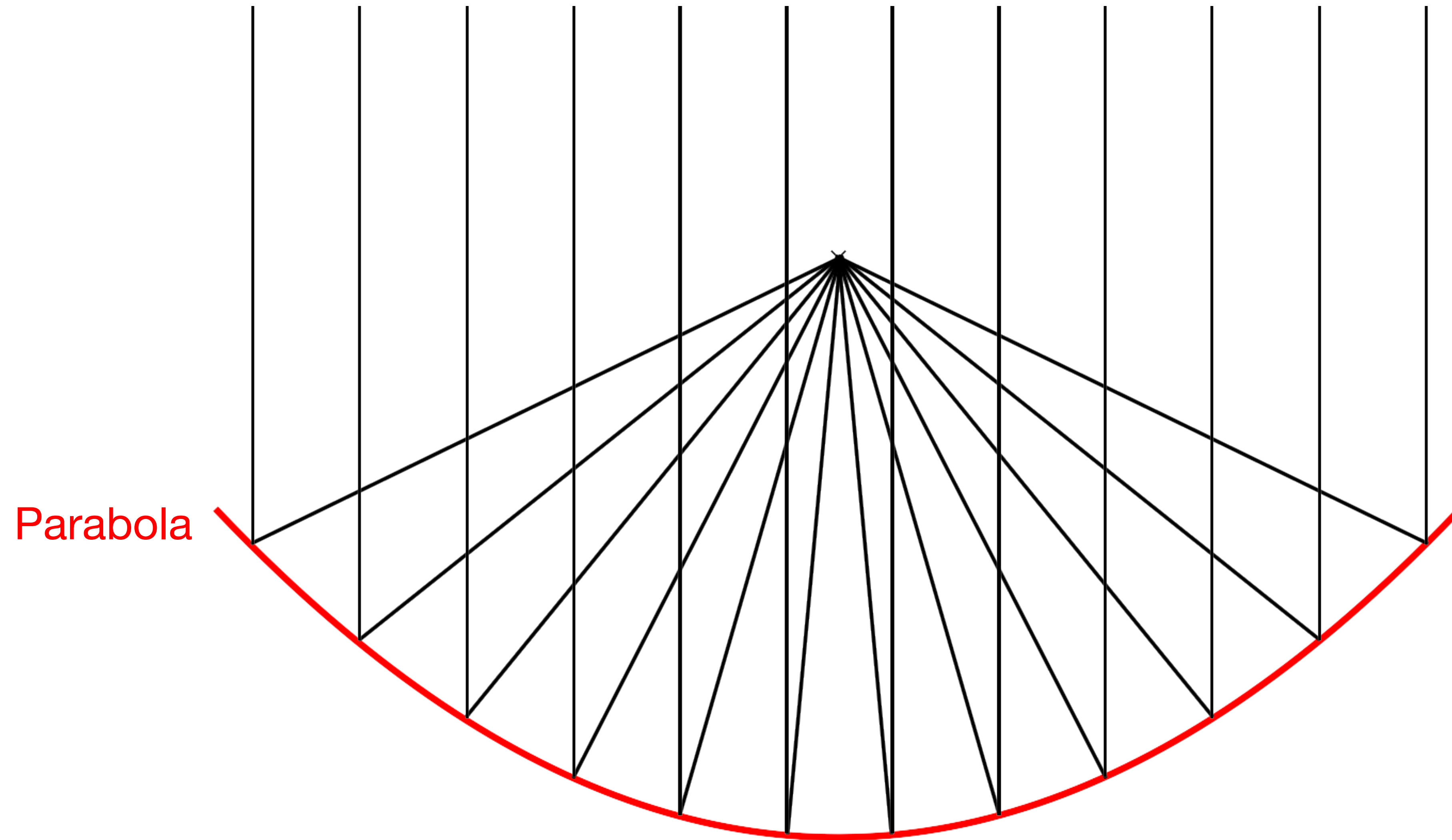
Parabola





# A Seidel Sidebar (and some history)

---



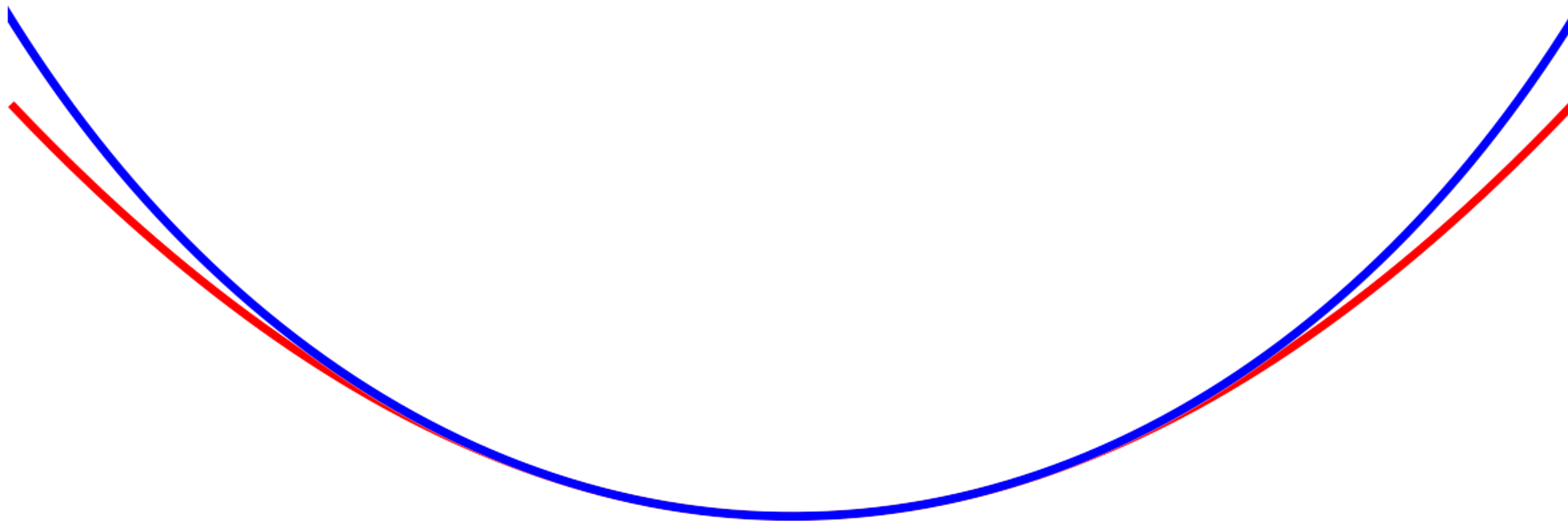
# A Seidel Sidebar (and some history)

---

×

Sphere

Parabola





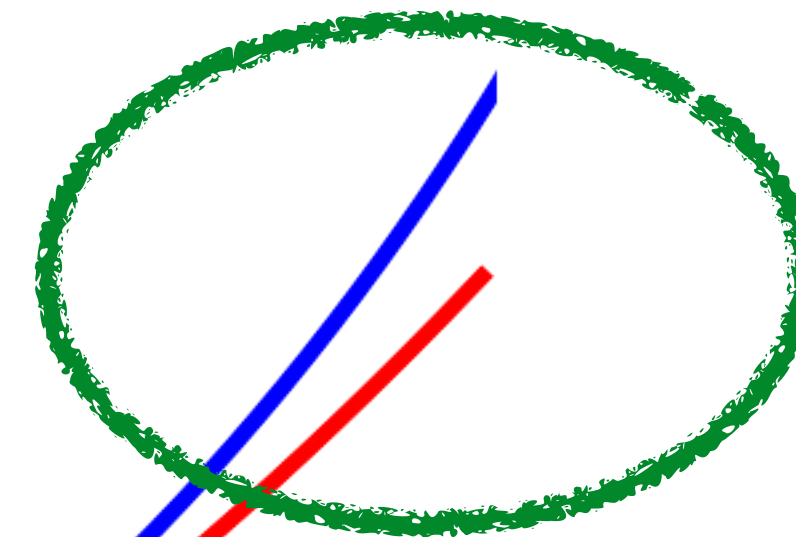
# A Seidel Sidebar (and some history)

---

×

Sphere

Parabola

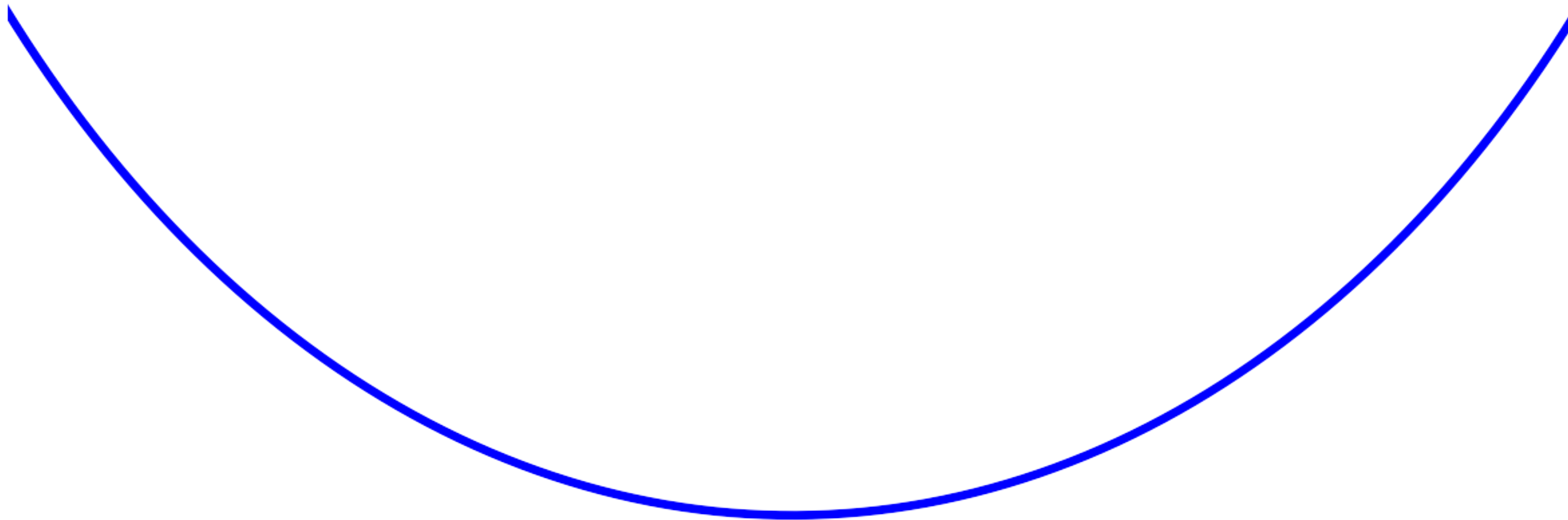


# A Seidel Sidebar (and some history)

---

×

Sphere

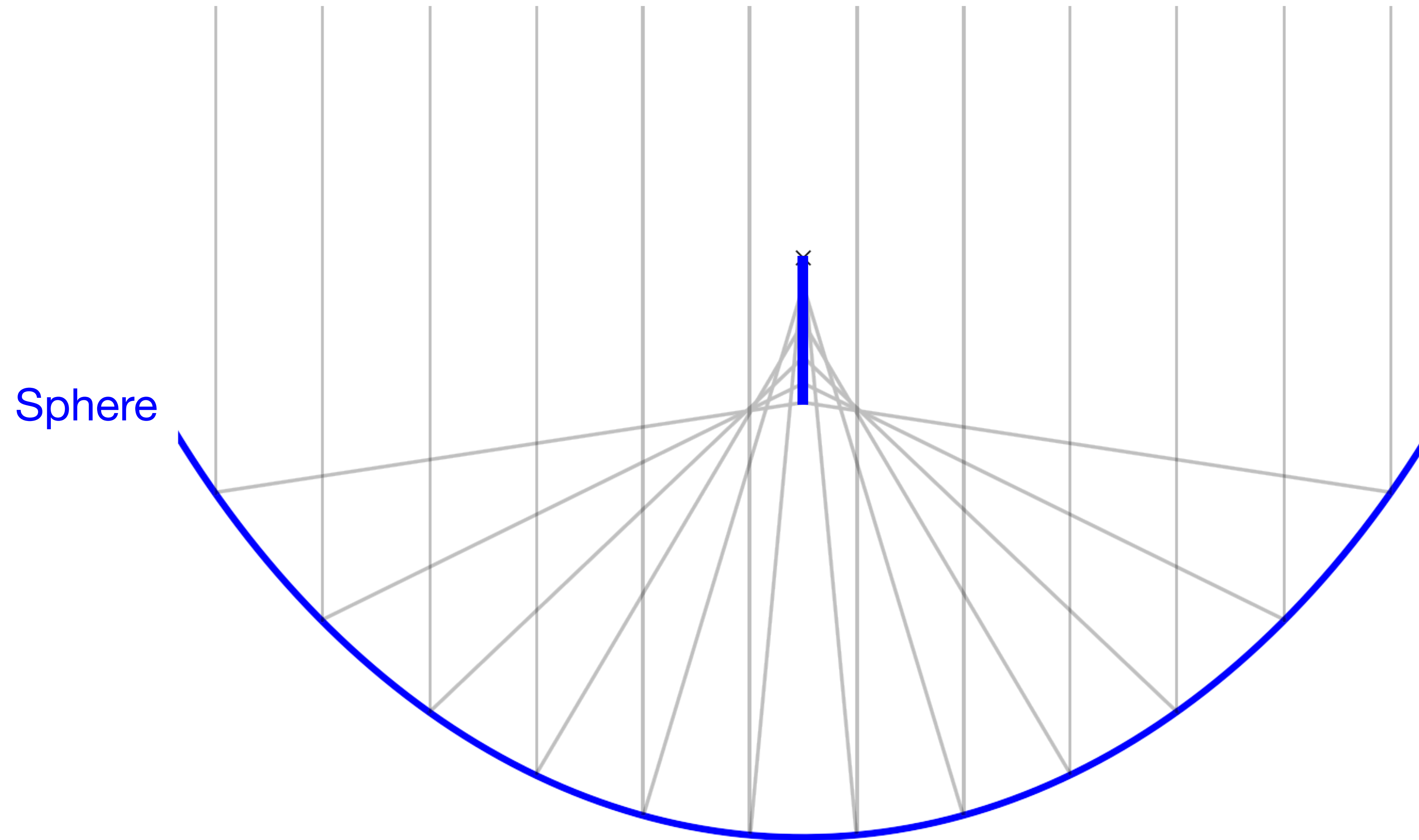




# A Seidel Sidebar (and some history)

---

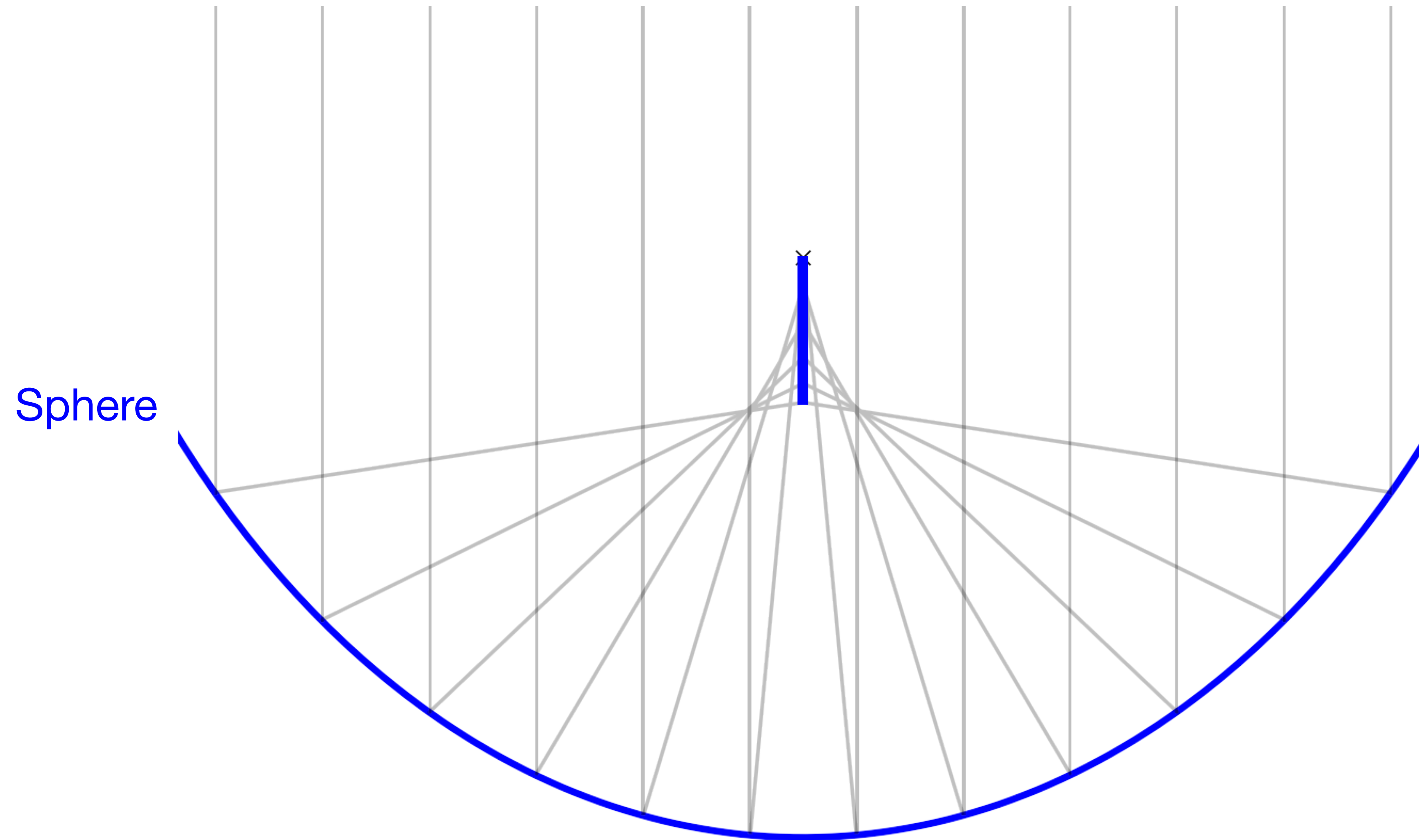
Spherical Aberration (edge of mirror has shorter focal length)



# A Seidel Sidebar (and some history)

---

Spherical Aberration (edge of mirror has shorter focal length)



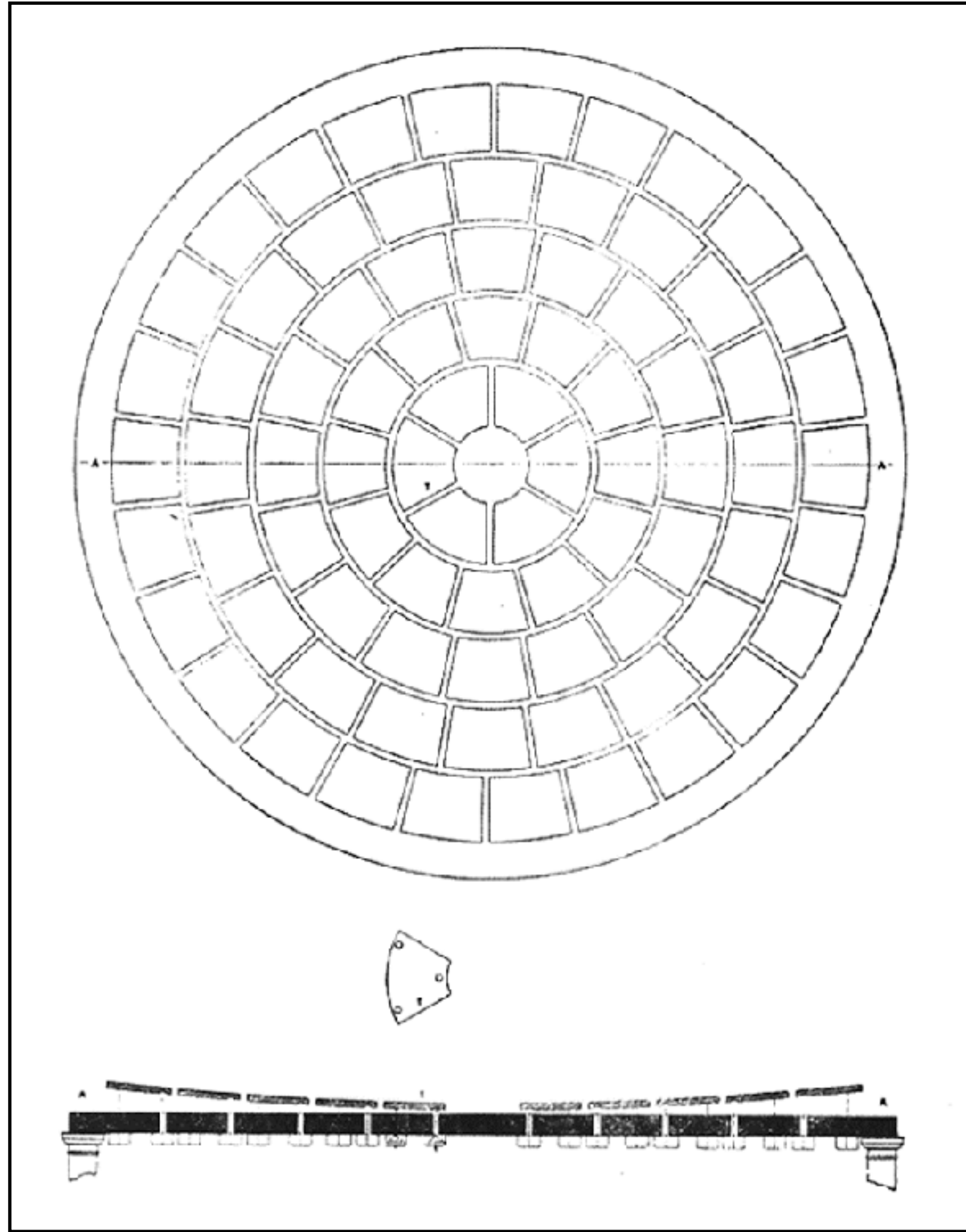
What to do?



# Correcting Spherical Aberration...

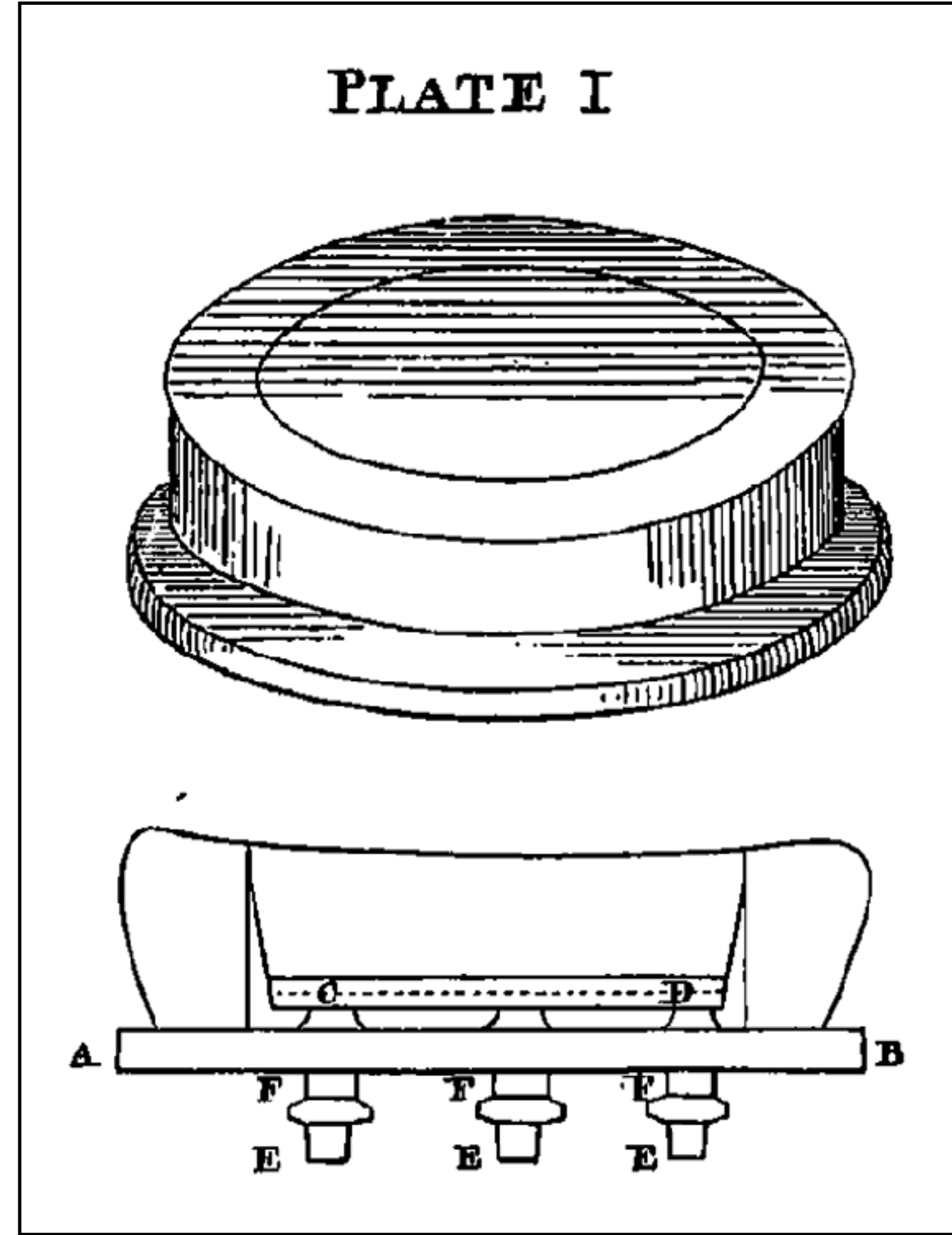
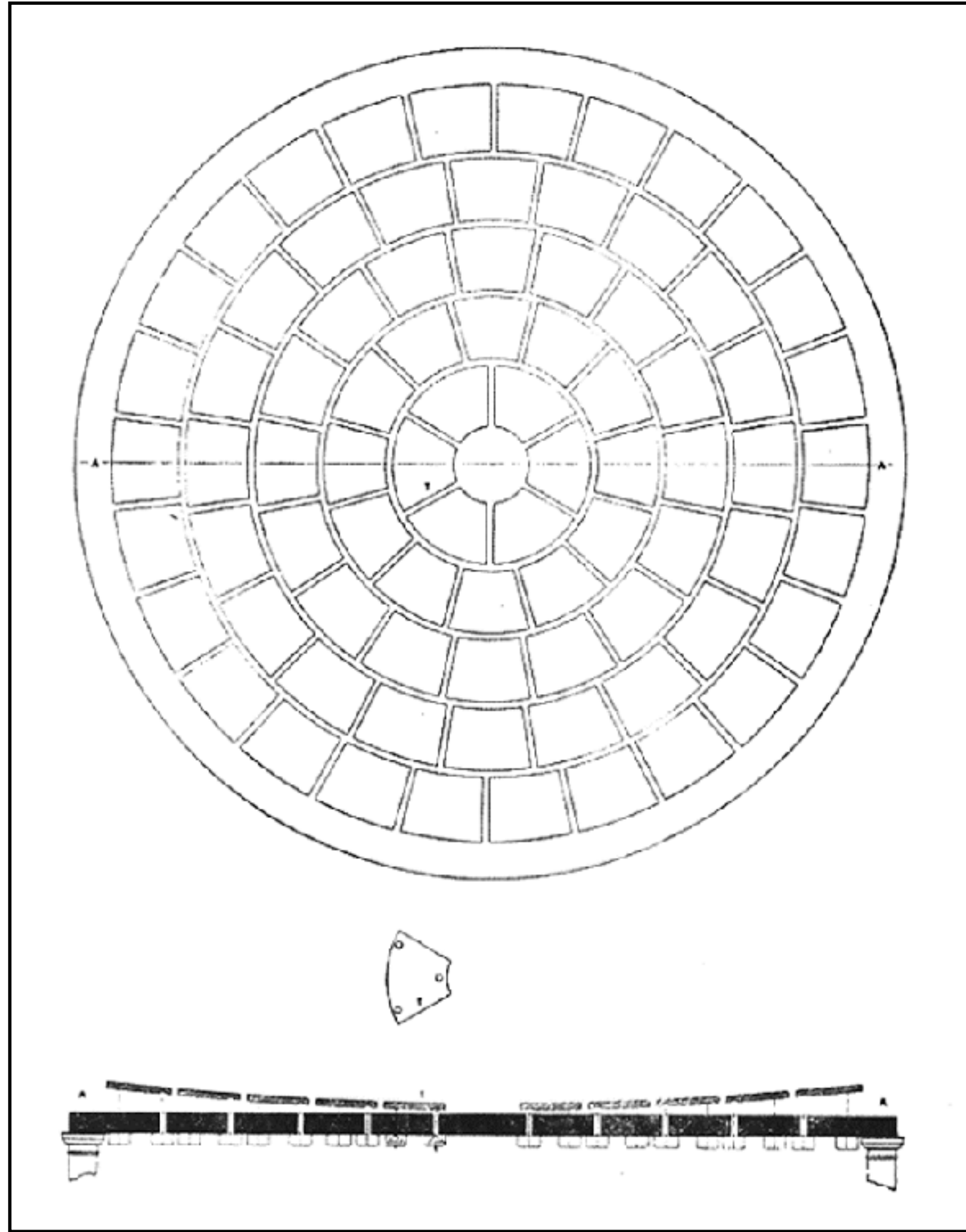
---

# Correcting Spherical Aberration...





# Correcting Spherical Aberration...



# There's More to Shape than Outline...

---

*“The primary mirror of every modern two-mirror monolithic telescope is either hyperbolic or parabolic...”*

But...

Aspheric segments are:

- difficult to fabricate
- difficult to test
- difficult to align
- less interchangeable

On the other hand... Aspheric segments:

- give excellent image quality
- simplify downstream optics
- are a proven technology



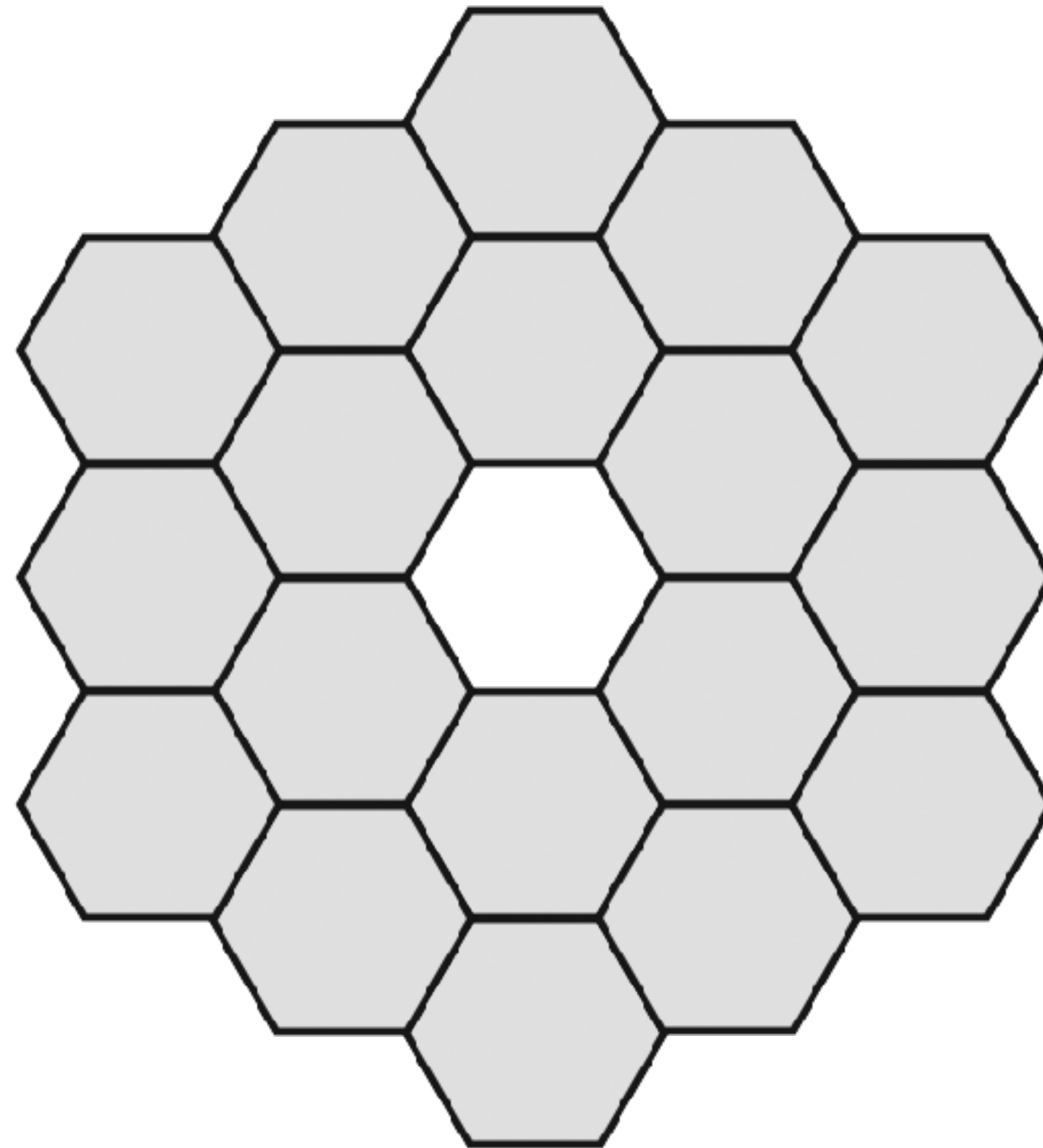
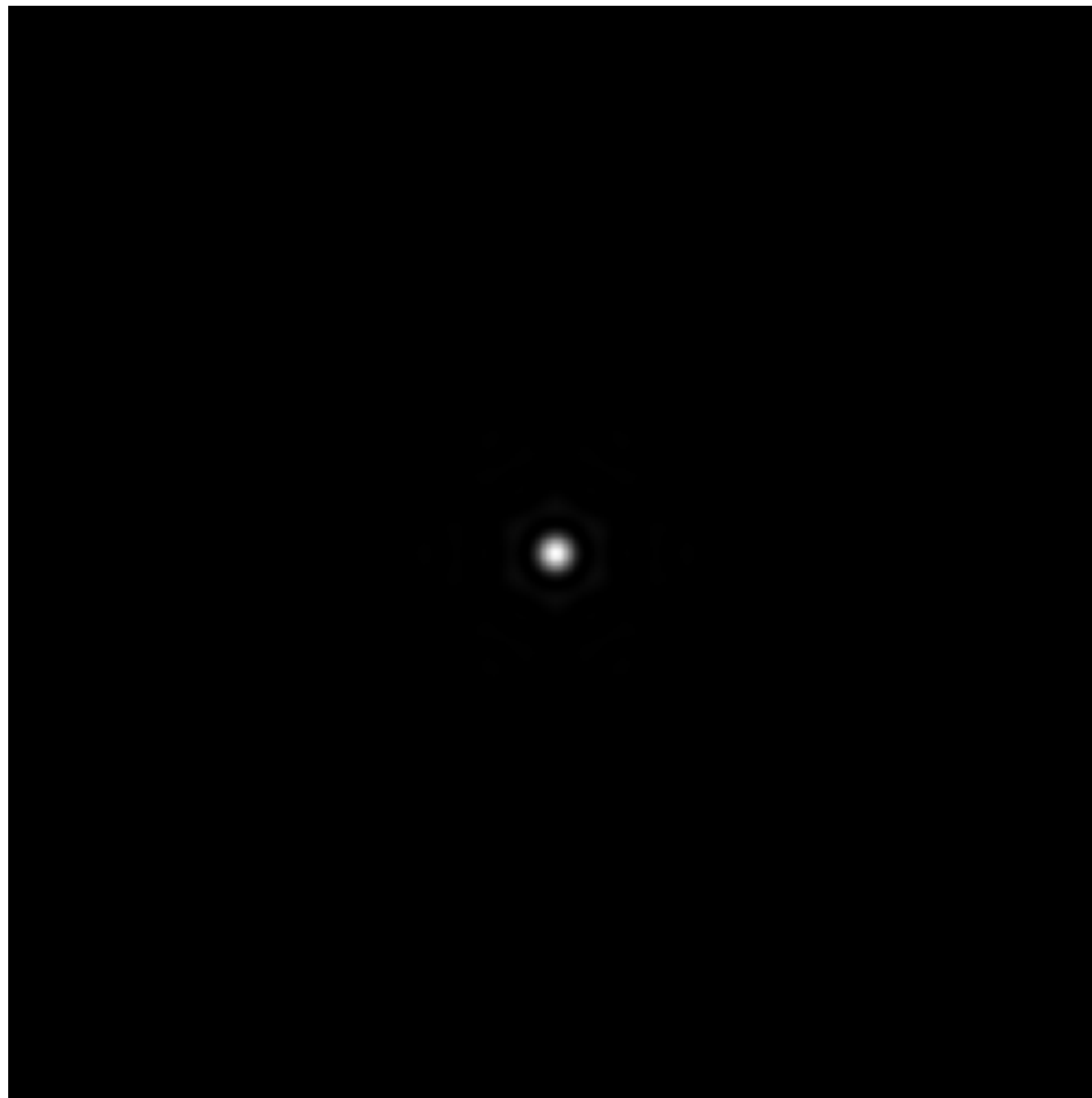
# Phasing...

---

# Phasing...

---

Co-Phased

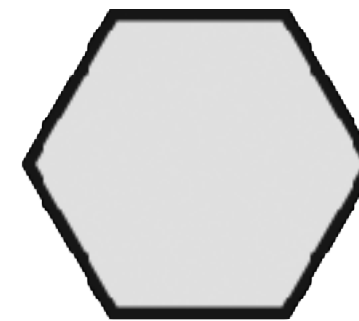
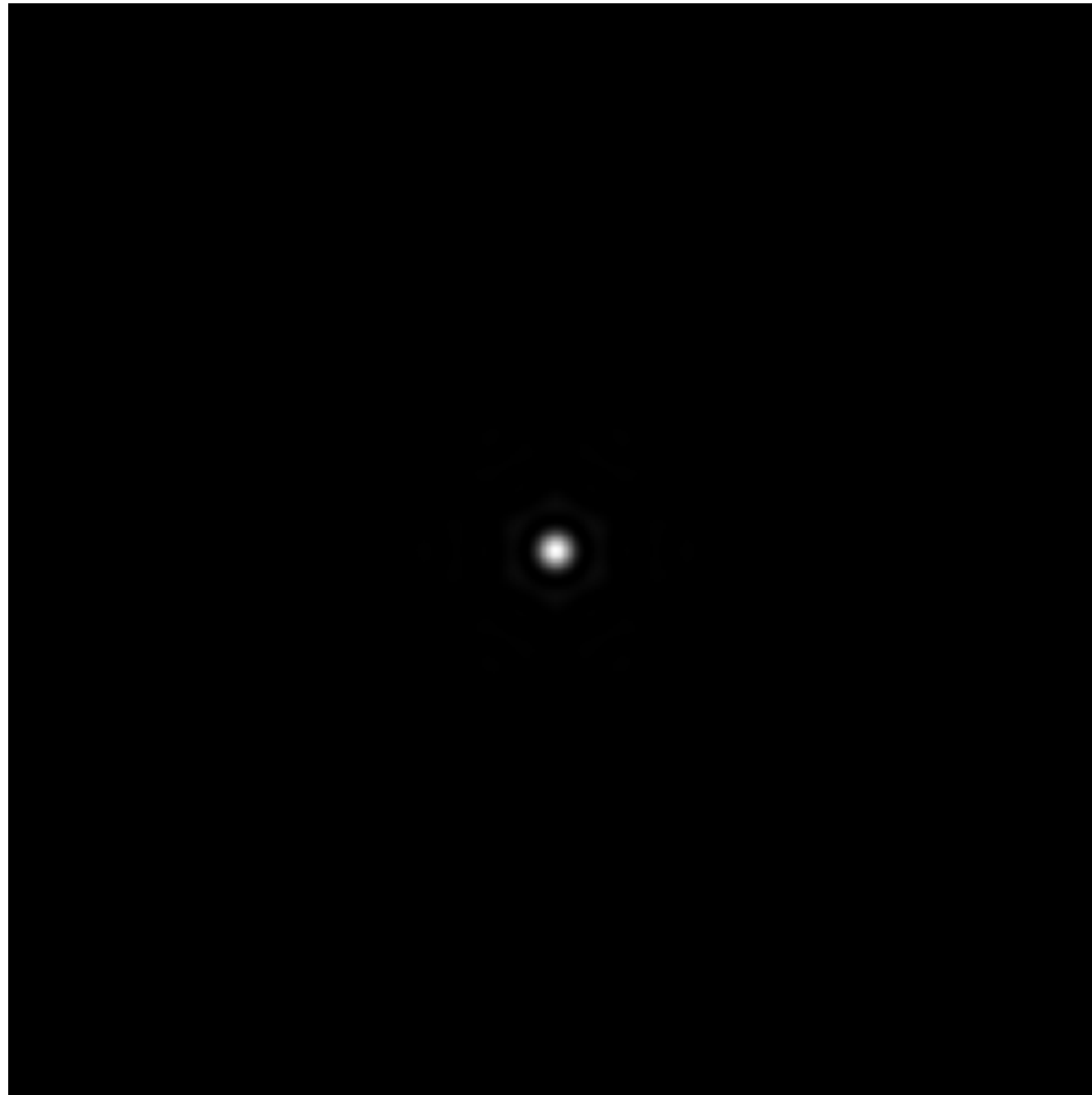




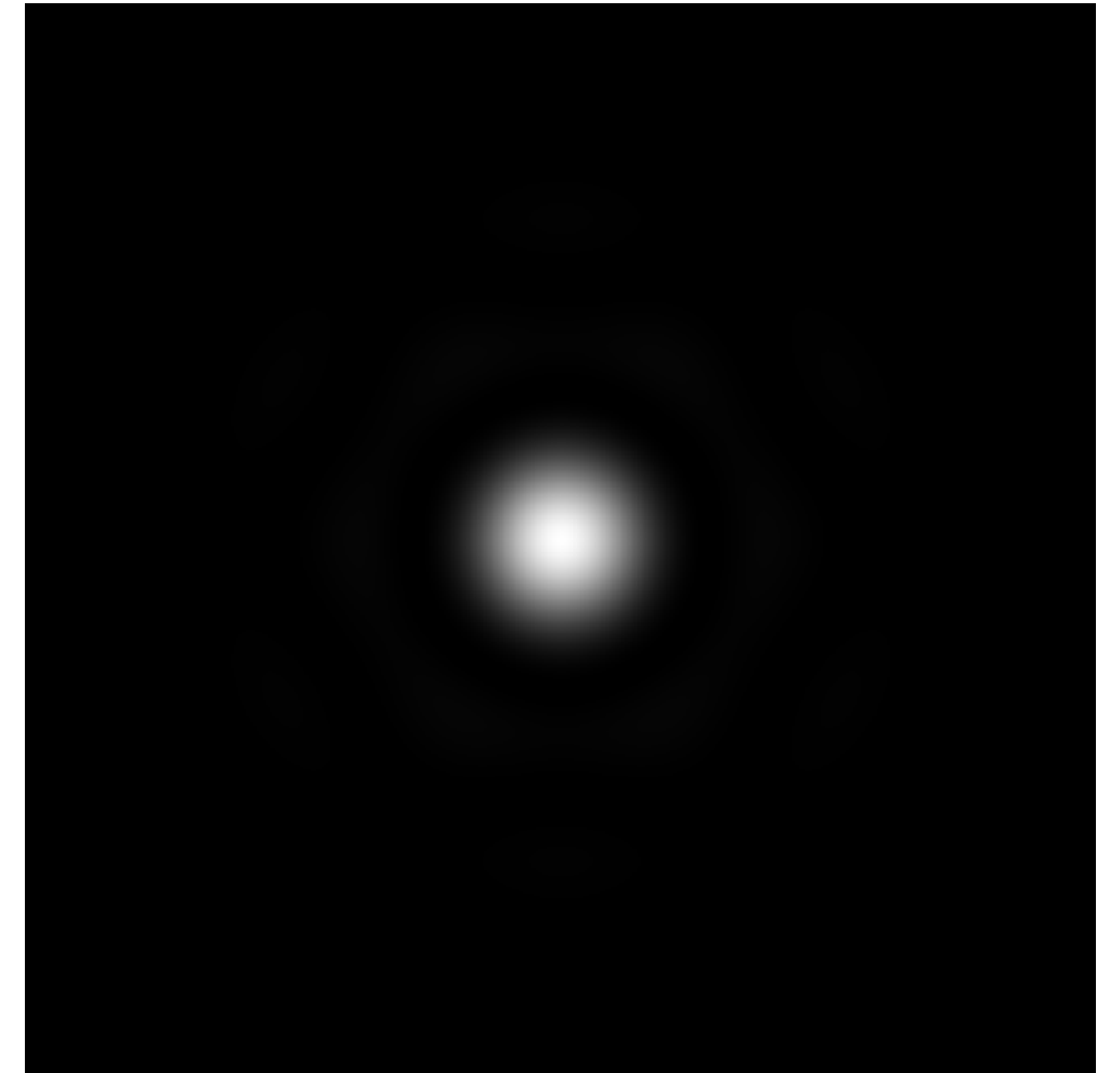
# Phasing...

---

Co-Phased



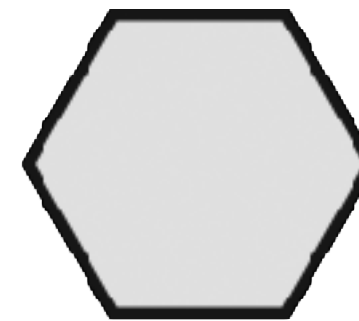
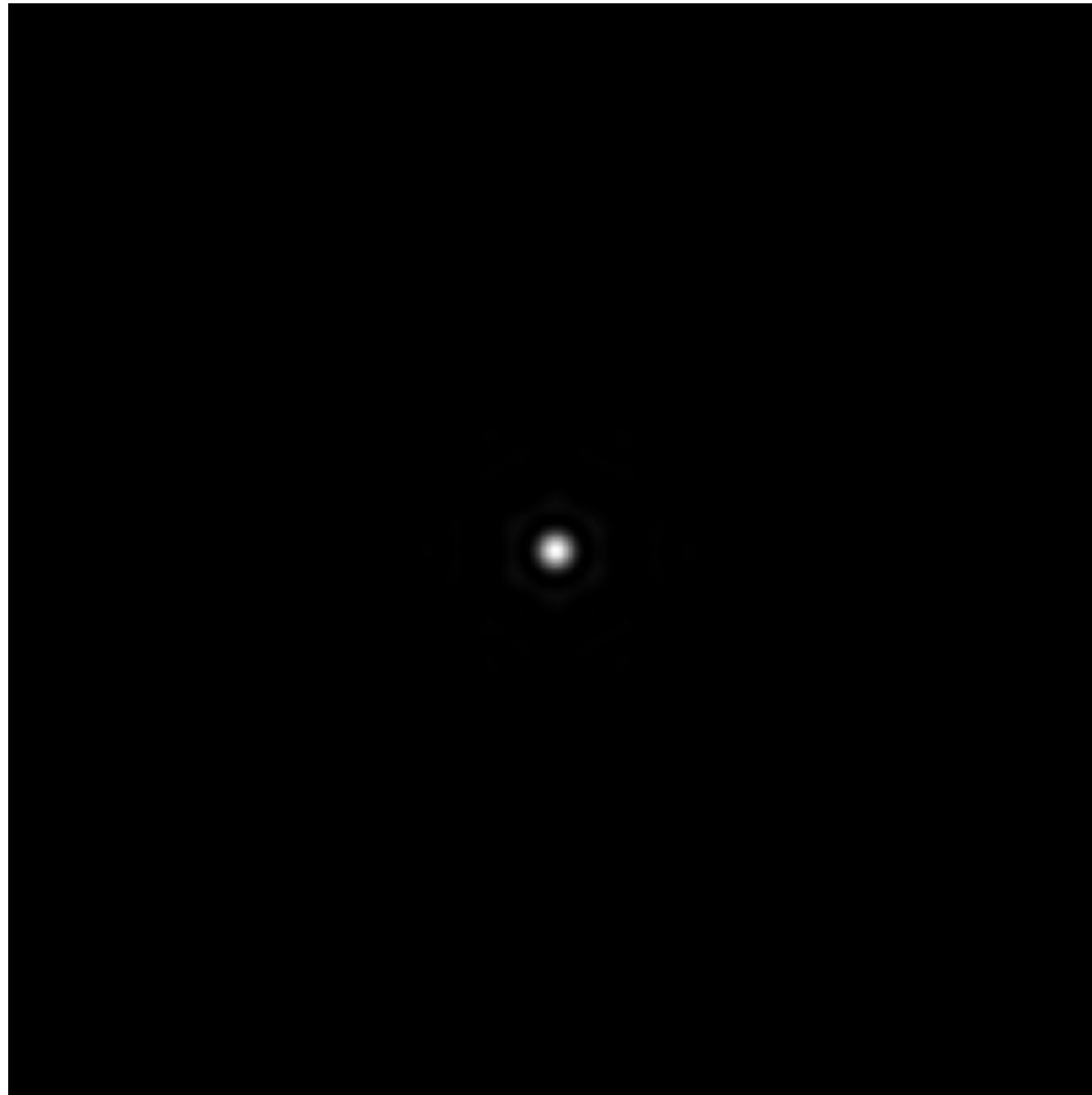
Un-Phased



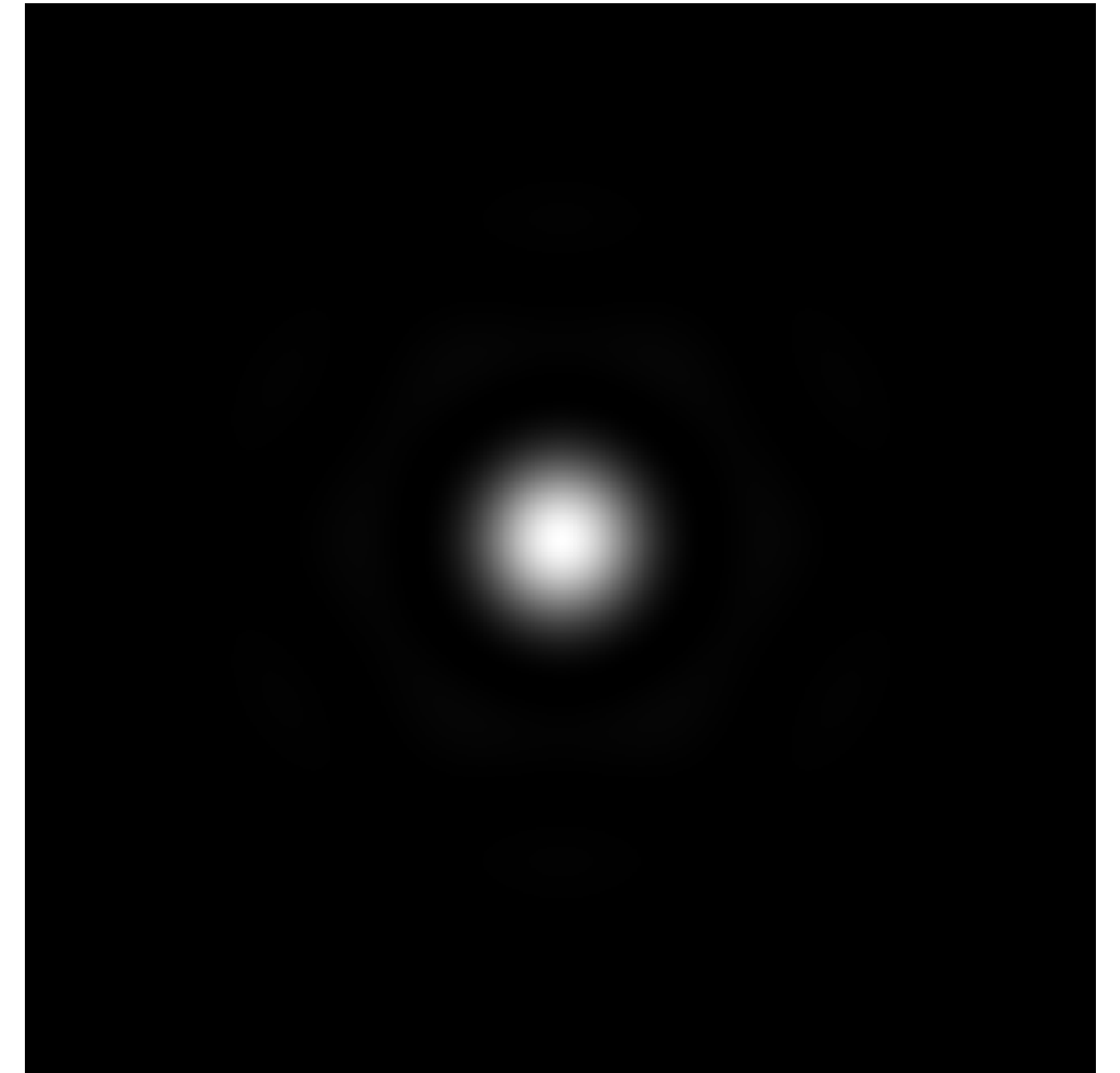
# Phasing...

---

Co-Phased



Un-Phased

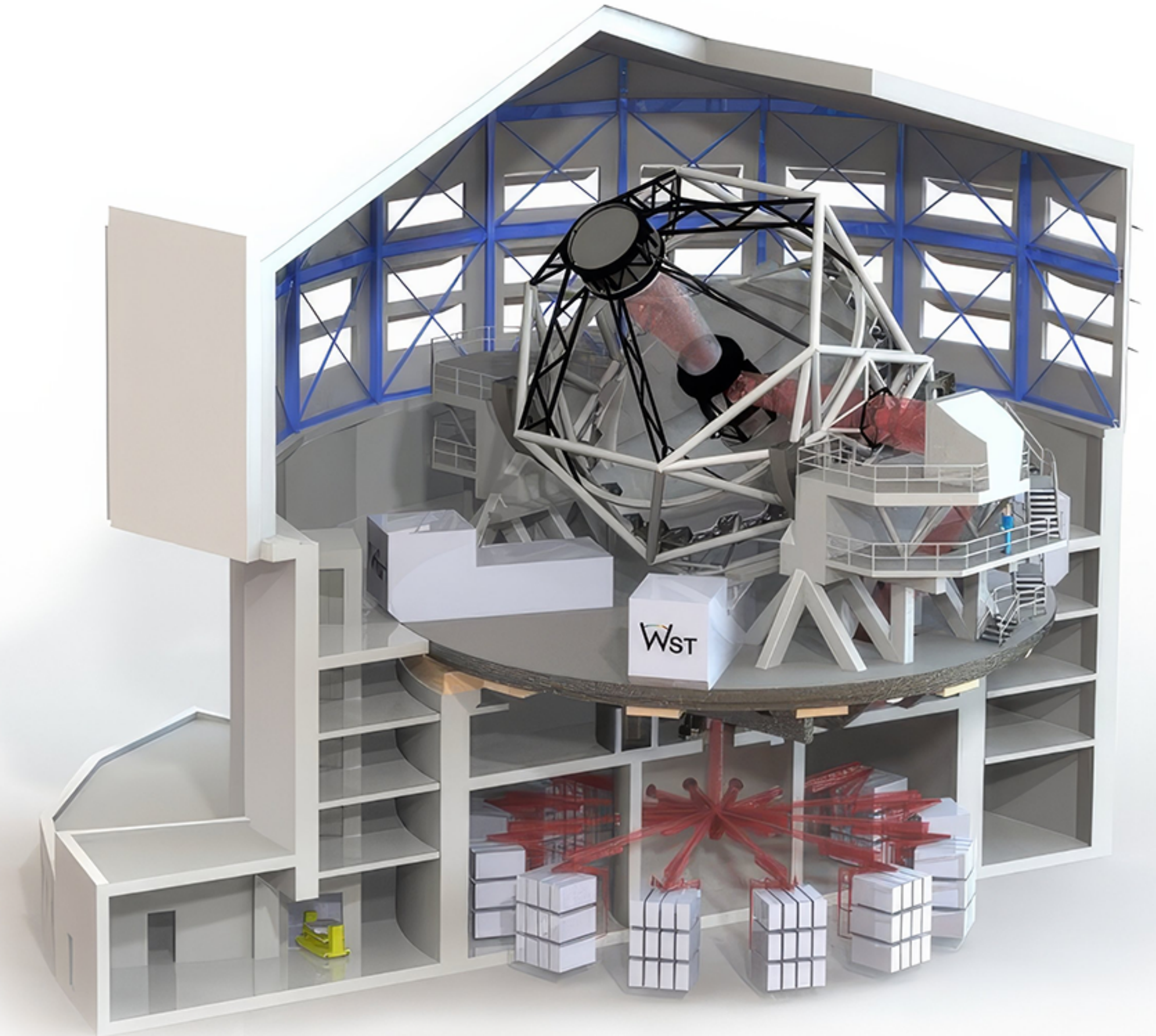


and the future?



# Widefield Spectroscopic Telescope (WST)

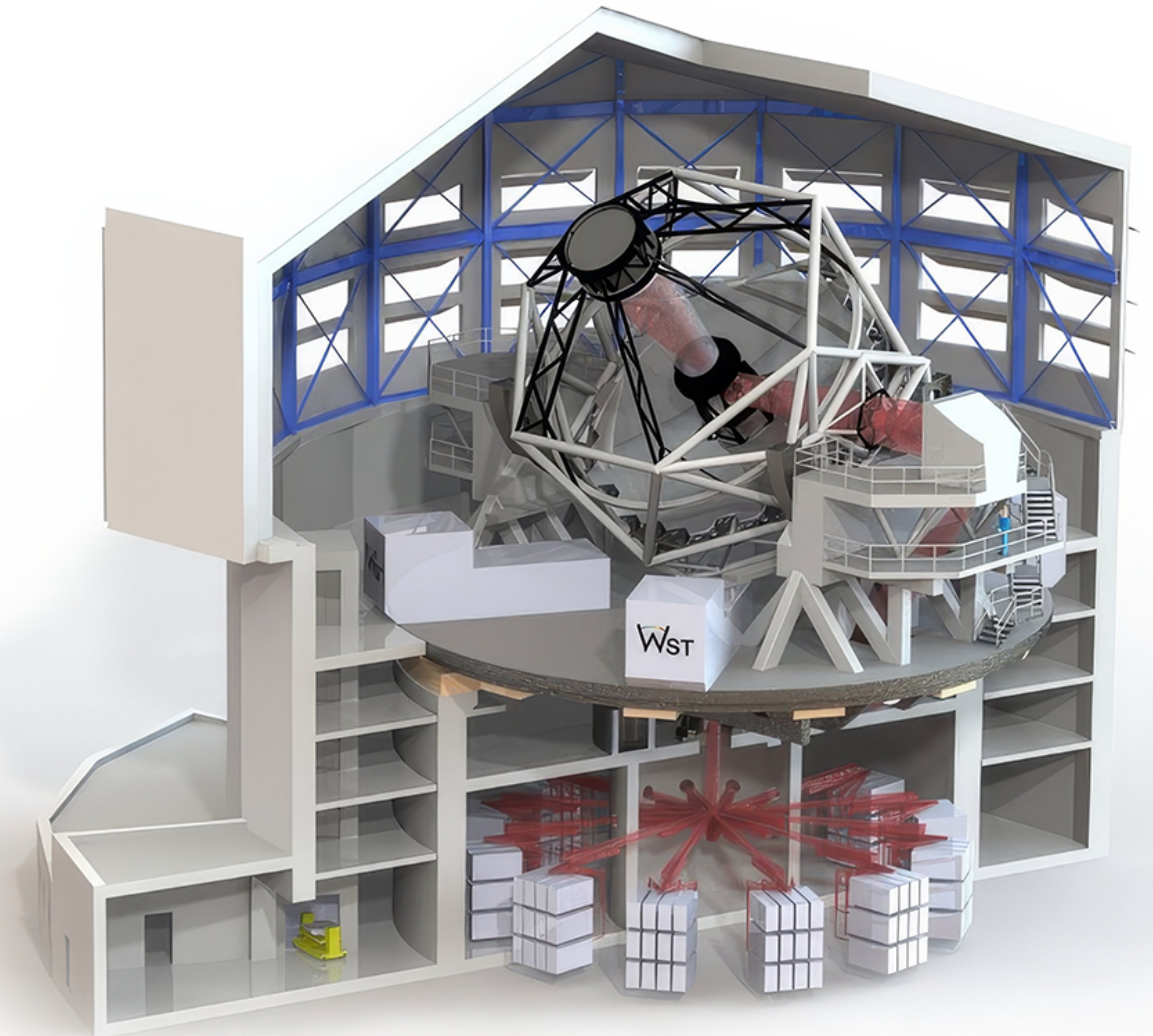
---





# Widefield Spectroscopic Telescope (WST)

- WST:
- 12 m class dedicated facility
  - 3 square deg field
  - 30,000 multiplex
  - “After ELT”

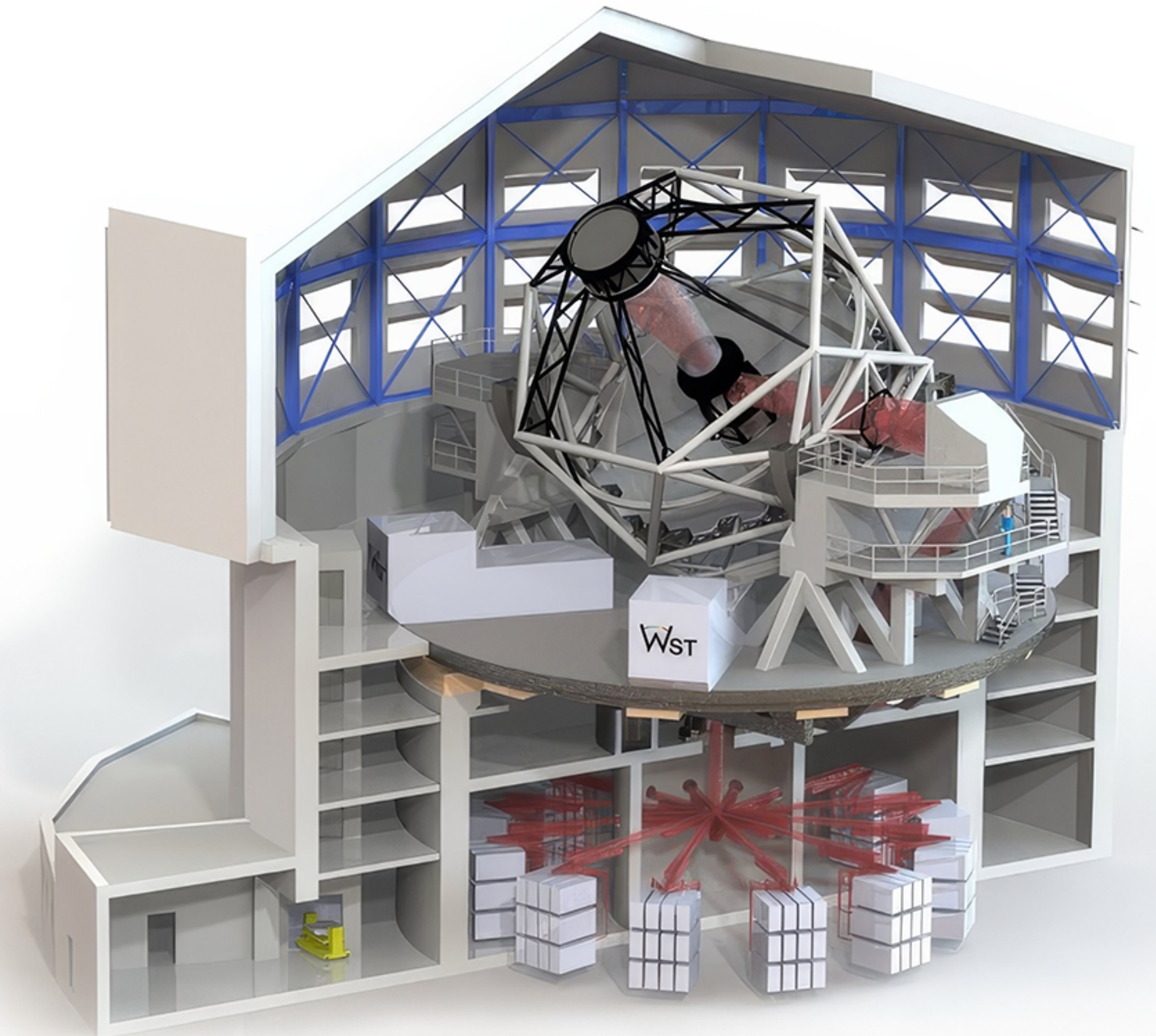




# Widefield Spectroscopic Telescope (WST)

- WST:
- 12 m class dedicated facility
  - 3 square deg field
  - 30,000 multiplex
  - “After ELT”

- Primary:
- 78 hexagonal segments
  - 99 m<sup>2</sup> area
  - ELT segments

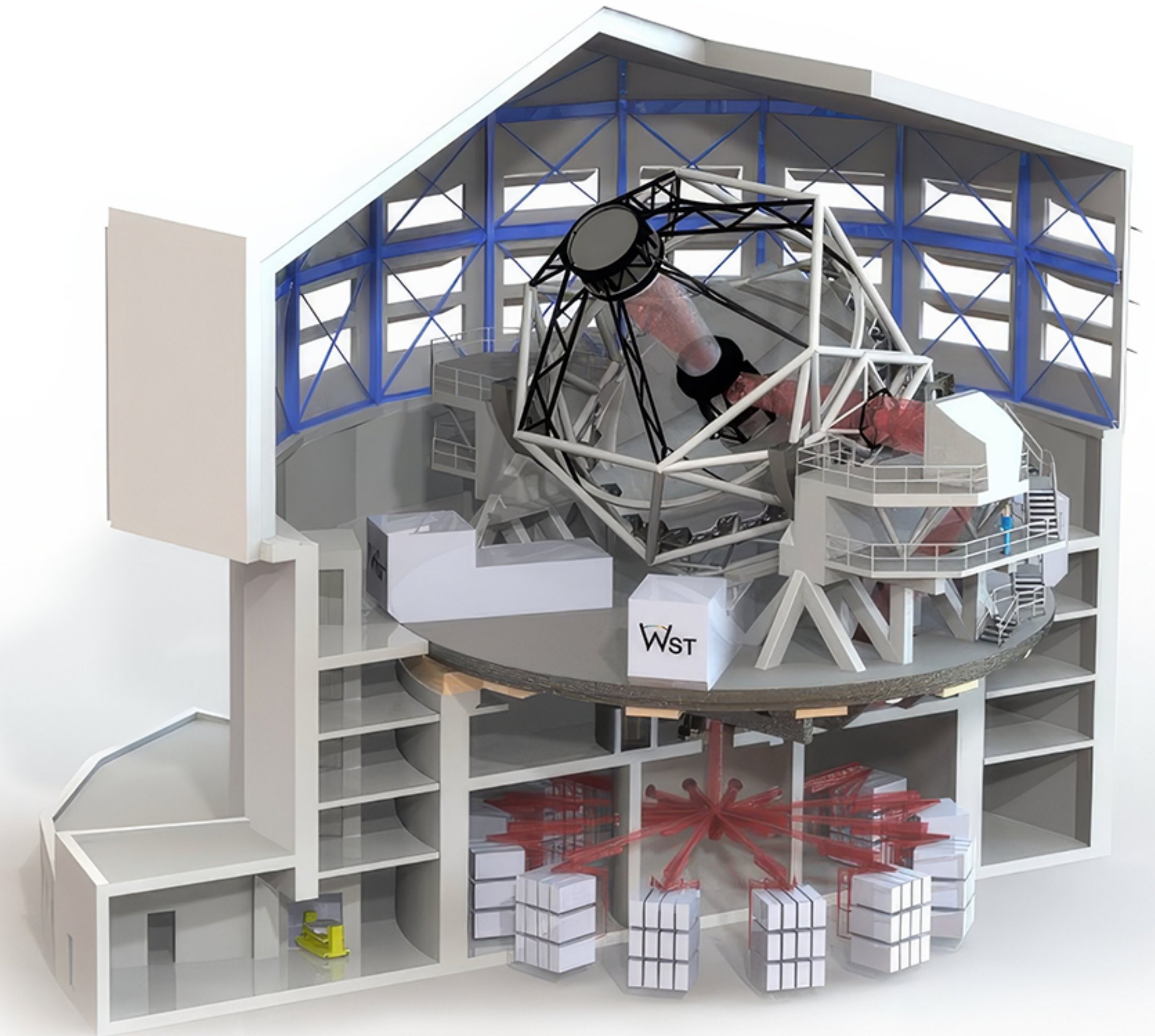




# Widefield Spectroscopic Telescope (WST)

- WST:
- 12 m class dedicated facility
  - 3 square deg field
  - 30,000 multiplex
  - “After ELT”

- Primary:
- 78 hexagonal segments
  - 99 m<sup>2</sup> area
  - ELT segments
- but:
- unphased
  - no AO (seeing limited)



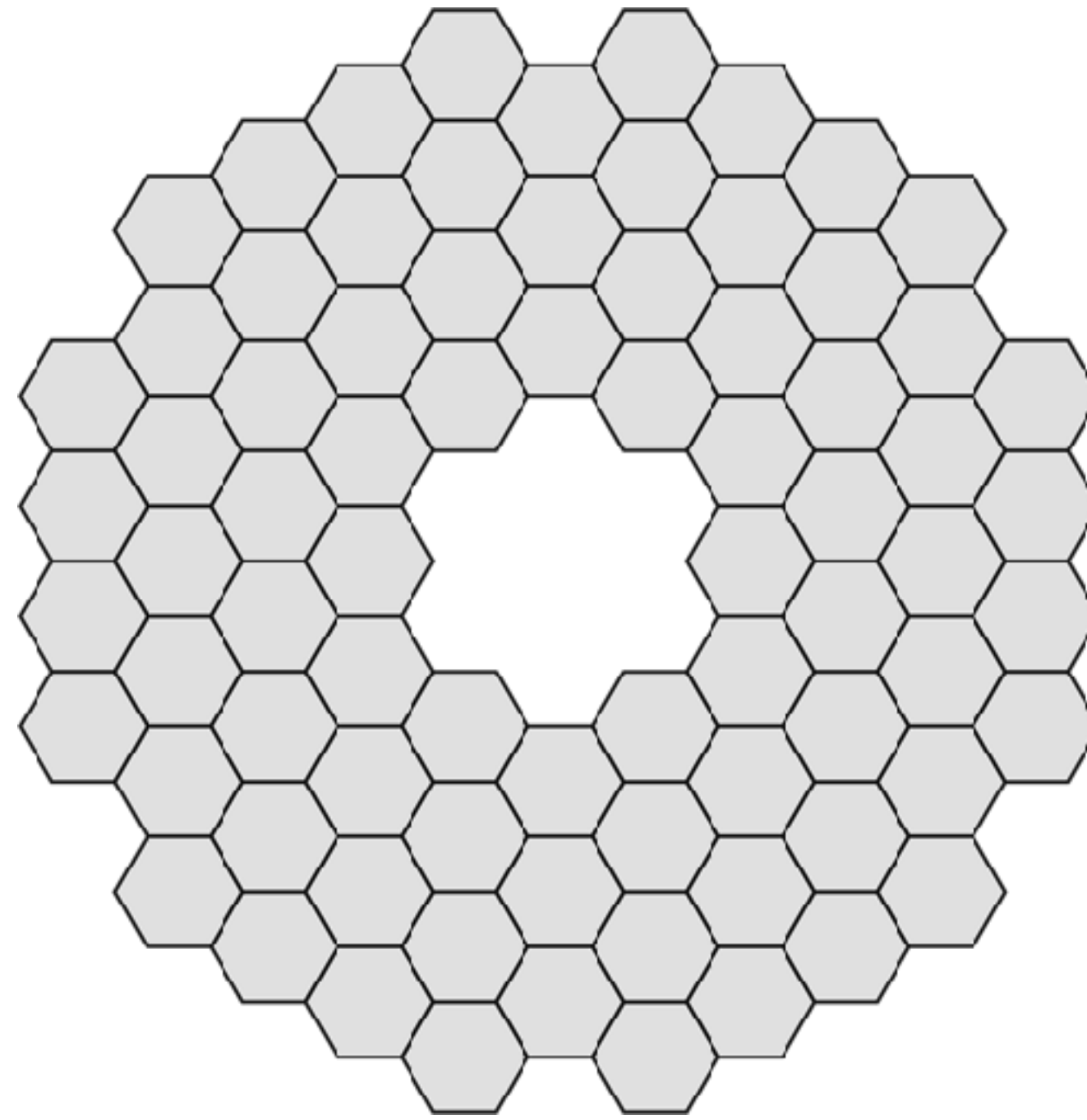


# WST Segmented Primary Mirror

---

# WST Segmented Primary Mirror

---



78 Segments

Diameter: 12.1 m

Area: 99 m<sup>2</sup>

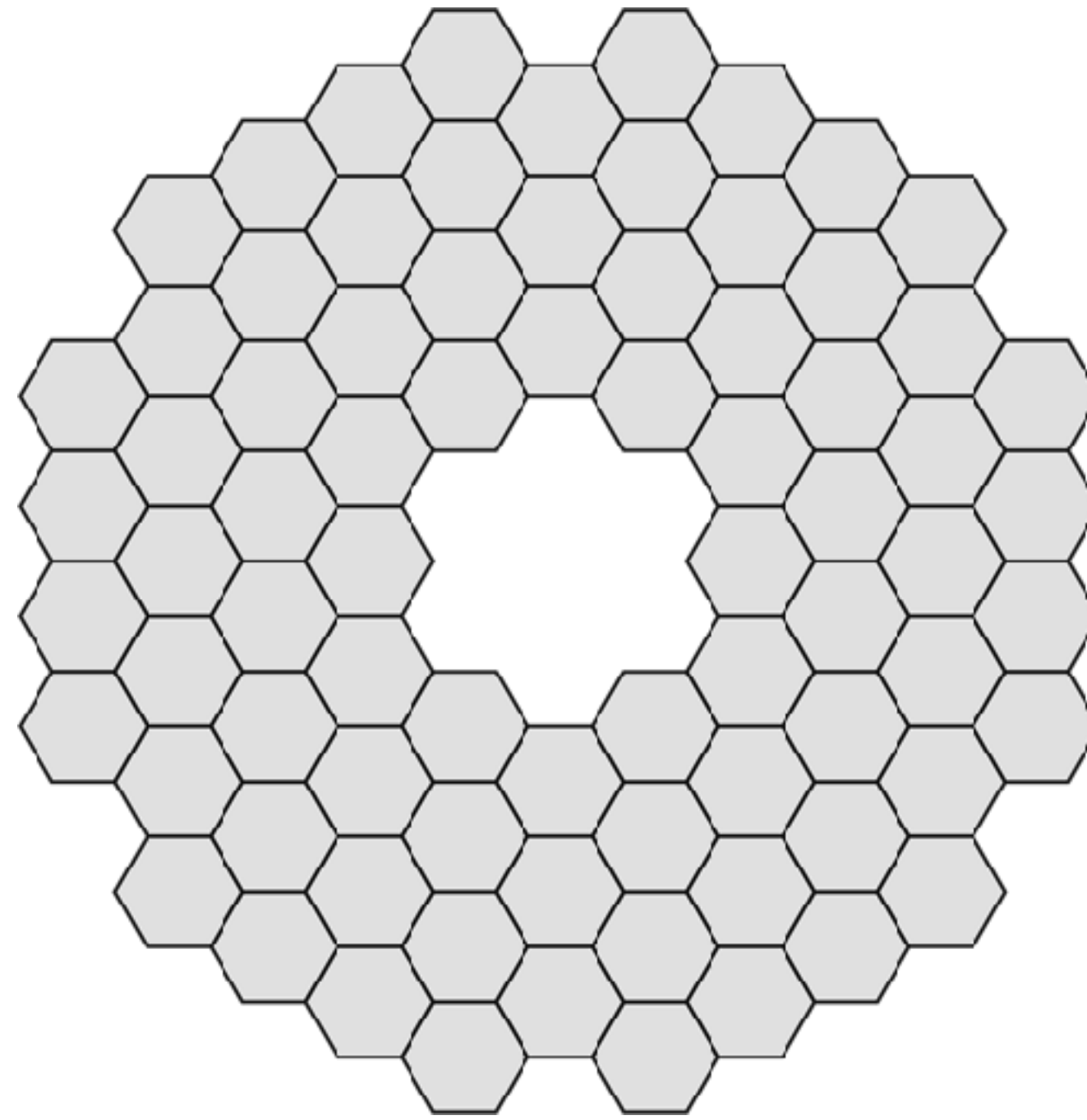
186 Edges

13 Spares required

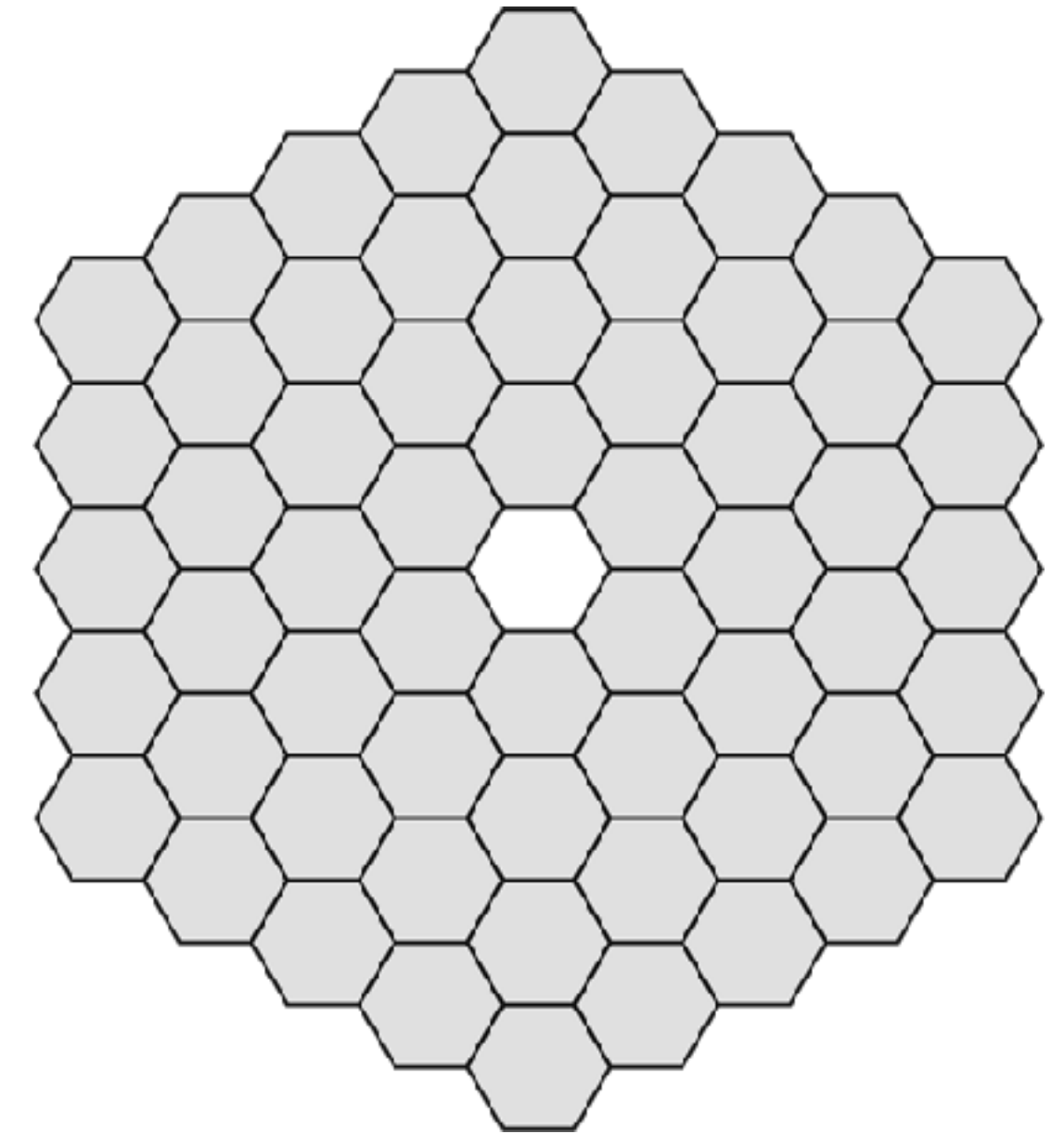


# WST Segmented Primary Mirror

---



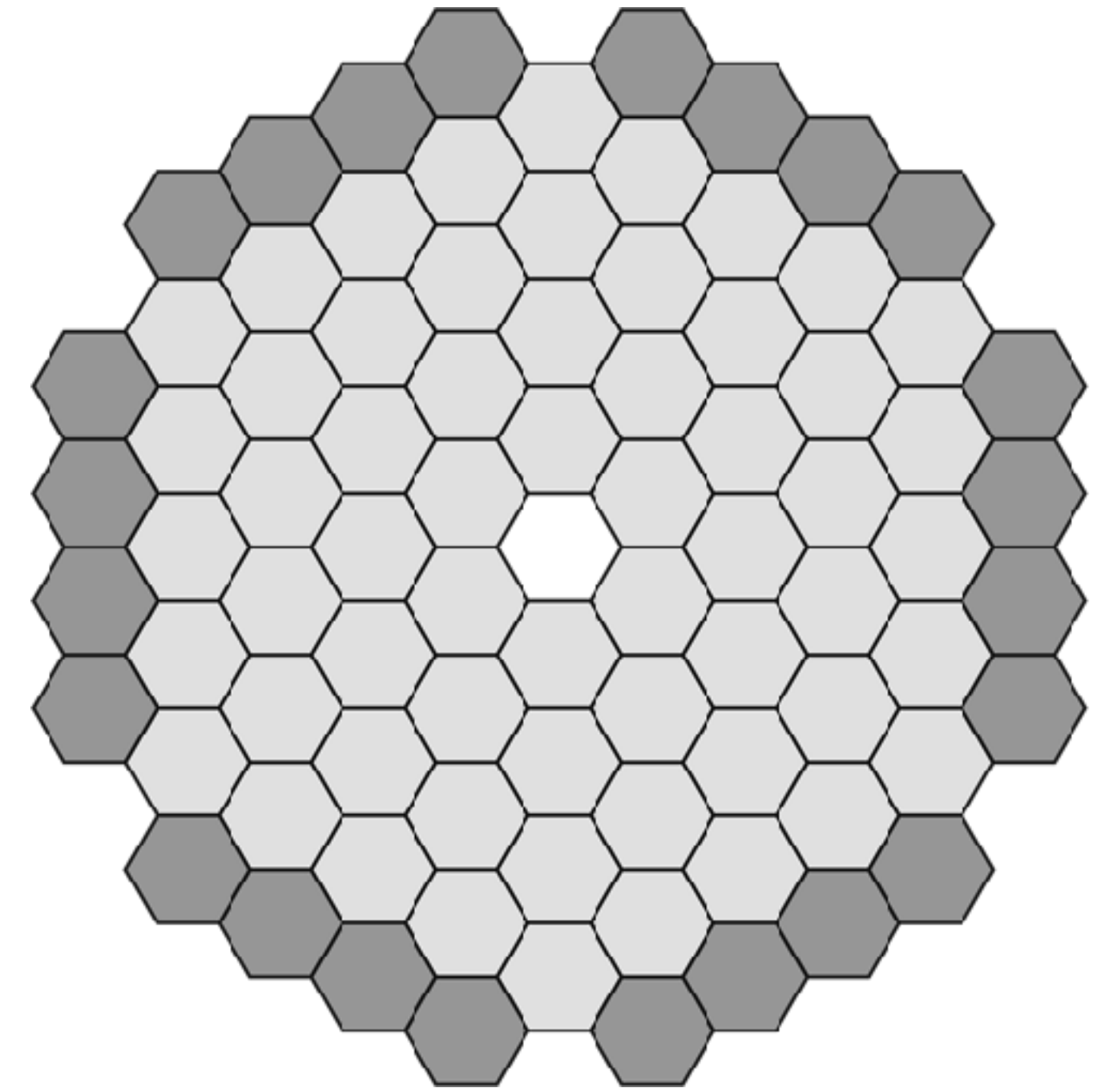
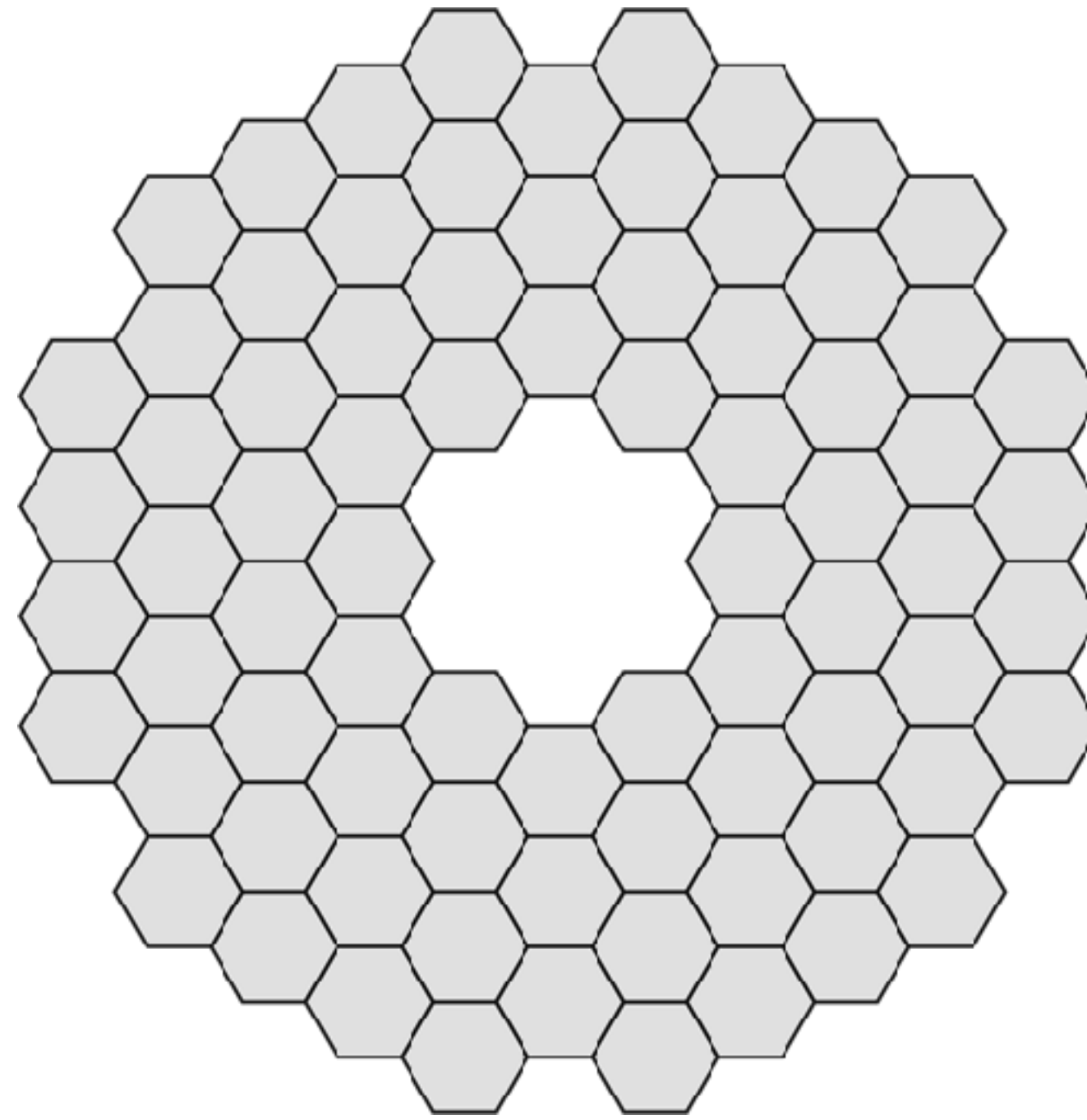
78 Segments  
Diameter: 12.1 m  
Area: 99 m<sup>2</sup>  
186 Edges  
13 Spares required



N=5

# WST Segmented Primary Mirror

---

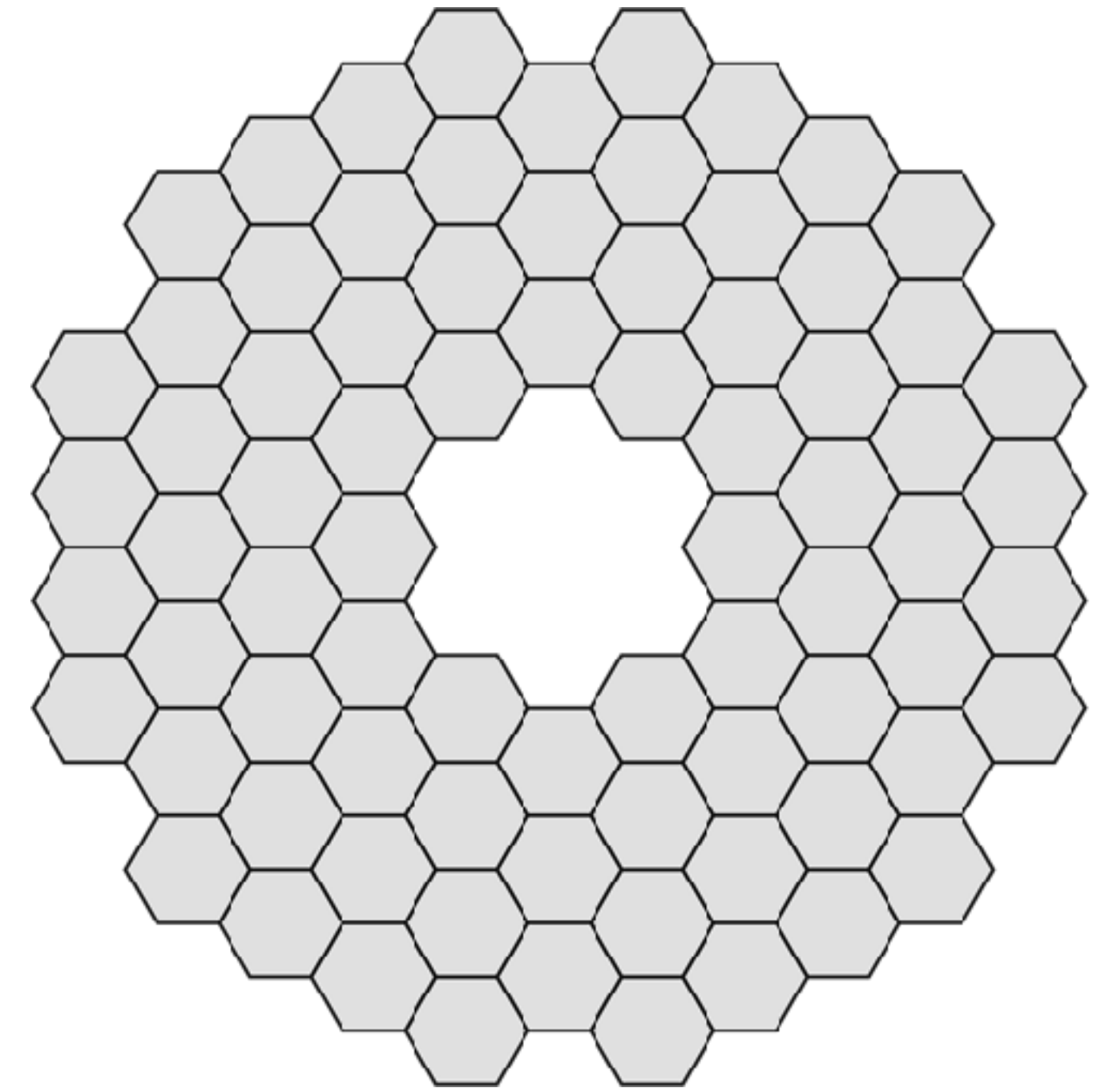
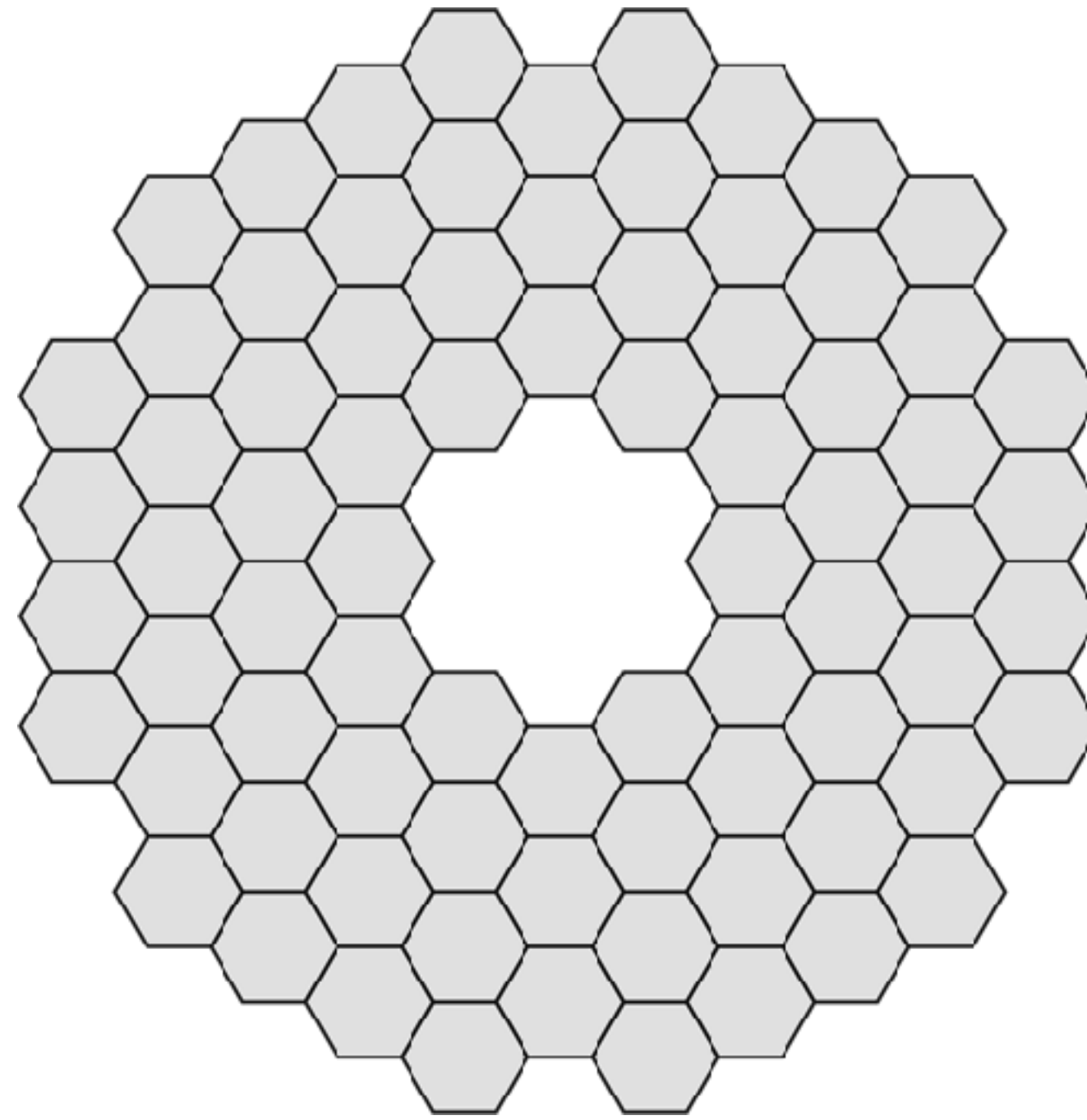


78 Segments  
Diameter: 12.1 m  
Area: 99 m<sup>2</sup>  
186 Edges  
13 Spares required



# WST Segmented Primary Mirror

---



78 Segments

Diameter: 12.1 m

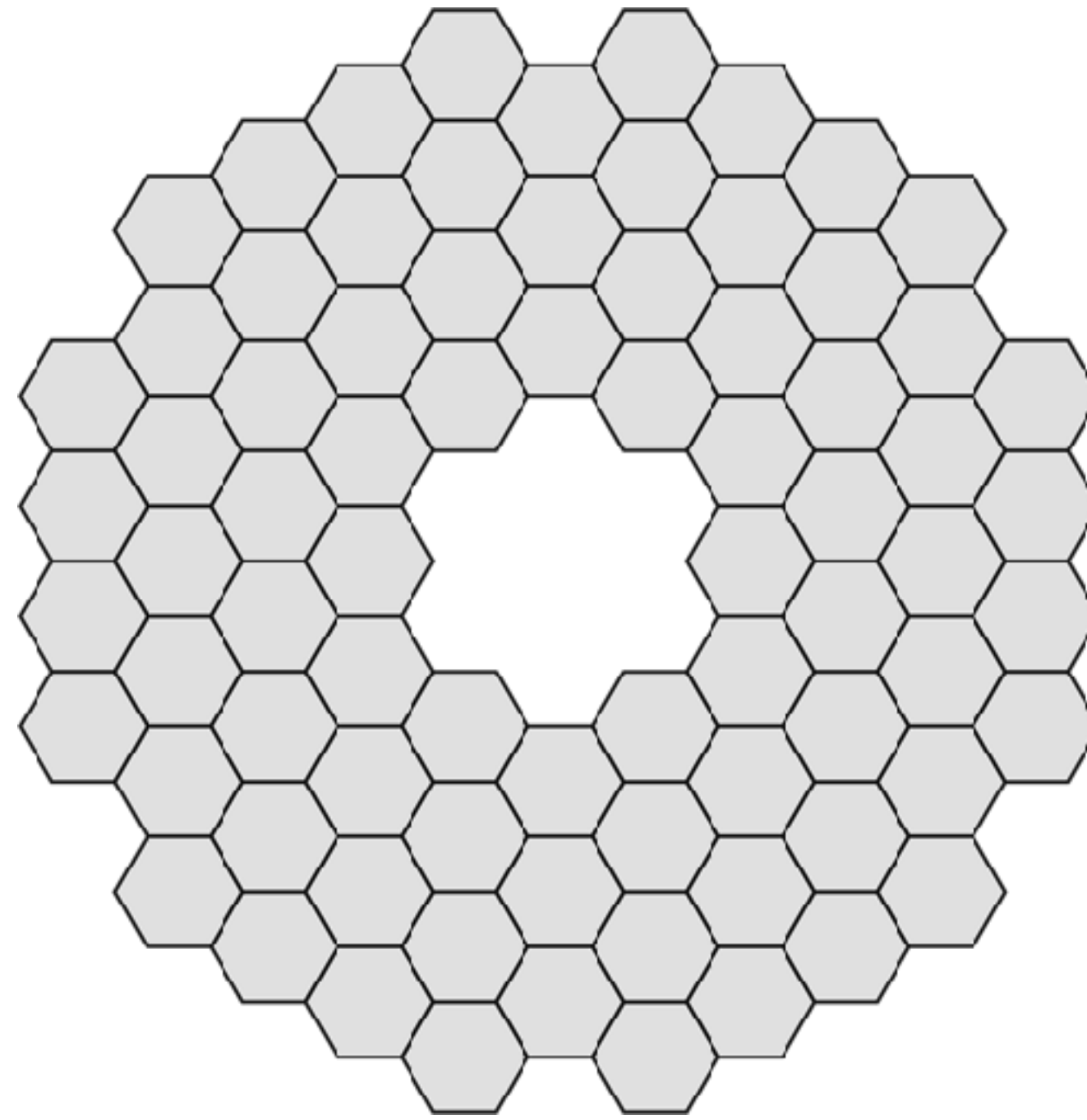
Area: 99 m<sup>2</sup>

186 Edges

13 Spares required

# WST Segmented Primary Mirror

---



78 Segments

Diameter: 12.1 m

Area: 99 m<sup>2</sup>

186 Edges

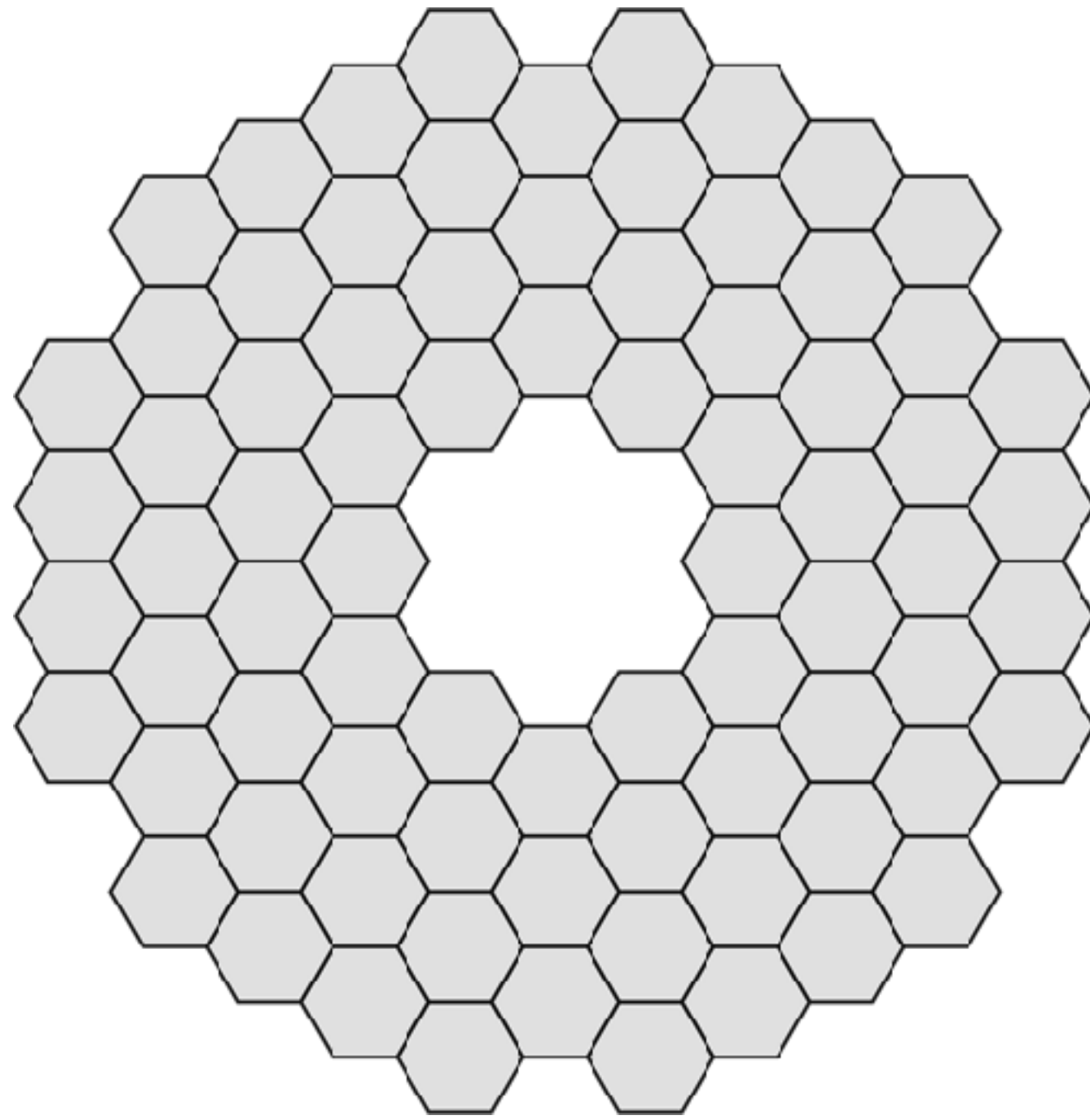
13 Spares required

A Better Way?



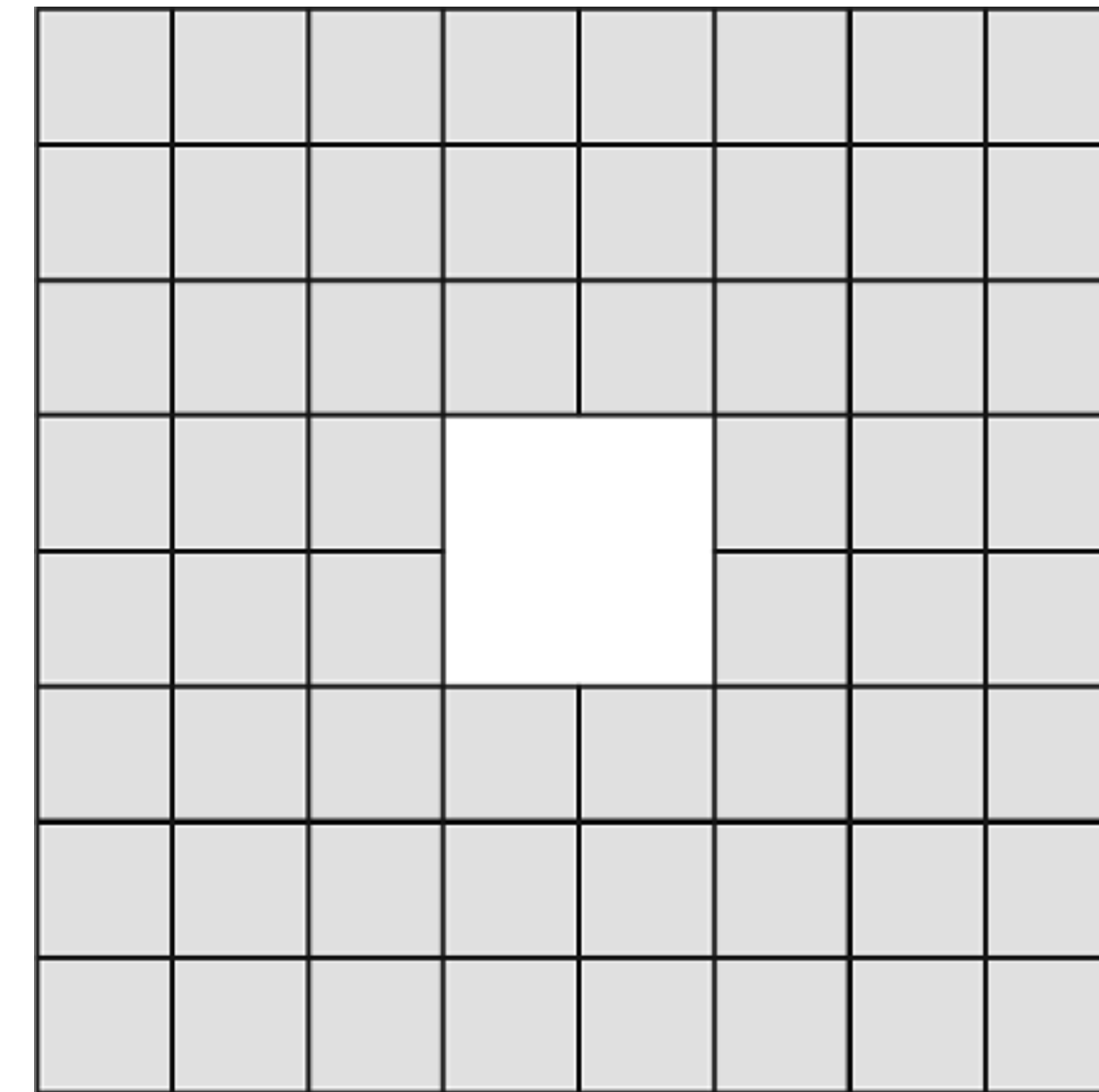
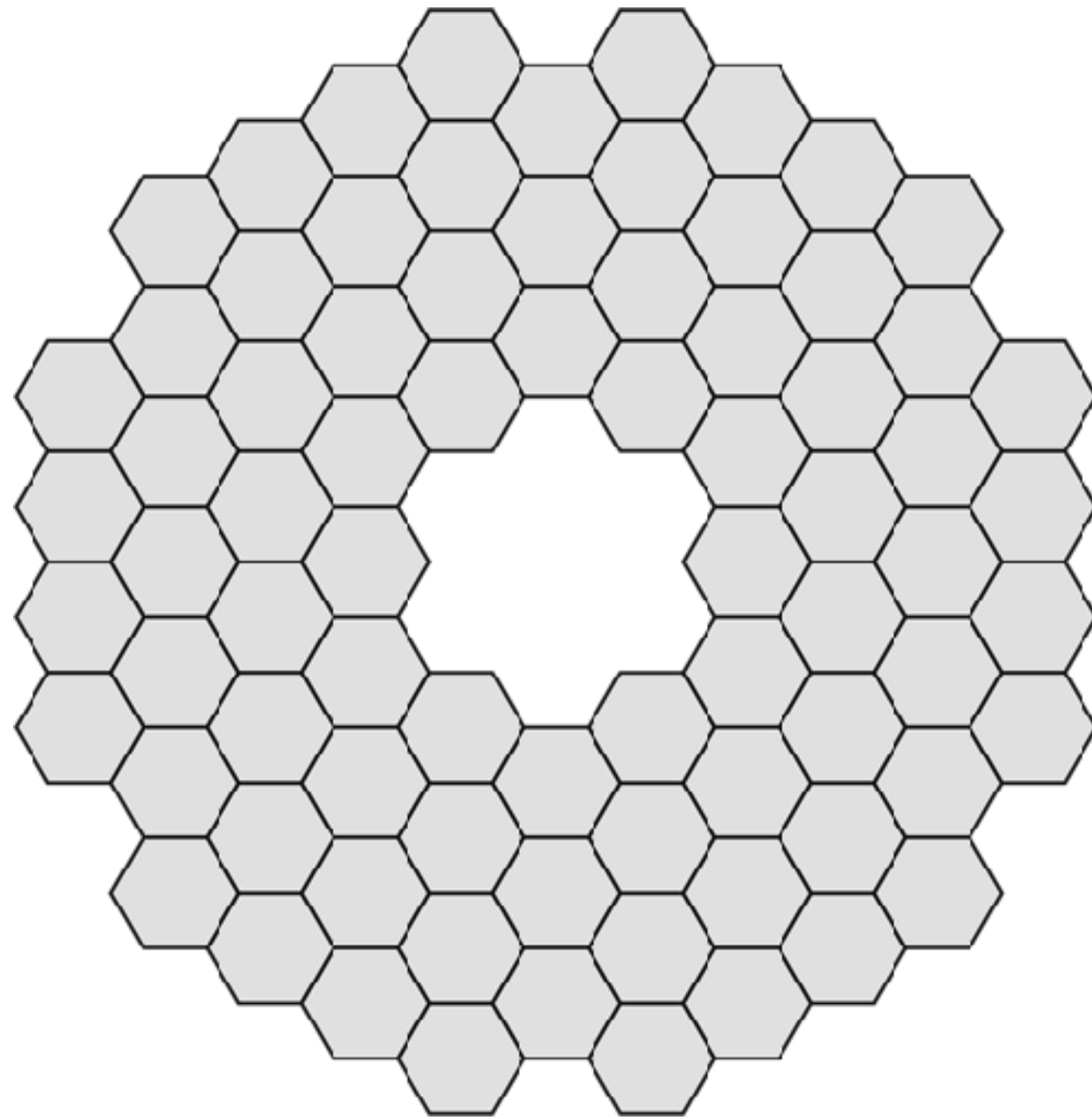
# A Better Way?

---



# A Better Way?

---

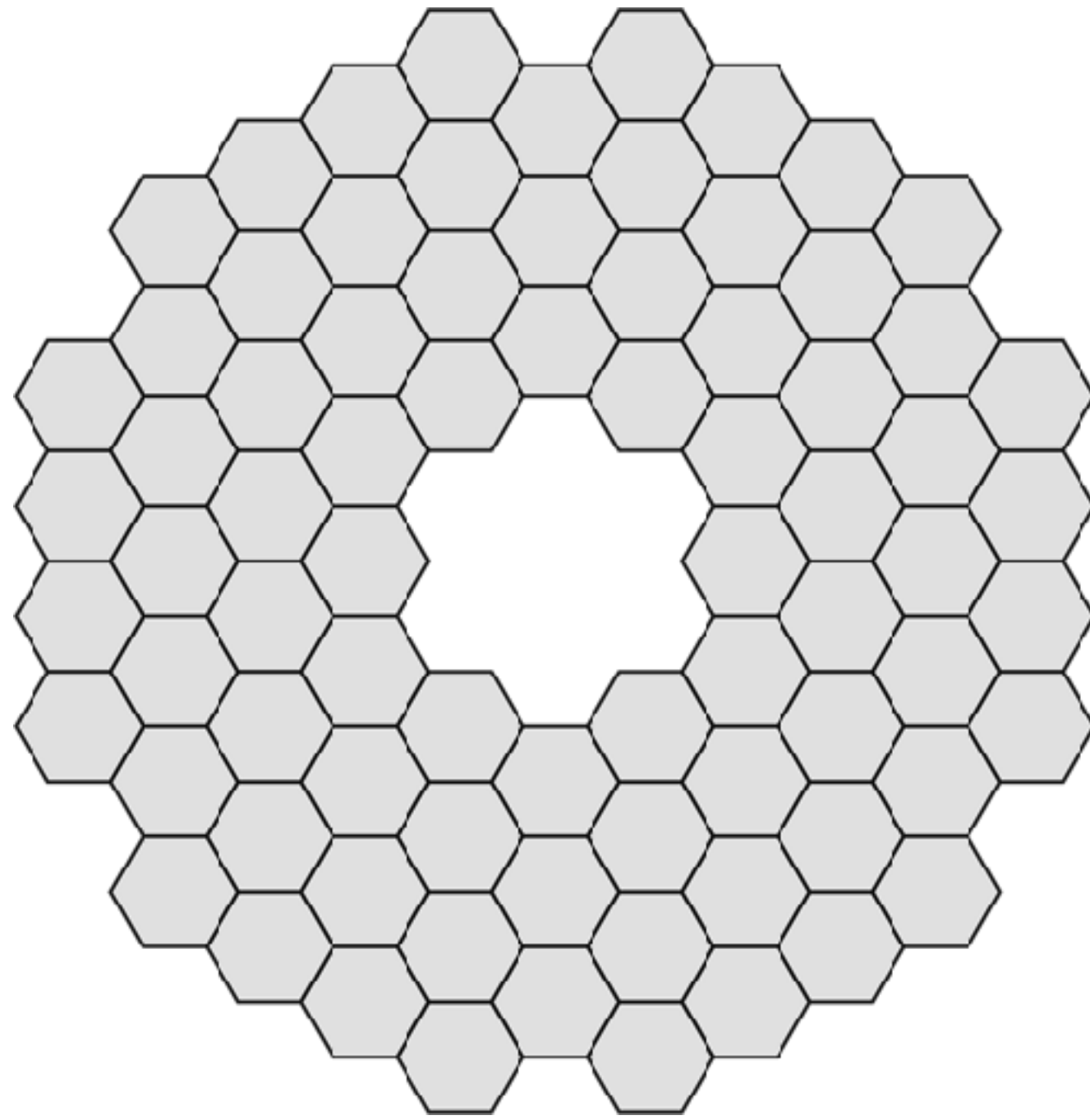


- 60 segments
- 1.3 m square
- same area

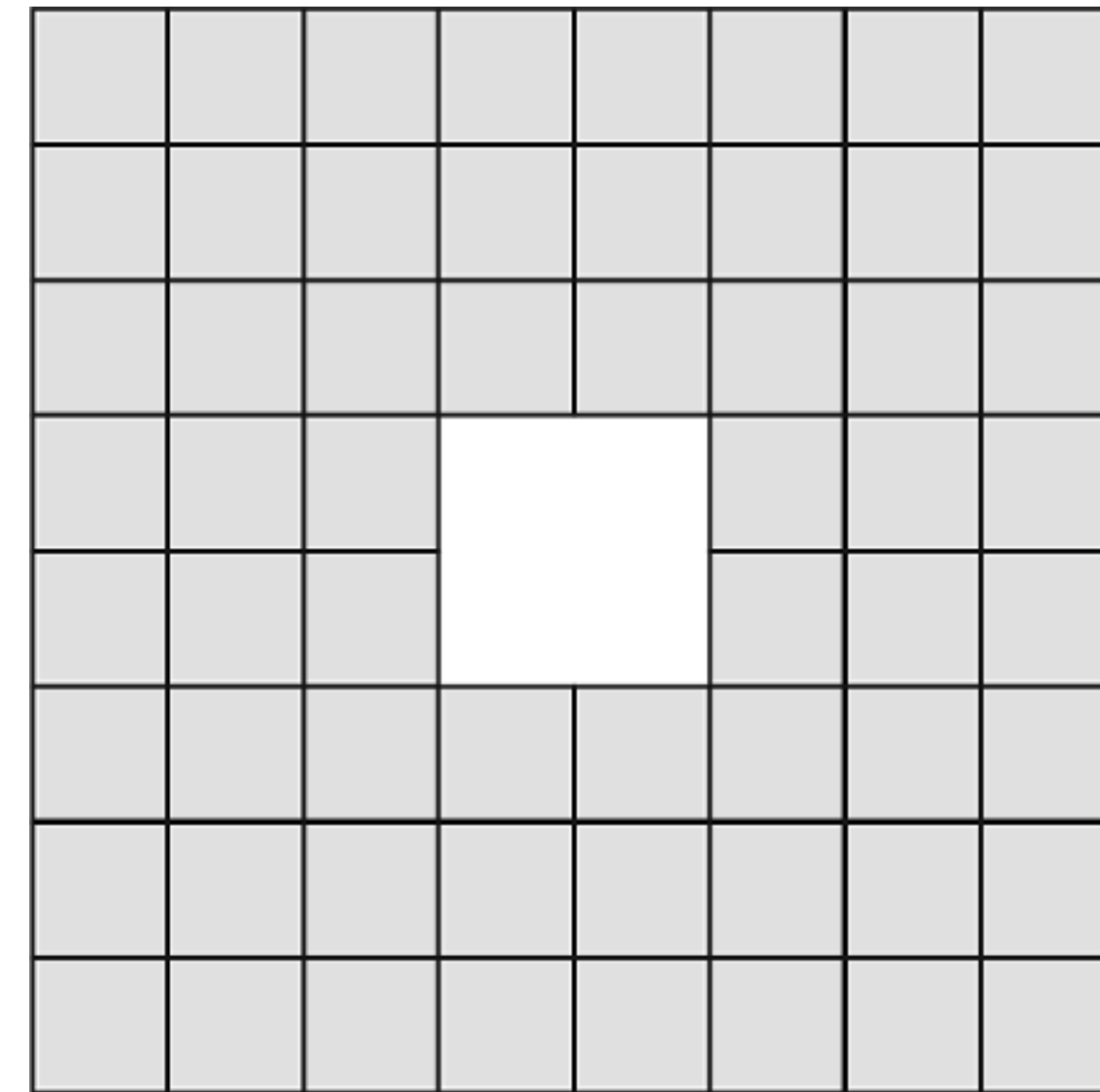


# A Better Way?

---



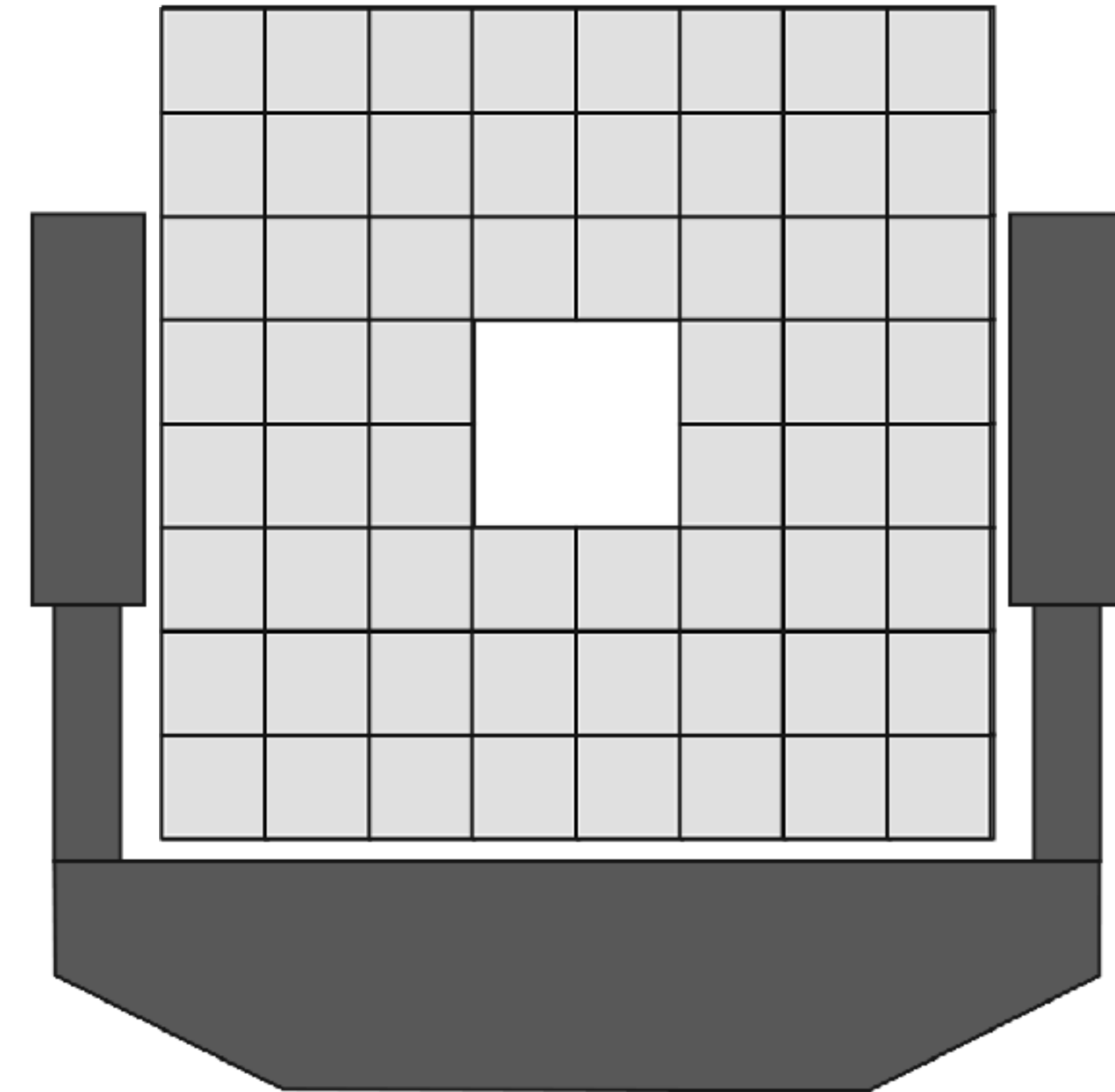
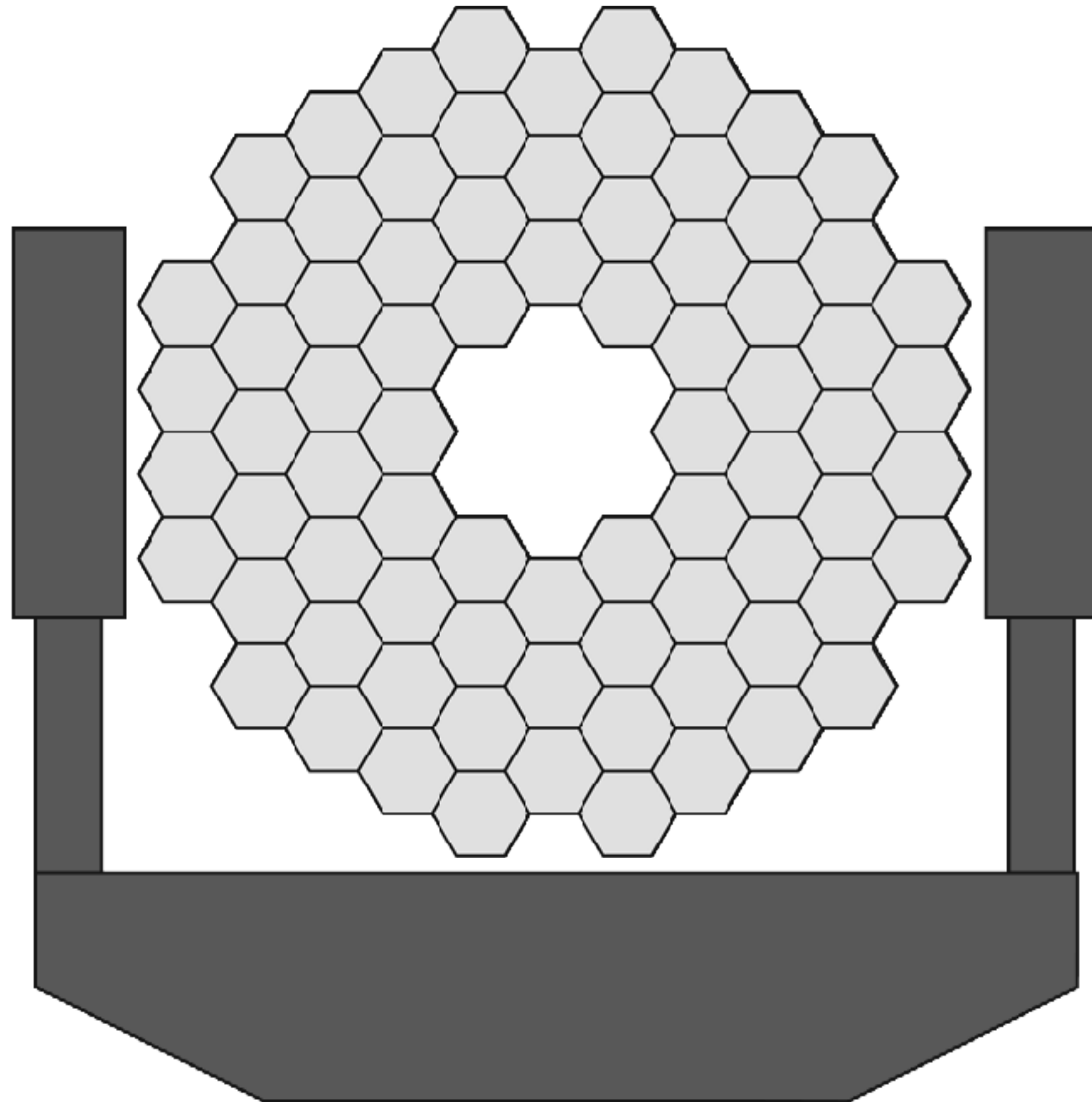
- Recall:
- ELT segments
  - unphased
  - no AO (seeing limited)



- 60 segments
- 1.3 m square
- same area

# A Better Way?

---



- 13% less width
- 45% less volume

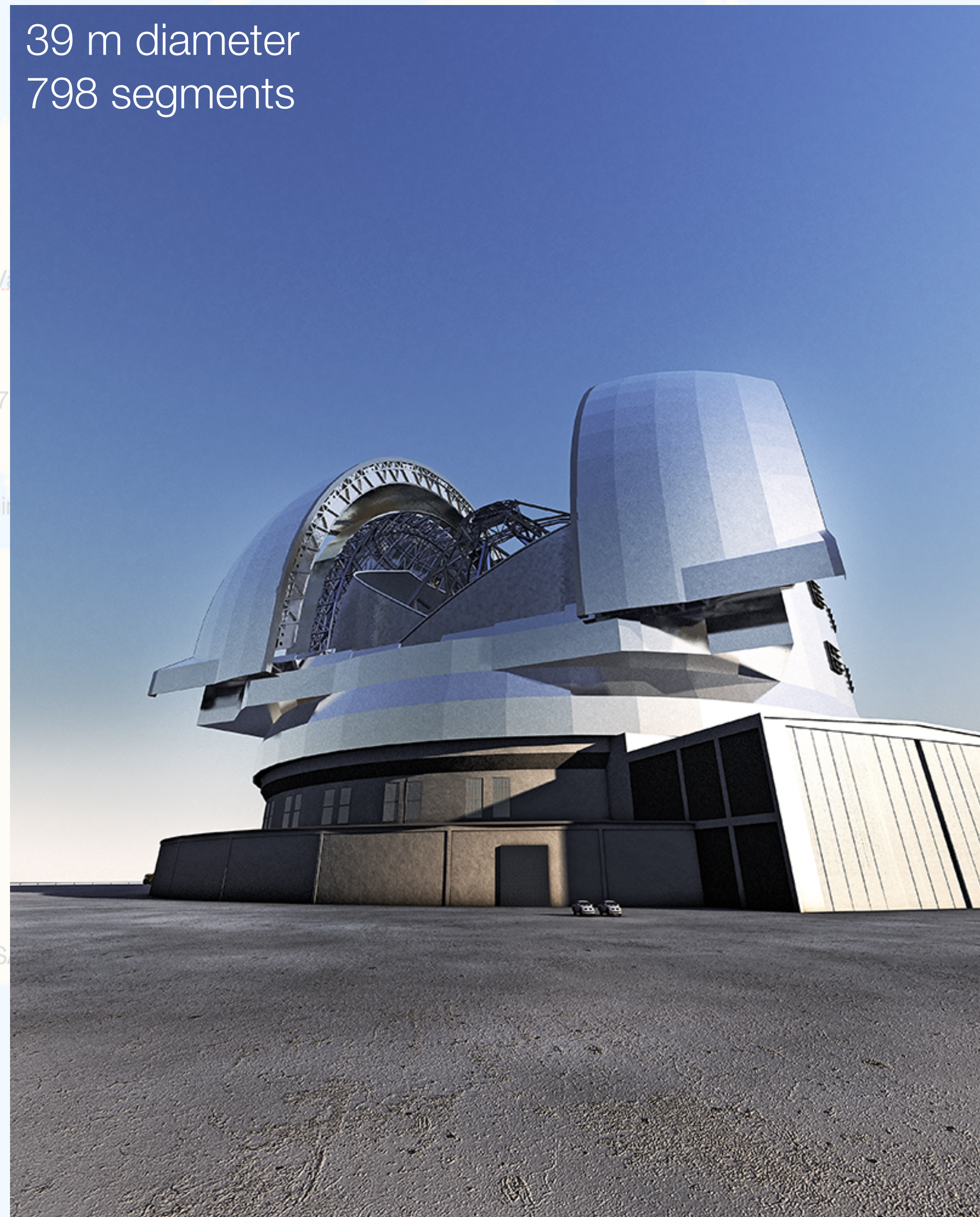
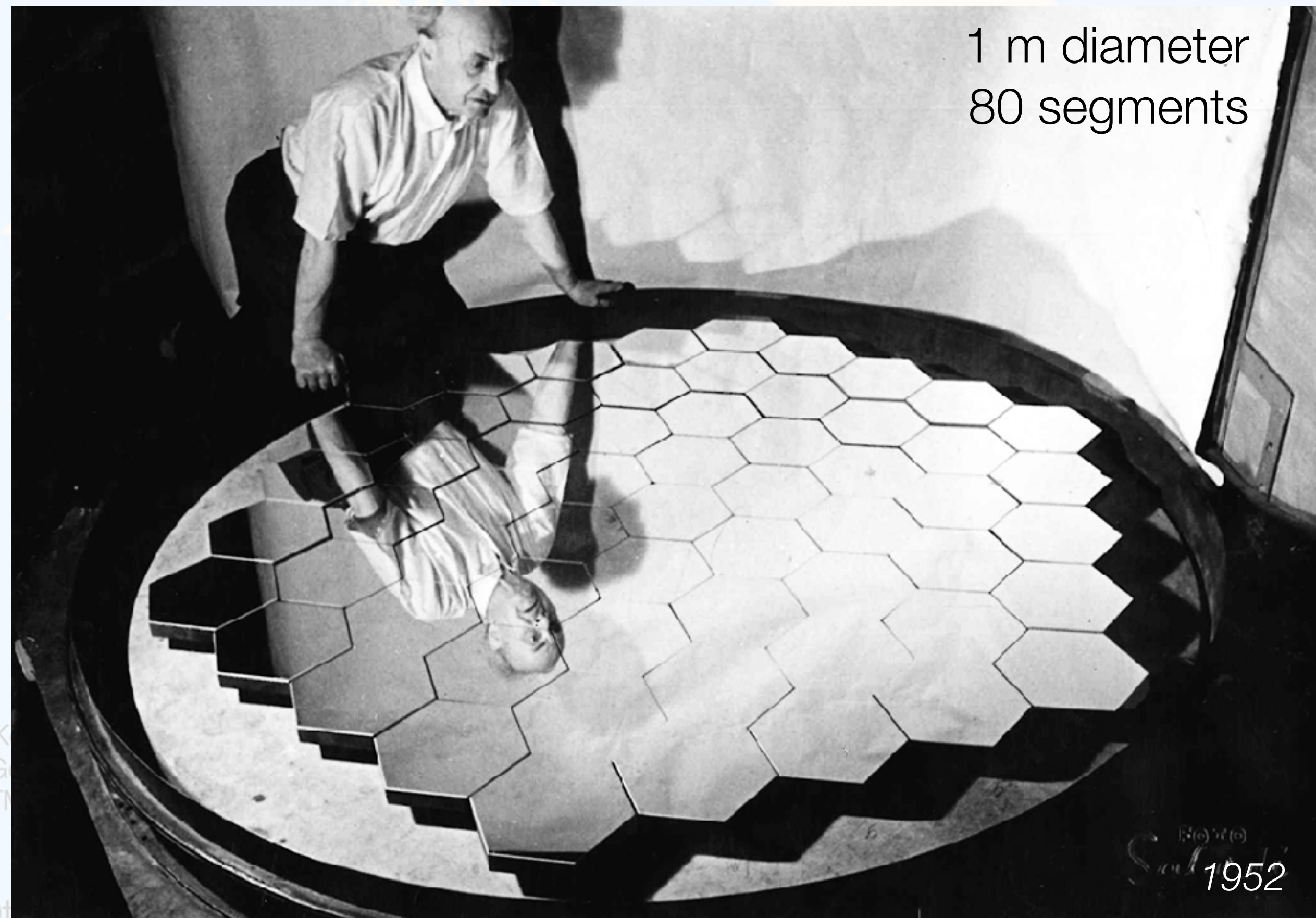




Other / Concepts

- JWST 2021
- NNTT 1980's
- CELT, VLOT, GSMT late 1990's
- Euro50 late 1990's
- OWL late 1990's
- Large Petal Telescope
- High Dynamic Range Telescope
- Maunakea Spectroscopic Explorer
- Wide-field Spectroscopic Telescope





Segmented mirror telescopes  
are here to stay...

- JWST 2021
- UNM 2021's
- CELT, VLOT, GSMT late 1990's
- ESO late 1990's
- GWT late 1990's
- Large Petal Telescope
- High Dynamic Range Telescope
- Maunakea Spectroscopic Explorer
- Wide-field Spectroscopic Telescope

*Thanks!*



# MOSAIC TELESCOPES TECHNOLOGY AND SCIENCE

FROM TINY REFLECTING TILES  
TO LARGE ASTRONOMICAL MIRRORS  
IN HONOR OF GUIDO HORN D'ARTURO



26 | 27 AULA PRODI  
SAN GIOVANNI IN MONTE, 2  
JAN 2026 BOLOGNA - ITALY