

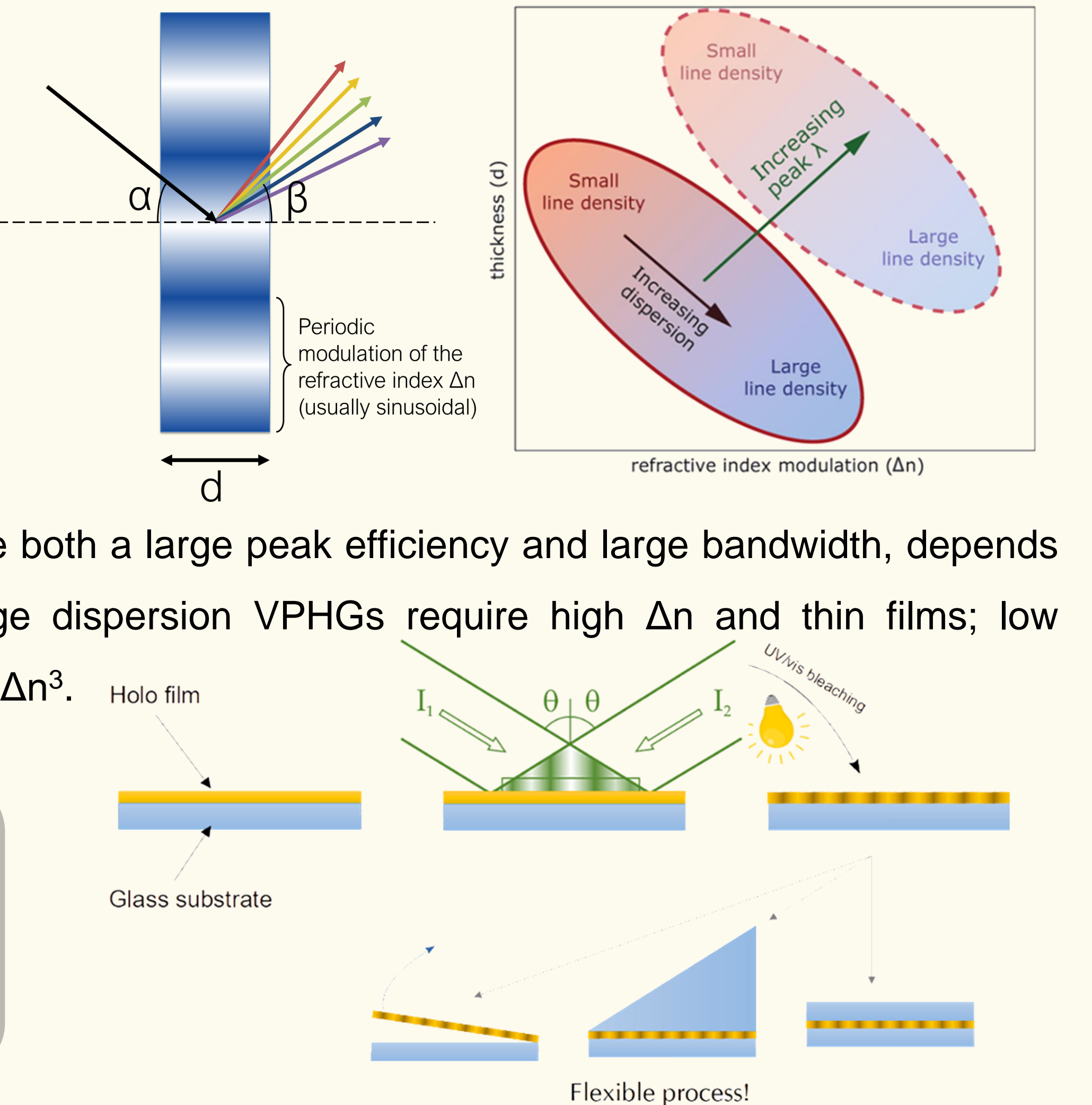
1 INTRODUCTION

One of the key elements in modern spectrographs is the dispersing element, which basically defines the resolution. Moreover, the dispersing element is one of the less efficient component in the spectrograph; therefore, it is crucial to choose the correct technology to make such optical element. **Volume Phase Holographic Gratings (VPHGs)** are dispersing elements with interesting features. In particular, they show **diffraction efficiencies higher than 90%**, they can be tailored according to the requirements of the spectrographs¹.

We show here our manufacturing capabilities of VPHGs in the UV-Vis spectral region.

2 THEORETICAL BACKGROUND

VPHGs are diffraction gratings based on a periodic modulation of the refractive index (Δn), induced by the interference pattern of two-laser beams and stored in a holographic material with a defined thickness (d). Large efficiencies are possible matching the Bragg condition²: the angle of incidence α is equal to the angle of diffraction β . The values of d and the Δn to have both a large peak efficiency and large bandwidth, depends on the line density G , i.e. the dispersion. Large dispersion VPHGs require high Δn and thin films; low dispersion VPHGs requires thick films and small Δn ³.



An innovative and simple process has been developed to write VPHGs⁴, minimizing manufacturing risks.

3 MANUFACTURING CAPABILITIES

At INAF-Osservatorio Astronomico di Brera we have the capabilities to produce a wide range of VPHGs according to the instrument requirements⁴. Moreover, we can characterize them in different conditions.

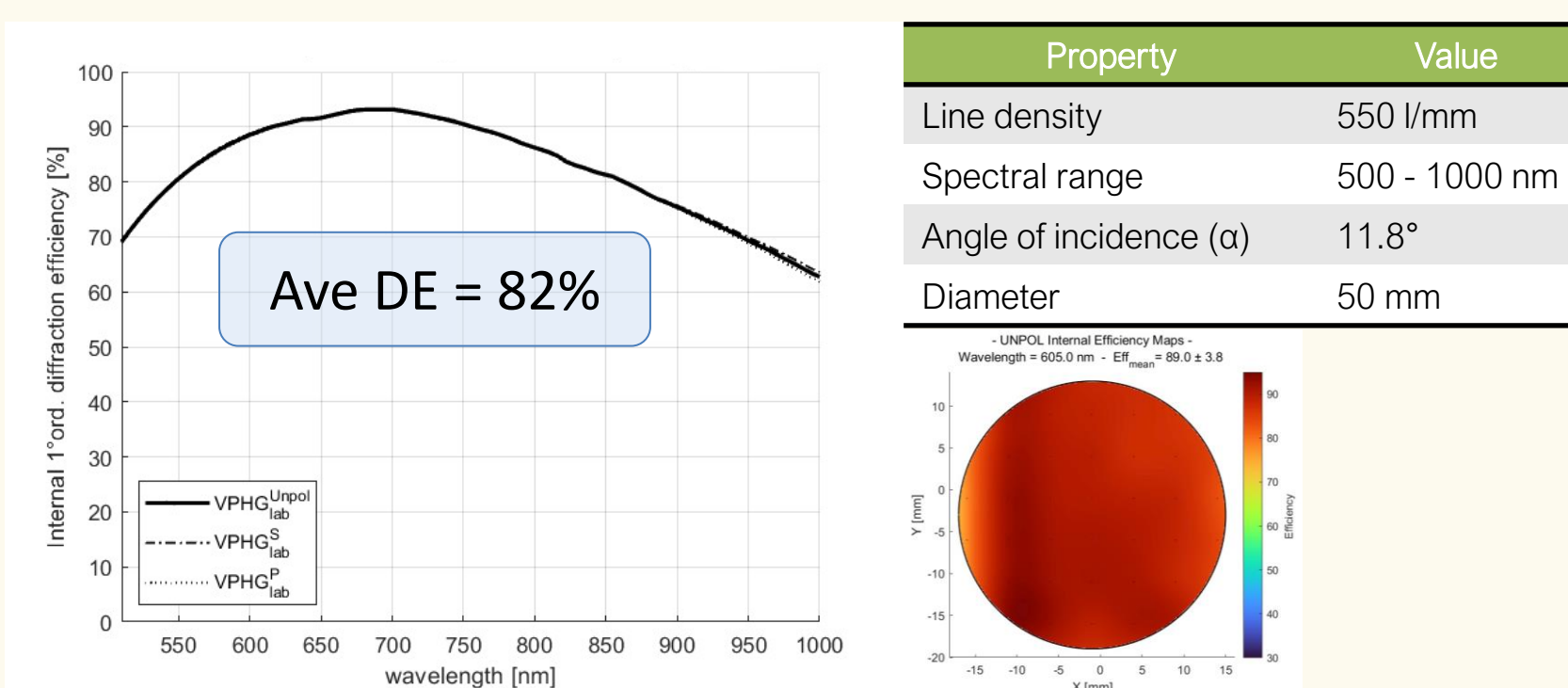
The **Diffacted Wavefront Error (DWE)** is becoming as important as the Diffraction Efficiency. It depends on:

- Aberration in the holo set-up;
- Deformation of the substrate during the gluing process.

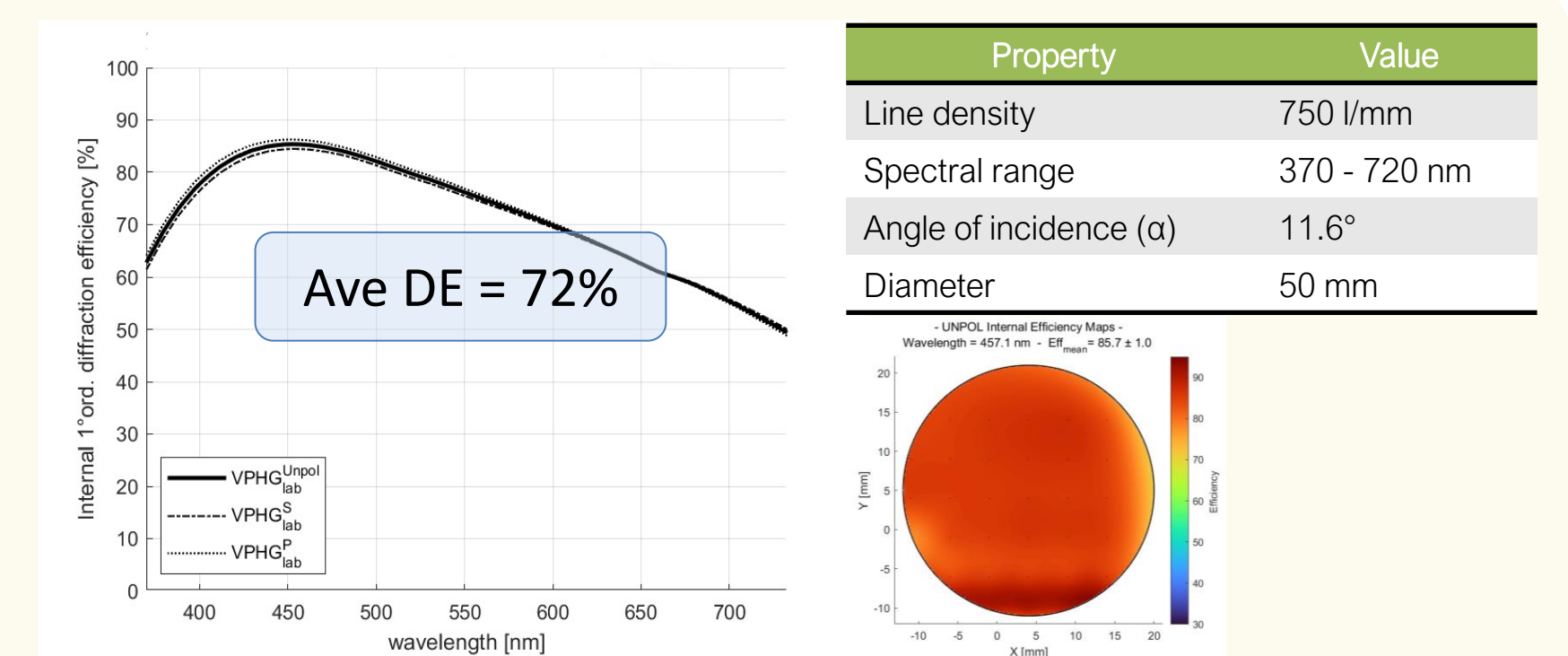
The following table contains a summary of the main properties we are able to achieve for our VPHGs.

Property	Value
Line density	150 – 3500 l/mm
Spectral range	330 – 2500 nm
Peak diffraction efficiency	>90%
Clear aperture	<190 mm in diameter
Diffacted Wavefront Error	< 1 λ
Characterization	<ul style="list-style-type: none"> • Diffraction efficiency curve • Diffraction efficiency map • Wavefront error • Thermal behaviour (-100°C – 200°C)

UV – VIS gratings

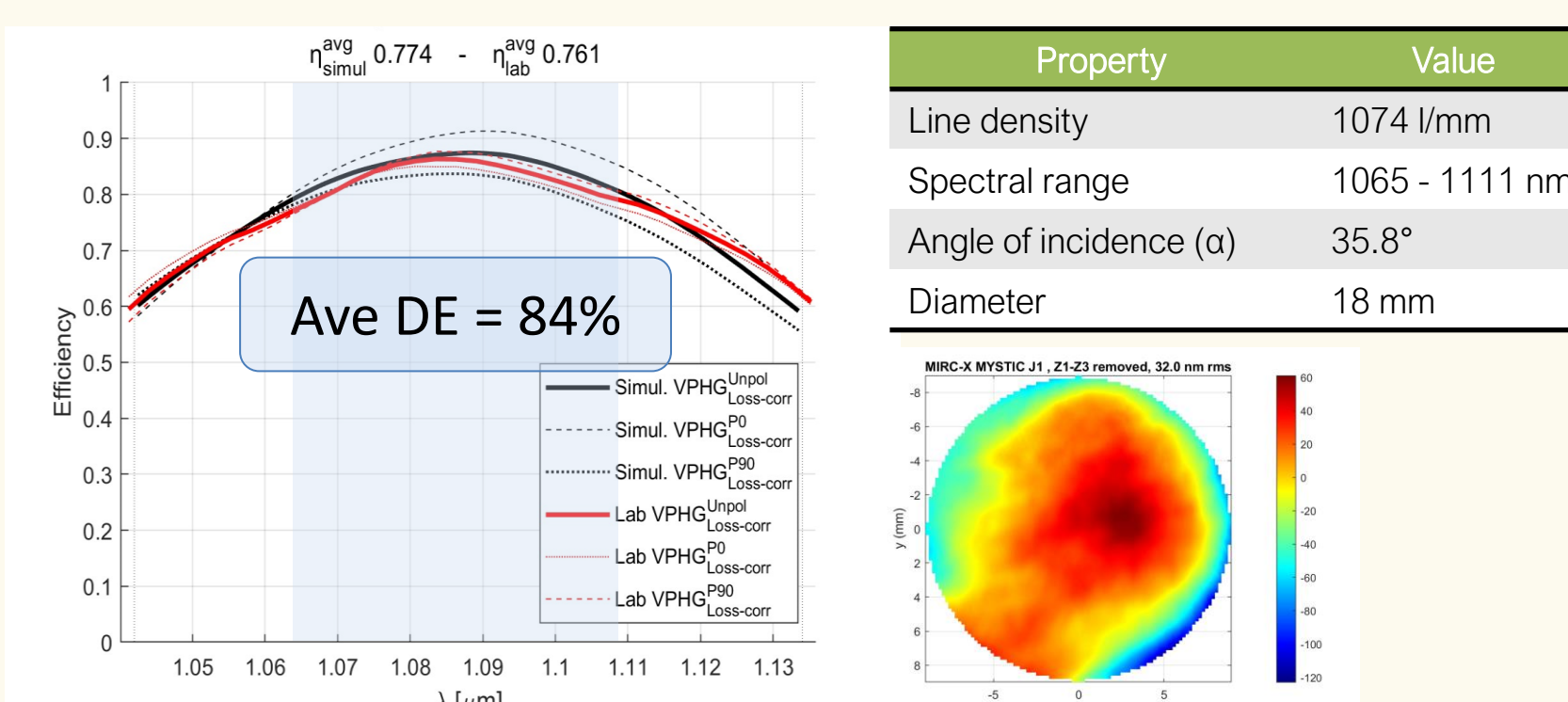


Low dispersion blue VPHG: Symmetric efficiency, more than 60% at edges and 93% peak.

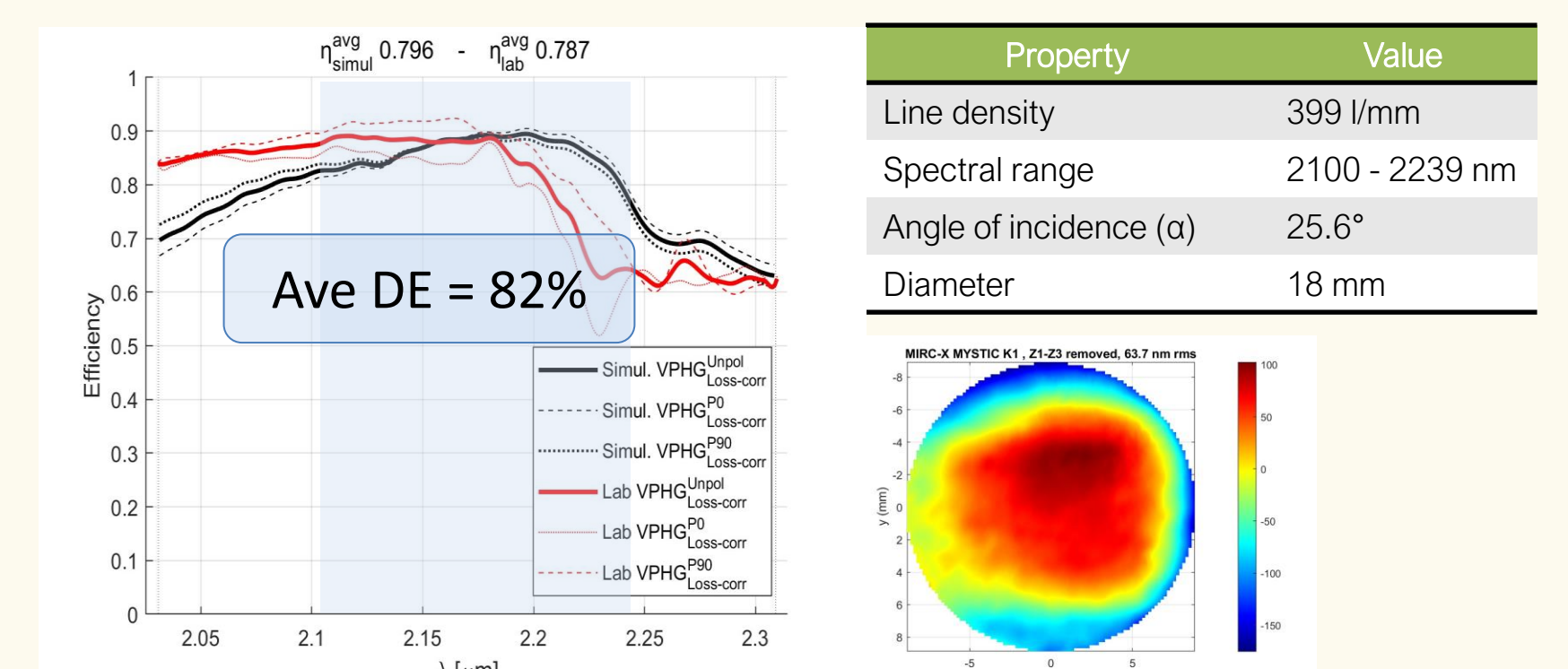


Low dispersion red VPHG: The curve is shifted towards shorter wavelengths to avoid excessive loss. The device achieves excellent efficiency with average value over 72%.

IR J and K band gratings

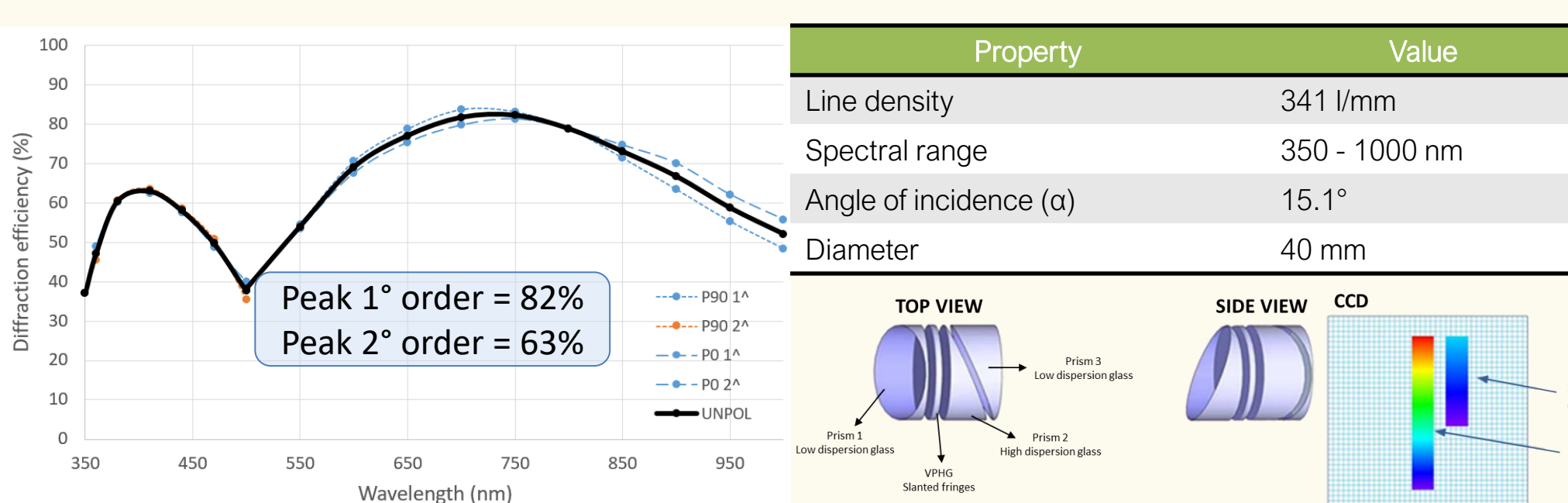


MIRC-X J11: Symmetric efficiency close to 80% at edges and 85% peak and excellent match with simulations.

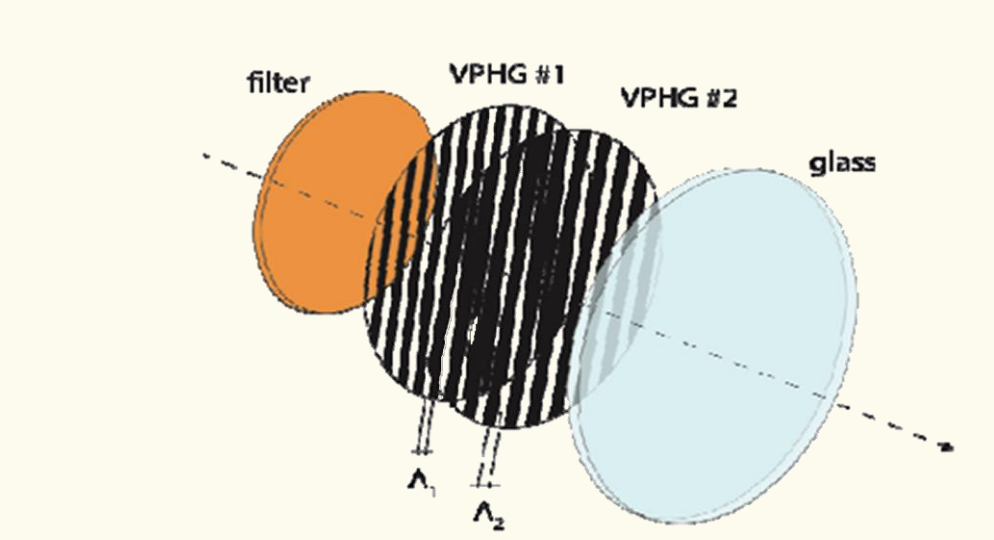


MYSTIC K1: The efficiency curve is shifted towards shorter wavelengths to avoid excessive loss. The device achieves excellent efficiency with average value over 80%.

Unconventional configurations



Dual Order GRISM: configuration based on three prisms as in the image in the bottom-right. The performance of AFOSC Dual order element is reported in the graph on the left. Another dual order GRISM is mounted in the Dolores spectrograph at TNG⁷.



Multiplexed VPHG: stacked VPHGs configuration, with two layers having different line density and clock angle⁸

4 CONCLUSIONS

1. INAF OABr is the leading institution in the manufacturing of VPHGs
2. VPHGs are highly suitable for use as dispersing elements in spectrographs operating across UV, visible, and near-infrared (NIR) wavelengths.
3. Diffraction efficiencies between 80% and 90% can be achieved over a wide spectral range.
4. The diffracted wavefront error, a critical property, can be controlled during VPHG production, with RMS values of less than 100 nm achievable through precise focus adjustments.
5. Innovative approaches, such as dual-order and multiplexed VPHGs, are being developed to extend the spectral range of these elements..

5 REFERENCES

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